

TECHNICAL DATA

SI* METRIC INFORMATION GUIDE

BASE UNITS			
DESCRIPTION	UNIT	SYMBOL	
length	meter	m	
mass	kilogram	kg	
force	newton	N	
liquid	liter	L	
temperature	Celsius	°C	
pressure	kilopascal	kPa	
torque	newton•meter	N•m	
speed	kilometer per hour	km/h	

PREFIXES			
PREFIX	SYMBOL	MEANING	VALUE
kilo	k	one thousand	1 000
centi	c	one hundredth	0.01
milli	m	one thousandth	0.001
micro	μ	one millionth	0.000001

CONVERSION FACTORS			
TO CONVERT	TO †	MULTIPLY BY	
in	mm	25.4	
in	cm	2.54	
in ²	cm ²	6.45	
in ³	cm ³	16.39	
ft	m	0.3	
oz	g	28.35	
lb	kg	0.45	
lbf	N	4.4	
lbf•in	N•m	0.11	
lbf•ft	N•m	1.36	
lbf•ft	lbf•in	12	
PSI (lbf/in ²)	kPa	6.89	
imp. oz	U.S. oz	0.96	
imp. oz	mL	28.41	
imp. gal	U.S. gal	1.2	
imp. gal	L	4.55	
U.S. oz	mL	29.57	
U.S. gal	L	3.79	
MPH	km/h	1.61	
Fahrenheit	Celsius	(°F - 32) ÷ 1.8	
Celsius	Fahrenheit	(°C × 1.8) + 32	






* The international system of units abbreviates SI in all languages.

† To obtain the inverse sequence, divide by the given factor. To convert mm to in, divide by 25.4.

NOTE: Conversion factors are rounded off to 2 decimals for easier use.






Section 10 TECHNICAL DATA

Subsection 02 (ENGINES)




VEHICLE MODEL		TUNDRA R	SKANDIC LT/LT E		
ENGINE TYPE		277	443		
	Number of Cylinders	1	2		
	Bore	mm (in)	67.5 (2.6575)		
	Stroke	mm (in)	61.0 (2.402)		
	Displacement	cm ³ (in ³)	436.6 (26.64)		
	Maximum Power Engine Speed ①	± 100 RPM	6900		
	Piston Ring Type	1 st /2 nd	ST/R		
	Ring End Gap	(new) mm (in) (wear limit) mm (in)	0.25 (.010) 1.0 (.039)	0.2 (.008) 1.0 (.039)	
	Ring/Piston Groove Clearance	(new) mm (in) (wear limit) mm (in)	0.025 (.001) 0.2 (.008)	0.04 (.0016) 0.2 (.0079)	
	Piston/Cylinder Wall Clearance	(new) ± 0.016 mm (± .0006 in) (wear limit) mm (in)	0.080 (.0031) 0.2 (.008)	0.080 (.0031) 0.2 (.008)	
	Connecting Rod Big End Axial Play	(new) mm (in) (wear limit) mm (in)	0.20 (.0079) 1.0 (.0394)		
	Max. Crankshaft End-Play ②	mm (in)	0.3 (.012)		
	Max. Crankshaft Deflection Measured at PTO	mm (in)	0.08 (.0031)		
		Magneto Generator Output	W	240	
		Ignition Type		CDI	
Spark Plug Make and Type			NGK BR9ES		
Spark Plug Gap		± 0.05 mm (± .002 in)	0.45 (.018)		
Ignition Timing BTDC ④ ⑧		mm (in)	3.61 (.142)	2.79 (.110)	
Trigger Coil Air Gap		mm (in)	0.50 – 0.70 (.020 – .028)	0.45 – 0.55 (.018 – .022)	
Trigger Coil ⑤		Ω	160 – 180		
Generating Coil ⑤		Ω	5.1 – 6.2		
Lighting Coil ⑤		Ω	0.17 – 0.21		
High Tension Coil ⑤		Primary Ω Secondary kΩ	N.A. 0.9 – 1.1		
	Carburetor Type	PTO/MAG	1 x VM 34-585	1 x VM 32-19121	
	Main Jet	PTO/MAG	200	180	
	Needle Jet		159 0-8	159 0-0	
	Pilot Jet		40	50	
	Needle Identification — Clip Position		6DH4-3	6DGY12-3	
	Slide Cut-Away		2.5	3	
	Float Adjustment	± 1 mm (± .040 in)	23.9 (.94)	35.5 (1.392)	
	Air Screw Adjustment	± 1/16 Turn	1	1-1/2	
	Idle Speed RPM	± 200 RPM	1650		
	Gas Type/Pump Octane Number		Unleaded/87		
	Gas/Oil Ratio		Injection		
		Type		Radial fan	Axial fan
Axial Fan Belt Adjustment		Deflection mm (in) Force ⑥ kg (lbf)	N.A. N.A.	9 – 10 (.35 – .39) 5 (11)	
Thermostat Opening Temperature		°C (°F)	N.A.		
Radiator Cap Opening Pressure		kPa (PSI)	N.A.		
	ENGINE COLD N _m (lbf•ft)	Drive Pulley Retaining Screw	⑩	⑨	
		Exhaust Manifold Nuts or Bolts	25 (18)	22 (16)	
		Magneto Ring Nut	100 (73.34)	105 (77)	
		Crankcase Nuts or Screws	M6 M8	— 9 (6.5) 22 (16)	
		Crankcase/Engine Support Nuts or Screws		21 (15)	39 (29)
		Cylinder Head Nuts		27 (20)	22 (16)
		Crankcase/Cylinder Nuts or Screws		N.A.	
		Axial Fan Shaft Nut		N.A.	48 (35)

Section 10 TECHNICAL DATA

Subsection 02 (ENGINES)





VEHICLE MODEL		SKANDIC WT/SWT	SKANDIC WT LC/SUV		
ENGINE TYPE		503	593		
	Number of Cylinders	2			
	Bore	mm (in)	72.0 (2.835)	76.00 (2.992)	
	Stroke	mm (in)	61.0 (2.402)	65.8 (2.591)	
	Displacement	cm ³ (in ³)	496.7 (30.31)	597.0 (36.43)	
	Maximum Power Engine Speed ①	± 100 RPM	6750	7000	
	Piston Ring Type	1 st /2 nd	ST/R	ST	
	Ring End Gap	(new) mm (in) (wear limit) mm (in)	0.2 (.0079) 1.0 (.039)	0.4 (.016) 1.0 (.039)	
	Ring/Piston Groove Clearance	(new) mm (in) (wear limit) mm (in)	0.04 (.0016) 0.2 (.0079)		
	Piston/Cylinder Wall Clearance	(new) ± 0.016 mm (± .0006 in) (wear limit) mm (in)	0.8 (.0035) 0.2 (.0079)	0.12 (.0047) 0.2 (.0079)	
	Connecting Rod Big End Axial Play	(new) mm (in) (wear limit) mm (in)	0.2 (.0079) 1.0 (.0394)	0.39 (.0154) 1.2 (.0472)	
	Max. Crankshaft End-Play ②	mm (in)	0.3 (.012)		
	Max. Crankshaft Deflection Measured at PTO	mm (in)	0.06 (.0024)	0.06 (.0024)	
		Magneto Generator Output	W	240	290
		Ignition Type	CDI		
Spark Plug Make and Type		NGK BR9ES		NGK BR9ECS	
Spark Plug Gap		± 0.05 mm (± .002 in)	0.45 (.018)	0.5 (.02)	
Ignition Timing BTDC ④ ⑧		mm (in)	1.66 (.065)	3.00 (.118)	
Trigger Coil Air Gap		mm (in)	0.40 – 0.60 (.016 – .024)	N.A.	
Trigger Coil ⑤		Ω	160 – 180	190 – 300	
Generating Coil ⑤		Ω	5.1 – 6.2	2.4 – 5.8	
Lighting Coil ⑤		Ω	0.17 – 0.21	0.10 – 0.40	
High Tension Coil ⑤		Primary Ω Secondary kΩ	N.A. 5.1 – 6.3	0.3 – 0.7 8 – 16	
	Carburetor Type	PTO/MAG	2 x VM 34-19084	2 x VM 38-19111	
	Main Jet	PTO/MAG	185	330	
	Needle Jet		159 P-1	480 P-9	
	Pilot Jet		40		
	Needle Identification — Clip Position		6DH2-3	6FL14-5	
	Slide Cut-Away		2.5		
	Float Adjustment	± 1 mm (± .040 in)	36.5 (1.431)	18.1 (.710)	
	Air Screw Adjustment	± 1/16 Turn	2	1-1/2	
	Idle Speed RPM	± 200 RPM	1650	1900	
	Gas Type/Pump Octane Number		Unleaded/87		
	Gas/Oil Ratio		Injection		
	Type		Axial fan	Liquid	
	Axial Fan Belt Adjustment	Deflection mm (in) Force ⑥ kg (lbf)	9 – 10 (.35 – .39) 5 (11)	N.A. N.A.	
	Thermostat Opening Temperature	°C (°F)	N.A.	42 (108)	
	Radiator Cap Opening Pressure	kPa (PSI)	N.A.	100 (14.5)	
	ENGINE COLD Nm (lbf·ft)		⑦		
	Drive Pulley Retaining Screw				
	Exhaust Manifold Nuts or Bolts		22 (16)	23 (17)	
	Magneto Ring Nut		105 (77)	125 (92)	
	Crankcase Nuts or Screws	M6 M8	— 22 (16)	9 (6.5) 23 (17)	
	Crankcase/Engine Support Nuts or Screws		39 (29)	35 (26)	
	Cylinder Head Nuts		22 (16)	29 (21)	
	Crankcase/Cylinder Nuts or Screws		N.A.	29 (21)	
Axial Fan Shaft Nut		48 (35)	N.A.		

Section 10 TECHNICAL DATA
Subsection 03 (VEHICLES)

VEHICLE MODEL		TUNDRA R	SKANDIC LT	
ENGINE TYPE		277	443	
Chain Drive Ratio		14/25	17/44	
Chain	Pitch in	1/2	3/8	
	Type/Links Qty/Plates Qty	Single/62	Silent 70/11	
Drive Pulley	Type of Drive Pulley	Bombardier Lite	Comet	
	Ramp Identification	N.A.	218311C	
	Calibration Screw Position or Calibration Part ①	1143 – 1 x C, 3 x S3.4	–	
	Spring Color	Red/Yellow	Silver/Black	
	Spring Length ± 1.5 mm (± .060 in)	87.9 (3.461)	78.99 (3.110)	
	Clutch Engagement ± 100 RPM	3000	3200	
Driven Pulley	Type of Driven Pulley	Tundra reverse	LPV27	
	Spring Preload ± 0.7 kg (± 1.5 lb)	N.A.		
	Cam Angle degree	37.8	40	
Pulley Distance Z mm (in)		37.0 ± 0.5 (1.457 ± .020)	39 ± 0.75 (1.535 ± .030)	
Offset	X mm (in)	36.0 ± 0.5 (1.417 ± .020)	37 ± 0.75 (1.46 ± .030)	
	Y – X MIN. MAX.	0 – 1.5 (0 – .060)	0.75 – 2.25 (.030 – .086)	
Drive Belt Part Number (P/N)		414 827 600	414 633 800	
Drive Belt Width (new) ② mm (in)		33.3 (1-5/16)	34.6 (1-3/8)	
Drive Belt Adjustment	Deflection ± 5 mm (± 13/64 in)	32 (1-1/4)		
	Force ③ kg (lbf)	6.8 (15)	11.3 (25)	
Track	Width cm (in)	38.1 (15.0)		
	Length cm (in)	354 (139)	396.8 (156.2)	
	Profile Height mm (in)	18.4 (.724)	25 (1)	
	Adjustment	Deflection mm (in)	35 – 40 (1-3/8 – 1-9/16)	40 – 50 (1-9/16 – 1-31/32)
		Force ④ kg (lbf)	7.3 (16)	
Suspension Type	Track	Torque reaction slide	Skandic WT	
	Ski	Telescopic strut		
	Length cm (in)	284.5 (112)	302.0 (118.9)	
	Width cm (in)	95.3 (37.5)	96.0 (37.8)	
	Height cm (in)	114 (44.9)	129.5 (51)	
	Ski Stance cm (in)	81.3 (32.0)	82 (32.3)	
	Toe-Out and Camber mm (in) degree	6 (1/4) 0	5 (3/16) -2	
	Mass (dry) kg (lb)	173 (380)	217 (478)	
	Ground Contact Area cm² (in²)	7570 (1173)	8811.3 (1365.8)	
	Ground Contact Pressure kPa (PSI)	2.24 (.325)	2.46 (.357)	
	Frame Material	Steel		
	Bottom Pan Material	Polyethylene high density		
	Hood Material	Polyethylene high density	RRIM	
	Battery V (A•h)	N.A.		
	Headlight W	H4 60/55		
	Taillight and Stoplight W	8/27		
	Tachometer and Speedometer Bulb W	N.A.	3	
	Fuel and Temperature Gauge Bulb W	N.A.		
	Fuse	Starter Solenoid A	N.A.	
		Tachometer A	N.A.	
	Fuel Tank L (U.S. gal)	26 (6.9)	37 (9.8)	
	Chaincase Gearbox mL (U.S.oz)	250 (8.5)		
	Cooling System ⑦ L (U.S. oz)	N.A.		
	Injection Oil Reservoir L (U.S. oz)	1.9 (64)	2.5 (84.5)	





Section 10 TECHNICAL DATA

Subsection 03 (VEHICLES)

	VEHICLE MODEL	SKANDIC LT E	SKANDIC WT	
	ENGINE TYPE	443	503	
	Chain Drive Ratio	17/44	N.A.	
	Chain	Pitch in	3/8	N.A.
		Type/Links Qty/Plates Qty	Silent 70/11	N.A.
	Drive Pulley	Type of Drive Pulley	Comet	TRA
		Ramp Identification	218311C	290 ⑤
		Calibration Screw Position or Calibration Part ①	-	4
		Spring Color	Silver/Black	Yellow/Orange
		Spring Length ± 1.5 mm (± .060 in)	78.99 (3.110)	110 (4.331)
		Clutch Engagement ± 100 RPM	3200	3000
	Driven Pulley	Type of Driven Pulley	LPV27	Cam
		Spring Preload ± 0.7 kg (± 1.5 lb)	N.A.	7.0 (15.4)
		Cam Angle degree	40	40
	Pulley Distance Z	mm (in)	39 ± 0.75 (1.535 ± .030)	32.3 + 0, - 1.0 (1.346 + 0, - .039)
	Offset	X	mm (in)	37 ± 0.75 (1.457 ± .030)
		Y - X	MIN. MAX.	0.75 - 2.25 (.030 - .086)
	Drive Belt Part Number (P/N)		414 633 800	414 633 800
	Drive Belt Width (new) ②	mm (in)	34.6 (1-3/8)	34.6 (1-3/8)
	Drive Belt Adjustment	Deflection ± 5 mm (± 13/64 in)	32 (1-1/4)	32 (1-1/4)
		Force ③	kg (lbf)	11.3 (25)
	Track	Width	cm (in)	38.1 (15.0)
		Length	cm (in)	396.8 (156.2)
Profile Height		mm (in)	25 (1)	
Adjustment		Deflection	mm (in)	40 - 50 (1-9/16 - 1-31/32)
		Force ④	kg (lbf)	7.3 (16)
Suspension Type	Track	Skandic WT	Skandic WT	
	Ski	Telescopic strut	Telescopic strut	
	Length	cm (in)	302.0 (118.9)	
	Width	cm (in)	96.0 (37.8)	
	Height	cm (in)	129.5 (51)	
	Ski Stance	cm (in)	82 (32.3)	
	Toe-Out and Camber	mm (in) degree	5 (3/16) - 2	
	Mass (dry)	kg (lb)	225 (496)	
	Ground Contact Area	cm ² (in ²)	8811.3 (1365.8)	
	Ground Contact Pressure	kPa (PSI)	2.55 (.370)	
	Frame Material		Steel	
	Bottom Pan Material		Polyethylene high density	
	Hood Material		RRIM	
		Battery	V (A•h)	12 (20)
Headlight		W	H4 60/55	
Taillight and Stoplight		W	8/27	
Tachometer and Speedometer Bulb		W	3	
Fuel and Temperature Gauge Bulb		W	N.A.	
Fuse		Starter Solenoid	A	15
		Tachometer	A	N.A.
	Fuel Tank	L (U.S. gal)	37 (9.8)	
	Chaincase Gearbox	mL (U.S. oz)	250 (8.5)	
	Cooling System ⑦	L (U.S. oz)	N.A.	
	Injection Oil Reservoir	L (U.S. oz)	2.5 (84.5)	

Section 10 TECHNICAL DATA

Subsection 03 (VEHICLES)

VEHICLE MODEL		SKANDIC SWT	SKANDIC WT LC	SKANDIC SUV		
ENGINE TYPE		503	593	593		
	Chain Drive Ratio		N.A.	N.A.	N.A.	
	Chain	Pitch in	N.A.	N.A.	N.A.	
		Type/Links Qty/Plates Qty	N.A.	N.A.	N.A.	
	Drive Pulley	Type of Drive Pulley		TRA	TRA	TRA
		Ramp Identification		290 ⑤	290 ⑥	290 ⑥
		Calibration Screw Position or Calibration Part ①		2	3	3
		Spring Color		Yellow/Orange	Red/Red	Red/Red
		Spring Length	± 1.5 mm (± .060 in)	110 (4.331)	99 (3.897)	99 (3.897)
		Clutch Engagement ±100 RPM		3000	2500	2500
	Driven Pulley	Type of Driven Pulley		Cam	Cam	Cam
		Spring Preload	± 0.7 kg (± 1.5 lb)	7.0 (15.4)	7.0 (15.4)	7.0 (15.4)
		Cam Angle degree		40	40	40
	Pulley Distance Z		mm (in) 32.3 + 0, - 1.0 (1.346 + 0, - .039)	32.3 + 0, - 1.0 (1.346 + 0, - .039)	32.3 + 0, - 1.0 (1.346 + 0, - .039)	
	Offset	X	mm (in) 35.0 ± 0.75 (1.380 ± .030)	35.0 ± 0.75 (1.380 ± .030)	35.0 ± 0.75 (1.380 ± .030)	
		Y – X	MIN. MAX. 0.75 – 2.25 (.030 – .086)	0.75 – 2.25 (.030 – .086)	0.75 – 2.25 (.030 – .086)	
	Drive Belt Part Number (P/N)		414 633 800	414 633 800	414 633 800	
	Drive Belt Width (new) ②		mm (in) 34.6 (1-3/8)	34.6 (1-3/8)	34.6 (1-3/8)	
	Drive Belt Adjustment	Deflection	± 5 mm (± 13/64 in)	32 (1-1/4)	32 (1-1/4)	
		Force ③	kg (lbf)	11.3 (25)	11.3 (25)	
	Track	Width		cm (in) 60.0 (23.6)	50.0 (19.7)	50.0 (19.7)
		Length		cm (in) 396.8 (156.2)	396.8 (156.2)	396.8 (156.2)
		Profile Height		mm (in) 23.5 (.925)	31.8 (1.250)	31.8 (1.250)
		Adjustment	Deflection	mm (in) 40 – 50 (1-9/16 – 1-31/32)	40 – 50 (1-9/16 – 1-31/32)	40 – 50 (1-9/16 – 1-31/32)
			Force ④	kg (lbf)	7.3 (16)	7.3 (16)
	Suspension Type	Track	Skandic WT	Skandic WT	Skandic SUV	
		Ski	Telescopic strut	Telescopic strut	SUV	
		Length		cm (in) 315.0 (124.0)	315.0 (124.0)	304.0 (119.7)
Width		cm (in) 110.0 (43.3)	110.0 (43.3)	108.9 (42.9)		
Height		cm (in) 133 (52.4)	122 (48)	129.5 (51)		
Ski Stance		cm (in) 90.0 (35.4)	90.0 (35.4)	90.0 (35.4)		
Toe-Out and Camber		mm (in) degree 5 (3/16) - 2	5 (3/16) - 2	5 (3/16) - 2		
Mass (dry)		kg (lb) 286 (631)	287 (633)	291 (642)		
Ground Contact Area		cm² (in²) 13986 (2167.8)	12335 (1912)	12335 (1912)		
Ground Contact Pressure		kPa (PSI) 2.04 (.296)	2.33 (.338)	2.36 (.342)		
Frame Material		Steel	Steel	Steel		
Bottom Pan Material		Polyethylene high density	Polyethylene high density	Polyethylene high density		
Hood Material		RRIM	RRIM	RRIM		
		Battery		V (A•h) 12 (20)	12 (20)	12 (20)
		Headlight		W H4 60/55	H4 60/55	H4 60/55
	Taillight and Stoplight		W 8/27	8/27	8/27	
	Tachometer and Speedometer Bulb		W 3	3	3	
	Fuel and Temperature Gauge Bulb		W N.A.	N.A.	N.A.	
	Fuse	Starter Solenoid	A 15	15	15	
		Tachometer	A N.A.	N.A.	N.A.	
	Fuel Tank		L (U.S. gal) 42 (11.1)	42 (11.1)	42 (11.1)	
	Chaincase Gearbox		mL (U.S. oz) 400 (13.5)	400 (13.5)	400 (13.5)	
	Cooling System ⑦		L (U.S. oz) N.A.	4.5 (152)	4.5 (152)	
	Injection Oil Reservoir		L (U.S. oz) 2.5 (84.5)	2.5 (84.5)	2.5 (84.5)	

ENGINE TECHNICAL DATA LEGEND

BTDC: Before Top Dead Center
CDI: Capacitor Discharge Ignition
K: Kilo (x 1000)
MAG: Magneto Side
N.A.: Not Applicable
PTO: Power Take Off Side
R: Rectangular
ST: Semi-Trapezoidal

- ① The maximum horsepower RPM is applicable on the vehicle. It may be different under certain circumstances and BOMBARDIER INC. reserves the right to modify it without obligation.
- ② Crankshaft end-play is not adjustable on these models except Tundra R. Specification is given for verification purposes only.
- ③ Rotary valve to crankcase clearance: 0.27 – 0.48 mm (.011 – .019 in).
- ④ For all non-RER models timing is verified at 6000 RPM (engine cold) with headlamp turned on.
- ⑤ All resistance measurements must be performed with parts at room temperature (approx. 20°C (68°F)). Temperature greatly affects resistance measurements.
- ⑥ Force applied midway between pulleys to obtain specified deflection.
- ⑦ Drive pulley retaining screw: torque to 80 to 100 N•m (59 to 74 lbf•ft), install drive belt, accelerate the vehicle at low speed (maximum 30 km/h (20 MPH)) and apply the brake; repeat 5 times. Recheck the torque of 90 to 100 N•m (66 to 74 lbf•ft).
- ⑧ For all RER models timing is verified at 3500 RPM (engine cold) with headlamp turned on.
- ⑨ Tightening torques for Skandic LT/LT E Comet drive pulley.
Retaining screw: 60 to 68 N•m (44 to 50 lbf•ft).
Spider: 170 N•m (125 lbf•ft).
Cover screws: 12.5 N•m (110 lbf•in).
Pivot bolts and nuts: 5.6 N•m (50 lbf•in).
- ⑩ Drive pulley retaining screw: torque to 90 to 100 N•m (66 to 74 lbf•ft), install drive belt, accelerate the vehicle at low speed (maximum 30 km/h (20 MPH)) and apply the brake; repeat 5 times. Recheck the torque of 90 to 100 N•m (66 to 74 lbf•ft).

VEHICLE TECHNICAL DATA LEGEND

RRIM: Reinforced Reaction Injection Molding
TRA: Total Range Adjustable drive pulley
N.A.: Not Applicable

- ① For Bombardier Lite drive pulleys:
1157 = Red block, push type 38 g (P/N 417 115 700).
1181 = Black block, screw type 39.6 g (P/N 417 118 100).
1143 = Red block, screw type 41.8 g (P/N 417 114 300).
W = Washer 1.8 g (P/N 417 115 800).
C = Cap 1.65 g (P/N 417 114 500).
S3.4 = Weight, screw type 3.4 g (P/N 417 114 400).
S21 = Weight, screw type 21 g (P/N 417 120 400).
- ② Minimum allowable width may not be less than 3.0 mm (1/8 in) of a new drive belt.
- ③ Force applied midway between pulleys to obtain specified deflection.
- ④ Force or downward pull applied to track to obtain specified tension deflection.
- ⑤ Lever with roller pin (P/N 417 004 309) (hollow).
- ⑥ Lever with roller pin (P/N 417 004 308) (solid).
- ⑦ Ethylene-glycol antifreeze for aluminum engines mixed with distilled water (1 parts of antifreeze for 1 parts of distilled water). Bombardier premixed coolant - 37°C (- 35°F) (16 x 1 L) (P/N 293 600 038).