

# 2001



*ski-doo*  
*ski-doo*

**Skandic**  
500 F/600

**Parts Catalog**  
**Catalogue de pièces**

484 400 093

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# PARTS CATALOG

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# CATALOGUE DE PIÈCES

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# 2001

# SKANDIC 500F / 600

## ◆ WARNING

**For user safety, Rotax engines designed for snowmobiles must not be used to power products other than Ski-Doo snowmobiles.**

Bombardier Inc. and its subsidiaries denies any responsibility for any usage other than the one prescribed.

Dealers that do not follow this practice may be financially liable should injury occur.

Bombardier Inc. reserves the right at any time to discontinue or change specifications, designs, features, models or equipment without incurring obligation.

## ◆ AVERTISSEMENT

**Pour la sécurité des utilisateurs, les moteurs Rotax conçus pour les motoneiges ne doivent pas être utilisés pour des fins autres que de faire fonctionner les motoneiges Ski-Doo.**

Bombardier Inc. et ses filiales se dégagent de toute responsabilité pouvant découler des utilisations autres que celle prescrite.

Les concessionnaires qui ne se conforment pas à cet avis peuvent être tenus responsables financièrement advenant des blessures.

Bombardier Inc. se réserve le droit d'effectuer des changements dans le dessin et les caractéristiques de ses véhicules et/ou d'y effectuer des apports ou des améliorations, cela sans s'engager d'aucune façon à effectuer lesdites opérations sur les véhicules déjà fabriqués.

# PARTS CATALOG

The illustrations figuring in this parts catalog show typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown. However, they represent parts which have the same or similar function.

## SYMBOLS USED IN THIS CATALOG

- @ In «Quantity» column means «Use as Required».
- Opt In «Quantity» column means «Optional».
- N** In «Numerical» column means «New Parts».
- XXX — Parts marked with «XXX» are not available as spare parts.
- A **bold** description indicates that several parts are included in this item.
- Parts identified with an «P», an «E» or a «C» indicate they are part of the «P», «E» or «C» *Gasket Set*.

Ski-Doo Model  
Modèle Ski-Doo

**SKANDIC 500F**  
**SKANDIC 500F**  
**SKANDIC 600**

Vehicle Codification  
Code du véhicule  
CAN / U.S. / Europe

**1814 / 1815 / -**  
**1812 / 1813 / -**  
**1810 / 1811 / -**

Rotax Engine Type  
Type de moteur Rotax

**«503» (400 509 727)**  
**«503» (400 509 727)**  
**«593» (400 509 726)**

Mikuni Carburetor(s)  
Carburateur(s) Mikuni  
PTO / MAG  
**M19084**  
**M19084**  
**M19111 / M19112**



# CATALOGUE DE PIÈCES

Les illustrations contenues dans ce catalogue indiquent la disposition des pièces les unes par rapport aux autres. Il est donc possible qu'elles ne rendent pas compte de la forme exacte de ces pièces ainsi que de leurs détails de fabrication. Ces illustrations ont pour but d'identifier des pièces qui remplissent la même fonction ou une fonction identique.

## SYMBOLES UTILISÉS DANS CE CATALOGUE

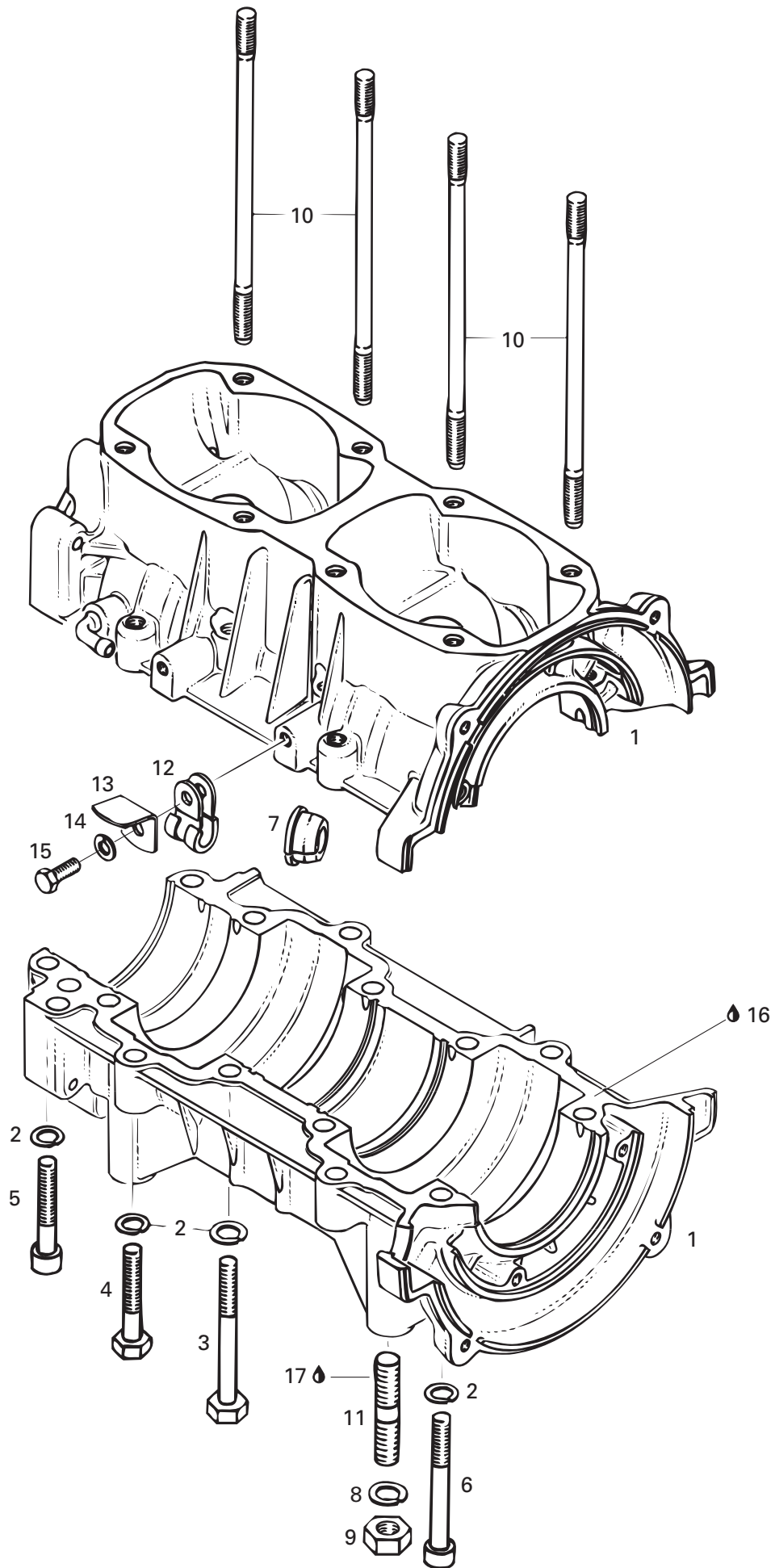
- @ Dans la colonne «Quantité» signifie «Au besoin».
- Opt Dans la colonne «Quantité» signifie «En option».
- N** Dans la colonne «Numérique» signifie «Nouvelle pièce».
- XXX — Les articles marqués d'un «XXX» ne sont pas disponibles comme pièces de remplacement.
- Une description en caractère **gras** signifie qu'il y a plus d'une pièce dans cet item.
- Les pièces identifiées d'un «P», d'un «E» ou d'un «C» indiquent qu'elles font parties de l'*ensemble de joint d'étanchéité* «P», «E» ou «C» correspondant.



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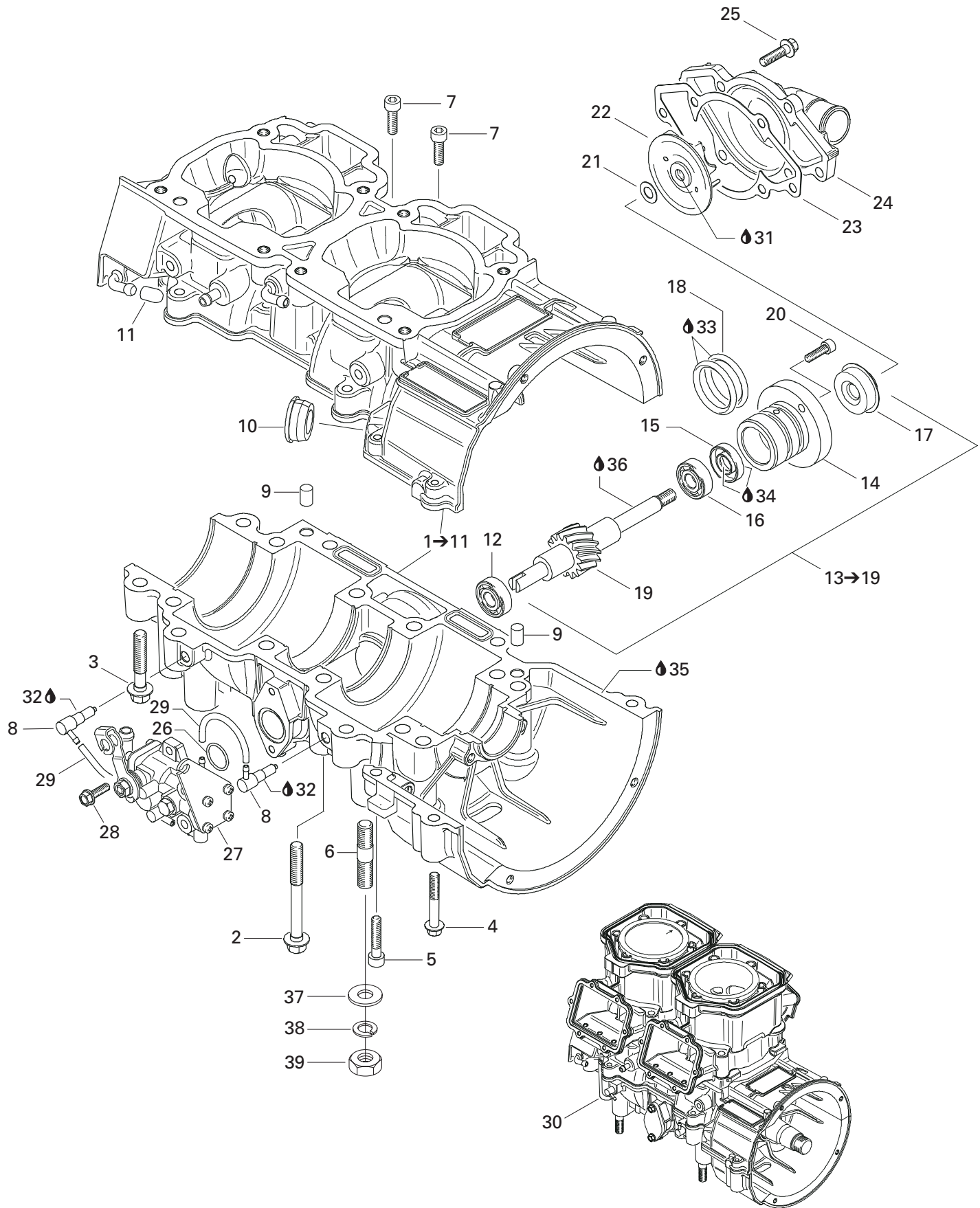
**ENGINE/  
MOTEUR**CRANKCASE (503)/  
CARTER (503)

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>N 1→6</b>	420 888 493	<b>Crankcase Ass'y</b> .....	<b>Carter ass.</b> .....	1	1	—
<b>2</b>	420 945 752	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	14	14	—
<b>3</b>	420 841 201	Hex. Screw M8 x 70 .....	Vis hex. M8 x 70 .....	6	6	—
<b>4</b>	207 084 544	Hex. Screw M8 x 45 .....	Vis hex. M8 x 45 .....	4	4	—
<b>5</b>	420 841 561	Socket Head Screw M8 x 45 .....	Vis Allen M8 x 45 .....	2	2	—
<b>6</b>	420 841 841	Socket Head Screw M8 x 65 .....	Vis Allen M8 x 65 .....	2	2	—
<b>7</b>	420 640 030	Stud M10 .....	Goujon M10 .....	4	4	—
<b>8</b>	420 945 753	Lock Washer .....	Rondelle frein .....	4	4	—
<b>9</b>	232 006 414	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	4	4	—
<b>10</b>	420 840 556	Stud M8 x 173.5 .....	Goujon M8 x 173.5 .....	8	8	—
<b>11</b>	420 860 962	Cable Crommet .....	Passe-câble .....	1	1	—
<b>12</b>	414 176 000	Cable Clamp .....	Pince-câble .....	1	1	—
<b>13</b>	420 953 310	Wire Support .....	Support de câble .....	1	1	—
<b>14</b>	420 945 751	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	1	1	—
<b>15</b>	207 161 644	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	1	1	—
<b>16</b>	413 702 700	Loctite 515, 50 ml .....	Loctite 515, 50 ml .....	@	@	—
<b>17</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	@	@	—



**ENGINE/  
MOTEUR**

CRANKCASE, ROTARY VALVE, WATER PUMP (593)/  
CARTER, VALVE ROTATIVE, POMPE À EAU (593)

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

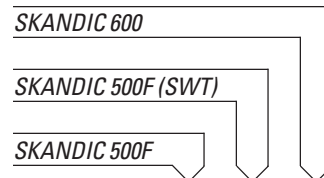
<b>N 1→11</b>	420 888 761	<b>Crankcase Ass'y (600)</b> .....	<b>Carter moteur ass. (600)</b> .....	-	-	1
<b>2</b>	420 640 836	Hex. Collar Screw M8 x 75 .....	Vis hex. à épaulement M8 x 75 .....	-	-	10
<b>3</b>	420 640 431	Hex. Collar Screw M8 x 45 .....	Vis hex. à épaulement M8 x 45 .....	-	-	6
<b>4</b>	420 640 311	Hex. Collar Screw M6 x 45 .....	Vis hex. à épaulement M6 x 45 .....	-	-	2
<b>5</b>	205 063 044	Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	-	-	1
<b>6</b>	420 941 644	Stud M10 x 23 .....	Goujon M10 x 23 .....	-	-	4
<b>7</b>	205 062 044	Socket Screw M6 x 20 .....	Vis Allen M6 x 20 .....	-	-	2
<b>8</b>	420 956 510	Check Valve .....	Soupape de retenue .....	-	-	2
<b>9</b>	420 632 010	Dowel Pin .....	Goujon d'assemblage .....	-	-	2
<b>10</b>	420 860 965	Cable Grommet .....	Passe-câble .....	-	-	1
<b>11</b>	420 960 770	Cap .....	Bouchon .....	-	-	1
<b>12</b>	420 232 100	Ball Bearing .....	Roulement à billes .....	-	-	1
<b>13→19</b>	420 837 421	<b>Water Pump/Oil Pump Ass'y</b> .....	<b>Pompe à eau/huile ass.</b> .....	-	-	1
<b>14</b>	— XXX —	Step Collar .....	Collet .....	-	-	1
<b>15</b>	420 230 195	Oil Seal .....	Anneau étanche .....	-	-	1
<b>16</b>	420 232 100	Ball Bearing .....	Roulement à billes .....	-	-	1
<b>17</b>	420 650 370	Oil Seal .....	Anneau étanche .....	-	-	1
<b>18</b>	420 950 890	O-Ring .....	Joint torique .....	-	-	2
<b>19</b>	— XXX —	Water Pump/Oil Pump Shaft .....	Arbre pompe à eau/huile .....	-	-	1
<b>20</b>	420 840 511	Socket Head Screw M5 x 16 .....	Vis Allen M5 x 16 .....	-	-	2
<b>21</b>	420 227 945	Washer .....	Rondelle .....	-	-	1
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<b>23</b>	420 931 810	Gasket .....	Joint .....	-	-	1
<b>24</b>	420 922 630	Water Pump Housing .....	Logement pompe à eau .....	-	-	1
<b>25</b>	420 240 031	Hex. Screw M6 x 25 .....	Vis hex. M6 x 25 .....	-	-	6
<b>26</b>	420 230 400	O-Ring .....	Joint torique .....	-	-	1
<b>27</b>	420 888 260	<b>Oil Pump Ass'y (600)</b> .....	<b>Pompe à huile ass. (600)</b> .....	-	-	1
<b>28</b>	420 941 925	Screw M5 x 16 .....	Vis M5 x 16 .....	-	-	2
<b>29</b>	414 413 800	Oil Line .....	Conduit d'huile .....	-	-	@
<b>30</b>	420 059 303	<b>Short Block Ass'y (600)</b> .....	<b>Ens. carter/cylindre ass. (600)</b> .....	-	-	@
<b>31</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	-	-	@
<b>32</b>	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	-	-	@
<b>33</b>	413 707 000	Molykote 111 .....	Molykote 111 .....	-	-	@
<b>34</b>	420 899 271	Petamo Grease, GHY133N, 400 g .....	Graisse Petamo, GHY133N, 400 g .....	-	-	@
<b>N 35</b>	420 297 906	Sealing Compound, 30 ml .....	Composé étanche, 30 ml .....	-	-	@
<b>36</b>	413 802 900	Injection Oil (12 x 1 liter) .....	Huile à injection (12 x 1 litre) .....	-	-	@
<b>37</b>	234 001 410	Flat Washer 10 mm .....	Rondelle plate 10 mm .....	-	-	4
<b>38</b>	234 100 602	Lock Spring Washer 10 mm .....	Rondelle-frein cintrée 10 mm .....	-	-	4
<b>39</b>	232 006 414	Hex. Nut M10 .....	Écrou hex. M10 .....	-	-	4



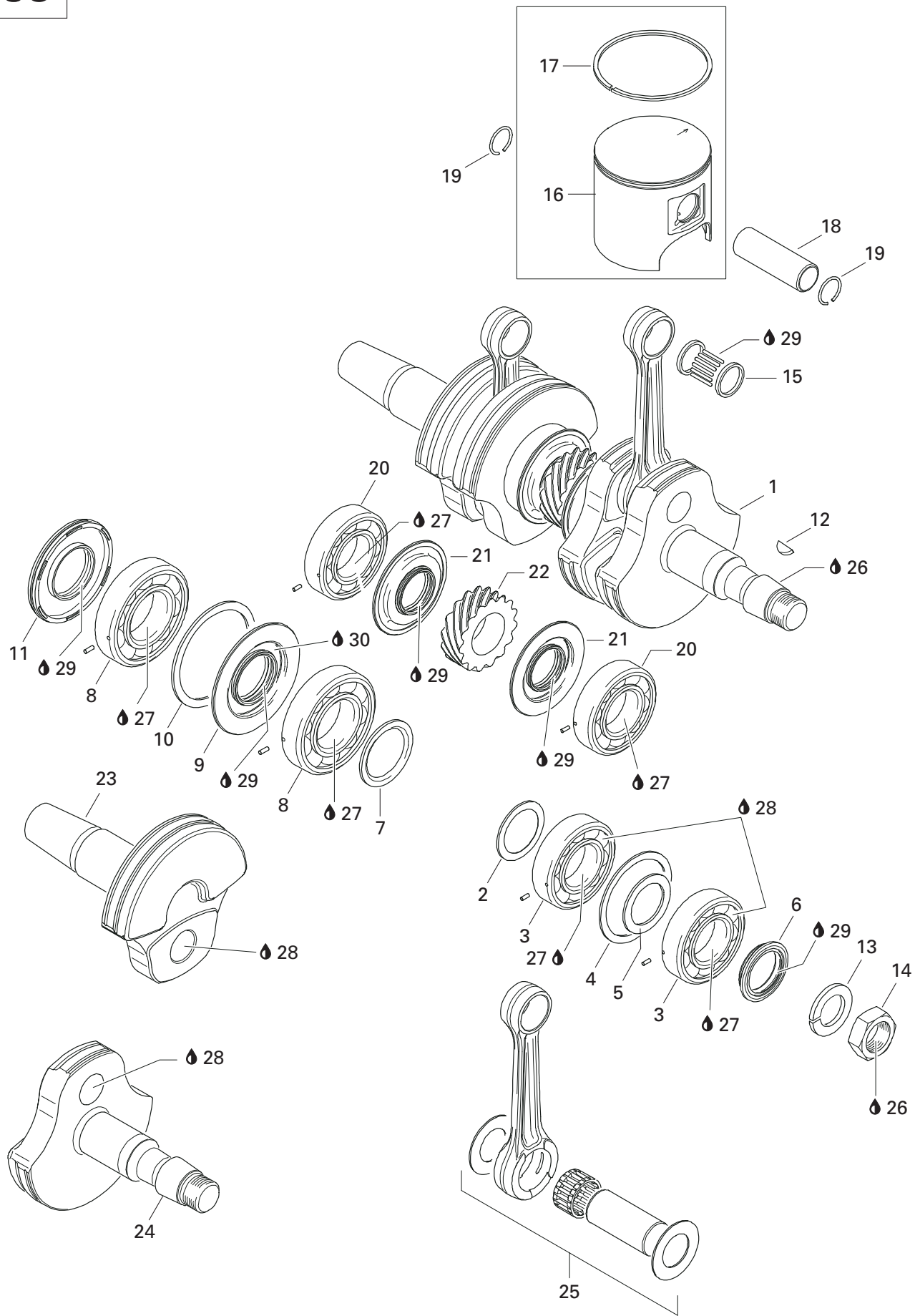


**ENGINE/  
MOTEUR**

CRANKSHAFT, PISTONS (503)/  
VILEBREQUIN, PISTONS (503)

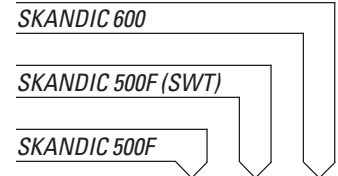


<b>1→7</b>	420 888 390	<b>Crankshaft Ass'y</b> .....	<b>Vilebrequin ass.</b> .....	1	1	—
<b>2</b>	420 832 570	Ball Bearing 6207 .....	Roulement à billes 6207 .....	2	2	—
<b>3</b>	420 250 165	O-Ring 64 mm .....	Joint torique 64 mm .....	4	4	—
<b>4</b>	290 831 952	Oil Seal .....	Anneau d'étanchéité .....	2	2	—
<b>5</b>	420 246 055	Woodruff Key .....	Clavette de Woodruff .....	1	1	—
<b>6→7</b>	420 832 574	<b>Ball Bearing 6207 Ass'y</b> .....	<b>Roulement à billes 6207 ass.</b> .....	1	1	—
<b>7</b>	420 929 972	Dowel Pin .....	Goujon d'assemblage .....	1	1	—
<b>8</b>	420 832 320	Needle Bearing .....	Roulement à aiguilles .....	2	2	—
<b>9→11</b>	420 888 175	<b>Piston Ass'y 71.92 mm</b> .....	<b>Piston ass. 71.92 mm</b> .....	2	2	—
	420 888 176	Oversize Piston Ass'y. 72.17 mm .....	Piston ass. surd. 72.17 mm .....	Opt	Opt	—
	420 888 177	Oversize Piston Ass'y. 72.42mm .....	Piston ass. surd. 72.42mm .....	Opt	Opt	—
<b>10</b>	420 915 850	Rectangular Ring 72.00 mm .....	Segment rectangulaire 72.00 mm .....	2	2	—
	420 915 851	Rectangular Ring 72.25 mm .....	Segment rectangulaire 72.25 mm .....	Opt	Opt	—
	420 915 852	Rectangular Ring 72.50 mm .....	Segment rectangulaire 72.50 mm .....	Opt	Opt	—
<b>11</b>	420 815 200	Semi-Trapez Ring 72.00 mm .....	Segment semi-trapézoïdal 72.00 mm ....	2	2	—
	420 815 201	Semi-Trapez Ring 72.25 mm .....	Segment semi-trapézoïdal 72.25 mm ....	Opt	Opt	—
	420 815 202	Semi-Trapez Ring 72.50 mm .....	Segment semi-trapézoïdal 72.50 mm ....	Opt	Opt	—
<b>12</b>	420 916 186	Piston Pin .....	Axe de piston .....	2	2	—
<b>13</b>	420 945 735	Circlip .....	Frein d'axe .....	4	4	—
<b>14</b>	420 994 564	Crankshaft Repair Kit .....	Néc. de rép. de tige de vilebrequin .....	2	2	—
<b>15</b>	420 818 244	Half Crankshaft (P.T.O.) .....	Demi-vilebrequin (P.D.M.) .....	1	1	—
<b>16</b>	413 800 023	Loctite 767, Antiseize Lubricant, 454 gr	Loctite 767, lubrifiant antigrippage, 454 gr ....	@	@	—
<b>17</b>	413 711 400	Loctite 648, 50ml .....	Loctite 648, 50ml .....	@	@	—
<b>18</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	@	@	—
<b>19</b>	413 802 900	Injection Oil, 12 x 1L .....	Huile à injection, 12 x 1L .....	@	@	—
<b>20</b>	420 945 759	Lock Washer 22 mm .....	Rondelle frein 22 mm .....	1	1	—
<b>21</b>	420 842 230	Nut M22 .....	Écrou M22 .....	1	1	—
<b>N 22</b>	420 819 020	Half Crankshaft (M.A.G.) .....	Demi-vilebrequin (M.A.G.) .....	1	1	—



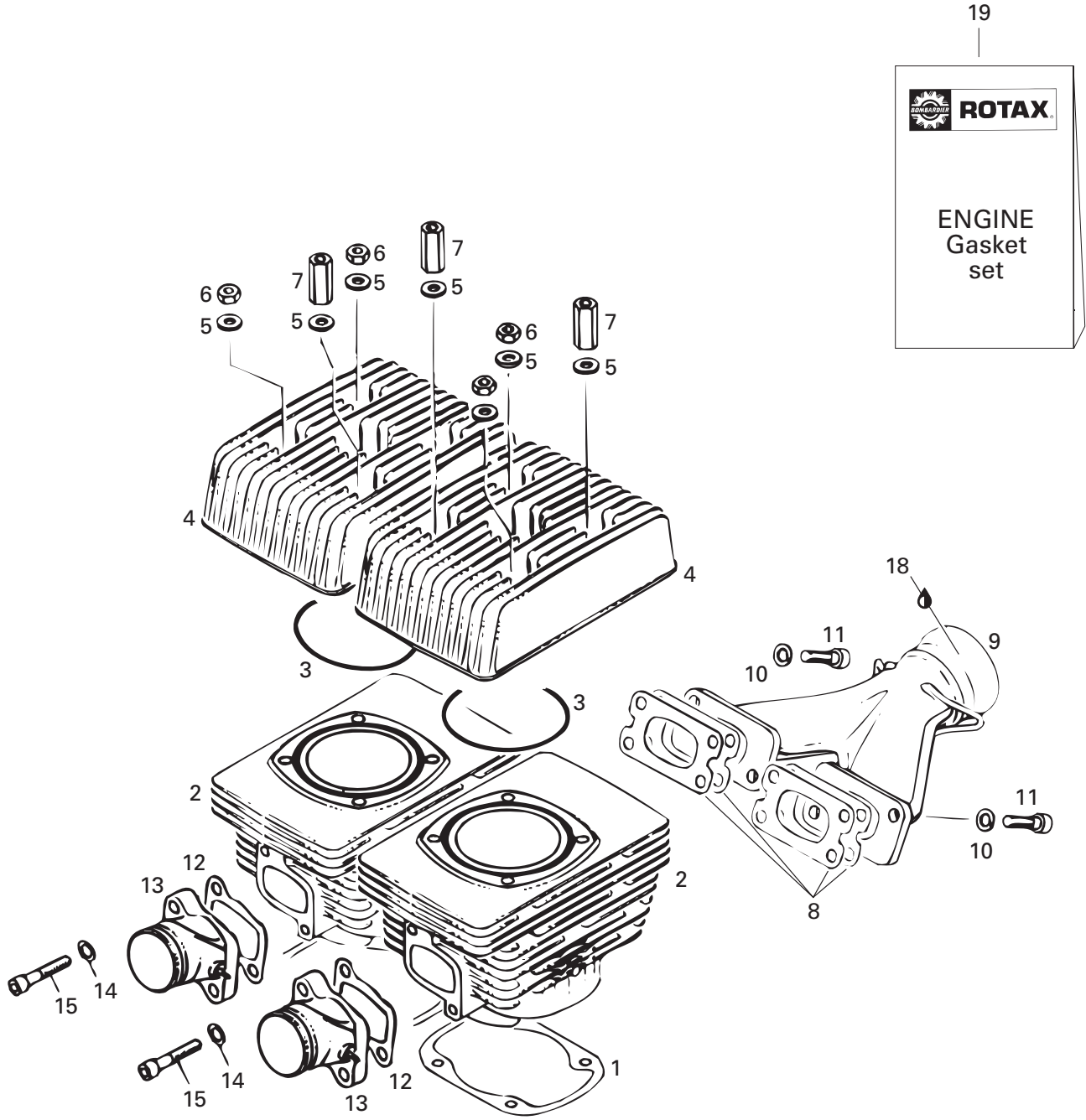
**ENGINE/  
MOTEUR**

CRANKSHAFT, PISTONS (593)/  
VILEBREQUIN, PISTONS (593)



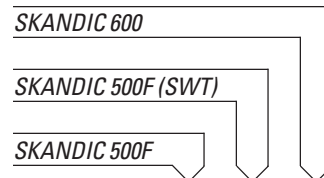
<b>1</b> → <b>12</b>	420 888 750	<b>Crankshaft Ass'y (600)</b> .....	<b>Vilbrequin ass. (600)</b> .....	-	-	1
<b>2</b>	420 827 445	Distance Ring .....	Bague d'écartement .....	-	-	1
<b>3</b>	420 832 590	Ball Bearing 6206 .....	Roulement à billes 6206 .....	-	-	2
<b>4</b>	420 827 050	Retaining Disk .....	Disque de retenue .....	-	-	2
<b>5</b>	420 427 684	Adjustment Washer .....	Rondelle d'ajustement .....	-	-	1
<b>6</b>	420 931 790	Oil Seal .....	Anneau étanche .....	-	-	1
<b>7</b>	420 827 760	Distance Ring .....	Bague d'écartement .....	-	-	1
<b>8</b>	420 832 575	Ball Bearing 6207 .....	Roulement à billes 6207 .....	-	-	2
<b>9</b>	420 931 455	Oil Seal .....	Anneau étanche .....	-	-	1
<b>10</b>	420 927 710	Retaining Disk .....	Disque de retenue .....	-	-	1
<b>11</b>	290 831 952	Oil Seal .....	Anneau étanche .....	-	-	1
<b>12</b>	420 246 015	Woodfuff Key .....	Clavette .....	-	-	1
<b>13</b>	420 945 759	Lock Washer 22 mm .....	Rondelle-frein 22 mm .....	-	-	1
<b>14</b>	420 842 230	Hex. Nut M22 .....	Écrou hex. M22 .....	-	-	1
<b>15</b>	420 832 425	Needle Bearing (600).....	Roulement à aiguilles (600) .....	-	-	2
<b>16</b> → <b>17</b>	420 888 687	<b>Piston Ass'y (1 Ring 75.88 mm) (600)</b> .....	<b>Piston ass. (1</b>			
<b>segment</b>	<b>75.88 mm) (600)</b>	.....	<b>ass. surdi. (600)</b> .....	-	-	2
	420 888 688	<b>Oversize Piston Ass'y (600)</b> .....	<b>Piston ass. surdi. (600)</b> .....	-	-	Opt
<b>17</b>	420 815 150	Semi-Trapez Ring (600).....	Segment semi-trapézoïdal (600).....	-	-	2
	420 815 151	Oversize Semi-Trapez Ring 76,25 mm (600).....	Segment semi-			
trapézoïdal	surdi. 76,25 mm (600)	.....	surdi. 76,25 mm (600).....	-	-	Opt
<b>18</b>	420 916 410	Gudgeon Pin (600).....	Axe de piston (600).....	-	-	2
<b>19</b>	420 845 102	Piston Circlip (600) .....	Circlip de piston (600).....	-	-	4
<b>20</b>	420 832 590	Ball Bearing 6206 .....	Roulement à billes 6206 .....	-	-	2
<b>21</b>	420 931 940	Oil Seal .....	Anneau étanche .....	-	-	2
<b>22</b>	420 834 350	Central Gear 15 Teeth .....	Engrenage central 15 dents.....	-	-	1
<b>23</b>	420 818 664	Crankshaft (PTO side) .....	Vilbrequin (côté PDM).....	-	-	1
<b>24</b>	420 818 693	Crankshaft (MAG side) .....	Vilbrequin (côté MAG) .....	-	-	1
<b>25</b>	420 888 753	<b>Rod Repair Kit (MAG side) (600)</b> .....	<b>Ens. tige réparation (côté MAG) (600).</b>	-	-	1
	420 888 754	<b>Rod Repair Kit (PTO side) (600)</b> .....	<b>Ens. tige réparation (côté PDM) (600).</b>	-	-	1
<b>26</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	-	-	@
<b>27</b>	293 800 023	Loctite 767, Antiseize Lubricant, 454 g .....	Loctite 767, lubrifiant antigrippage, 454 g .....	-	-	@
<b>28</b>	413 711 400	Loctite 648, 10 ml .....	Loctite 648, 10 ml .....	-	-	@
<b>29</b>	413 802 900	Injection Oil (12 x 1 Liter) .....	Huile à injection (12 x 1 litre).....	-	-	@
<b>30</b>	420 899 271	Petamo Grease, GHY133N, 400 g .....	Graisse Petamo, GHY133N, 400 g .....	-	-	@
<b>31</b>	293 550 021	Isoflex Grease, 45 g .....	Graisse Isoflex, 45 g .....	-	-	@



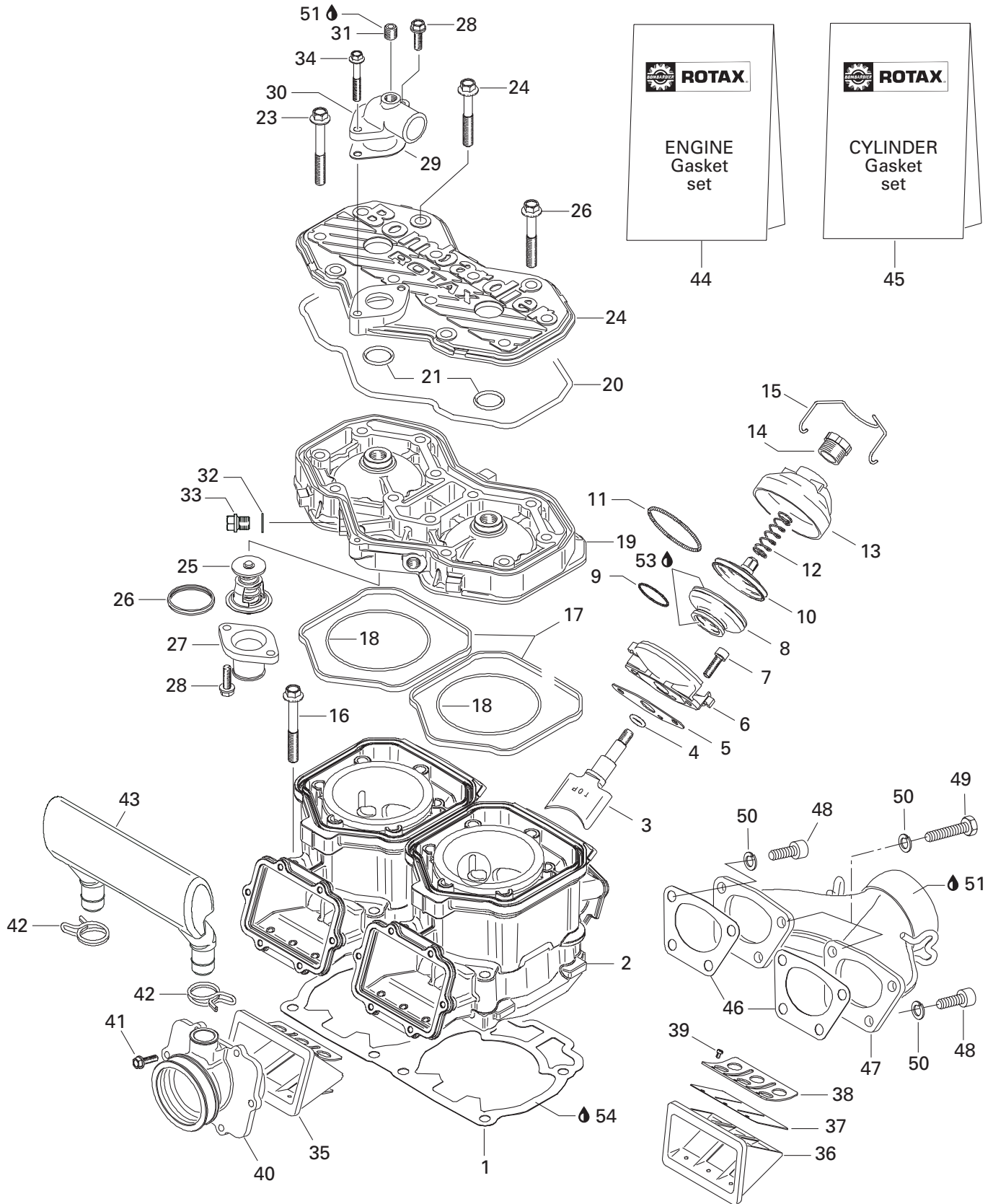


**ENGINE/  
MOTEUR**

CYLINDER, EXHAUST MANIFOLD (503)/  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT (503)



<b>1</b>	420 831 858	Gasket 0.4 mm .....	Joint 0.4 mm .....	2	2	—
<b>2</b>	420 923 417	Cylinder with sleeve .....	Cylindre .....	2	2	—
<b>3</b>	293 300 026	O-Ring .....	Joint de culasse .....	2	2	—
<b>4</b>	420 923 590	Cylinder head .....	Culasse .....	2	2	—
<b>5</b>	420 250 311	Washer 8.4 mm .....	Rondelle 8.4 mm .....	8	8	—
<b>6</b>	232 081 414	Nut M8 .....	Écrou M8 .....	4	4	—
<b>7</b>	420 842 203	Distance Nut M8 x 47 .....	Écrou d'écartement M8 x 47 .....	4	4	—
<b>8</b>	420 831 849	Gasket 1.0 mm .....	Joint d'étanchéité 1.0 mm .....	4	4	—
<b>9</b>	M5242517	Exhaust Manifold Ass'y .....	Collecteur d'échappement ass. ....	1	1	—
<b>10</b>	234 181 401	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	4	4	—
<b>11</b>	M40135	Socket Head Screw M8 x 30 .....	Vis Allen M8 x 30 .....	4	4	—
<b>12</b>	420 831 867	Intake Gasket 1.0 mm .....	Joint de tubulure d'admission 1.0 mm .....	4	4	—
<b>13</b>	420 867 741	Intake Manifold .....	Collecteur d'admission .....	2	2	—
<b>14</b>	420 945 752	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	4	4	—
<b>15</b>	420 840 681	Socket Head Screw M8 x 40 .....	Vis allen M8 x 40 .....	4	4	—
<b>16</b>	420 994 238	<b>Engine Gasket Set .....</b>	<b>Ens. joint d'étanchéité (moteur).....</b>	1	1	—
<b>17</b>	293 800 023	Loctite 767, Antiseize Lubricant, 454 gr.	Loctite 767, lubrifiant antigrippage, 454 gr. ...	@	@	—



**ENGINE/  
MOTEUR**CYLINDER, EXHAUST MANIFOLD (593)/  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT (593)

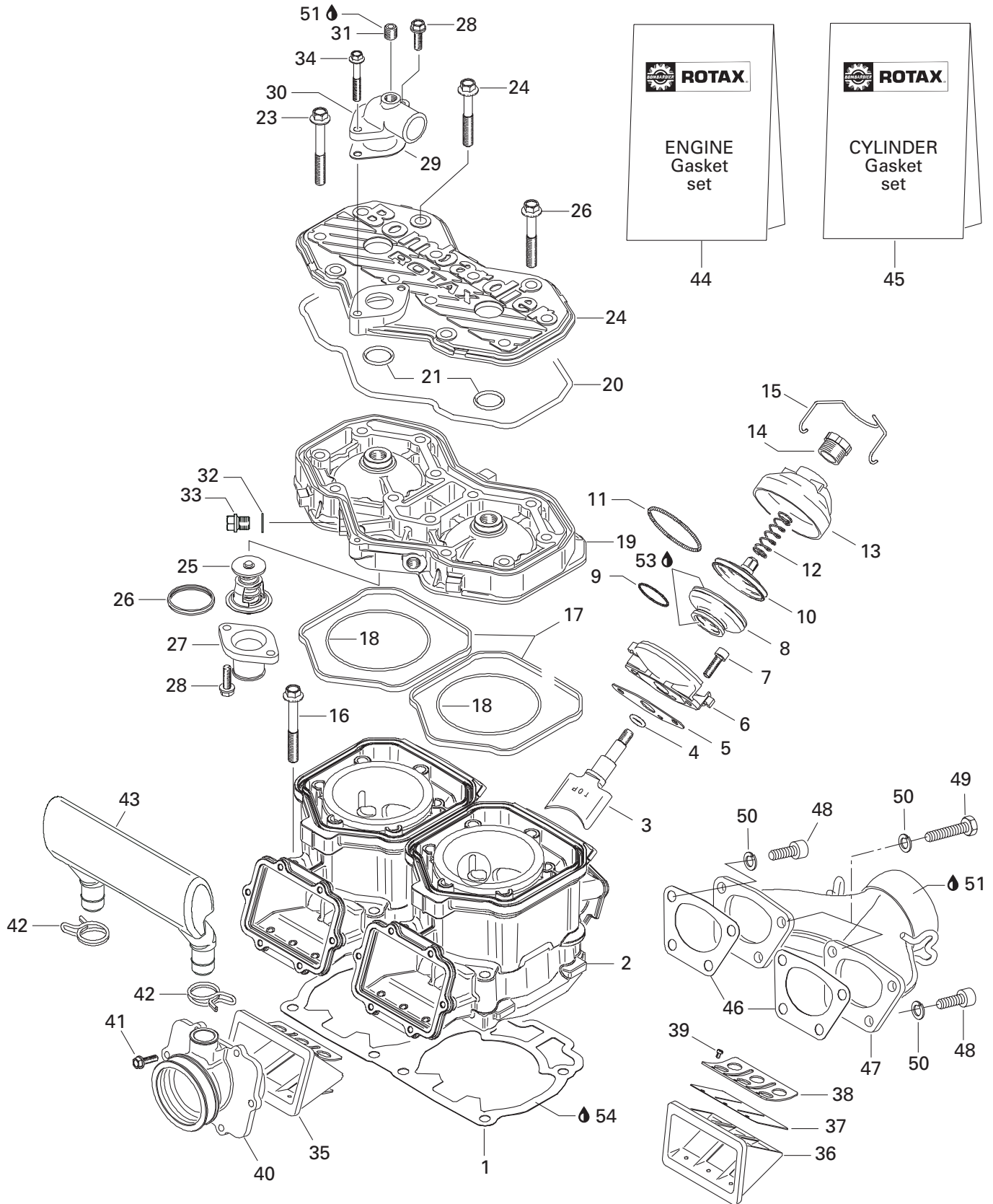
SKANDIC 600

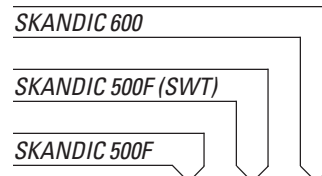
SKANDIC 500F (SWT)

SKANDIC 500F

<b>1</b>	420 931 584	Double Gasket 0.8 mm .....	Joint double de 0.8 mm .....	-	-	@
	420 931 962	Double Gasket 0.7 mm .....	Joint double de 0.7 mm .....	-	-	@
	420 931 582	Double Gasket 0.6 mm .....	Joint double de 0.6 mm .....	-	-	@
	420 931 583	Double Gasket 0.5 mm .....	Joint double de 0.5 mm .....	-	-	@
<b>2</b>	420 923 437	Cylinder with Sleeve .....	Cylindre avec chemise .....	-	-	2
<b>3</b>	420 854 370	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
<b>4</b>	420 430 110	O'Ring .....	Joint torique .....	-	-	2
	420 950 730	Oil Seal .....	Joint étanche .....	-	-	2
<b>5</b>	420 250 239	Gasket .....	Joint .....	-	-	2
<b>6</b>	420 854 265	Valve Housing .....	Boîtier de valve .....	-	-	2
<b>7</b>	205 062 044	Socket Head Screw M6 x 20 .....	Vis creuse à 6 pans M6 x 20 .....	-	-	4
<b>8</b>	290 260 723	Bellows .....	Manchon .....	-	-	2
<b>9</b>	420 838 253	Spring Clamp .....	Bride ressort .....	-	-	2
<b>10</b>	420 854 447	Exhaust Valve .....	Soupape d'échappement .....	-	-	2
<b>11</b>	290 239 048	Hose Spring .....	Ressort .....	-	-	2
<b>12</b>	420 239 946	Spring .....	Ressort .....	-	-	2
<b>13</b>	420 911 551	Valve Cover .....	Couvercle de soupape .....	-	-	2
<b>14</b>	420 241 221	Adjuster Screw .....	Vis d'ajustement .....	-	-	2
<b>N 15</b>	420 838 083	Spring Clip .....	Pince à ressort .....	-	-	2
<b>N 16</b>	420 841 951	Hex. Screw M8 x 68.5 .....	Vis hex. M8 x 68.5 .....	-	-	8
<b>17</b>	420 931 590	Rubber Ring .....	Bague de caoutchouc .....	-	-	2
<b>18</b>	293 300 026	O'Ring .....	Joint torique .....	-	-	2
<b>19</b>	420 923 450	Cylinder Head (Silver) .....	Tête de cylindre (argent) .....	-	-	1
<b>20</b>	290 950 320	O'Ring .....	Joint torique .....	-	-	1
<b>21</b>	420 430 782	O'Ring .....	Joint torique .....	-	-	2
<b>22</b>	420 923 460	Cylinder Head Cover (Silver) .....	Couvercle de tête de cylindre (argent) ..	-	-	1
<b>23</b>	420 841 306	Hex. Collar Screw M8 x 65 .....	Vis hex. à épaulement M8 x 65 .....	-	-	10
<b>24</b>	420 941 621	Hex. Collar Screw M8 x 56.5 .....	Vis hex. à épaulement M8 x 56.5 .....	-	-	2
<b>25</b>	420 922 515	Thermostat 42d .....	Thermostat 42d .....	-	-	1
<b>26</b>	420 931 270	Sealing Ring .....	Bague étanche .....	-	-	1
<b>27</b>	420 922 025	Bent Outlet Socket .....	Raccord de sortie .....	-	-	1
<b>28</b>	420 941 250	Screw M6 x 20 .....	Vis M6 x 20 .....	-	-	3
<b>29</b>	420 850 338	Gasket .....	Joint .....	-	-	1
<b>30</b>	420 922 062	Bent Outlet Socket .....	Raccord de sortie .....	-	-	1
<b>31</b>	420 240 480	Plug Screw 1/8-27 NPT .....	Bouchon d'accès 1/8-27 NPT .....	-	-	1
<b>32</b>	420 250 015	Gasket Ring .....	Bague joint .....	-	-	1
<b>33</b>	420 841 921	Plug Screw M12 x 1.5 .....	Bouchon d'accès M12 x 1.5 .....	-	-	1
<b>34</b>	420 941 451	Hex. Collar Screw M6 x 40 .....	Vis hex. à épaulement M6 x 40 .....	-	-	1

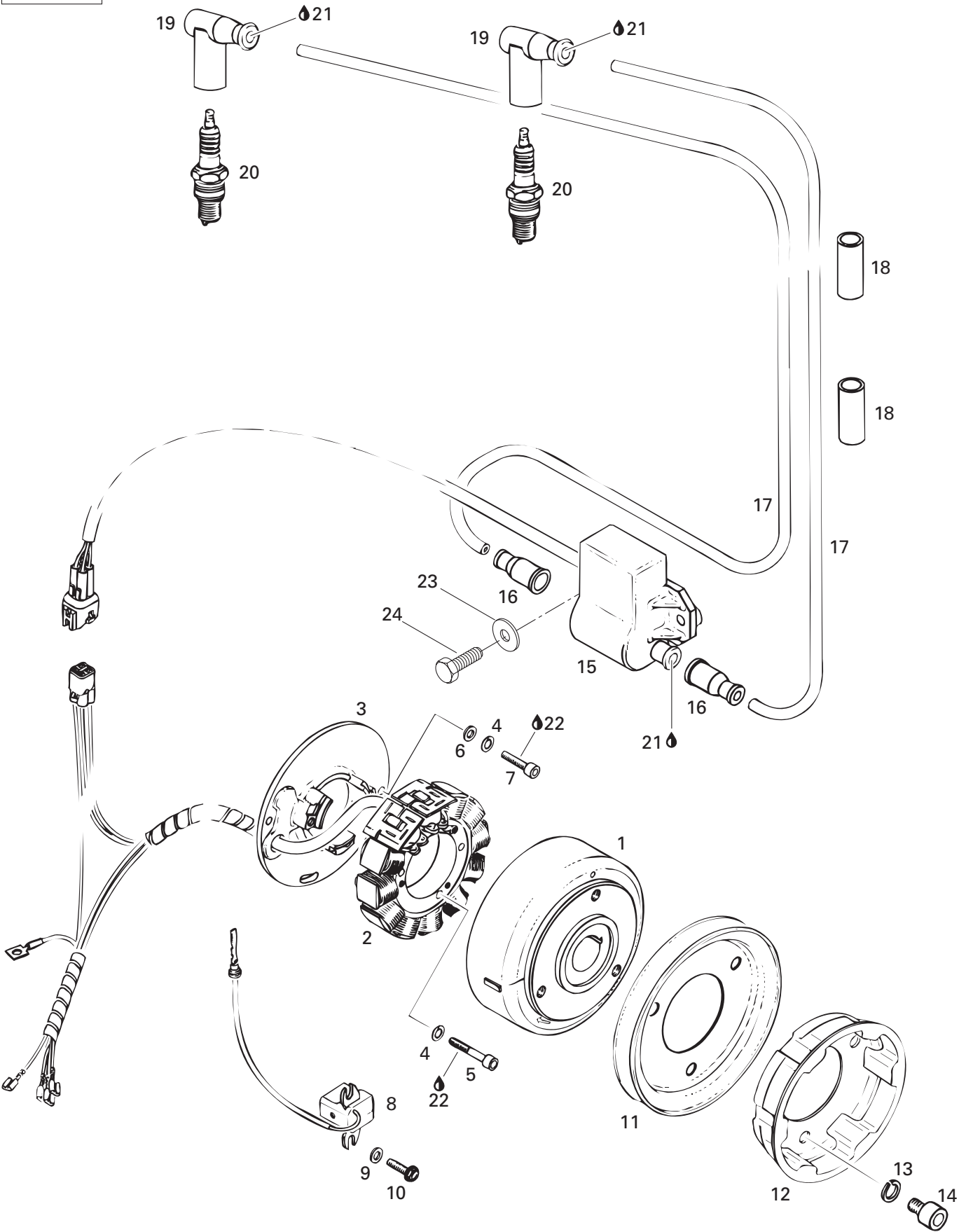




**ENGINE/  
MOTEUR**CYLINDER, EXHAUST MANIFOLD (593)/  
CYLINDRE, COLLECTEUR D'ÉCHAPPEMENT (593)

<b>35→39</b>	420 924 519	<b>Reed Valve Ass'y</b> .....	<b>Soupape clapet ass.</b> .....	—	—	2
<b>36</b>	— XXX —	Reed Valve Housing .....	Boîtier soupape clapet .....	—	—	2
<b>37</b>	420 924 532	Pedal Reed .....	Lame pédale .....	—	—	6
<b>38</b>	420 924 539	Reed Pedal Stop .....	Arrêt lame pédale .....	—	—	6
<b>39</b>	420 941 215	Screw M3 x 5 .....	Vis M3 x 5 .....	—	—	18
<b>40</b>	420 867 805	Carburetor Socket.....	Tubulure de carburateur .....	—	—	2
<b>N 41</b>	420 941 925	Screw M5 x 16.....	Vis M5 x 16.....	—	—	12
<b>42</b>	420 851 440	Clamp.....	Bride.....	—	—	2
<b>43</b>	420 867 815	Intake Resonator .....	Résonateur d'admission .....	—	—	1
<b>N 44</b>	420 888 582	<b>Engine Gasket Set</b> .....	<b>Ens. joint d'étanchéité moteur</b> .....	—	—	1
<b>N 45</b>	420 888 587	<b>Cylinder Gasket Set</b> .....	<b>Ens. joint d'étanchéité cylindre</b> .....	—	—	1
<b>46</b>	420 931 610	Gasket .....	Joint .....	—	—	2
<b>N 47</b>	M5245177	Exhaust Manifold .....	Collecteur d'échappement.....	—	—	1
<b>48</b>	M40135	Socket Head Screw M8 x 30 .....	Vis allen M8 x 30 .....	—	—	6
<b>49</b>	207 182 044	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	—	—	2
<b>50</b>	234 181 401	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	—	—	8
<b>51</b>	413 710 300	Sealant, Loctite 17914, 80 ml .....	Enduit étanche, Loctite 17914, 80 ml....	—	—	@
<b>52</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	—	—	@
<b>53</b>	413 707 000	Molykote 111 .....	Molykote 111 .....	—	—	@
<b>54</b>	293 800 038	Loctite 518, 50 ml .....	Loctite 518, 50 ml .....	—	—	@

# 503



**ENGINE/  
MOTEUR**

MAGNETO (503)/  
MAGNÉTO (503)

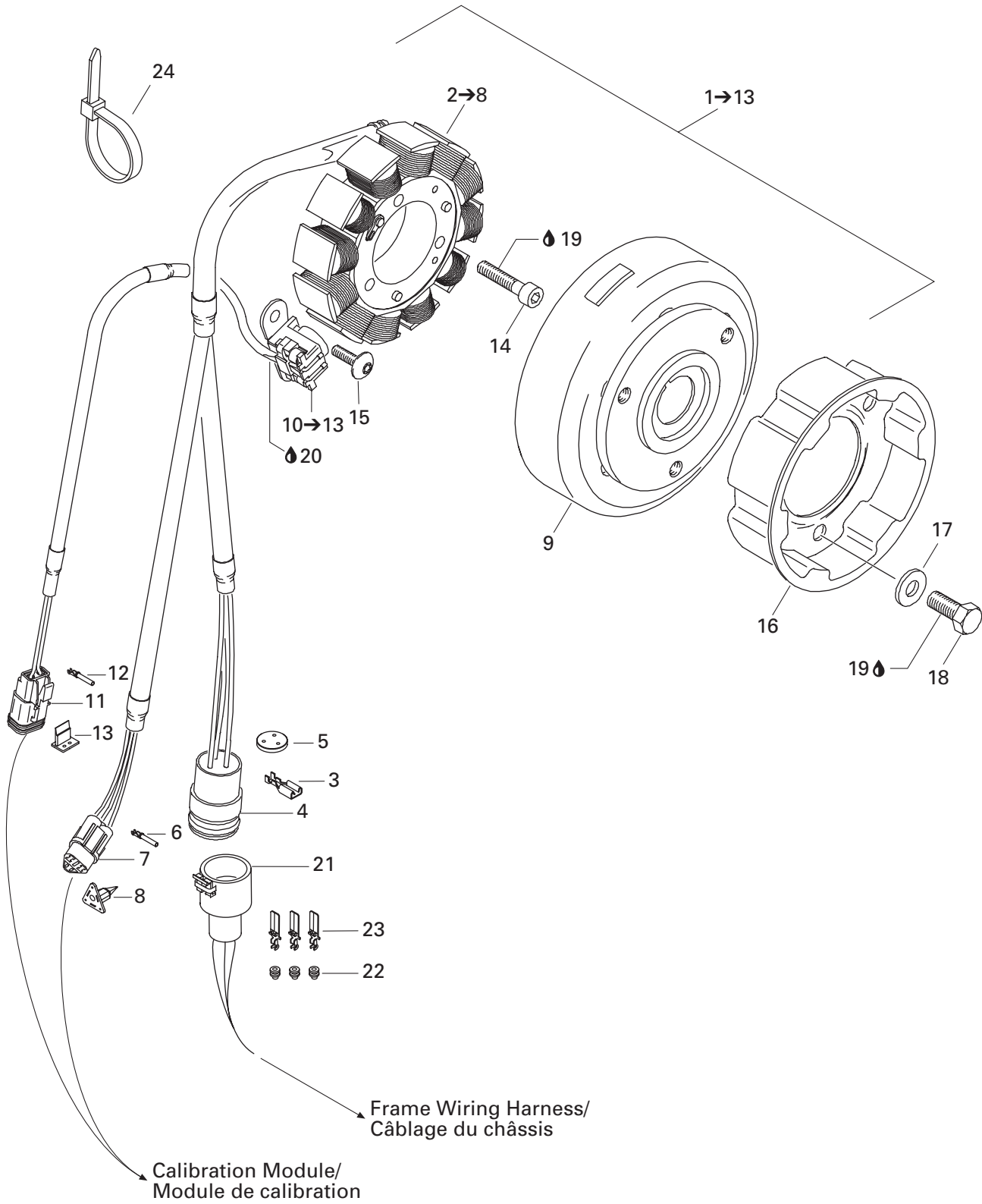
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

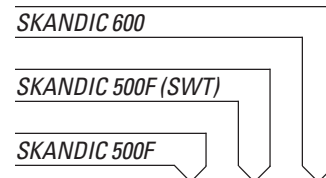
1	420 996 824	Magneto Flywheel .....	Volant moteur .....	1	1	—
2→5	420 886 605	<b>Stator Plate Ass'y. 12V240W .....</b>	<b>Plateau ass. 12V240W .....</b>	1	1	—
3	— XXX —	Stator Plate P12W 160/240 .....	Plateau d'armature P12W 160/240 .....	1	1	—
4	420 945 750	Lock Washer 5 mm .....	Rondelle frein 5 mm .....	5	5	—
5	420 940 880	Socket Head Screw M5 x 30 .....	Vis Allen M5 x 30 .....	3	3	—
6	420 927 571	Washer 5 mm .....	Rondelle 5 mm .....	2	2	—
7	420 840 515	Socket Head Screw M5 x 18 .....	Vis Allen M5 x 18 .....	2	2	—
8	420 965 763	Pick-up Ass'y .....	Capteur ass. ....	1	1	—
9	420 827 800	Washer .....	Rondelle .....	2	2	—
10	420 941 925	Taptite Screw M5 x 16 .....	Vis autotaraudeuse M5 x 16 .....	2	2	—
11	420 980 486	V-Belt Pulley .....	Poulie de ventilateur .....	1	1	—
12	420 852 414	Starting Pulley .....	Poulie de démarrage .....	1	1	—
13	420 845 311	Lock Washer .....	Rondelle frein .....	3	3	—
14	420 841 521	Socket Head Screw M8 x 12 .....	Vis Allen M8 x 12 .....	3	3	—
15→19	420 965 757	<b>Electronic Box Ass'y .....</b>	<b>Boîte électronique .....</b>	1	1	—
16	410 112 600	Protection Cap .....	Capuchon protecteur .....	2	2	—
17	278 001 268	Ignition Cable 690 mm .....	Câble d'allumage 690 mm .....	2	2	—
18	540 806 051	Protection Hose .....	Douille de caoutchouc .....	2	2	—
19	278 000 237	Spark Plug Protector .....	Capuchon antiparasite .....	2	2	—
20	414 961 100	Spark Plug NGK BR9 ES .....	Bougie NGK BR9 ES .....	2	2	—
21	293 550 004	Grease Dielectric .....	Graisse diélectrique .....	@	@	—
22	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	@	@	—
23	234 061 410	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	2	2	—
24	207 162 044	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	2	2	—



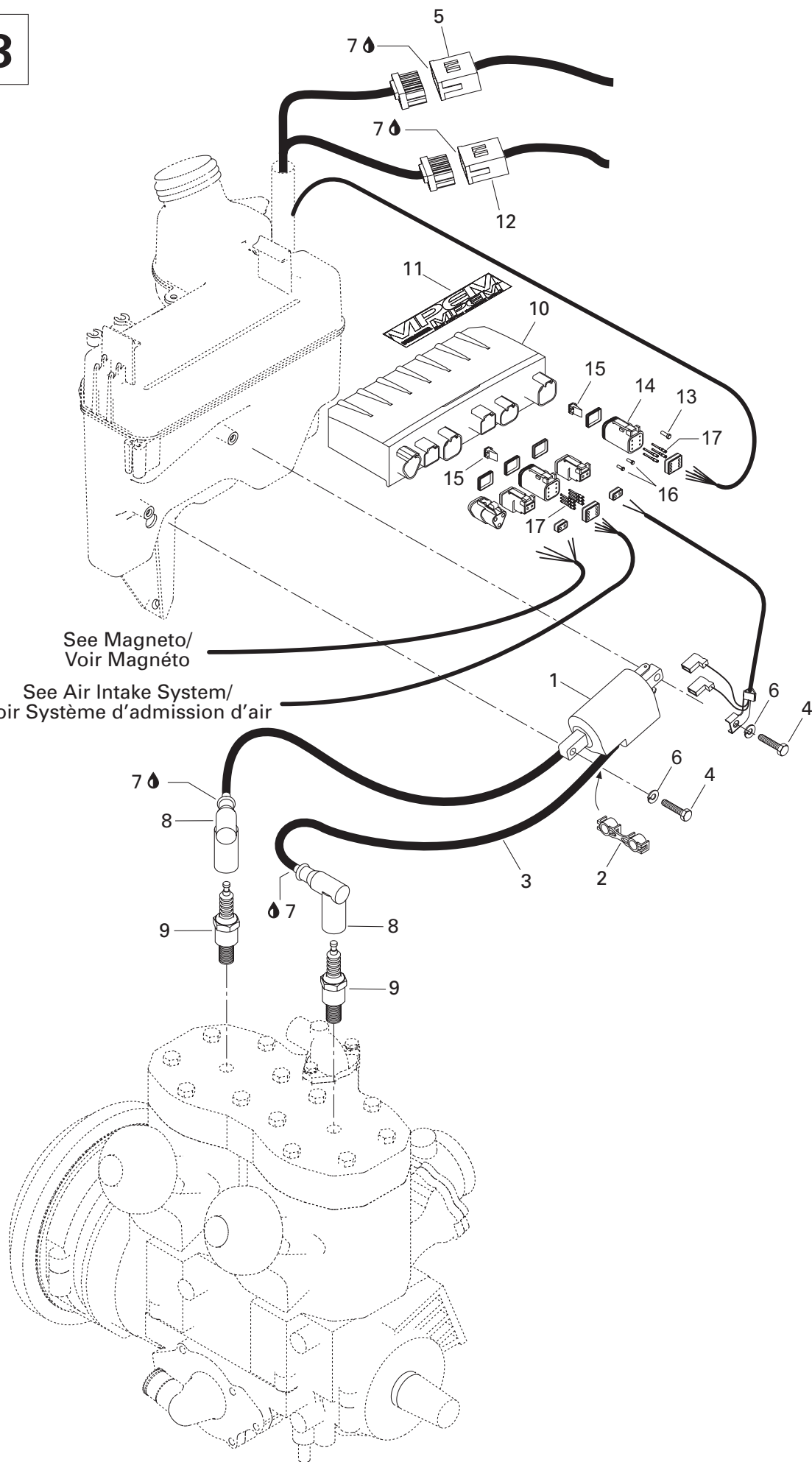


**ENGINE/  
MOTEUR**

MAGNETO (12V, 290W) (593)/  
MAGNÉTO (12V, 290W) (593)



<b>1→13</b>	— XXX —	<b>Magneto Ass'y (12V, 290W)</b> .....	<b>Magnéto ass. (12V, 290W)</b> .....	—	—	1
<b>2→8</b>	410 922 934	<b>Stator Plate Ass'y</b> .....	<b>Plaque réacteur ass.</b> .....	—	—	1
<b>3</b>	409 011 900	Female Terminal .....	Terminal femelle .....	—	—	1
<b>4</b>	409 208 200	Female Terminal Housing (3 circuits).....	Logement de terminal femelle (3 circuits).	—	—	1
<b>5</b>	409 208 500	Seal .....	Joint .....	—	—	1
<b>6</b>	278 000 632	Female Terminal .....	Terminal femelle .....	—	—	3
<b>7</b>	409 207 400	Female Terminal Housing (3 circuits).....	Logement de terminal femelle (3 circuits).	—	—	1
<b>8</b>	409 207 200	Female Lock (3 circuits).....	Verroul femelle (3 circuits).....	—	—	1
<b>9</b>	410 922 933	Flywheel .....	Volant moteur .....	—	—	1
<b>10→13</b>	410 922 925	<b>Pick-up Ass'y</b> .....	<b>Capteur ass.</b> .....	—	—	1
<b>11</b>	409 207 300	Female Terminal Housing (2 circuits).....	Logement de terminal femelle (2 circuits).	—	—	1
<b>12</b>	278 000 632	Female Terminal .....	Terminal femelle .....	—	—	2
<b>13</b>	409 207 100	Female Lock (2 circuits).....	Verroul femelle (2 circuits).....	—	—	1
<b>14</b>	205 063 044	Socket Head Screw M6 x 30 .....	Vis creuse à 6 pans M6 x 30 .....	—	—	3
<b>15</b>	420 640 321	Screw M5 x 16 .....	Vis M5 x 16.....	—	—	2
<b>16</b>	420 852 419	Pulley Starting .....	Poulie de démarrage .....	—	—	1
<b>17</b>	420 945 752	Lock Washer 8 mm .....	Rondelle-frein 8 mm .....	—	—	3
<b>18</b>	420 841 520	Socket Head Screw M8 x 12 .....	Vis Allen M8 x 12 .....	—	—	3
<b>19</b>	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	—	—	@
<b>20</b>	— XXX —	Sikaflex 255, 310 ml .....	Sikaflex 255, 310 ml .....	—	—	@
<b>21</b>	409 207 900	Male Terminal Housing (3 circuits) .....	Logement de terminal mâle (3 circuits).	—	—	1
<b>22</b>	409 208 500	Seal .....	Joint .....	—	—	3
<b>23</b>	409 011 100	Male Terminal .....	Terminal mâle .....	—	—	3
<b>24</b>	293 750 001	Tie Rap 94 mm .....	Attache 94 mm .....	—	—	1



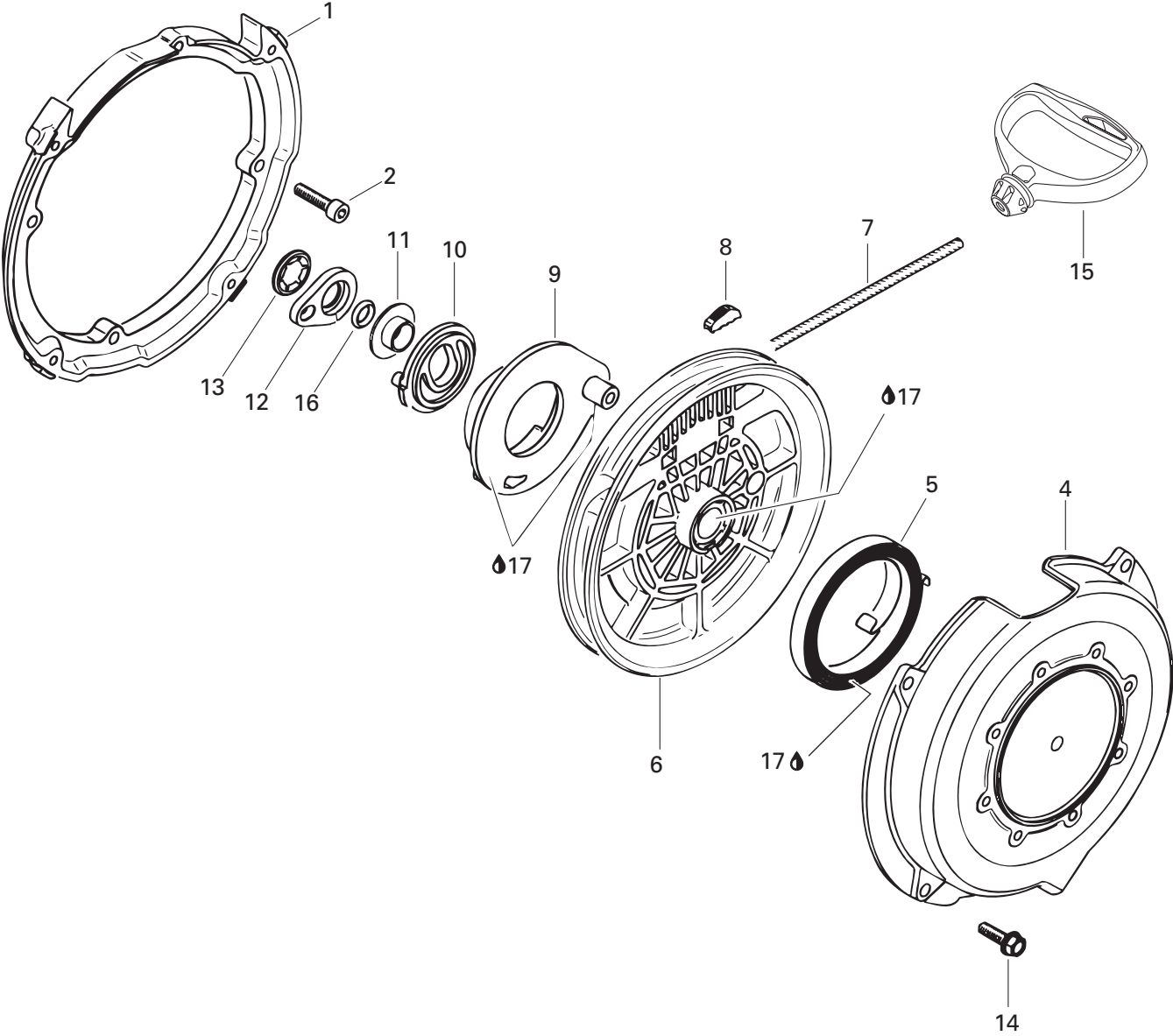
**ENGINE/  
MOTEUR**IGNITION SYSTEM (593)/  
SYSTÈME D'ALLUMAGE (593)

SKANDIC 600

SKANDIC 500F (SWT)

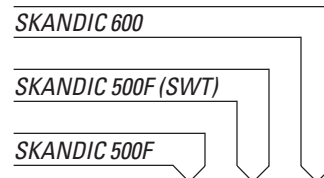
SKANDIC 500F

<b>1</b>	512 059 039	<b>Ignition Coil</b> .....	<b>Bobine d'allumage</b> .....	-	-	1
<b>2</b>	410 914 600	Plastic Clip .....	Attache de fil de bougie .....	-	-	1
<b>3</b>	278 001 268	Spark Plug Wire .....	Fil de bougie .....	-	-	@
<b>4</b>	207 162 044	Hex. Tapping Screw M6 x 20 .....	Vis hex. autotaraudeuse M6 x 20 .....	-	-	2
<b>5</b>	515 175 352	Male Housing .....	Logement mâle .....	-	-	1
<b>6</b>	234 161 471	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	-	-	2
<b>7</b>	293 550 004	Dielectric Grease .....	Graisse diélectrique .....	-	-	@
<b>8</b>	278 000 237	Spark Plug Protector .....	Capuchon de bougie .....	-	-	2
<b>9</b>	414 961 100	Spark Plug (NGK BR9ES) .....	Bougie (NGK BR9ES) .....	-	-	2
<b>10</b>	512 059 232	Calibration Module .....	Module de calibration .....	-	-	1
<b>11</b>	516 000 245	Electrical Box Decal .....	Décalque boîte électrique .....	-	-	1
<b>12</b>	515 175 351	Male Housing .....	Logement mâle .....	-	-	1
<b>13</b>	515 175 303	Plug (Deutsch) .....	Bouchon (Deutsch) .....	-	-	1
<b>14</b>	278 000 736	Female Terminal Housing (6 circuits).....	Logement de terminal femelle (6 circuits)	-	-	1
<b>15</b>	278 000 737	Female Lock (6 circuits).....	Verrou femelle (6 circuits).....	-	-	1
<b>16</b>	293 000 052	Plug .....	Bouchon .....	-	-	2
<b>17</b>	278 000 632	Female Terminal .....	Terminal femelle .....	-	-	5



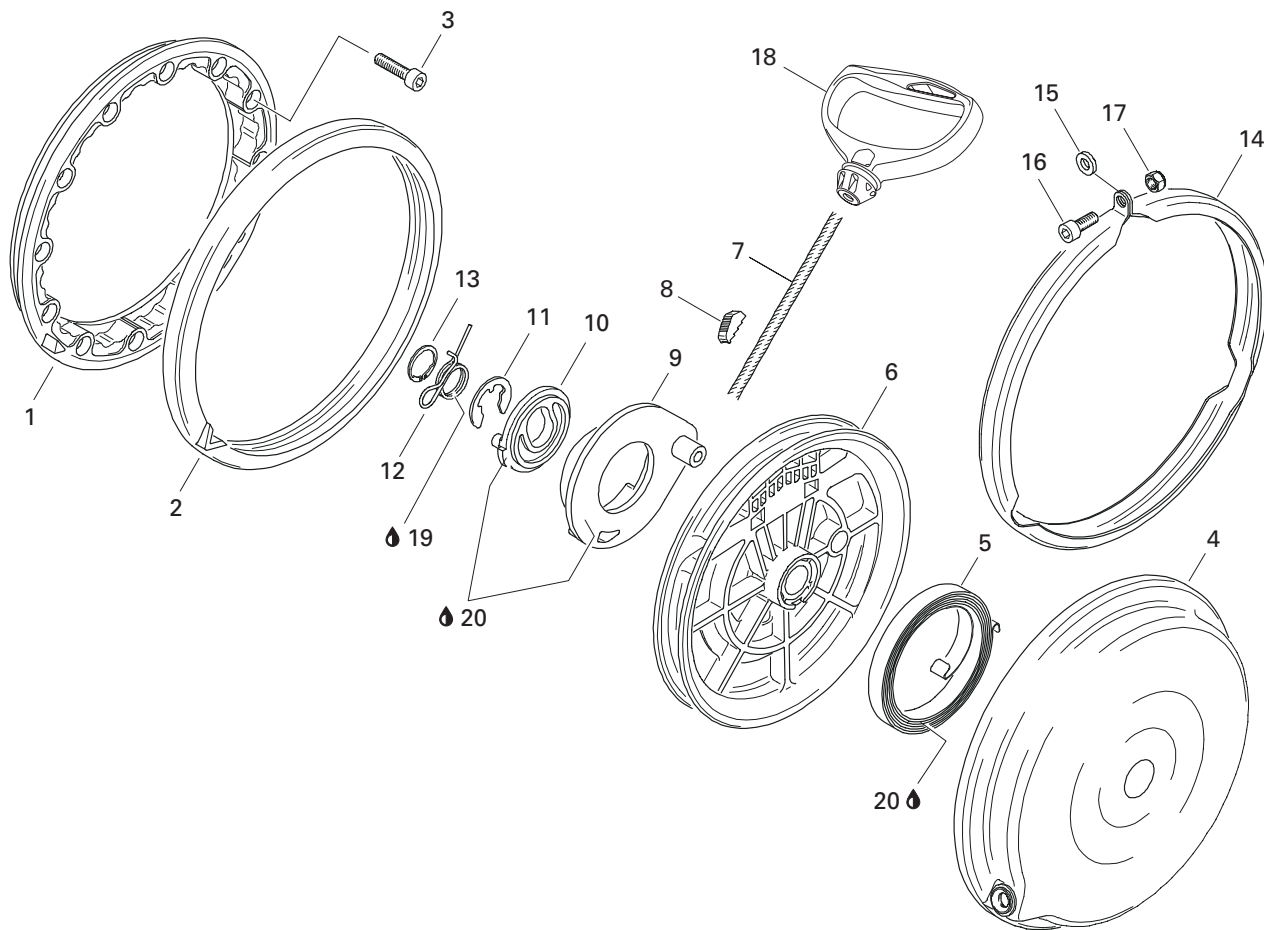
**ENGINE/  
MOTEUR**

REWIND STARTER (503)/  
DÉMARREUR À RAPPEL (503)



1	420 810 952	Connecting Flange.....	Flasque de connection .....	1	1	—
2	420 840 401	Socket Head Screw M6 x 22 .....	Vis allen M6 x 22 .....	4	4	—
<b>3→13</b>	420 888 217	<b>Rewind Starter Assy .....</b>	<b>Démarreur à rappel ass. ....</b>	1	1	—
4	420 811 345	Starter Housing .....	Boîtier du démarreur .....	1	1	—
5	420 939 115	Rewind Spring Assy .....	Ressort de rappel ass. ....	1	1	—
6	420 852 480	Rope Sheave .....	Poulie du démarreur .....	1	1	—
7	412 500 100	Starter Rope 2200 mm .....	Câble du démarreur 2200 mm .....	1	1	—
8	420 852 070	Key Clamp .....	Coin .....	1	1	—
9	420 852 293	Pawl .....	Cliquet .....	1	1	—
10	420 852 302	Pawl Lock .....	Arrêt de cliquet .....	1	1	—
11	420 847 925	Sleeve-Stage .....	Douille .....	1	1	—
12	420 852 520	Lock Ring .....	Bague d'arrêt .....	1	1	—
13	420 845 560	Locking Element .....	Barrure .....	1	1	—
14	420 941 250	Taptite Screw M6 x 20 .....	Vis autotaraudeuse M6 x 20 .....	4	4	—
15	572 084 400	Starter Grip .....	Poignée de démarreur .....	1	1	—
16	420 250 400	O-Ring .....	Joint torique .....	1	1	—
17	420 897 061	Silicone Compound Grease .....	Composé à la silicone .....	@	@	—





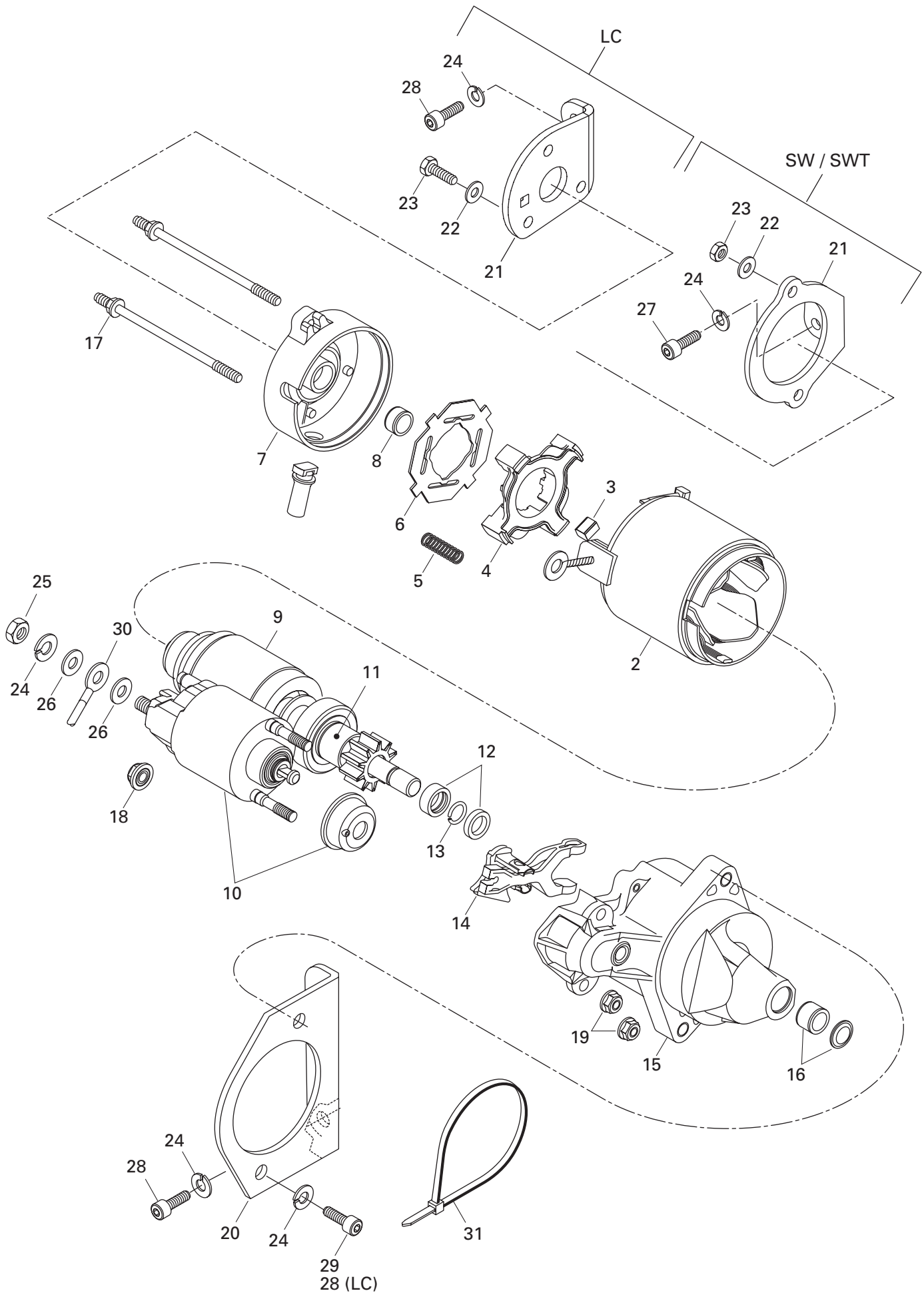
**ENGINE/  
MOTEUR**REWIND STARTER (593)/  
DÉMARREUR À RAPPEL (593)

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	420 810 860	Connecting Flange.....	Flasque de connection .....	-	-	1
2	420 860 950	Damper Ring .....	Bague Batteur .....	-	-	1
3	205 062 544	Socket Head Screw M6 x 25 .....	Vis Allen M6 x 25 .....	-	-	4
<b>4→13</b>	420 887 443	<b>Rewind Starter Ass'y .....</b>	<b>Démarreur à rappel ass. ....</b>	-	-	1
4	420 810 876	Starter Housing .....	Boîtier du démarreur .....	-	-	1
5	420 939 115	Rewind Spring Ass'y .....	Ressort de rappel ass. ....	-	-	1
6	420 852 284	Rope Sheave .....	Poulie du démarreur .....	-	-	1
7	412 500 100	Starter Rope 2200 mm .....	Câble du démarreur 2200 mm .....	-	-	1
8	420 852 070	Key Clamp .....	Coin .....	-	-	1
9	420 852 296	Pawl .....	Cliquet .....	-	-	1
10	420 852 302	Pawl Lock .....	Arrêt de cliquet .....	-	-	1
11	420 845 300	Circlip .....	Circlip .....	-	-	1
12	420 938 986	Locking Spring .....	Ressort d'arrêt .....	-	-	1
13	420 945 770	Locking Ring .....	Bague d'arrêt .....	-	-	1
14	420 851 330	Clamp .....	Bride .....	-	-	1
15	420 944 310	Distance Washer .....	Rondelle .....	-	-	1
16	420 062 044	Socket Head Screw M6 x 20 .....	Vis Allen M6 x 20 .....	-	-	1
17	232 561 414	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	-	-	1
18	572 084 400	Starter Grip .....	Poignée de démarreur .....	-	-	1
<b>N 19</b>	420 899 763	Molykote PG 54, 10g .....	Molykote PG 54, 10g .....	-	-	@
20	420 897 061	Silicone Compound Grease .....	Composé à la silicone .....	-	-	@



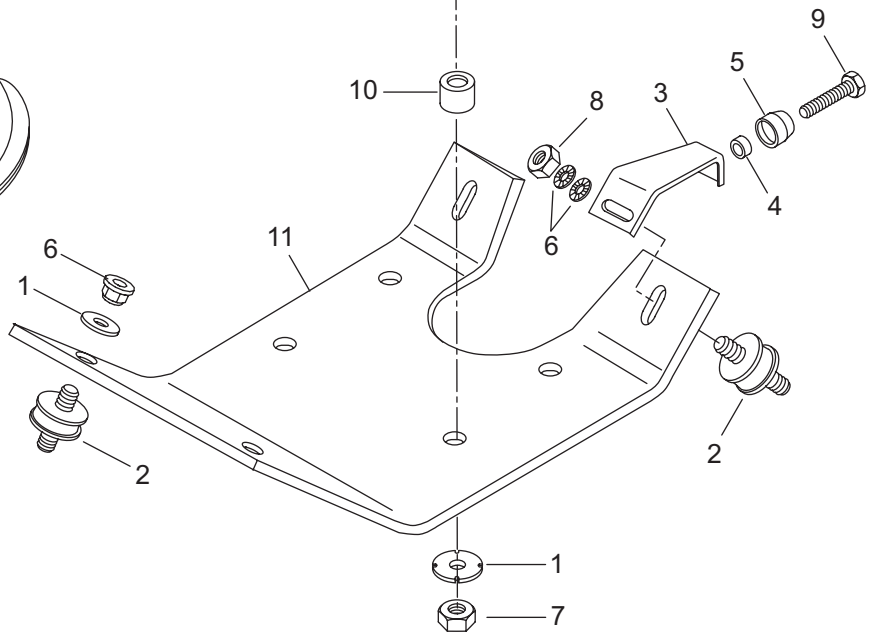
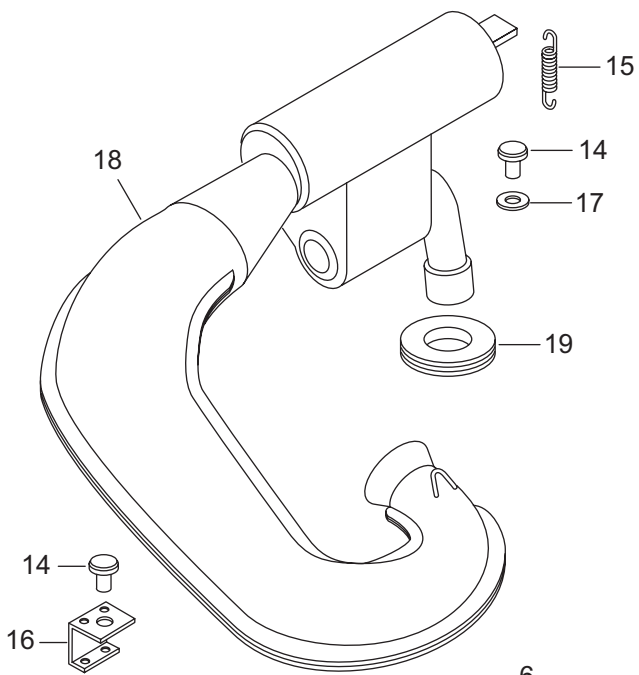
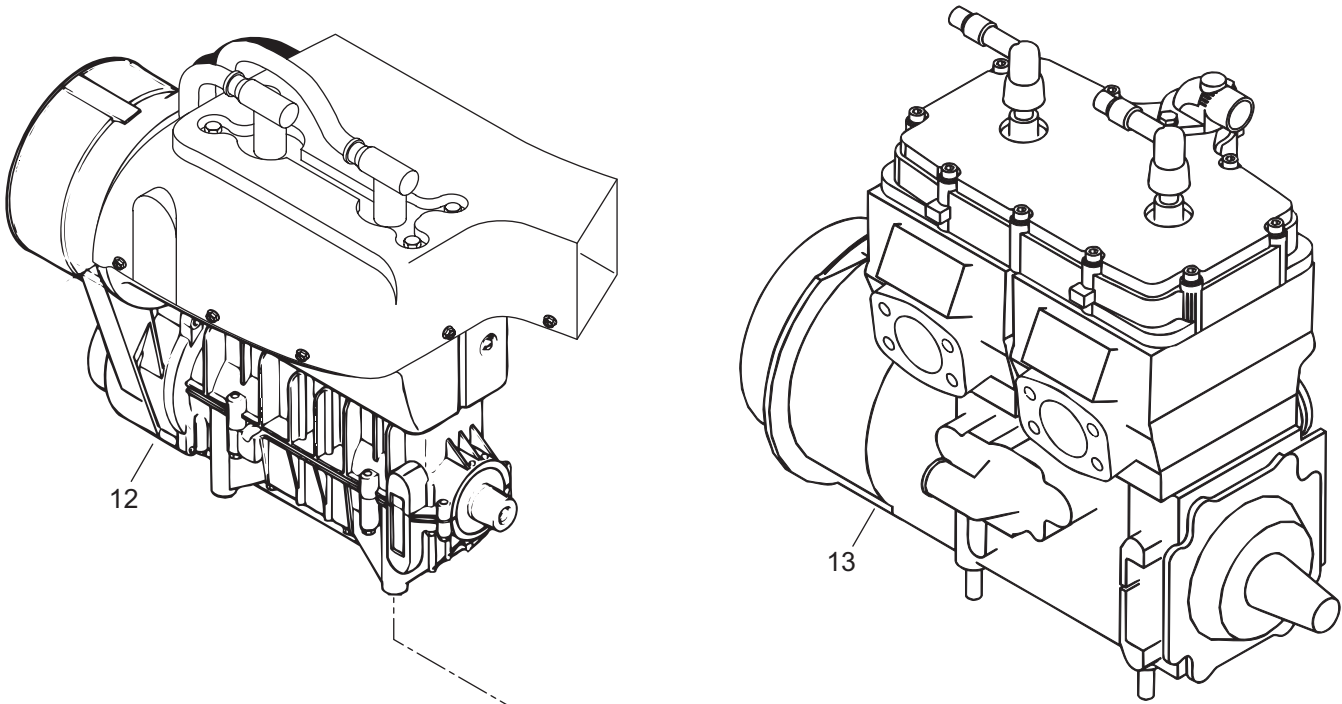
**ENGINE/  
MOTEUR**ELECTRIC STARTER/  
DÉMARREUR ÉLECTRIQUE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>1→19</b>	410 212 400	<b>Electric Starter</b> .....	<b>Démarreur électrique</b> .....	1	1	—
	515 175 565	<b>Electric Starter</b> .....	<b>Démarreur électrique</b> .....	—	—	1
<b>2</b>	410 209 500	Housing Starter .....	Boîtier démarreur .....	1	1	—
	410 213 106	Housing Starter .....	Boîtier démarreur .....	—	—	1
<b>3</b>	410 209 600	Brush .....	Balai .....	4	4	—
	410 213 107	Brush .....	Balai .....	—	—	4
<b>4</b>	410 209 700	Brush Holder .....	Porte-balais .....	1	1	1
<b>5</b>	410 209 800	Spring .....	Ressort .....	4	4	4
<b>6</b>	410 209 900	Insulator .....	Isolant .....	1	1	1
<b>7</b>	— XXX —	Housing .....	Boîtier .....	1	1	1
<b>8</b>	410 210 100	Bushing Brass .....	Douille brass .....	1	1	1
<b>9</b>	410 210 200	Armature Ass'y .....	Armature ass. ....	1	1	1
<b>10</b>	410 210 300	Switch Ass'y .....	Interrupcteur ass. ....	1	1	1
<b>11</b>	410 210 400	Clutch .....	Embrayage .....	1	1	1
<b>12</b>	410 212 500	Toothed Nut .....	Écrou denté .....	1	1	1
<b>13</b>	410 212 600	Circlip .....	Circlip .....	1	1	1
<b>14</b>	410 210 700	Lever .....	Levier .....	1	1	—
	410 213 109	Lever .....	Levier .....	—	—	1
<b>15</b>	410 210 800	Housing .....	Boîtier .....	1	1	—
	410 213 113	Housing .....	Boîtier .....	—	—	1
<b>16</b>	410 210 900	Bushing Brass .....	Douille brass .....	1	1	—
<b>17</b>	410 212 000	Bolt .....	Boulon .....	2	2	—
	410 213 112	Bolt .....	Boulon .....	—	—	2
<b>18</b>	410 211 100	Nut .....	Écrou .....	1	1	1
<b>19</b>	410 211 200	Nut .....	Écrou .....	2	2	2
<b>20</b>	420 951 415	Starter Bracket (PTO) .....	Attache de démarreur (PDM) .....	1	1	—
	515 175 142	Starter Bracket (PTO) .....	Attache de démarreur (PDM) .....	—	—	1
<b>21</b>	420 951 426	Starter Bracket (MAG) .....	Attache de démarreur (MAG) .....	1	1	—
	515 175 441	Starter Bracket (MAG) .....	Attache de démarreur (MAG) .....	—	—	1
<b>22</b>	M20008	Flat Washer 5 mm .....	Rondelle plate 5 mm .....	2	2	—
	234 161 479	Spring Washer .....	Rondelle ressort .....	—	—	3
<b>23</b>	232 551 414	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	2	2	—
	207 161 644	Hex. Screw M6 x 16 .....	Vis hex. M6 x16 .....	—	—	3
<b>24</b>	234 181 401	Lock Washer 8 mm .....	Rondelle Frein 8 mm .....	7	7	7
<b>25</b>	M33003	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	1	1	1
<b>26</b>	M20004	Washer .....	Rondelle .....	1	1	—
	M20009	Washer .....	Rondelle .....	—	—	2
<b>27</b>	M40066	Hex. Screw M8 x 16 .....	Vis hex. M8 x 16 .....	1	1	—
<b>28</b>	205 082 044	Allen Screw M8 x 20 .....	Vis allen M8 x 20 .....	2	2	—
<b>29</b>	207 182 044	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	2	2	—
<b>30</b>	M349886	Battery Wire (+) .....	Fil de batterie (+) .....	1	1	—
<b>N</b>	M5446596	Battery Wire (+) .....	Fil de batterie (+) .....	—	—	1
<b>31</b>	414 115 200	Tie Rap .....	Attache .....	—	—	@



**ENGINE/  
MOTEUR**ENGINE SUPPORT/  
SUPPORT MOTEUR

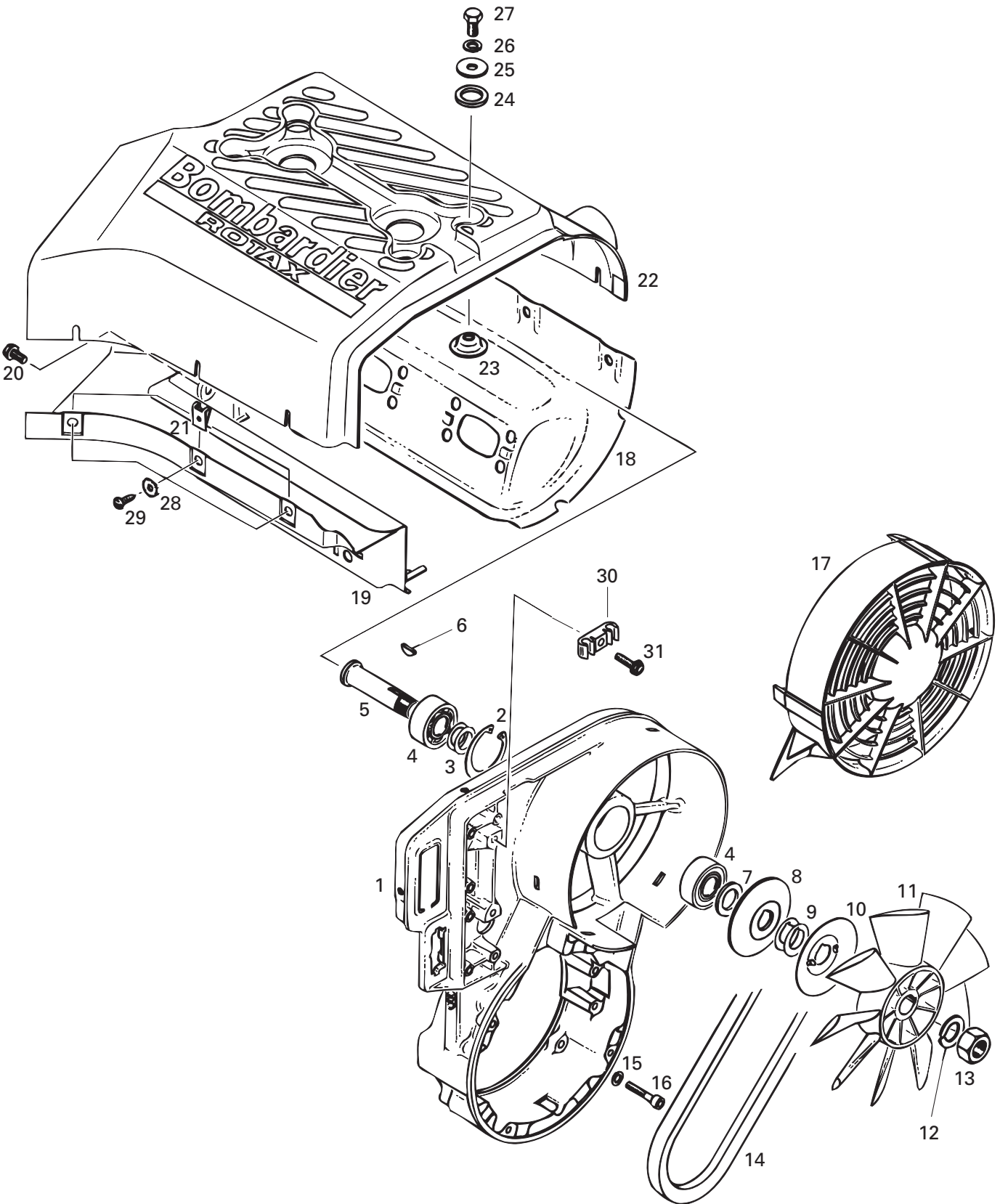
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>1</b>	512 056 700	Lock Washer .....	Rondelle frein .....	7	7	7
<b>2</b>	570 127 700	Rubber Mount .....	Tampon d'ancrage .....	4	4	4
<b>3</b>	M539902	Support .....	Support .....	1	1	1
<b>4</b>	M2846014	Rubber Washer .....	Rondelle de caoutchouc .....	1	1	1
<b>5</b>	M5440091	Sleeve .....	Douille .....	1	1	1
<b>6</b>	M20068	Washer .....	Rondelle .....	1	1	1
<b>7</b>	233 601 416	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	7	7	7
<b>8</b>	232 006 414	Nut M10 .....	Écrou M10 .....	1	1	1
<b>9</b>	207 182 544	Hex. Screw M8 x 25 .....	Vis hex. M8 x 25 .....	1	1	1
<b>10</b>	M5440678	Sleeve .....	Chemise .....	4	4	—
<b>N</b>	M5446347	Sleeve .....	Chemise .....	—	—	4
<b>11</b>	M5342951	Engine Support .....	Support moteur .....	1	1	—
<b>N</b>	M5346175	Engine Support .....	Support moteur .....	—	—	1
<b>N 12</b>	400 509 727	«503» Engine .....	Moteur «503» .....	1	1	—
<b>N 13</b>	400 509 726	«593» Engine .....	Moteur «593» .....	—	—	1
<b>14</b>	570 048 700	Rubber Bumper .....	Butoir de caoutchouc .....	2	2	2
<b>15</b>	420 938 795	Spring .....	Ressort .....	6	6	6
<b>16</b>	M5444483	Support .....	Support .....	1	1	—
	M5442681	Support .....	Support .....	—	—	1
<b>17</b>	M20087	Washer .....	Rondelle .....	2	2	2
<b>18</b>	M5143764	Tuned Pipe .....	Tuyau d'échappement calibré .....	1	1	—
	420 979 855	Tuned Pipe .....	Tuyau d'échappement calibré .....	—	—	1
<b>19</b>	570 039 000	Exhaust Washer .....	Rondelle d'échappement .....	1	1	1





**COOLING SYSTEM/  
SYSTÈME DE REFROIDISSEMENT**

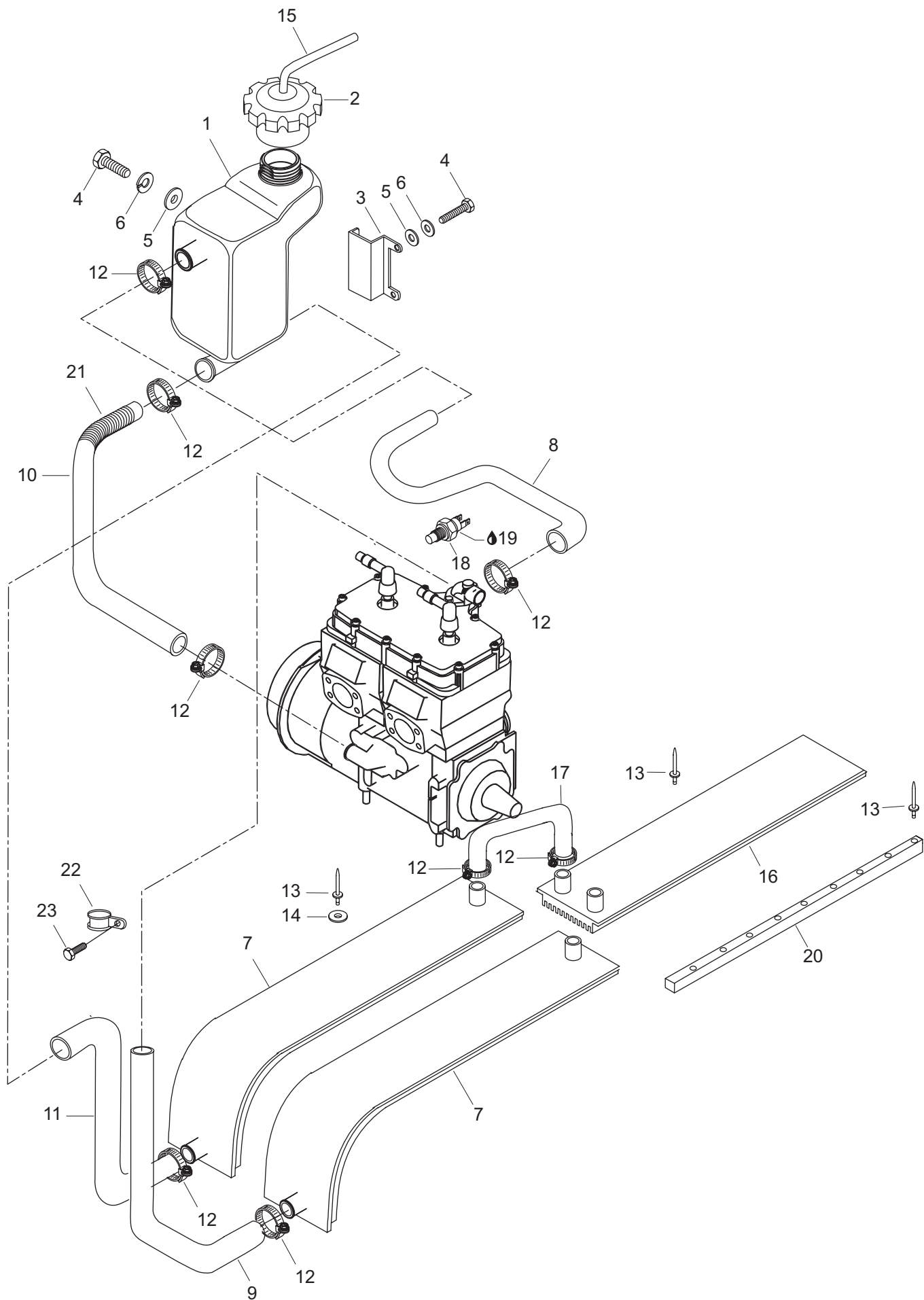
COOLING SYSTEM / FAN (503)/  
SYSTÈME DE REFROIDISSEMENT / VENTILATEUR (503)

SKANDIC 600

SKANDIC 500F (SWT)

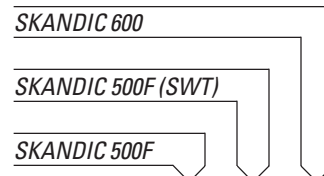
SKANDIC 500F

1	420 912 204	Fan Housing .....	Logement de ventilation .....	1	1	—
2	420 945 880	Retaining Ring .....	Bague d'arrêt .....	1	1	—
3	420 244 585	Shim .....	Cale .....	2	2	—
4	405 406 100	Ball Bearing 6203 .....	Roulement à billes 6203 .....	2	2	—
5	420 937 940	Fan Shaft .....	Axe de ventilateur .....	1	1	—
6	420 246 015	Woodruff Key .....	Clavette de Woodruff .....	1	1	—
7	420 827 650	Distance Sleeve .....	Douille d'écartement .....	1	1	—
8	420 980 496	Half Pulley .....	Demi-poulie .....	1	1	—
9	420 827 080	Shim 0.5 mm .....	Cale épaisseur 0.5 mm .....	4	4	—
	420 827 082	Shim 0.2 mm .....	Cale épaisseur 0.2 mm .....	1	1	—
10	420 980 523	Washer-Protector .....	Rondelle protectrice .....	1	1	—
11	420 866 292	Fan .....	Ventilateur .....	1	1	—
12	420 945 756	Lock Washer 16 mm .....	Rondelle frein 16 mm .....	1	1	—
13	420 942 285	Nut M16 .....	Écrou M16 .....	1	1	—
14	414 630 800	V-Belt .....	Courroie de ventilation .....	1	1	—
15	420 945 751	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	4	4	—
16	205 063 044	Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	4	4	—
17	420 975 695	Fan Cover .....	Garde ventilateur .....	1	1	—
18	420 810 543	Cylinder Cowl (Exhaust Side) .....	Défecteur de cylindre (côté échappement) .....	1	1	—
19	420 810 546	Cylinder Cowl (Carburetor Side) .....	Défecteur de cylindre (côté carburateur) .....	1	1	—
20	420 240 385	Self Tapping Screw M6 x 12 .....	Vis autotaraudeuse M6 x 12 .....	1	1	—
21	417 300 005	Nut-Spring V 4.8 .....	Écrou-rapide V 4.8 .....	8	8	—
22	420 811 295	Cylinder Cowl .....	Défecteur de cylindre .....	1	1	—
23	420 827 817	Cup Washer .....	Coupole .....	4	4	—
24	420 960 865	Rubber Washer .....	Rondelle de caoutchouc .....	4	4	—
25	420 227 935	Washer 8 mm .....	Rondelle 8 mm .....	4	4	—
26	420 945 752	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	4	4	—
27	207 181 644	Hex. Screw M8 x 16 .....	Vis hex. M8 x 16 .....	4	4	—
28	420 926 180	Washer .....	Rondelle .....	8	8	—
29	417 300 006	Self Tapping Screw M4.8 x 16 .....	Vis autotaraudeuse M4.8 x 16 .....	8	8	—
30	420 860 940	Clamp .....	Pince .....	1	1	—
31	420 941 250	Self Tapping Screw M6 x 20 .....	Vis autotaraudeuse M6 x 20 .....	1	1	—



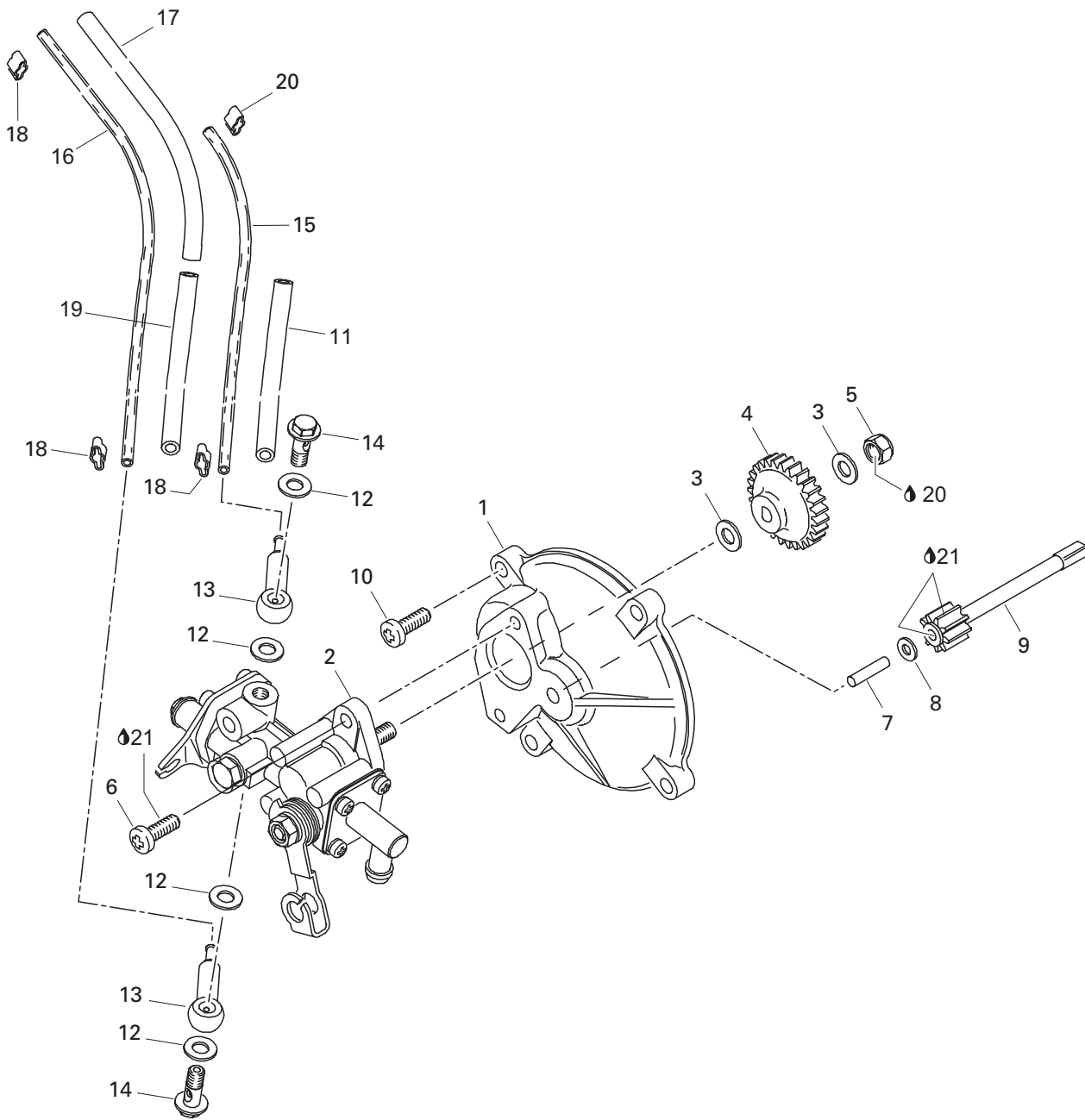
**COOLING SYSTEM/  
SYSTÈME DE REFROIDISSEMENT**

COOLING SYSTEM (593)/  
SYSTÈME DE REFROIDISSEMENT (593)



<b>1</b>	M5142859	Coolant Tank .....	Réservoir à liquide de refroidissement .	-	-	1
<b>2</b>	M21018	Cap .....	Bouchon .....	-	-	1
<b>3</b>	M5343345	Tank Support .....	Support de réservoir .....	-	-	1
<b>4</b>	207 162 044	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	-	-	4
<b>5</b>	M20009	Washer 6.4 mm .....	Rondelle 6.4 mm .....	-	-	4
<b>6</b>	234 161 471	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	-	-	4
<b>N 7</b>	M5146386	R.H. Radiator .....	Radiateur DR .....	-	-	1
<b>N</b>	M5146385	L.H. Radiator .....	Radiateur GA .....	-	-	1
<b>N 8</b>	M5246634	Hose .....	Boyau .....	-	-	1
<b>N 9</b>	M5346201	Hose .....	Boyau .....	-	-	1
<b>N 10</b>	M5346635	Hose .....	Boyau .....	-	-	1
<b>N 11</b>	M5445703	Tube .....	Tube .....	-	-	1
<b>12</b>	408 800 400	Tridon Gear Clamp .....	Bride de serrage Tridon .....	-	-	12
<b>13</b>	M36489	Rivet .....	Rivet .....	-	-	@
<b>14</b>	234 051 410	Flat Washer 5 mm .....	Rondelle plate 5 mm .....	-	-	10
<b>15</b>	415 080 200	Overflow Line .....	Conduit de trop plein .....	-	-	@
<b>N 16</b>	M5345916	Radiator .....	Radiateur .....	-	-	1
<b>N 17</b>	M5445970	Tube .....	Tube .....	-	-	2
<b>18</b>	512 047 000	Temperature Sensor .....	Capteur de température .....	-	-	1
<b>19</b>	293 800 018	Loctite 592, 50 mL .....	Loctite 592, 50 mL .....	-	-	@
<b>20</b>	M5343441	Rad Protector .....	Protecteur de radiateur .....	-	-	2
<b>N 21</b>	M5446767	Hose .....	Boyau .....	-	-	1
<b>22</b>	M27011	Clip .....	Pince .....	-	-	1
<b>23</b>	M40322	Screw .....	Vis .....	-	-	1

# 503



**OIL INJECTION SYSTEM/  
SYSTÈME À INJECTION D'HUILE**

OIL INJECTION SYSTEM (503)/  
SYSTÈME À INJECTION D'HUILE (503)

SKANDIC 600

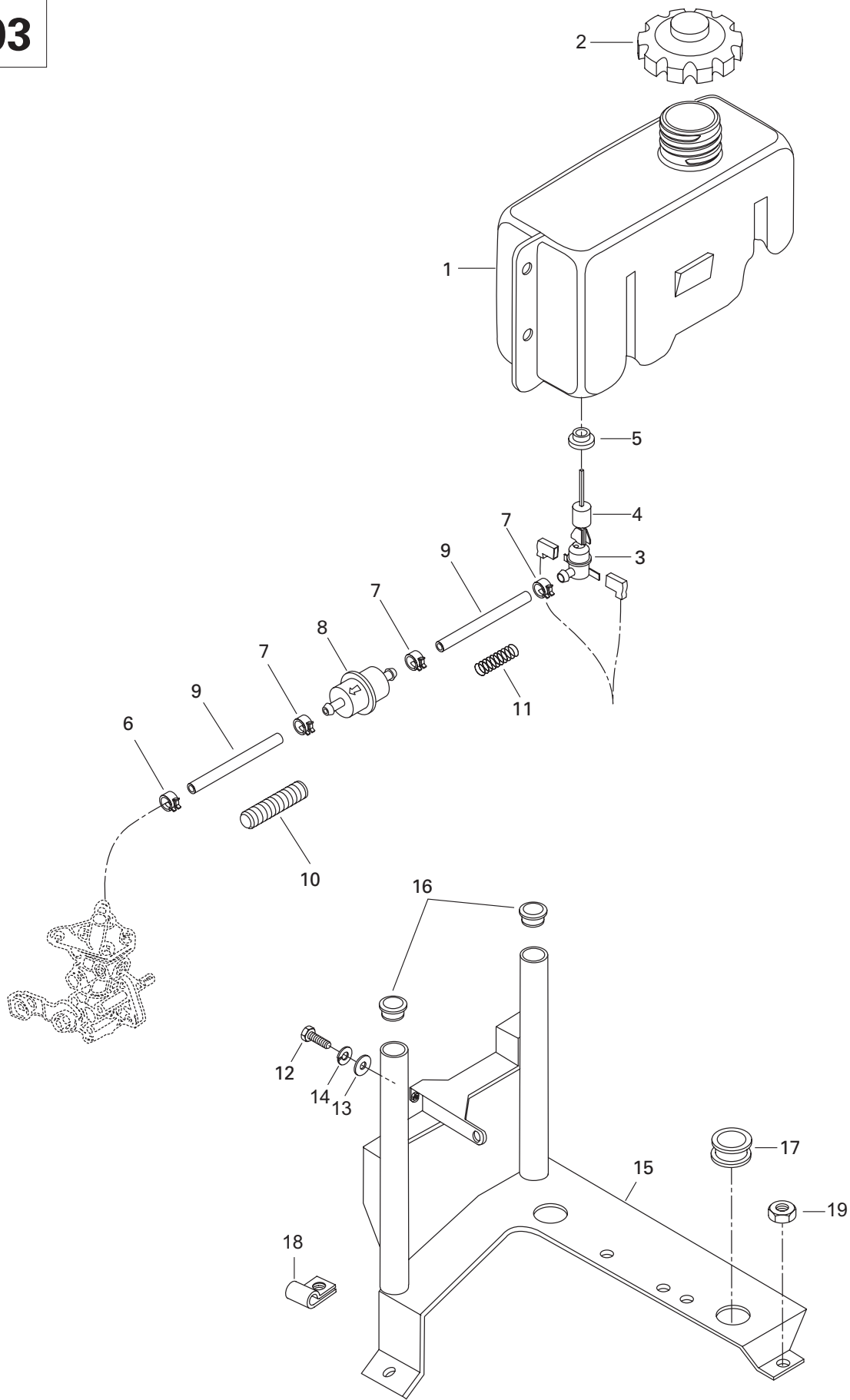
SKANDIC 500F (SWT)

SKANDIC 500F

1	420 910 160	Pump Mounting Flange .....	Épaulement de pompe à l'huile .....	1	1	—
2	420 887 998	<b>Oil Pump Ass'y</b> .....	<b>Pompe à l'huile ass.</b> .....	1	1	—
3	420 927 945	Washer .....	Rondelle .....	2	2	—
4	420 935 930	Oil Pump Gear (27 Tooth).....	Engrenage de pompe à l'huile (27 dents) .	1	1	—
5	232 561 414	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	1	1	—
6	420 841 970	Self Tapping Screw M5.5 x 16 .....	Vis autotaraudeuse M5.5 x 16 .....	2	2	—
7	420 832 260	Needle Pin B4 x 17.8 .....	Roulement à aiguilles B4 x 17.8 .....	1	1	—
8	420 244 073	Washer 4.3 mm .....	Rondelle 4.3 mm .....	1	1	—
9	420 935 970	Gear (9 Tooth).....	Pignon (9 dents) .....	1	1	—
10	420 841 970	Self Tapping Screw M5.5 x 16 .....	Vis autotaraudeuse M5.5 x 16 .....	4	4	—
11	420 960 750	Isolation Line 90 mm (MAG) .....	Isolant 90 mm (MAG) .....	1	1	—
12	404 146 600	Gasket Ring .....	Joint d'étanchéité de soupape.....	4	4	—
13	420 956 010	Check Valve Ass'y.....	Soupape ass. ....	2	2	—
14	404 146 800	Banjo Bolt M6 x 16 .....	Vis de soupape M6 x 16 .....	2	2	—
15	414 413 800	MAG Side Oil Line 360 mm .....	Conduit d'huile 360 mm (côté MAG).....	@	@	—
16	414 413 800	P.T.O Side Oil Line 360 mm .....	Conduit d'huile 360 mm (côté PDM) .....	@	@	—
17	420 960 729	Isolation Line 150 mm (PTO) .....	Isolant 150mm (PDM) .....	1	1	—
18	420 853 840	Clamp.....	Bride.....	4	4	—
19	420 960 728	Isolation Line 120 mm (PTO).....	Isolant 120 mm (PDM) .....	1	1	—
20	293 800 060	Loctite 243, 10 ml .....	Loctite 243, 10 ml .....	@	@	—
21	413 707 000	Molykote 111 .....	Molykote 111 .....	@	@	—



503



## OIL INJECTION SYSTEM/ SYSTÈME À INJECTION D'HUILE

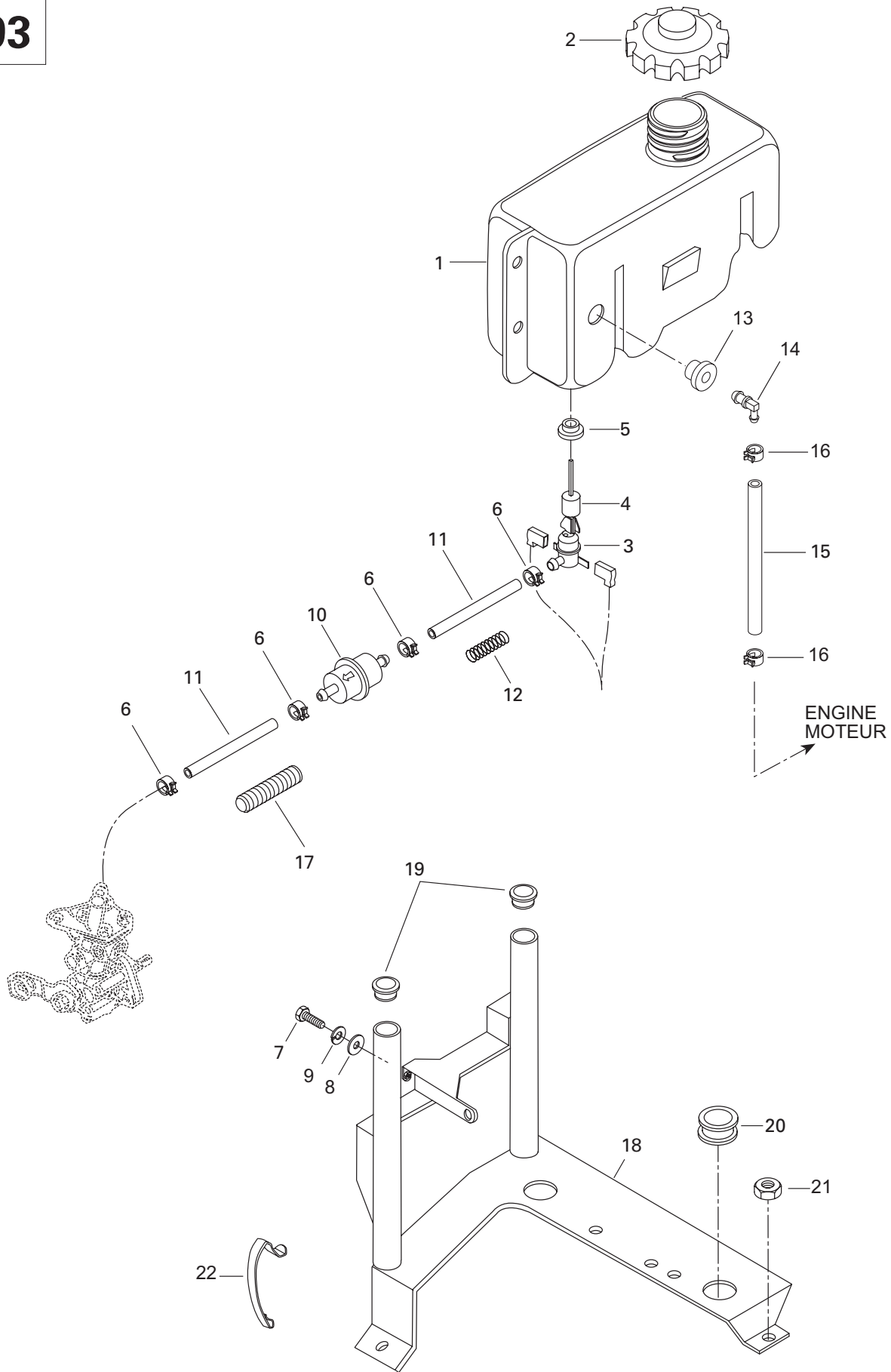
OIL TANK AND SUPPORT (503)/  
RÉSERVOIR D'HUILE ET SUPPORT (503)

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	M5142700	Oil Tank .....	Réservoir d'huile .....	1	1	—
2	572 071 000	Oil Tank Cap .....	Bouchon de réservoir d'huile .....	1	1	—
3	414 681 800	Oil Level Sensor .....	Contacteur du niveau d'huile .....	1	1	—
4	414 681 900	Float .....	Flotte .....	1	1	—
5	570 023 000	Grommet .....	Passe-fils .....	1	1	—
6	414 420 700	Universal Spring Clamp .....	Bride à ressort Universal .....	1	1	—
7	M27119F	Universal Spring Clamp .....	Bride à ressort Universal .....	3	3	—
8	414 536 500	Oil Filter .....	Filtre à l'huile .....	1	1	—
9	415 080 700	Oil Line .....	Conduit d'huile .....	@	@	—
10	M28015	Housing .....	Gaine .....	1	1	—
11	— XXX —	Spring .....	Ressort .....	1	1	—
12	207 161 644	Hex Screw M6 x 16 .....	Vis hex. M6 x 16 .....	1	1	—
13	M2009	Washer .....	Rondelle .....	1	1	—
14	234 161 471	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	1	1	—
15	M5342647	Support .....	Support .....	1	1	—
16	M28136	Plug .....	Capuchon .....	2	2	—
17	M28022	Grommet .....	Passe-fils .....	2	2	—
18	M27092	Clip .....	Pince .....	1	1	—
19	M33200	Nut M6 .....	Écrou M6 .....	4	4	—



## OIL INJECTION SYSTEM/ SYSTÈME À INJECTION D'HUILE

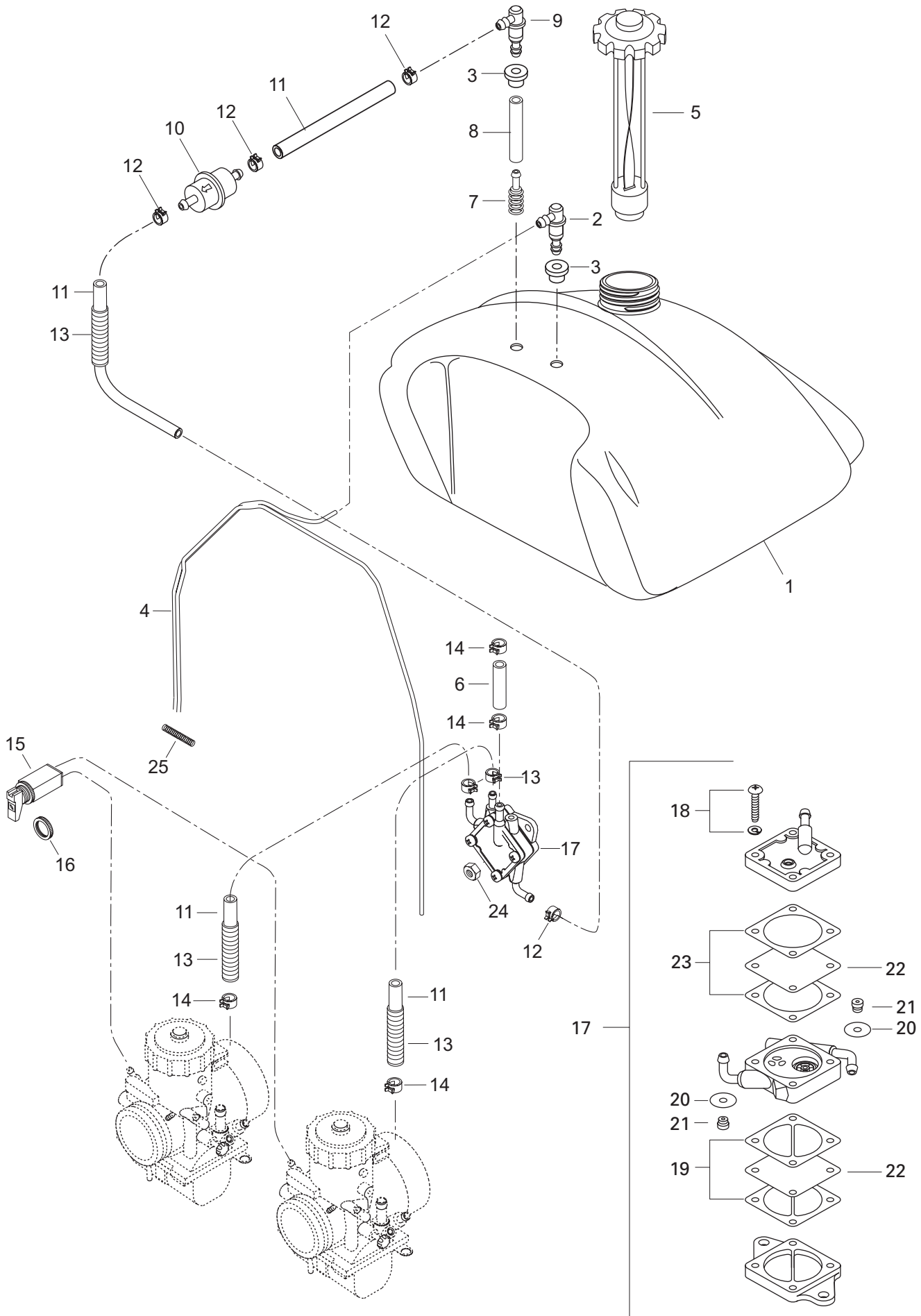
OIL TANK AND SUPPORT (593)/  
RÉSERVOIR D'HUILE ET SUPPORT (593)

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>N 1</b>	M5146370	Oil Tank .....	Réservoir d'huile .....	-	-	1
<b>2</b>	572 071 000	Oil Tank Cap .....	Bouchon de réservoir d'huile .....	-	-	1
<b>3</b>	414 681 800	Oil Level Sensor .....	Contacteur du niveau d'huile .....	-	-	1
<b>4</b>	414 681 900	Float .....	Flotte .....	-	-	1
<b>5</b>	570 023 000	Insulated Ring .....	Bague isolante .....	-	-	1
<b>6</b>	414 420 700	Universal Spring Clamp .....	Bride à ressort Universal .....	-	-	4
<b>7</b>	M40322	Screw .....	Vis .....	-	-	1
<b>8</b>	M20009	Washer .....	Rondelle .....	-	-	1
<b>9</b>	234 161 471	Lock Washer 6 mm .....	Rondelle-frein 6 mm .....	-	-	1
<b>10</b>	414 536 500	Oil Filter .....	Filtre à l'huile .....	-	-	1
<b>11</b>	415 080 700	Oil Line .....	Conduit d'huile .....	-	-	@
<b>N 12</b>	M250001	Spring .....	Ressort .....	-	-	1
<b>13</b>	570 135 100	Grommet .....	Passe-fils .....	-	-	1
<b>14</b>	414 580 700	Male Connector .....	Raccord mâle .....	-	-	1
<b>15</b>	M39004	Hose .....	Boyau .....	-	-	@
<b>16</b>	414 554 800	Universal Spring Clamp .....	Bride à ressort Universal .....	-	-	2
<b>17</b>	M28015	Housing .....	Gaine .....	-	-	1
<b>N 18</b>	M5246593	Support .....	Support .....	-	-	1
<b>19</b>	M28136	Plug .....	Capuchon .....	-	-	2
<b>N 20</b>	M28077	Grommet .....	Passe-fils .....	-	-	2
<b>21</b>	M33200	Nut M6 .....	Écrou M6 .....	-	-	4
<b>N 22</b>	M5446640	Clip .....	Pince .....	-	-	1



## FUEL SYSTEM/ SYSTÈME D'ALIMENTATION

FUEL SYSTEM/  
SYSTÈME D'ALIMENTATION

SKANDIC 600

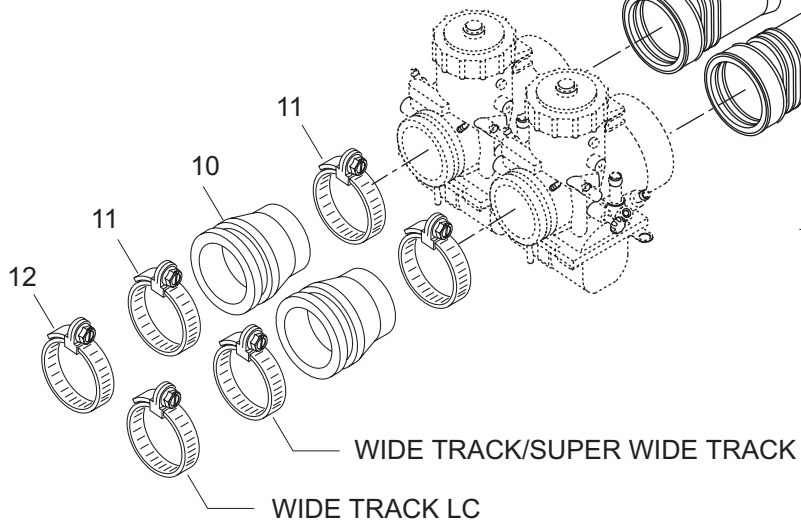
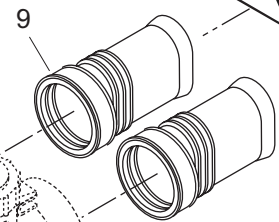
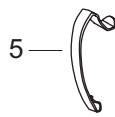
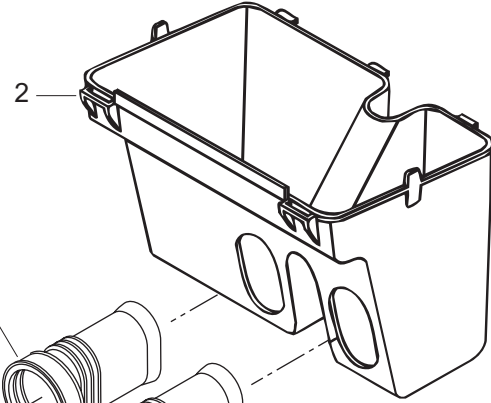
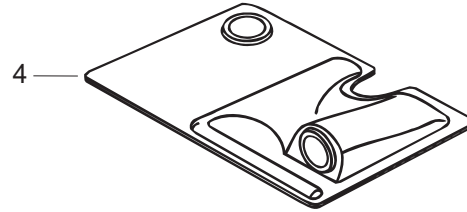
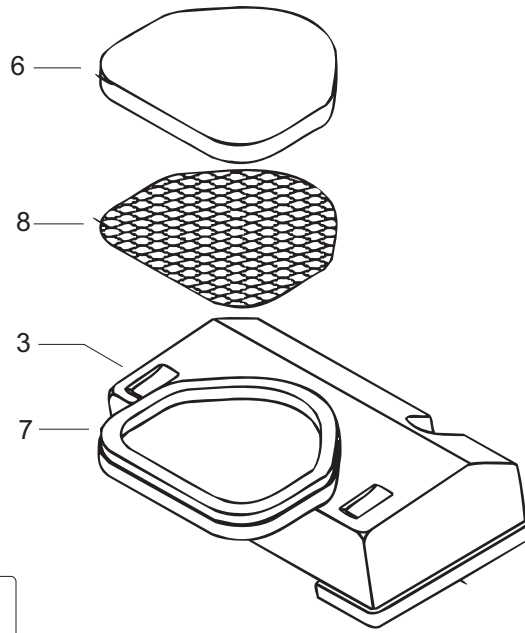
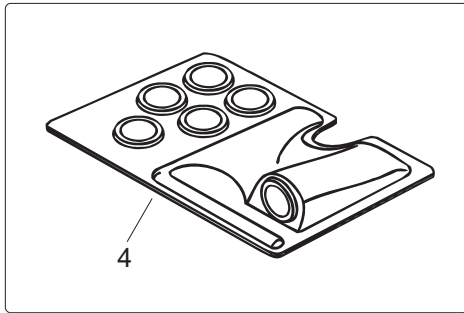
SKANDIC 500F (SWT)

SKANDIC 500F

1	M519393	Fuel Tank .....	Réservoir à essence .....	1	1	1
2	M533535	Male Connector .....	Raccord mâle .....	1	1	1
3	M28037	Grommet .....	Passe-fils .....	2	2	2
4	M39035	Hose .....	Boyau .....	@	@	@
5	572 161 200	Fuel Cap .....	Bouchon à essence .....	1	1	1
6	415 080 200	Fuel Line .....	Conduit d'essence .....	@	@	@
7	414 872 100	Fuel Filter .....	Crépine .....	1	1	1
8	M39048	Hose .....	Boyau .....	1	1	1
9	M5341709	Male Connector .....	Raccord mâle .....	1	1	1
10	— XXX —	Fuel Filter .....	Crépine .....	1	1	—
	414 536 500	Fuel Filter .....	Crépine .....	—	—	1
11	M39004	Hose .....	Boyau .....	@	@	—
	415 080 700	Hose .....	Boyau .....	—	—	@
12	M27086	Spring Clamp .....	Bride à ressort .....	8	8	2
13	M28012	Housing .....	Gaine .....	@	@	@
14	414 420 700	Spring Clamp .....	Bride à ressort .....	2	2	4
15	M535482	Choke Cable .....	Cable étrangleur .....	1	1	1
16	414 977 200	Plastic Nut .....	Écrou de plastique .....	1	1	1
17→23	M19058	<b>Fuel Pump .....</b>	<b>Pompe à essence .....</b>	1	1	—
	M19113	<b>Fuel Pump .....</b>	<b>Pompe à essence .....</b>	—	—	1
18	404 131 600	Screw .....	Vis .....	4	4	—
19	404 902 300	Gasket .....	Joint étanche .....	2	2	—
20	404 902 100	Grommet .....	Passe-fils .....	2	2	—
21	404 900 300	Valve .....	Soupape .....	2	2	—
22	404 902 200	Diaphragm .....	Diaphragme .....	2	2	—
23	404 902 400	Gasket .....	Joint étanche .....	2	2	—
24	232 561 414	Hex. Elastic Nut M6 .....	Écrou hex. élastique M6 .....	2	2	2
25	M35005	Spring .....	Ressort .....	1	1	1

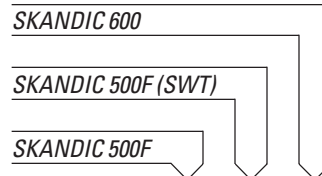


WIDE TRACK LC

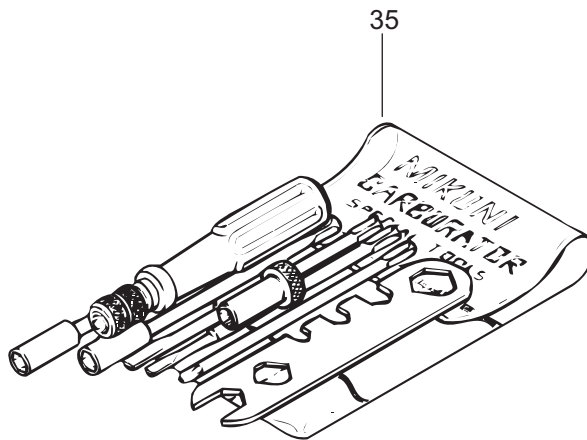
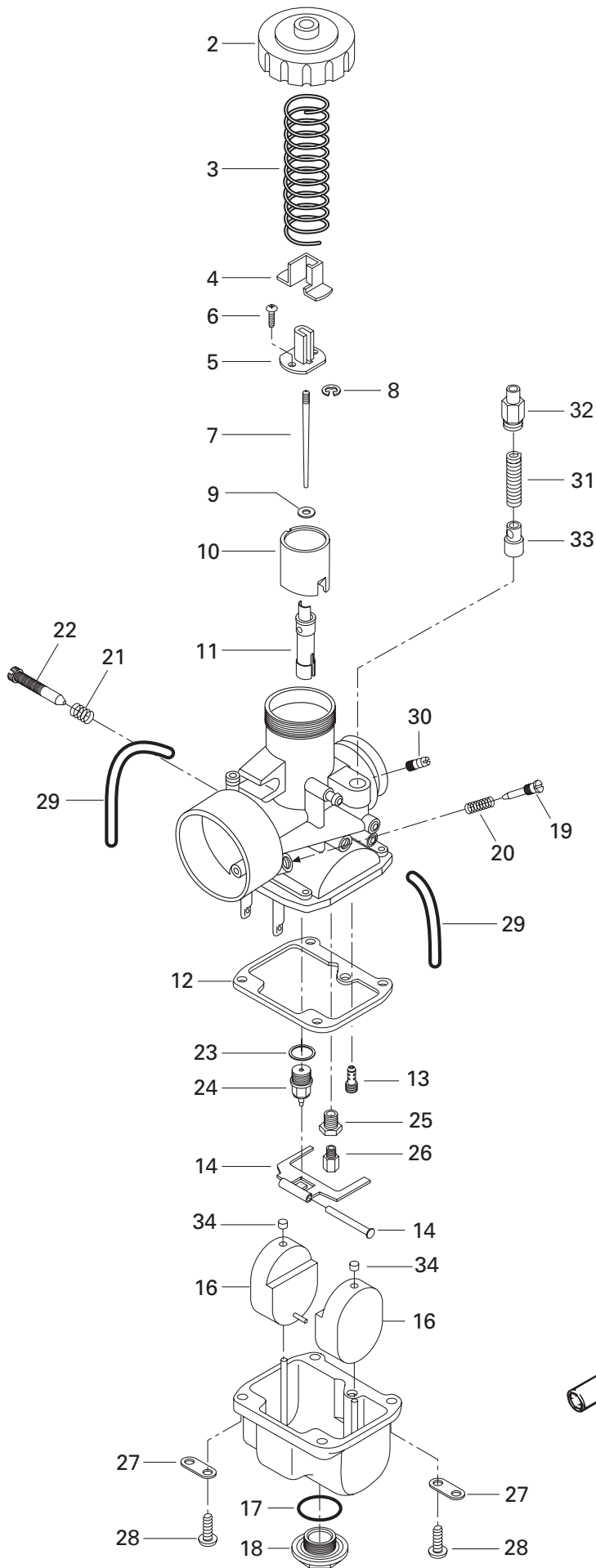


**FUEL SYSTEM/  
SYSTÈME D'ALIMENTATION**

AIR SILENCER/  
SILENCIEUX D'ADMISSION

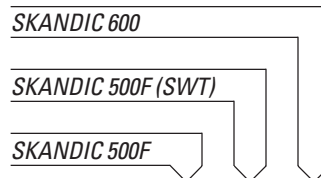


<b>1</b>	— XXX —	<b>Air Intake Ass'y</b> .....	<b>Silencieux d'admission ass.</b> .....	1	1	—
<b>N</b>	M5146005	<b>Air Intake Ass'y</b> .....	<b>Silencieux d'admission ass.</b> .....	—	—	1
<b>2</b>	M5142751	Air Intake .....	Silencieux d'admission .....	1	1	—
<b>N</b>	M5146623	Air Intake .....	Silencieux d'admission .....	—	—	1
<b>3</b>	M5142786	Intake Cover .....	Couvercle d'admission .....	1	1	1
<b>4</b>	M5344795	Tube Plate .....	Plaque à tubes .....	1	1	—
<b>N</b>	M5346744	Tube Plate .....	Plaque à tubes .....	—	—	1
<b>5</b>	M5442836	Spring Lock .....	Verrou .....	2	2	2
<b>6</b>	M5342958	Air Filter .....	Filtre à air .....	1	1	1
<b>7</b>	M5342959	Sealing Foam .....	Mousse étanche .....	1	1	1
<b>8</b>	M5342960	Intake Grill .....	Grille d'admission .....	1	1	1
<b>9</b>	M5142626	Air Intake Adaptor .....	Adapteur de silencieux d'admission .....	2	2	—
	570 134 300	Air Intake Adaptor .....	Adapteur de silencieux d'admission .....	—	—	2
<b>10</b>	M5342627	Carburetor Adaptor .....	Adapteur de carburateur .....	2	2	—
<b>11</b>	414 532 700	Collar .....	Collet .....	4	4	2
<b>12</b>	414 532 800	Collar .....	Collet .....	—	—	2

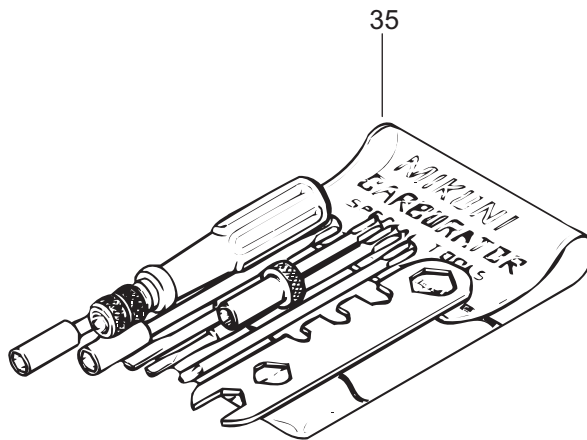
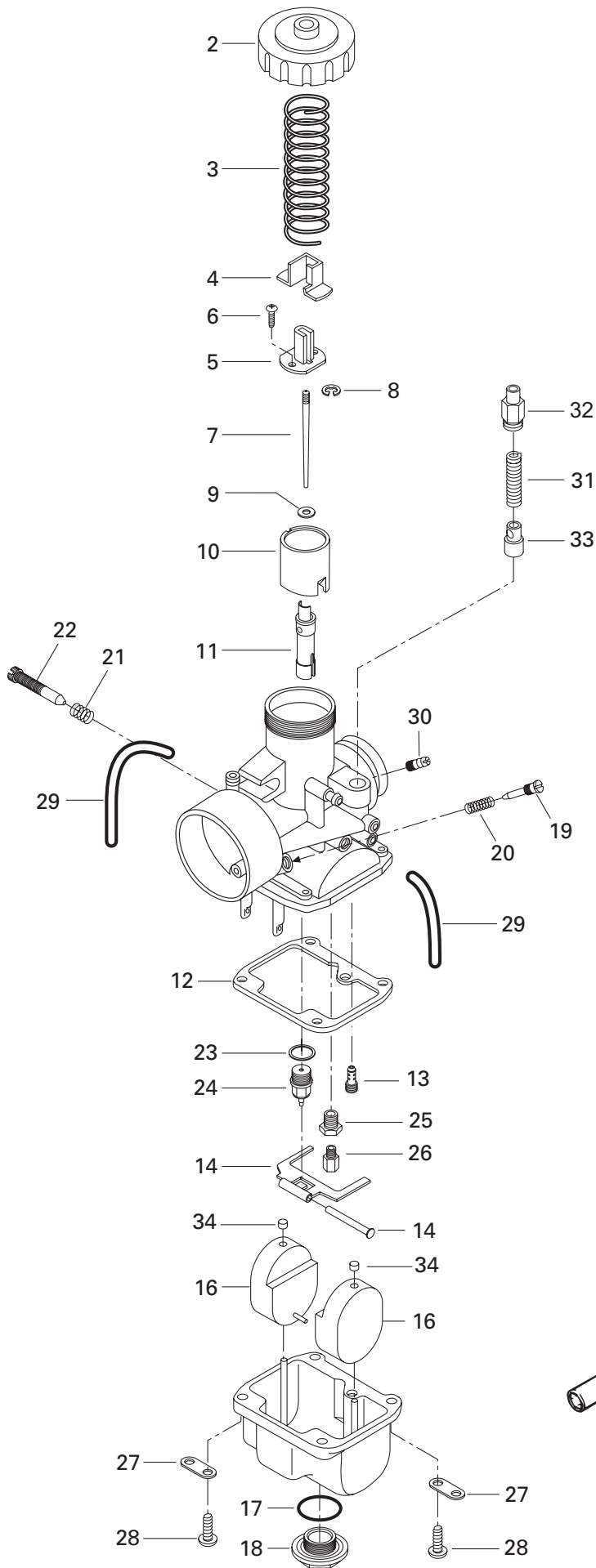


**FUEL SYSTEM/  
SYSTÈME D'ALIMENTATION**

CARBURETORS  
CARBURATEURS

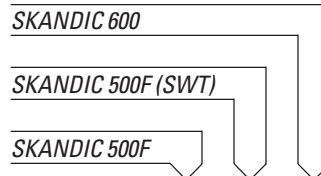


<b>N 1→35</b>	M19084	<b>Carburetor VM 34</b> .....	<b>Carburateur VM 34</b> .....	2	2	–
<b>N</b>	M19112	<b>Carburetor VM 34-534 (MAG)</b> .....	<b>Carburateur VM 34-534 (MAG)</b> .....	–	–	1
<b>N</b>	M19111	<b>Carburetor VM 34-534 (PTO)</b> .....	<b>Carburateur VM 34-534 (PTO)</b> .....	–	–	1
<b>2</b>	404 103 700	Cover .....	Couvercle .....	2	2	–
	404 105 100	Cover .....	Couvercle .....	–	–	2
<b>3</b>	404 154 800	Throttle Valve Spring .....	Ressort du tiroir d'accélérateur .....	2	2	2
<b>4</b>	404 122 100	Cover .....	Couvercle .....	2	2	2
<b>5</b>	404 160 800	Connector .....	Raccord .....	2	2	2
<b>6</b>	404 121 300	Screw with Washer .....	Vis avec rondelle .....	4	4	4
<b>7</b>	404 110 400	Jet Needle J8 6DH2 .....	Aiguille J8 6DH2 .....	2	2	–
	404 114 100	Jet Needle J8 6FL14 .....	Aiguille J8 6FL14 .....	–	–	2
<b>8</b>	404 152 400	E-Ring .....	Rondelle-E .....	2	2	2
<b>9</b>	404 117 000	Packing .....	Joint tampon .....	2	2	2
<b>10</b>	404 128 400	Throttle Valve CA 2.5 .....	Tiroir d'accélérateur CA 2.5 .....	2	2	2
<b>11</b>	404 157 100	Needle Jet NJ 159 .....	Gicleur d'aiguille NJ 159 .....	2	2	–
	404 100 700	Needle Jet NJ 05-P-2 .....	Gicleur d'aiguille NJ 05-P-2 .....	–	–	2
<b>12</b>	404 104 200	Gasket Pan .....	Joint d'étanchéité de la cuve .....	2	2	–
	404 104 700	Gasket Pan .....	Joint d'étanchéité de la cuve .....	–	–	2
<b>13</b>	404 109 100	Pilot Jet PJ 40 .....	Gicleur du ralenti PJ 40 .....	2	2	2
<b>14</b>	404 103 300	Float Arm Pin .....	Goupille de levier de flotteur .....	2	2	2
<b>15</b>	404 107 600	Float Arm .....	Levier de flotteur .....	2	2	–
	404 105 000	Float Arm .....	Levier de flotteur .....	–	–	2
<b>16</b>	404 107 100	Float .....	Flotteur .....	4	4	–
	404 105 400	Float .....	Flotteur .....	–	–	4
<b>17</b>	404 107 300	O'Ring .....	Joint torique .....	2	2	–
	404 101 500	O'Ring .....	Joint torique .....	–	–	2
<b>18</b>	404 107 400	Plug Screw .....	Bouchon d'accès .....	2	2	–
	404 105 600	Plug Screw .....	Bouchon d'accès .....	–	–	2
<b>19</b>	404 102 300	Idle Adjusting Screw .....	Vis du mélange du ralenti .....	2	2	–
	404 149 000	Idle Adjusting Screw .....	Vis du mélange du ralenti .....	–	–	2
<b>20</b>	404 101 800	Idle Adjusting Screw Spring .....	Ressort (vis du mélange du ralenti) .....	2	2	–
	404 139 800	Idle Adjusting Screw Spring .....	Ressort (vis du mélange du ralenti) .....	–	–	2
<b>21</b>	404 101 700	Throttle Stop Screw Spring .....	Ressort de la vis du ralenti .....	2	2	2
<b>22</b>	404 102 800	Throttle Stop Screw .....	Vis du ralenti .....	2	2	2
<b>23</b>	404 101 600	Washer .....	Rondelle .....	2	2	2
<b>24</b>	404 103 200	Needle Valve 1.5 .....	Soupape d'admission 1.5 .....	2	2	2
<b>25</b>	404 105 500	Guide Screw .....	Vis .....	2	2	2
<b>26</b>	404 119 500	Main Jet MJ 185 .....	Gicleur principal MJ 185 .....	2	2	–
	404 107 800	Main Jet MJ 310 (MAG) .....	Gicleur principal MJ 310 (MAG) .....	–	–	1
	404 101 400	Main Jet MJ 330 (PTO) .....	Gicleur principal MJ 330 (PTO) .....	–	–	1



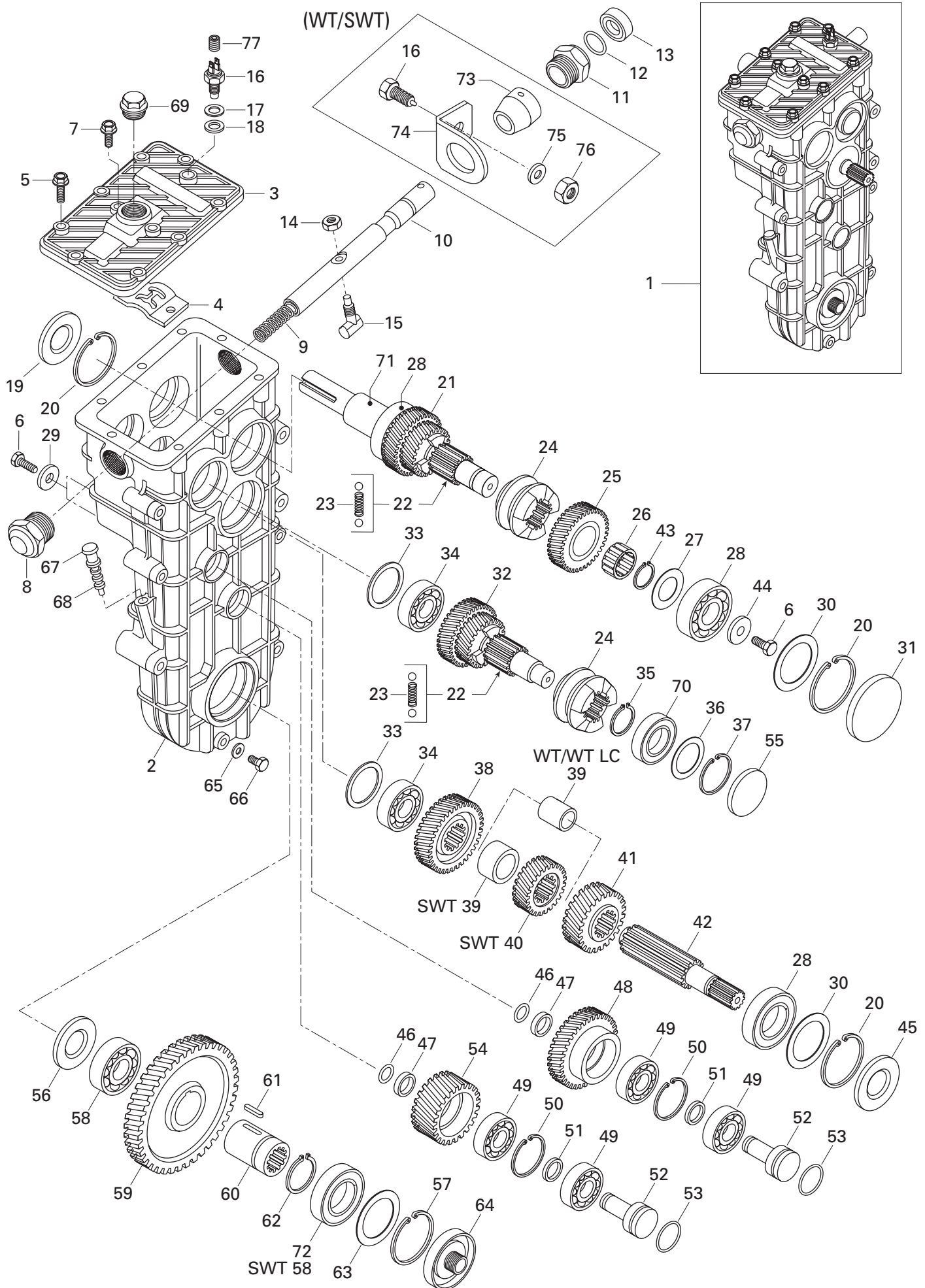
**FUEL SYSTEM/  
SYSTÈME D'ALIMENTATION**

CARBURETORS  
CARBURATEURS



				SKANDIC 600	SKANDIC 500F (SWT)	SKANDIC 500F
<b>27</b>	404 103 000	Plate .....	Plaque .....	4	4	4
<b>28</b>	404 102 000	Screw and Lock Washer .....	Vis et rondelle-frein .....	8	8	8
<b>29</b>	404 160 100	Air Vent Tube .....	Tube d'aération .....	4	4	4
<b>30</b>	404 127 600	Nipple .....	Adapteur .....	2	2	–
	404 153 400	Nipple .....	Adapteur .....	–	–	2
<b>31</b>	404 127 400	Spring .....	Ressort.....	2	2	2
<b>32</b>	404 161 100	Support-Guide .....	Support-guide .....	2	2	2
<b>33</b>	404 160 400	Plunger Ass'y .....	Plongeur ass. ....	2	2	2
<b>34</b>	404 105 800	Cap .....	Capuchon .....	4	4	4
<b>35</b>	404 112 000	<b>Tool Kit</b> .....	<b>Ens. d'outils</b> .....	1	1	1

(WT/SWT)



**TRANSMISSION/  
TRANSMISSION**

TRANSMISSION/  
TRANSMISSION

SKANDIC 600

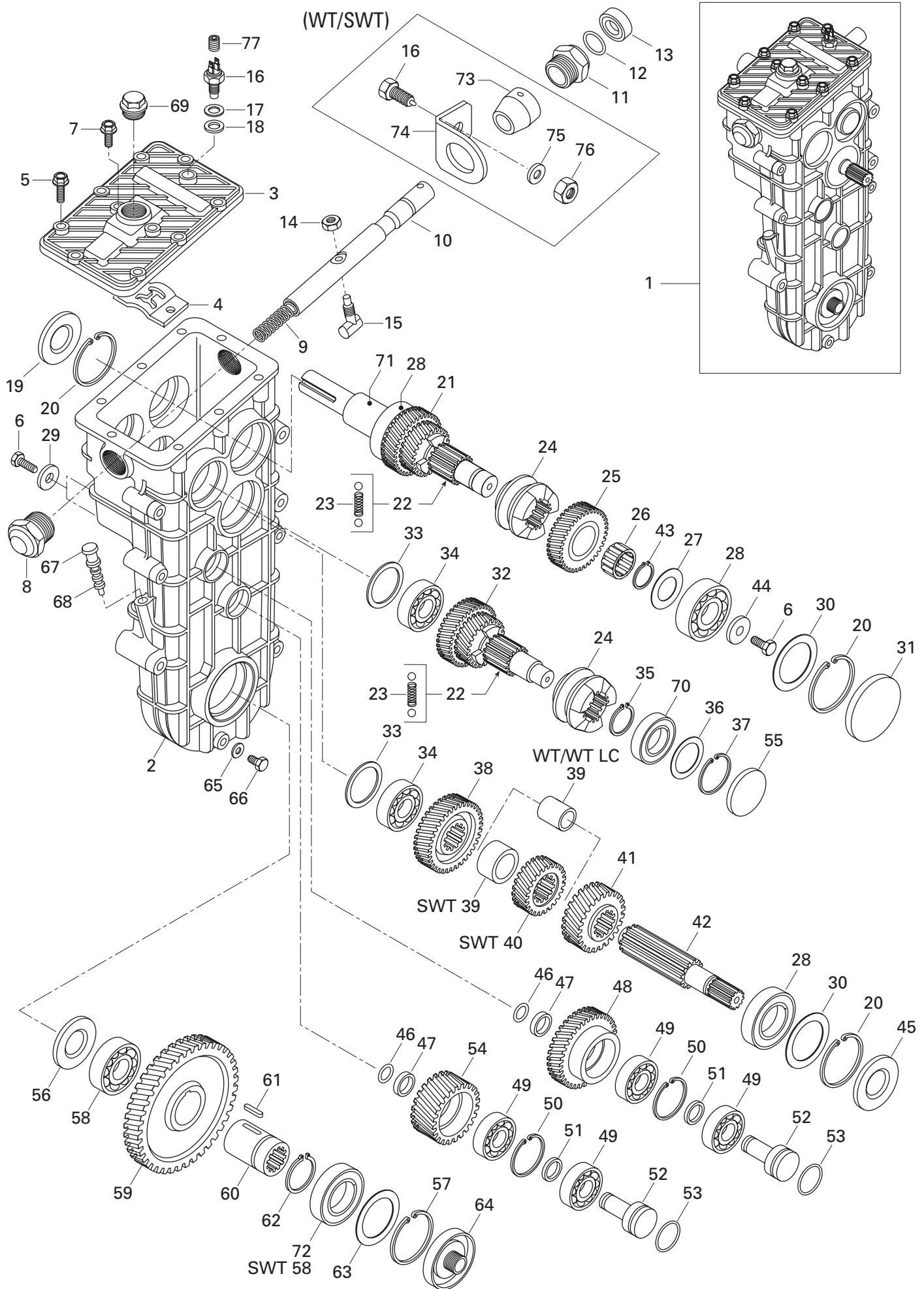
SKANDIC 500F (SWT)

SKANDIC 500F

<b>1→70</b>	M870156074	<b>Transmission Ass'y</b> .....	<b>Transmission ass.</b> .....	1	—	—
<b>N 1→71</b>	M870156144	<b>Transmission Ass'y</b> .....	<b>Transmission ass.</b> .....	—	1	—
<b>N 1→70</b>	M870156150	<b>Transmission Ass'y</b> .....	<b>Transmission ass.</b> .....	—	—	1
<b>2</b>	M875156138	Chaincase .....	Carter de chaine .....	1	1	1
<b>3</b>	M875156043	Cover .....	Couvercle .....	1	1	1
<b>4</b>	M875156075	H-Scheme .....	Schéma en H .....	1	1	—
	M875156111	H-Scheme .....	Schéma en H .....	—	—	1
<b>5</b>	M537001402	Screw .....	Vis .....	8	8	8
<b>6</b>	207 182 044	Hex. Screw M8 x 20 .....	Vis hex. M8 x 20 .....	3	3	3
<b>7</b>	M534801362	Screw .....	Vis .....	2	2	2
<b>8</b>	M875156076	Sleeve Nut .....	Écrou à douille .....	1	1	1
<b>9</b>	M875156078	Spring .....	Ressort .....	1	1	1
<b>10</b>	M875156072	Shaft .....	Axe .....	1	1	1
<b>11</b>	M875156077	Sleeve Nut .....	Écrou à douille .....	1	1	1
<b>12</b>	M614601523	O-Ring .....	Joint torique .....	1	1	1
<b>13</b>	M614102031	Ring Lock .....	Anneau de blocage .....	1	1	1
<b>14</b>	M510611002	Nut .....	Écrou .....	1	1	1
<b>15</b>	M875156073	Pin .....	Tige .....	1	1	1
<b>N 16</b>	M654100225	Sender .....	Transmetteur .....	1	1	1
<b>N 17</b>	M640025012S	Shim .....	Cale .....	1	1	—
<b>N</b>	M875156225	Shim .....	Cale .....	—	—	1
<b>N 18</b>	M500451202	Sealing Ring .....	Joint étanche .....	1	1	—
	M617391218	Sealing Ring .....	Joint étanche .....	—	—	3
<b>19</b>	M614103562	Oil Seal .....	Anneau étanche .....	1	1	1
<b>20</b>	M617330062	Ring Lock .....	Anneau de blocage .....	3	3	3
<b>21</b>	M875156063	Shaft .....	Arbre .....	1	—	1
	M875156155	Shaft .....	Arbre .....	—	1	—
<b>22</b>	M616810064	Ball .....	Bille .....	4	4	4
<b>23</b>	M875156105	Spring .....	Ressort .....	2	2	2
<b>24</b>	M875156005	Wheel Clutch .....	Roue d'embrayage .....	2	2	2
<b>25</b>	M875156052	Sprocket (27 Tooth) .....	Pignon (27 dents) .....	1	—	—
	M875156135	Sprocket (29 Tooth) .....	Pignon (29 dents) .....	—	1	1
<b>26</b>	M611002529	Needle Bearing .....	Roulement à aiguilles .....	1	1	1
<b>27</b>	M616092542	Washer .....	Rondelle .....	1	1	1
<b>28</b>	M610063050	Ball Bearing .....	Roulement à billes .....	3	3	3
<b>29</b>	M875156099	Washer .....	Rondelle .....	2	2	2
<b>30</b>	M617395065	Shim .....	Cale épaisseur .....	3	3	3
<b>31</b>	M614100062	Plug .....	Bouchon .....	1	1	1
<b>32</b>	M875156068	Reverse Shaft .....	Axe de renverse .....	1	1	1
<b>33</b>	M875152953	Plug .....	Bouchon .....	2	2	2
<b>N 34</b>	M610063044G	Ball Bearing .....	Roulement à billes .....	2	2	2



(WT/SWT)



**TRANSMISSION/  
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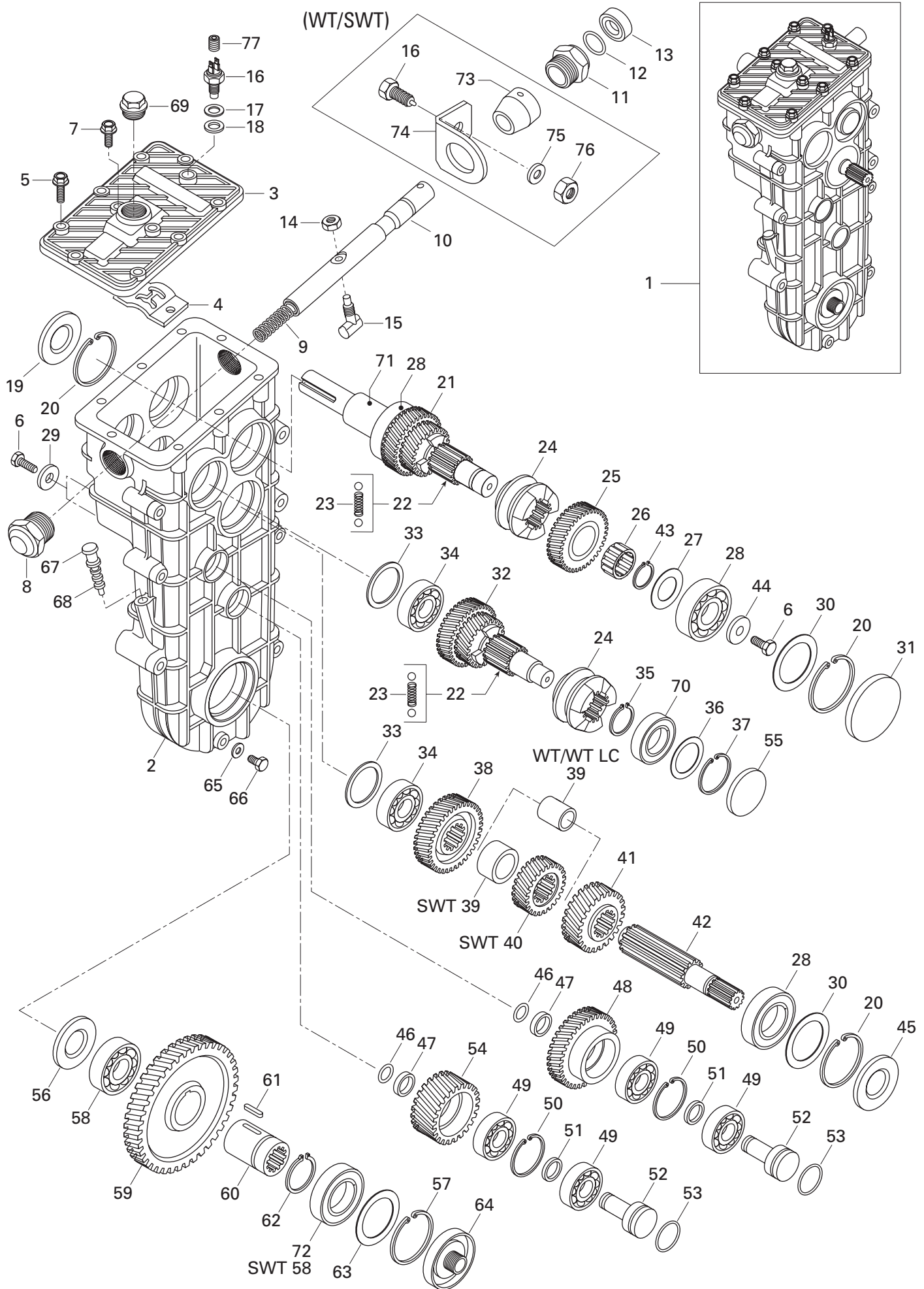
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

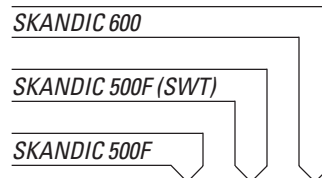
<b>35</b>	M617450028	Circlip .....	Circlip .....	1	1	1
<b>36</b>	M617394252	Shim .....	Cale épaisseur .....	1	1	1
<b>N 37</b>	M617330052G	Circlip .....	Circlip .....	1	1	1
<b>38</b>	M875156054	Sprocket (34 Tooth) .....	Pignon (34 dents) .....	1	1	1
<b>39</b>	M875156087	Sleeve .....	Douille .....	1	—	—
	M875156088	Sleeve .....	Douille .....	—	1	1
<b>40</b>	M875156060	Sprocket (24 Tooth) .....	Pignon (24 dents) .....	—	1	—
	M875156151	Sprocket (29 Tooth) .....	Pignon (29 dents) .....	—	—	1
<b>41</b>	M875156051	Sprocket (29 Tooth) .....	Pignon (29 dents) .....	1	—	—
	M875156136	Sprocket (27 Tooth) .....	Pignon (27 dents) .....	—	1	1
<b>42</b>	M875156069	Shaft .....	Axe .....	1	1	1
<b>43</b>	M617450025	Circlip .....	Circlip .....	1	1	1
<b>44</b>	M875156112	Washer .....	Rondelle .....	1	1	1
<b>45</b>	M614102562	Oil Seal .....	Anneau étanche .....	1	1	1
<b>46</b>	M614601224	O-Ring .....	Joint torique .....	2	2	2
<b>47</b>	M875156094	Ring .....	Bague .....	2	2	2
<b>48</b>	M875156050	Sprocket (28 Tooth) .....	Pignon (28 dents) .....	1	—	—
	M875156059	Sprocket (33 Tooth) .....	Pignon (33 dents) .....	—	1	—
<b>49</b>	M610063035	Ball Bearing .....	Roulement à billes .....	4	4	4
<b>50</b>	M617330047	Circlip .....	Circlip .....	2	2	2
<b>51</b>	M875147205	Washer .....	Rondelle .....	2	2	2
<b>52</b>	M875147204	Shaft .....	Axe .....	2	2	2
<b>53</b>	M614602431	O-Ring .....	Joint torique .....	2	2	2
<b>54</b>	M875156049	Sprocket (31 Tooth) .....	Pignon (31 dents) .....	1	—	—
	M875156058	Sprocket (26 Tooth) .....	Pignon (26 dents) .....	—	1	—
<b>N</b>	M875156156	Sprocket (31 Tooth) .....	Pignon (31 dents) .....	—	—	1
<b>55</b>	M614100052	Plug .....	Bouchon .....	1	1	1
<b>56</b>	M2652101	Oil Seal .....	Anneau étanche .....	1	1	1
<b>57</b>	M617330068	Circlip .....	Circlip .....	1	1	1
<b>58</b>	M610060080	Ball Bearing .....	Roulement à billes .....	1	2	1
<b>59</b>	M875156048	Sprocket (55 Tooth) .....	Pignon (55 dents) .....	1	—	—
	M875156057	Sprocket (59 Tooth) .....	Pignon (59 dents) .....	—	1	—
	M875156114	Sprocket (53 Tooth) .....	Pignon (53 dents) .....	—	—	1
<b>60</b>	M875136962	Lower Shaft .....	Axe inférieure .....	1	1	—
<b>N</b>	M875156218	Lower Shaft .....	Axe inférieure .....	—	—	1
<b>61</b>	M603345070	Key .....	Clavette .....	1	1	—
<b>N</b>	M603345080	Key .....	Clavette .....	—	—	1
<b>62</b>	M617300040	Circlip .....	Circlip .....	1	1	1
<b>63</b>	M617395568	Shim .....	Cale épaisseur .....	1	1	1
<b>64</b>	M875156104	Plug .....	Bouchon .....	1	1	1
<b>65</b>	M615580812	Ring Gasket .....	Anneau-joint .....	1	1	1

(WT/SWT)

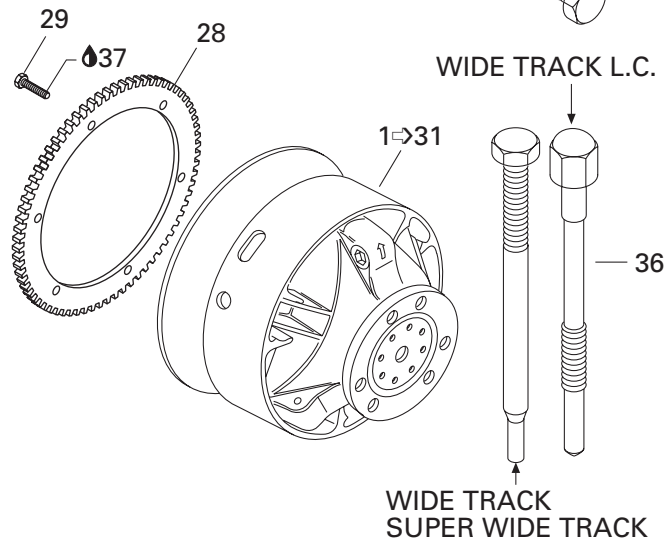
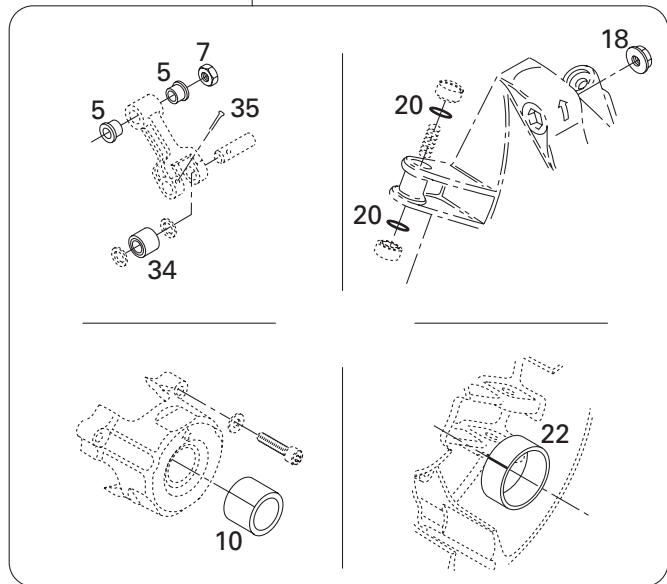
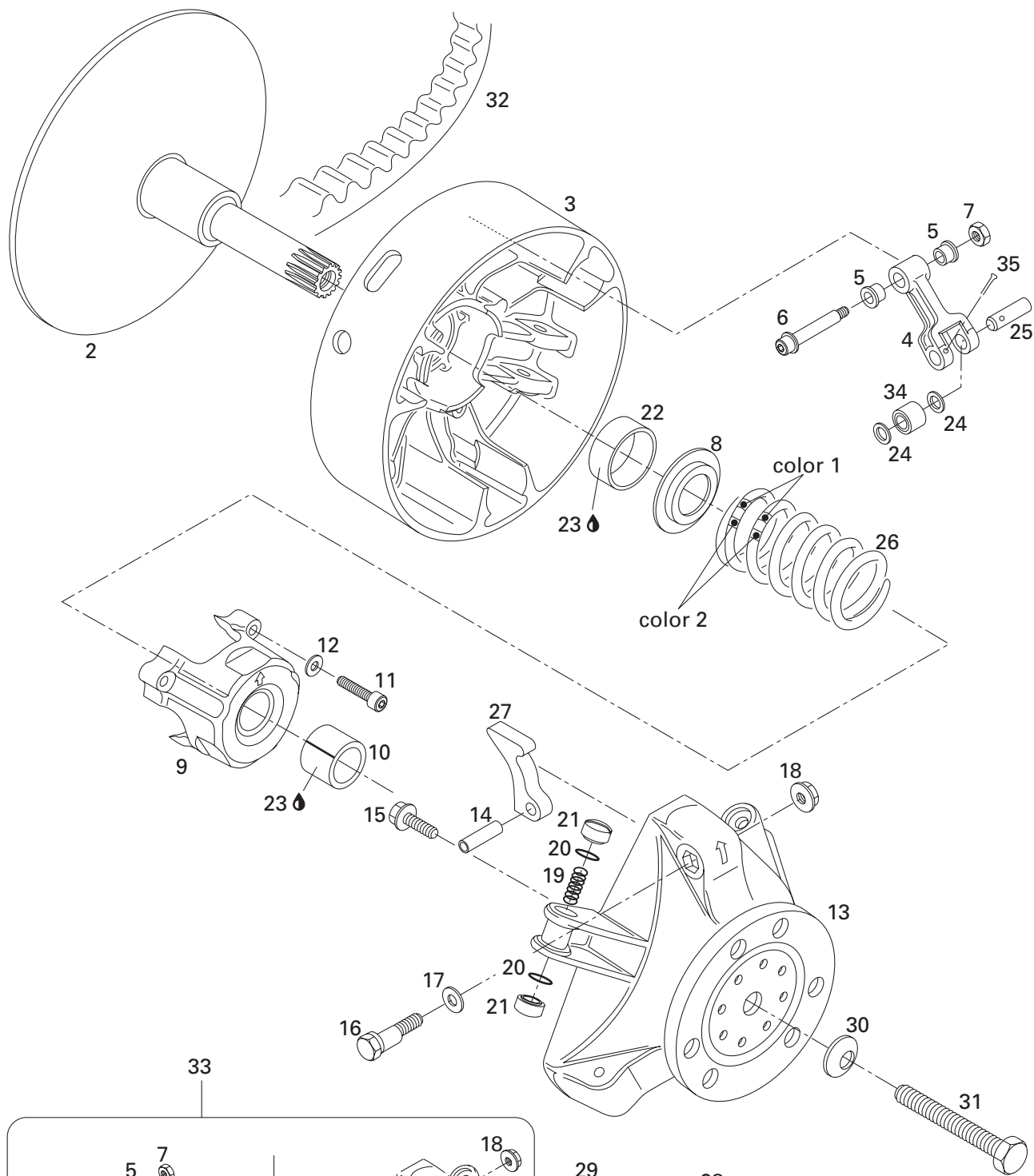


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TRANSMISSION**

TRANSMISSION/  
TRANSMISSION



<b>66</b>	M528801342	Plug .....	Bouchon .....	1	1	1
<b>67</b>	M875156097	Filler Cap .....	Bouchon de remplissage .....	1	1	1
<b>68</b>	M614600725	O-Ring .....	Loint torique .....	3	3	3
<b>69</b>	M875156098	Plug .....	Bouchon .....	1	1	1
<b>70</b>	M610063040	Ball Bearing .....	Roulement à billes .....	1	1	1
<b>71</b>	M875156153	Sleeve .....	Douille .....	–	1	–
<b>N</b>	M87156089	Sleeve .....	Douille .....	1	–	1
<b>N 72</b>	M610060084	Ball Bearing .....	Roulement à billes .....	–	–	1
<b>N 48</b>	M875156206	Sprocket (26 Tooth) .....	Pignons (26 dents) .....	–	–	1
<b>N 73</b>	M5446699	Sleeve .....	Douille .....	1	1	–
<b>N 74</b>	M5346698	Bracket .....	Attache .....	1	1	–
<b>N 75</b>	M20016	Washer .....	Rondelle .....	1	1	–
<b>N 76</b>	M33021	Nut .....	Écrou .....	1	1	–
<b>N 77</b>	M504611202	Plug .....	Bouchon .....	1	1	–





**TRANSMISSION/  
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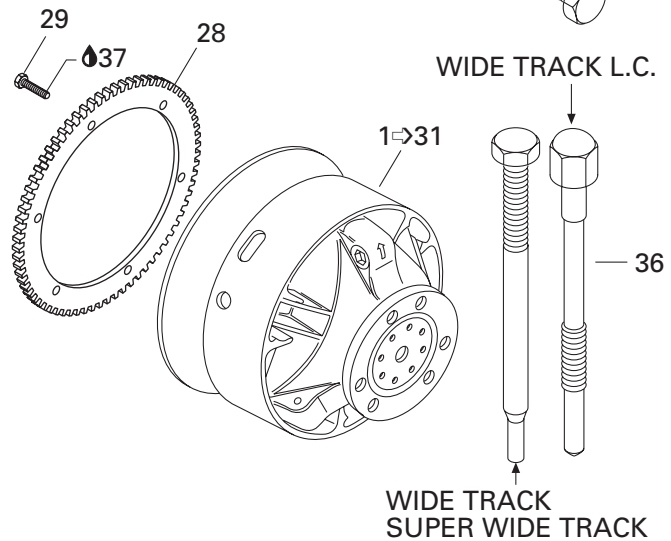
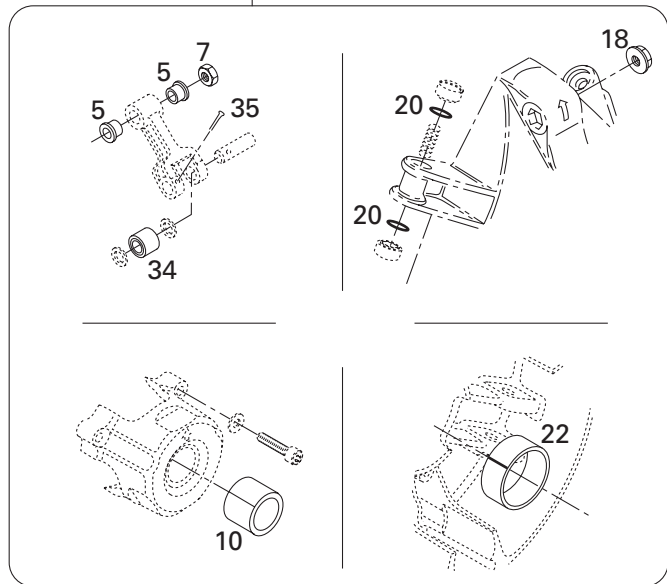
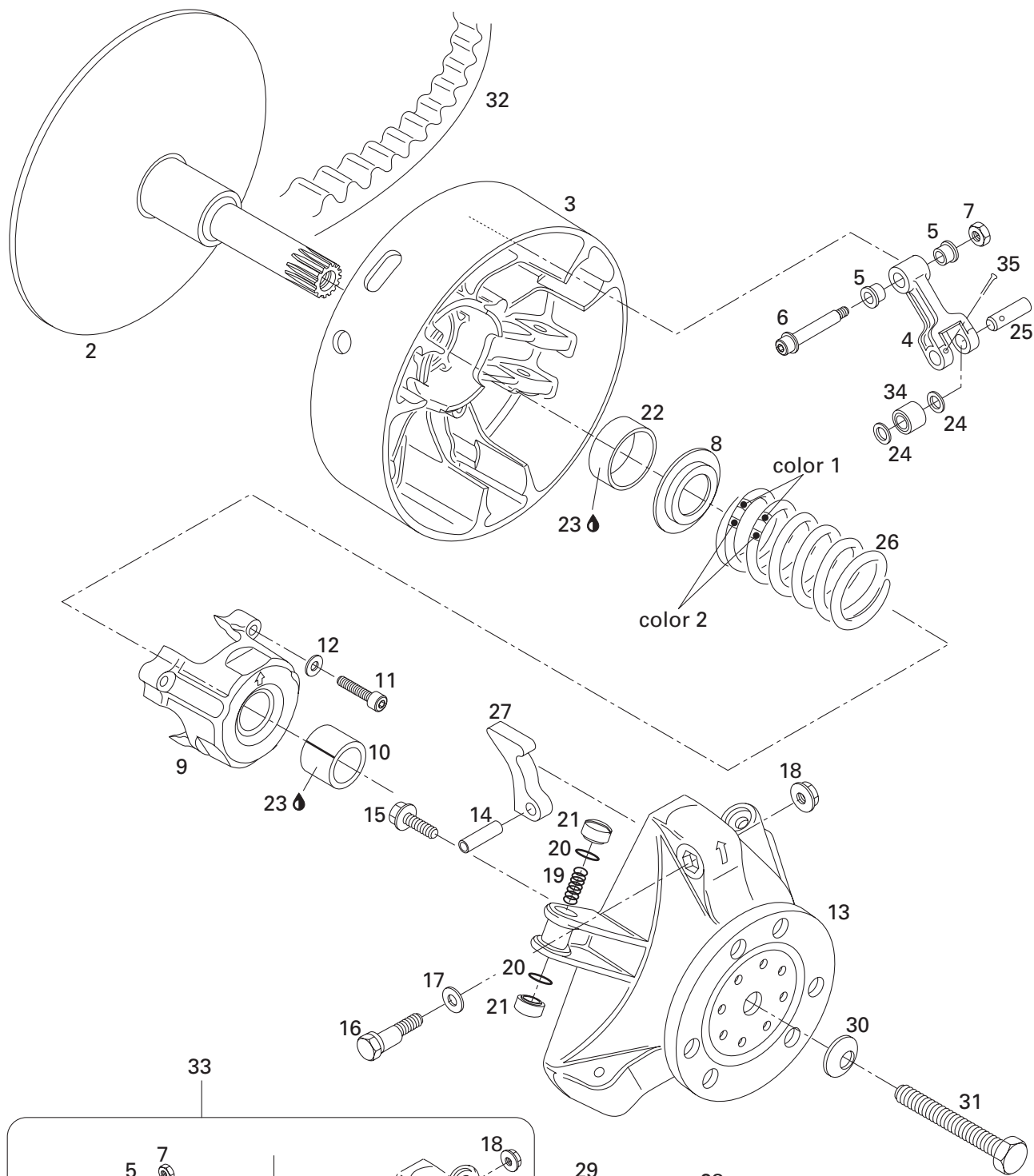
DRIVE PULLEY/  
POULIE MOTRICE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>N 1→31</b>	417 222 368	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	1	1	—
<b>N</b>	417 222 369	<b>Drive Pulley Ass'y</b> .....	<b>Poulie motrice ass.</b> .....	—	—	1
<b>N 2</b>	417 222 250	Fixe Flange .....	Flasque fixe .....	1	1	—
<b>N</b>	417 222 247	Fixe Flange .....	Flasque fixe .....	—	—	1
<b>N 3</b>	417 222 241	Sliding Flange .....	Flasque coulissante .....	1	1	1
<b>N 4→5</b>	417 222 383	<b>Lever-Ass'y</b> .....	<b>Levier ass.</b> .....	3	3	3
<b>5</b>	417 004 305	Flange Bushing .....	Douille à épaulement .....	6	6	6
<b>6</b>	417 004 800	<b>Fitting Screw Ass'y</b> .....	<b>Vis d'ajustement ass.</b> .....	3	3	3
<b>7</b>	232 561 414	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	3	3	3
<b>8</b>	417 222 044	Spring Seat .....	Siège du ressort .....	1	1	1
<b>N 9→10</b>	417 222 157	<b>Spring Cover Ass'y</b> .....	<b>Couvercle de ressort ass.</b> .....	1	1	1
<b>10</b>	417 004 501	Spring Cover Bushing .....	Douille de couvercle de ressort .....	1	1	1
<b>11</b>	205 064 086	Allen Screw M6 x 40 .....	Vis Allen M6 x 40 .....	3	3	3
<b>12</b>	420 245 370	Friction-Washer 6 mm .....	Rondelle de friction 6 mm .....	3	3	3
<b>13</b>	417 222 081	Governor Cup Ass'y .....	Cuvette du régulateur ass. ....	1	1	1
<b>14</b>	732 804 009	Dowel Tube M8 x 24 .....	Goupille d'assemblage M8 x 24 .....	3	3	3
<b>15</b>	210 361 890	Hex. Locking Screw M6 x 18 .....	Vis de blocage hex. M6 x 18 .....	6	6	6
<b>16</b>	417 005 500	Calibration Screw .....	Vis de calibration .....	3	3	3
<b>17</b>	417 005 600	Washer .....	Rondelle .....	3	3	3
<b>18</b>	233 061 414	Locking Nut M6 .....	Écrou de blocage M6 .....	3	3	3
<b>19</b>	417 005 700	Spring .....	Ressort .....	3	3	3
<b>20</b>	732 401 030	O-Ring .....	Joint torique .....	6	6	6
<b>21</b>	417 005 800	Shoe Slider .....	Glissière .....	6	6	6
<b>22</b>	417 004 201	Bushing Outer Half .....	Douille de demi-poulie coulissante .....	1	1	1
<b>23</b>	413 703 100	Loctite 609, 10cc .....	Loctite 609, 10cc .....	@	@	@
<b>24</b>	417 004 302	Thrust Washer .....	Rondelle de butée .....	6	6	6
<b>25</b>	417 004 309	Pin .....	Goupille .....	3	3	—
	417 004 308	Pin .....	Goupille .....	—	—	3
<b>26</b>	414 689 700	Spring (Yellow/Orange) .....	Ressort (jaune/orange) .....	1	1	—
	414 689 800	Spring (Red/Red) .....	Ressort (rouge/rouge) .....	—	—	1
<b>27</b>	417 005 290	Ramp 290 .....	Rampe 290 .....	3	3	3
<b>28</b>	415 043 100	Ring Gear (86 tooth) .....	Couronne de lancement (86 dents) .....	1	1	—
	417 300 057	Ring Gear .....	Couronne de lancement .....	—	—	1
<b>29</b>	236 281 684	Screw M8 x 16 .....	Vis M8 x 16 .....	6	6	6
<b>N 30</b>	M20090	Conical Spring Washer .....	Rondelle-ressort conique .....	1	1	1
<b>31</b>	417 113 800	Screw .....	Vis .....	1	1	—
	417 120 000	Screw .....	Vis .....	—	—	1
<b>32</b>	414 633 800	Drive Belt .....	Courroie d'entraînement .....	1	1	1
<b>33</b>	417 008 500	<b>Clutch Repair Kit</b> .....	<b>Ens.de réparation d'embrayage</b> .....	1	1	1
<b>34</b>	417 003 900	Roller Ass'y .....	Rouleau ass. ....	3	3	3



**TRANSMISSION/  
TRANSMISSION**

DRIVE PULLEY/  
POULIE MOTRICE

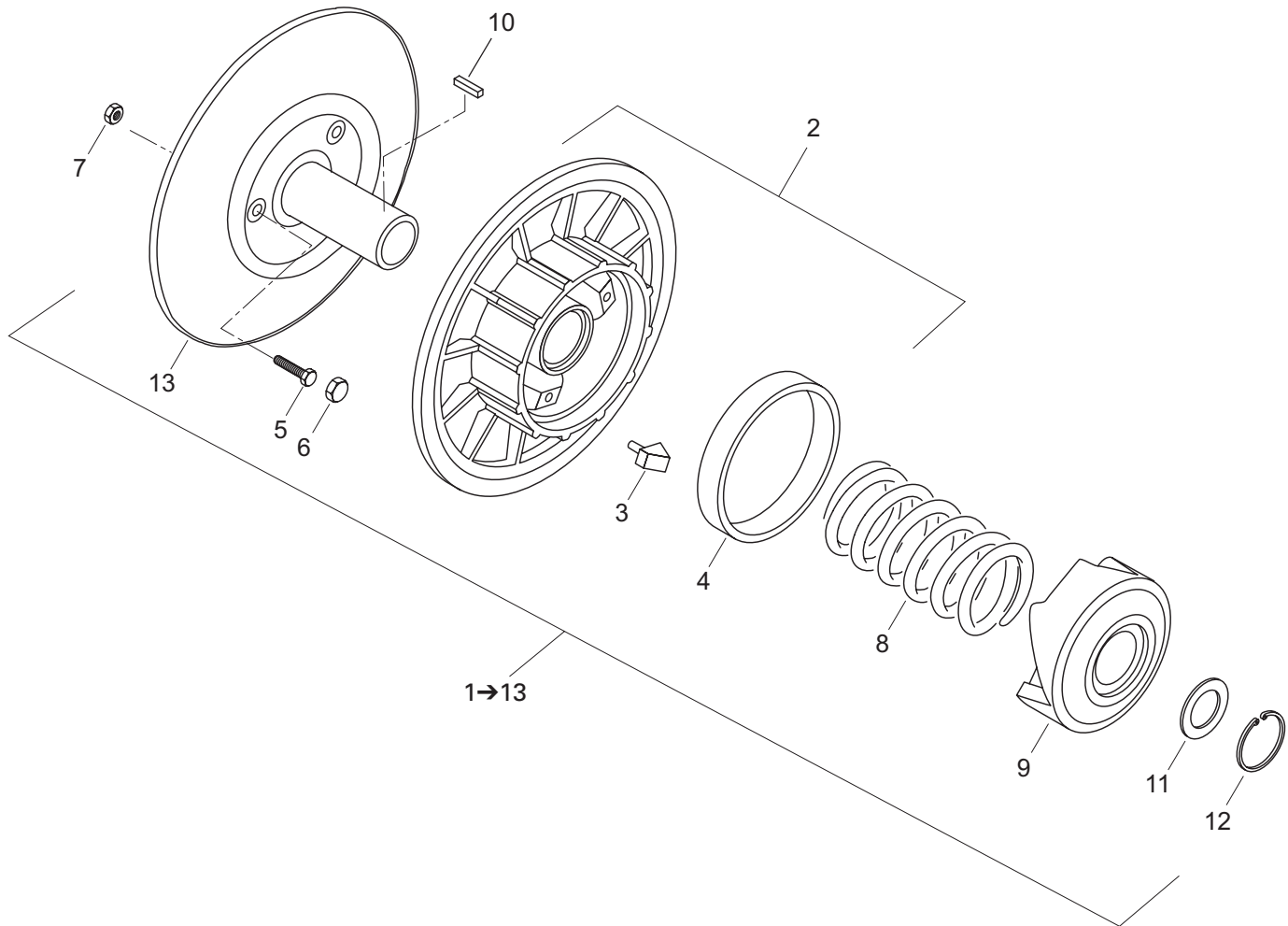
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>35</b>	732 958 001	Cotter Pin .....	Goupille fendue .....	3	3	3
<b>36</b>	529 007 900	Puller Inner Half .....	Extracteur de demi-poulie fixe .....	1	1	–
	529 022 400	Puller Inner Half .....	Extracteur de demi-poulie fixe .....	–	–	1
<b>37</b>	293 800 005	Loctite 271, 10 ml .....	Loctite 271, 10 ml .....	@	@	@





**TRANSMISSION/  
TRANSMISSION**

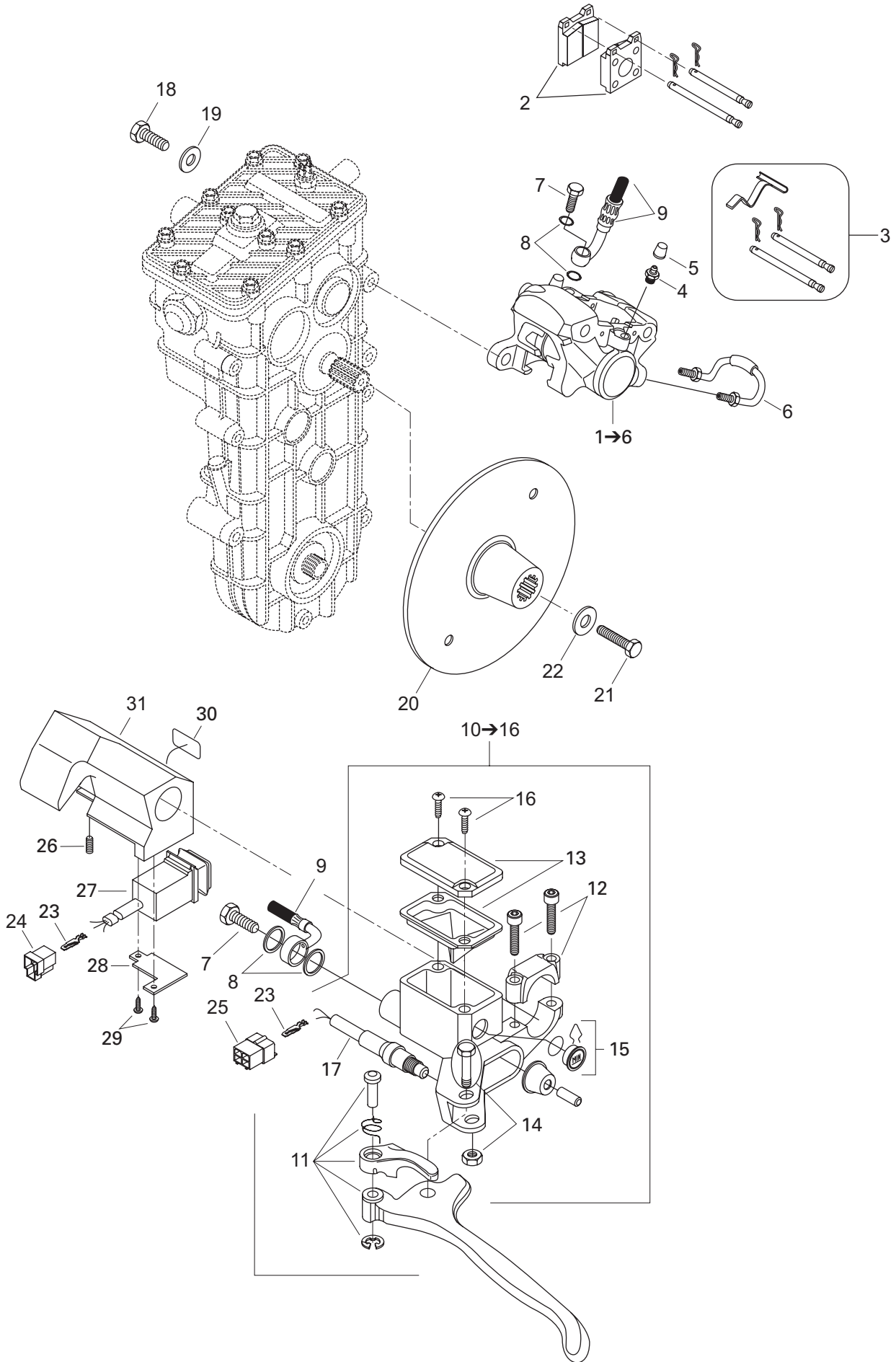
DRIVEN PULLEY  
POULIE MENÉE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>1→13</b>	— XXX —	<b>Driven Pulley Ass'y</b> .....	<b>Poulie menée ass.</b> .....	1	1	1
<b>2→4</b>	417 126 393	<b>Sliding Flange Ass'y</b> .....	<b>Flasque coulissante ass.</b> .....	1	1	1
<b>3</b>	417 212 500	Shoe Cam Slider .....	Glissière de came .....	3	3	3
<b>4</b>	417 126 308	Bushing .....	Coussinet .....	1	1	1
<b>5</b>	417 118 900	Hex. Screw .....	Vis hex. ....	3	3	3
<b>6</b>	417 119 600	Plastic Cap .....	Capuchon de plastique .....	3	3	3
<b>7</b>	417 119 000	Nut .....	Écrou .....	3	3	3
<b>8</b>	417 119 100	Release Spring .....	Ressort de rappel .....	1	1	1
<b>9</b>	417 123 700	Cam 40° .....	Came 40° .....	1	1	1
<b>10</b>	417 119 400	Key .....	Clavette .....	1	1	1
<b>11</b>	417 114 900	Shim .....	Cale .....	1	1	1
	417 117 000	Shim .....	Cale .....	1	1	1
<b>12</b>	371 903 100	Circlip .....	Circlip .....	1	1	1
<b>13</b>	417 126 310	Fixed Flange .....	Flasque fixe .....	1	1	1



**TRANSMISSION/  
TRANSMISSION**

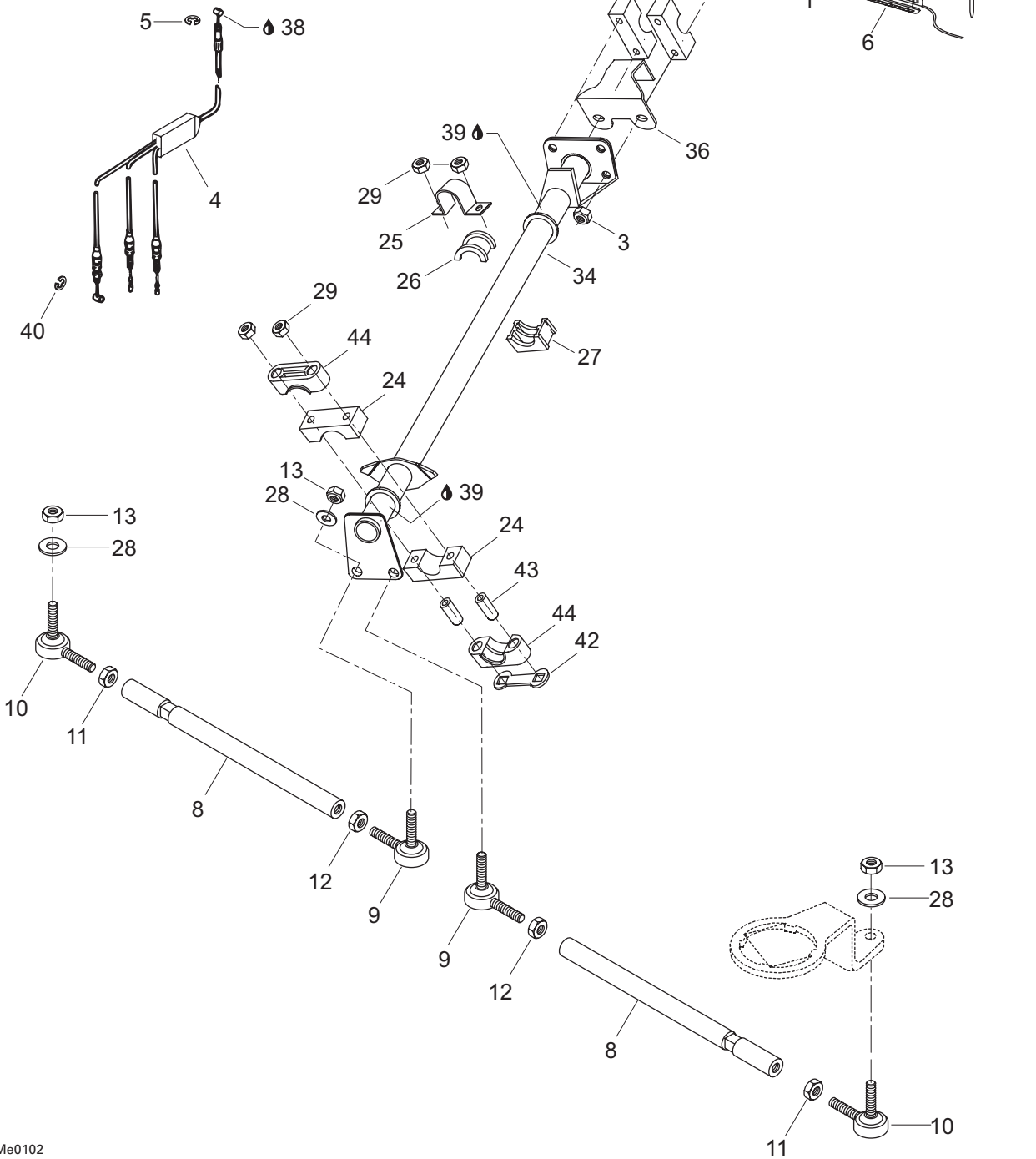
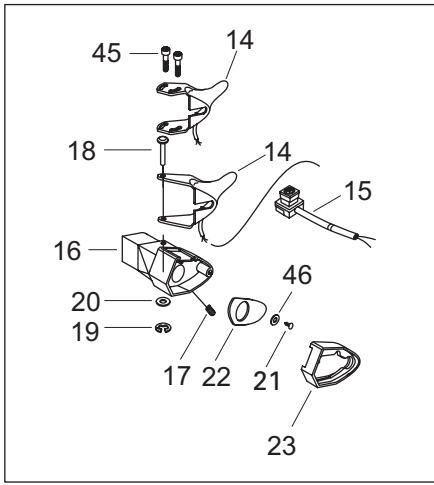
BRAKE SYSTEM  
SYSTÈME FREIN

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>1→6</b>	414 920 000	<b>Caliper</b> .....	<b>Étrier</b> .....	1	1	1
<b>2</b>	414 990 000	Brake Lining Kit.....	Ens. de garnitures de frein.....	1	1	1
<b>3</b>	414 990 700	Kit (Pins, Retainers, Spring).....	Ens. (tiges, goupilles, ressort).....	1	1	1
<b>4</b>	414 989 800	Screw-Bleeder.....	Vis de purge.....	2	2	2
<b>5</b>	414 989 700	Boot.....	Capuchon.....	2	2	2
<b>6</b>	414 989 900	Tube.....	Tube.....	1	1	1
<b>7</b>	414 920 500	Bolt.....	Boulon.....	2	2	2
<b>8</b>	414 920 600	Washer.....	Rondelle.....	4	4	4
<b>9</b>	507 032 219	Hose.....	Boyau.....	1	1	1
<b>N 10→15</b>	507 032 294	<b>Master Cylinder</b> .....	<b>Maître cylindre</b> .....	1	1	1
<b>11</b>	415 075 300	Lever Ass'y.....	Levier ass.....	1	1	1
<b>12</b>	415 029 800	Clamp Ass'y.....	Bride ass.....	1	1	1
<b>13</b>	415 029 900	Cover.....	Couvercle.....	1	1	1
<b>14</b>	415 030 000	Pin Ass'y.....	Axe ass.....	1	1	1
<b>15</b>	414 990 600	Window.....	Fenêtre.....	1	1	1
<b>16</b>	216 141 260	Screw M4 x 12.....	Vis M4 x 12.....	2	2	2
<b>17</b>	415 117 500	Microswitch Ass'y.....	Micro-contact ass.....	1	1	1
<b>18</b>	M40277	Socket Head Screw M10 x 65.....	Vis Allen M10 x 65.....	2	2	2
<b>19</b>	M20068	Lock Washer.....	Rondelle frein.....	2	2	2
<b>20</b>	M5344710	Brake Disk.....	Disque de frein.....	1	1	1
<b>21</b>	M40336	Screw M8 x 20.....	Vis M8 x20.....	1	1	1
<b>22</b>	M546336	Washer.....	Rondelle.....	1	1	1
<b>23</b>	M42031	Male Terminal.....	Terminal mâle.....	1	1	1
<b>24</b>	M42036	Male Housing.....	Logement mâle.....	1	1	1
<b>25</b>	M42122	Male Housing.....	Logement mâle.....	1	1	1
<b>26</b>	414 440 800	Set Screw M8 x 10.....	Vis de pression.....	1	1	1
<b>27</b>	515 175 371	Dimmer Switch.....	Interrupteur de feu de croisement.....	1	1	1
<b>28</b>	517 283 800	Plate.....	Plaque.....	1	1	1
<b>29</b>	414 473 200	Screw.....	Vis.....	2	2	2
<b>30</b>	415 025 500	Dimmer Switch Decal.....	Décalque d'interrupteur/feu de croisement..	1	1	1
<b>31</b>	572 079 500	Dimmer Switch Housing.....	Log. d'interrupteur de feu de croisement..	1	1	1



## STEERING AND FRONT SUSPENSION/ DIRECTION ET SUSPENSION AVANT

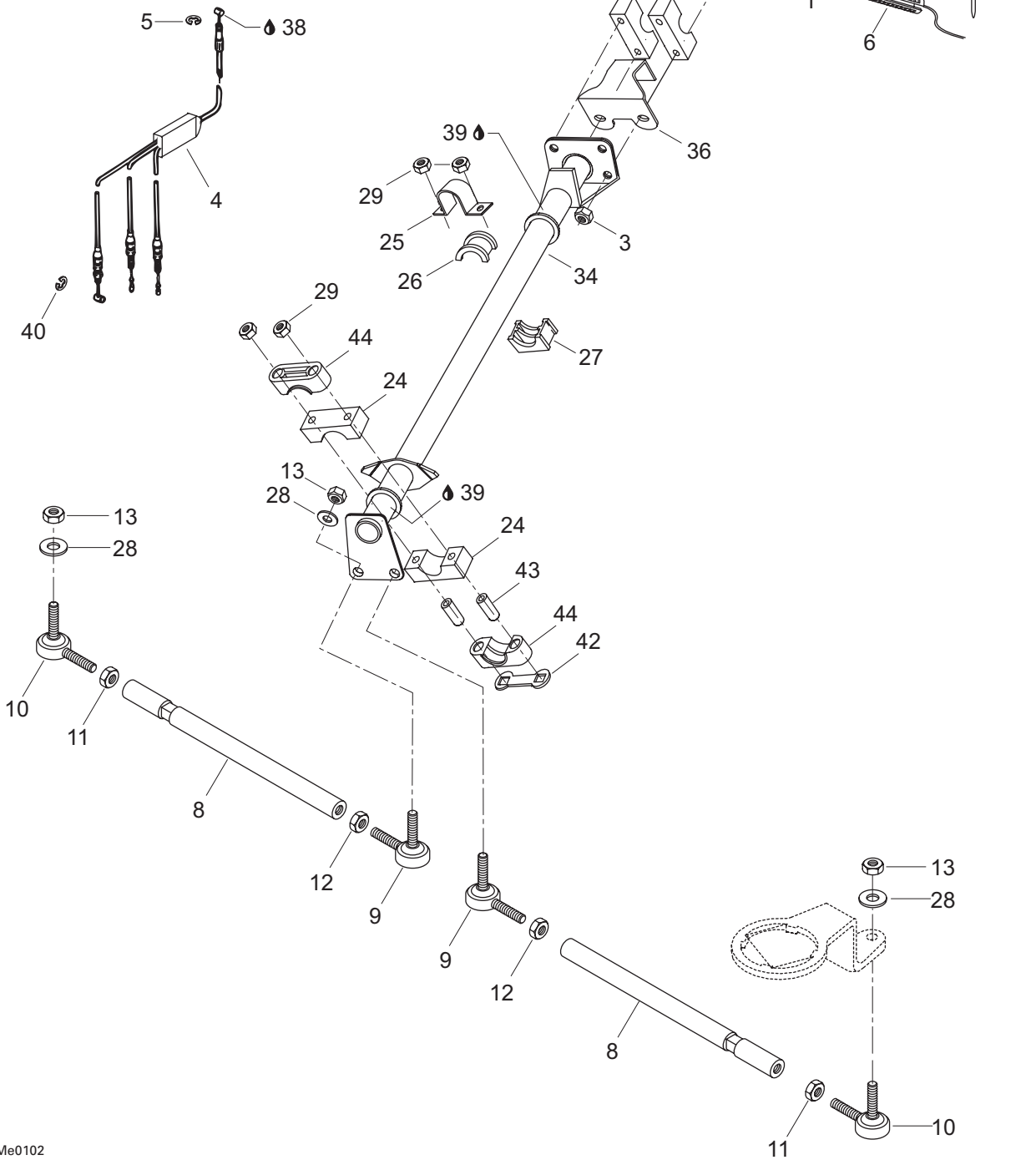
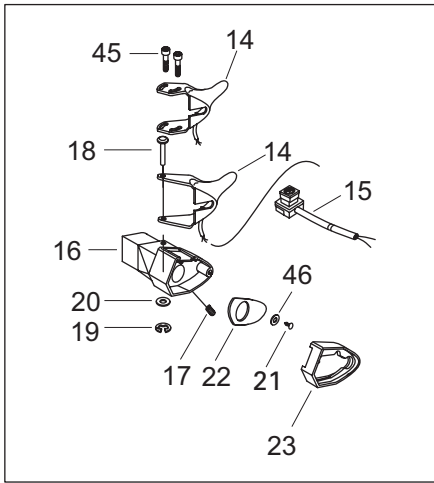
STEERING SYSTEM  
SYSTÈME DE DIRECTION

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	M529751	Handle Bar .....	Guidon .....	1	1	1
2	M548448	Steering Clamp .....	Bride de direction .....	4	4	4
3	232 581 414	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	6	4	6
4	M5244975	Throttle Cable .....	Câble d'accélérateur .....	1	1	—
N	M5246328	Throttle Cable .....	Câble d'accélérateur .....	—	—	1
5	M31038	Circlip .....	Circlip .....	1	1	1
6	M544345	Heating Grip Kit .....	Ens. poignée chauffante .....	1	1	1
7	M5340464	Grip .....	Poignée .....	2	2	2
8	M548983	Tie Rod R.H. ....	Barre d'accouplement DR. ....	1	1	1
	M5441066	Tie Rod L.H. ....	Barre d'accouplement GA. ....	1	1	1
9	414 768 100	L.H. Ball Joint .....	Joint à rotule GA .....	2	2	2
10	414 768 000	R.H. Ball Joint .....	Joint à rotule DR .....	2	2	2
11	M33019	Nut R.H. ....	Écrou DR .....	2	2	2
12	M33017	Nut L.H. ....	Écrou GA .....	2	2	2
13	M33023	Nut .....	Écrou .....	4	4	4
14	M5442276	Heat Throttle Handle .....	Manette d'acc. chauffante .....	1	1	—
N	M5341801	Heat Throttle Handle .....	Manette d'acc. chauffante .....	—	—	1
15	414 612 700	Kill Switch .....	Interrupteur d'urgence .....	1	1	1
16	572 086 700	Throttle Handle Housing .....	Logement de manette d'accélérateur ...	1	1	—
	572 028 600	Throttle Handle Housing .....	Logement de manette d'accélérateur ...	—	—	1
17	414 440 800	Set Screw M8 x 10 .....	Vis de pression M8 x 10 .....	1	1	1
18	414 438 700	Pin .....	Goupille .....	1	1	—
19	414 439 000	Circlip .....	Circlip .....	1	1	—
20	414 438 900	Washer .....	Rondelle .....	1	1	—
21	414 473 200	Screw .....	Vis .....	1	1	1
22	572 099 400	Plate .....	Plaque .....	1	1	—
23	572 044 600	Throttle Adaptor .....	Raccord côté accélérateur .....	1	1	1
24	M5343947	Bushing Ass'y .....	Douille ass. ....	1	1	—
25	M5343381	Retaining Support .....	Support de retenue .....	1	1	1
26	572 064 500	Bushing .....	Douille .....	1	1	1
27	572 064 400	Bushing .....	Douille .....	1	1	1
28	M20015	Lock Washer .....	Rondelle frein .....	4	4	4
29	M33201	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	4	4	4
30	M36005	Rivet .....	Rivet .....	2	2	2
31	572 023 900	Key Way .....	Mortaise .....	2	2	2
32	M40156	Screw .....	Vis .....	2	2	2
33	M33062	Nut M5 .....	Écrou M5 .....	2	2	2
34	M5244297	Main Tube .....	Arbre de direction .....	1	—	1
N	M5245968	Main Tube .....	Arbre de direction .....	—	1	—
35	572 023 800	Steering Padding .....	Rembourrage de guidon .....	1	1	1



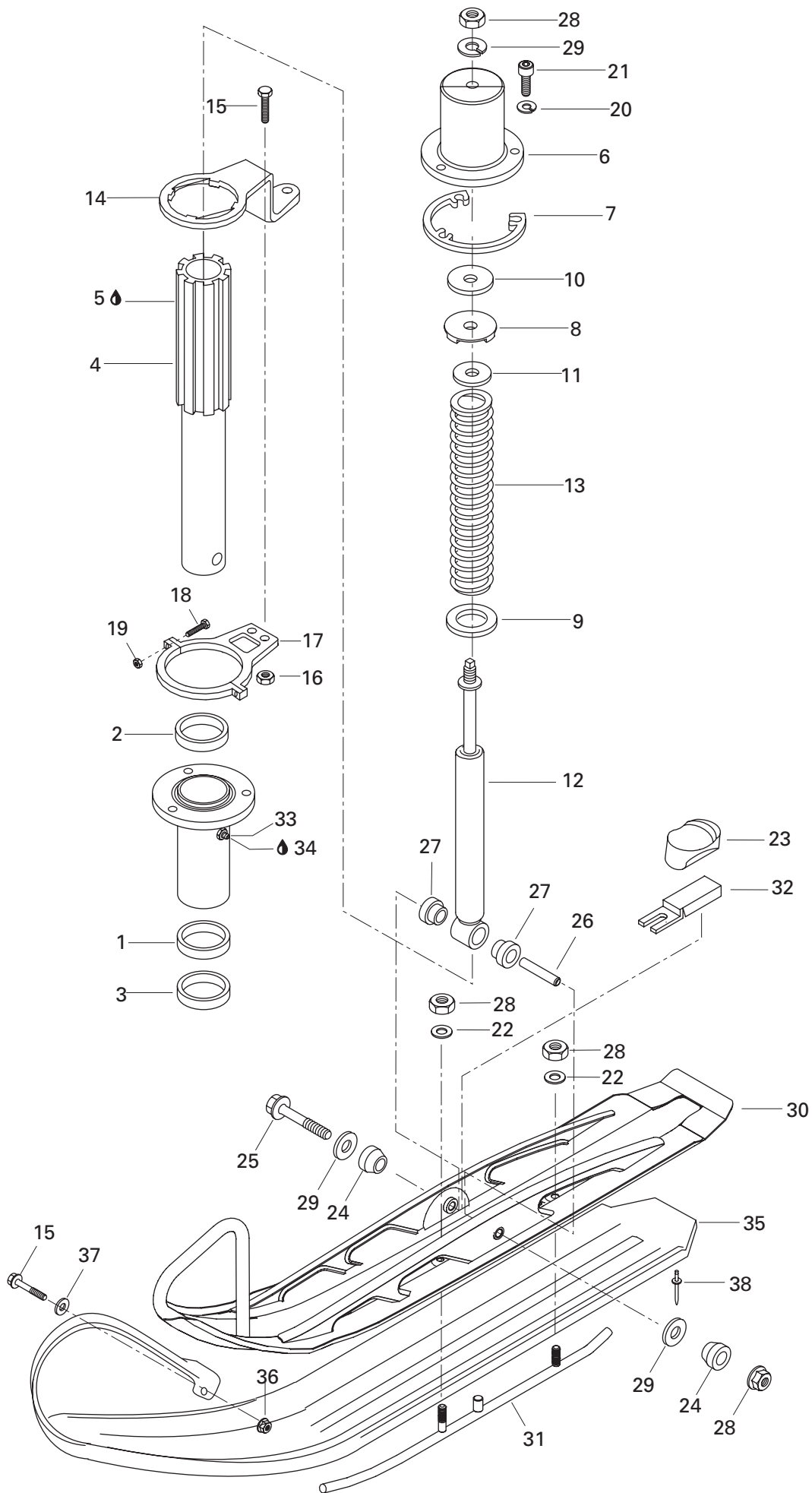
**STEERING AND FRONT SUSPENSION/  
DIRECTION ET SUSPENSION AVANT**

STEERING SYSTEM  
SYSTÈME DE DIRECTION



<b>36</b>	M5444196	Support .....	Support .....	1	1	1
<b>37</b>	M40286	Socket Head Screw M8 x 45 .....	Vis Allen M8 x 45 .....	4	4	4
<b>38</b>	293 550 004	Dielectric Grease .....	Graisse diélectrique .....	@	@	@
<b>39</b>	413 711 500	Synthetic Grease .....	Graisse synthétique .....	@	@	@
<b>N 40</b>	M31035	Circlip .....	Circlip .....	1	1	1
<b>41</b>	M539033	Bellow .....	Accordéon .....	–	1	–
<b>42</b>	506 150 600	Stopper Plate .....	Plaque d'arrêt .....	–	–	1
<b>43</b>	506 150 500	Housing Bushing .....	Douille de logement .....	–	–	2
<b>44</b>	506 150 400	Half Bushing .....	Demi-logement .....	–	–	2
<b>45</b>	732 601 143	Shoulder Screw .....	Vis à épaulement .....	–	–	2
<b>46</b>	M20026	Washer .....	Rondelle .....	–	–	1





## STEERING AND FRONT SUSPENSION/ DIRECTION ET SUSPENSION AVANT

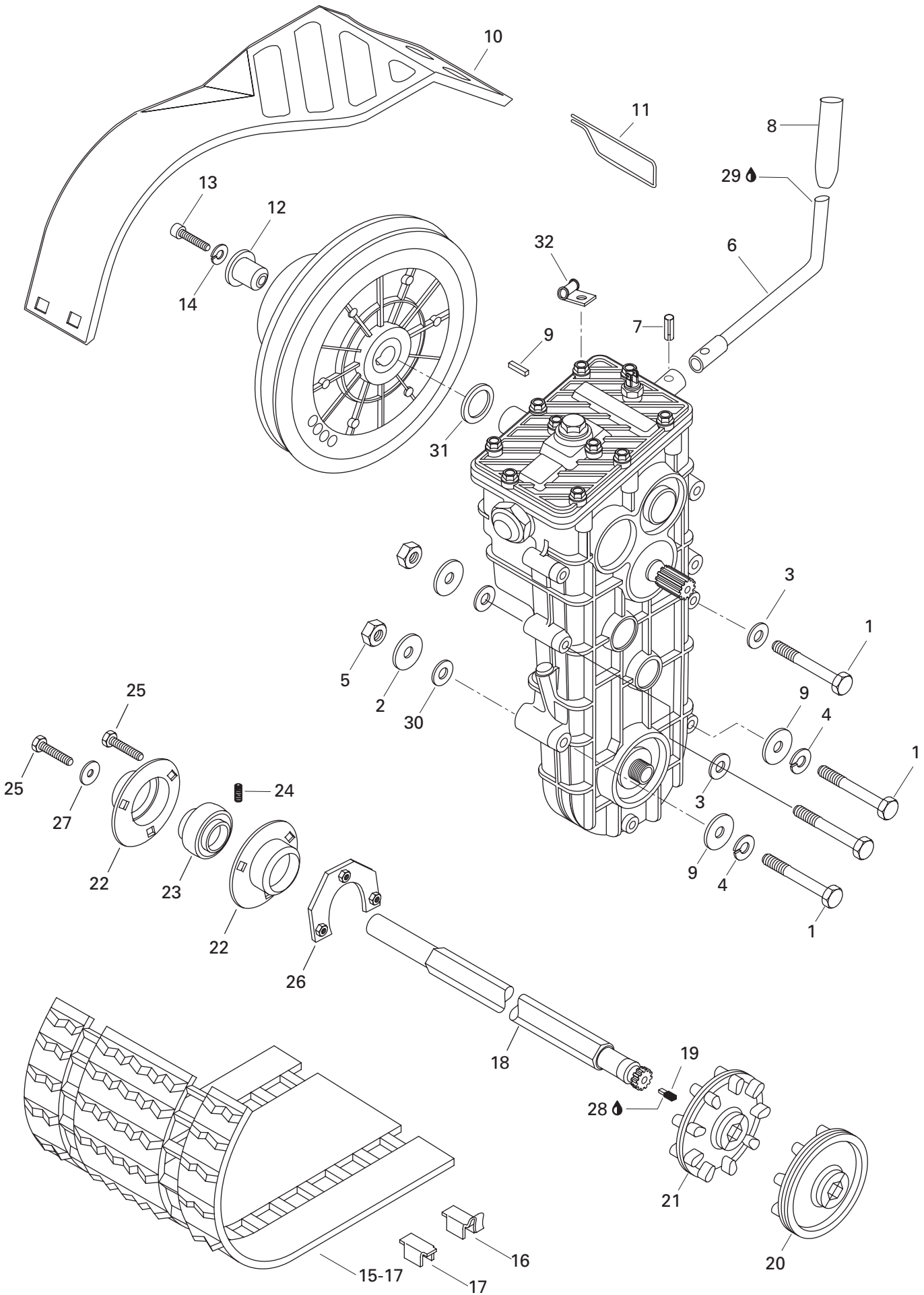
FRONT SUSPENSION AND SKI  
SUSPENSION AVANT ET SKI

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	414 803 200	Lower Cushion .....	Coussinet inférieure .....	2	2	2
2	414 803 100	Upper Cushion .....	Coussinet Supérieure .....	2	2	2
3	M316373	Oil Seal .....	Joint étanche .....	2	2	2
4	M5245362	Ski Leg .....	Jambe de Ski .....	2	2	2
5	413 711 500	Synthetic Grease .....	Graisse synthétique .....	@	@	@
6	M5244225	Welded Cover .....	Couvercle soudé .....	2	2	2
7	503 145 600	Spacer .....	Entretoise .....	2	2	2
8	570 025 800	Stopper .....	Butée .....	2	2	2
9	M549493	Washer .....	Rondelle .....	2	2	2
10	M5440399	Washer .....	Rondelle .....	2	2	2
11	M549492	Plate .....	Plaque .....	2	2	2
12	M23018	Shock .....	Amortisseur .....	2	2	2
13	M5241330	Spring .....	Ressort .....	2	2	2
14	M5244182	Arm-Steering .....	Bras de direction .....	2	2	2
15	207 162 544	Screw Hex. M8 x 25 .....	Vis hex. M8 x 25 .....	4	6	6
16	M33200	Nut M6 .....	Écrou M6 .....	4	4	4
17	M5344180	Support Ass'y .....	Support ass. ....	2	2	2
18	M40146	Socket Head Screw M4 x 20 .....	Vis Allen M4 x 20 .....	4	4	4
19	232 541 414	Elastic Stop Nut M4 .....	Écrou d'arrêt élastique M4 .....	4	4	4
20	234 181 401	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	4	6	6
21	205 082 044	Socket Head Screw M8 x 20 .....	Vis Allen M8 x 20 .....	6	6	6
22	234 001 410	Washer .....	Rondelle .....	8	8	8
23	M5341750	Stopper .....	Butée .....	2	2	2
24	M547543	Cushion .....	Coussinet .....	4	4	4
25	M40354	Hex. Screw M10 x 125 .....	Vis hex .M10 x 125 .....	2	2	2
26	M549716	Spacer .....	Entretoise .....	2	2	2
27	572 034 500	Cushion .....	Coussinet .....	4	4	4
28	233 601 416	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	8	8	8
29	M20012	Washer 10 mm .....	Rondelle 10 mm .....	6	6	6
30	M5245338	Welded Ski .....	Ski soudé .....	2	2	2
31	M5344021	Carbide Ski Runner .....	Lisse-carbure .....	2	2	2
32	M5445639	Support Plate .....	Plaque de support .....	2	2	2
33	M34019	Grease Fitting .....	Graisseur .....	2	2	2
34	413 711 500	Synthetic Grease .....	Graisse synthétique .....	@	@	@
35	M5144415	Ski Liner 200 mm .....	Doublure de ski 200 mm .....	–	2	2
36	232 561 414	Elastic Stop Nut M6 .....	Écrou d'arrêt élastique M6 .....	–	2	2
37	M20009	Washer .....	Rondelle .....	–	6	6
38	M36070	Rivet .....	Rivet .....	–	2	2

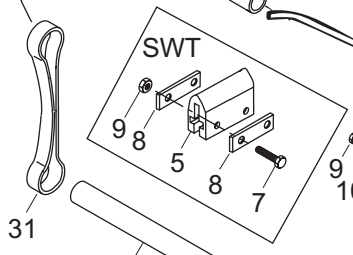
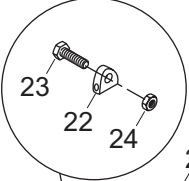
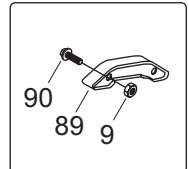
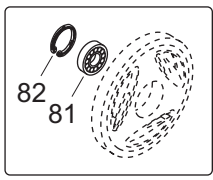
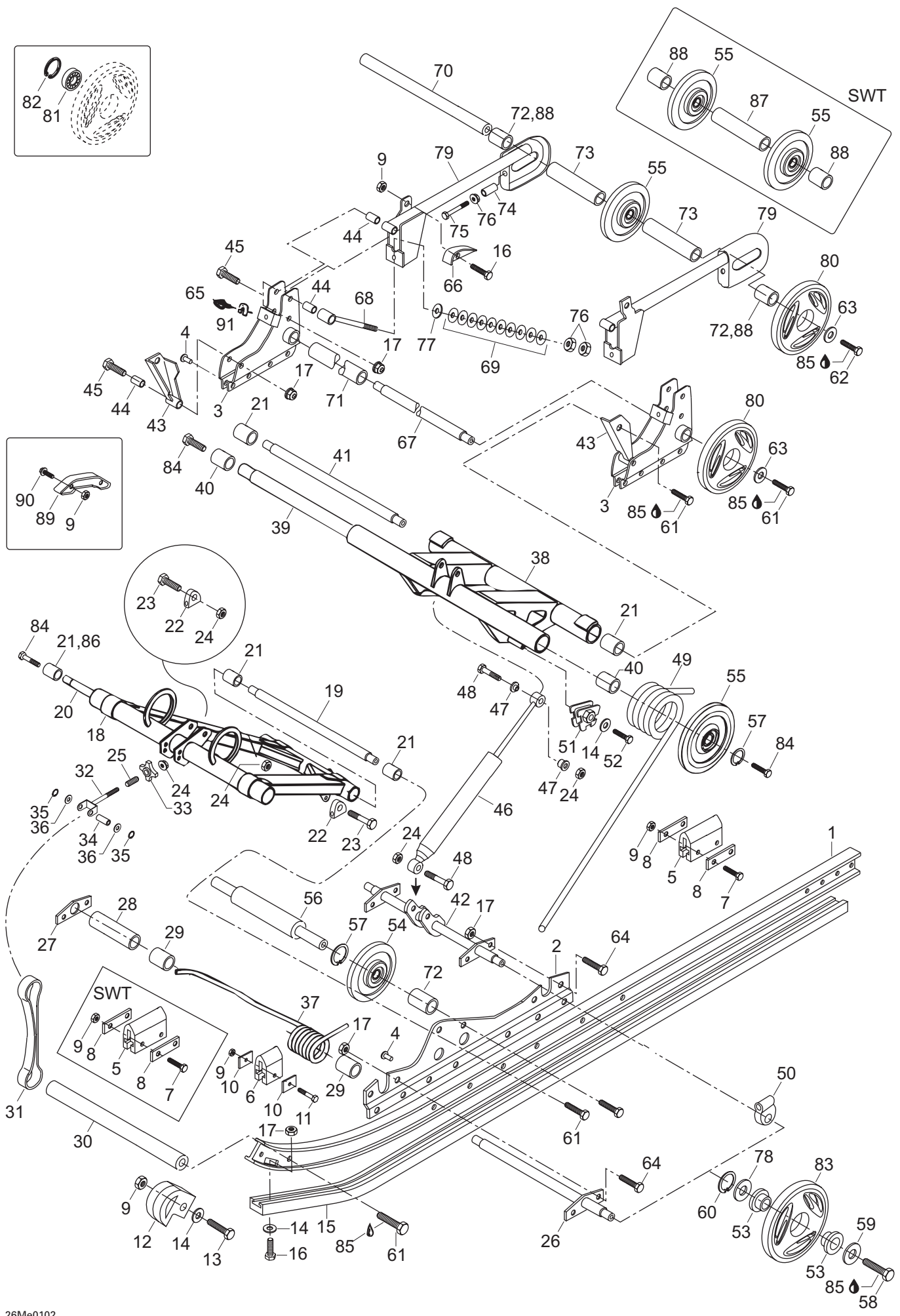


## REAR SUSPENSION/ SUSPENSION ARRIÈRE

DRIVE AXLE, TRACK AND BELT GUARD  
ESSIEU MOTEUR, CHENILLE ET GARDE-POULIE

SKANDIC 600		
SKANDIC 500F (SWT)		
SKANDIC 500F		

1	M40012	Screw M8 x 80 .....	Vis M8 x80 .....	4	4	4
2	M20010	Washer .....	Rondelle .....	4	4	4
3	M2004	Washer .....	Rondelle .....	2	2	2
4	234 181 401	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	2	2	2
5	232 581 414	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	2	2	2
6	M5340902	Arm Shifter .....	Bras de changement de vitesse .....	1	1	1
N 7	M41008	Pin Spring .....	Goupille ressort .....	1	1	—
	M41007	Pin Spring .....	Goupille ressort .....	—	—	1
8	M28247	Arm Shifter Ball .....	Boule de levier de transmission .....	1	1	1
9	M418763	Key .....	Clavette .....	1	1	1
10	M5142660	Belt Guard .....	Garde-courroie .....	1	1	1
11	M5442726	Pin .....	Goupille .....	2	2	2
12	M5443201	Shaft Extension .....	Rallonge d'arbre .....	1	—	1
	M5443765	Shaft Extension .....	Rallonge d'arbre .....	—	1	—
13	M40286	Socket Head Screw M8 x 45 .....	Vis allen M8 x 45 .....	1	—	1
	M40290	Socket Head Screw M8 x 55 .....	Vis allen M8 x 55 .....	—	1	—
14	234 181 401	Lock Washer 8 mm .....	Rondelle frein 8 mm .....	1	1	1
15→17	M13055	<b>Track Ass'y</b> .....	<b>Chenille ass.</b> .....	1	—	—
	M13056	<b>Track Ass'y</b> .....	<b>Chenille ass.</b> .....	—	1	—
N	M13067	<b>Track Ass'y</b> .....	<b>Chenille ass.</b> .....	—	—	1
16	M5318323	Guide Cleat .....	Agrafe guide .....	@	@	@
17	M5318322	Cleat .....	Agrafe .....	@	@	@
18	M5341662	Drive Axle .....	Arbre d'entraînement .....	1	—	—
	M539815	Drive Axle .....	Arbre d'entraînement .....	—	1	—
N	M5345117	Drive Axle .....	Arbre d'entraînement .....	—	—	1
19	M542013	Nipple .....	Raccord .....	1	1	1
20	M5342920	Half Sprocket .....	Demi-barbotin .....	2	2	—
	415 067 400	Half Sprocket .....	Demi-barbotin .....	—	—	2
21	M539750	Sprocket .....	Barbotin .....	2	2	—
	414 931 800	Sprocket .....	Barbotin .....	—	—	2
22	M534430	Ball Bearing Housing Ass'y .....	Logement de roulement à billes ass. ....	1	1	1
23	M31UC205	Ball Bearing .....	Roulement à billes .....	1	1	1
24	M10531	Screw .....	Vis .....	1	1	1
25	M40336	Screw M8 x 20 .....	Vis M8 x20 .....	4	4	4
26	M546421	Half Ring .....	Demi-anneau .....	1	1	1
27	M546336	Washer .....	Rondelle .....	1	1	1
28	293 800 005	Loctite 271, 10ml .....	Loctite 271, 10ml .....	@	@	@
29	293 800 060	Loctite 243, 10ml .....	Loctite 243, 10ml .....	@	@	@
30	M20077	Washer .....	Rondelle .....	4	—	4
31	M3125351	Shim .....	Cale .....	—	2	—
32	M5443134	Wire Holder.....	Support de fils.....	—	—	1



## REAR SUSPENSION/ SUSPENSION ARRIÈRE

REAR SUSPENSION  
SUSPENSION ARRIÈRE

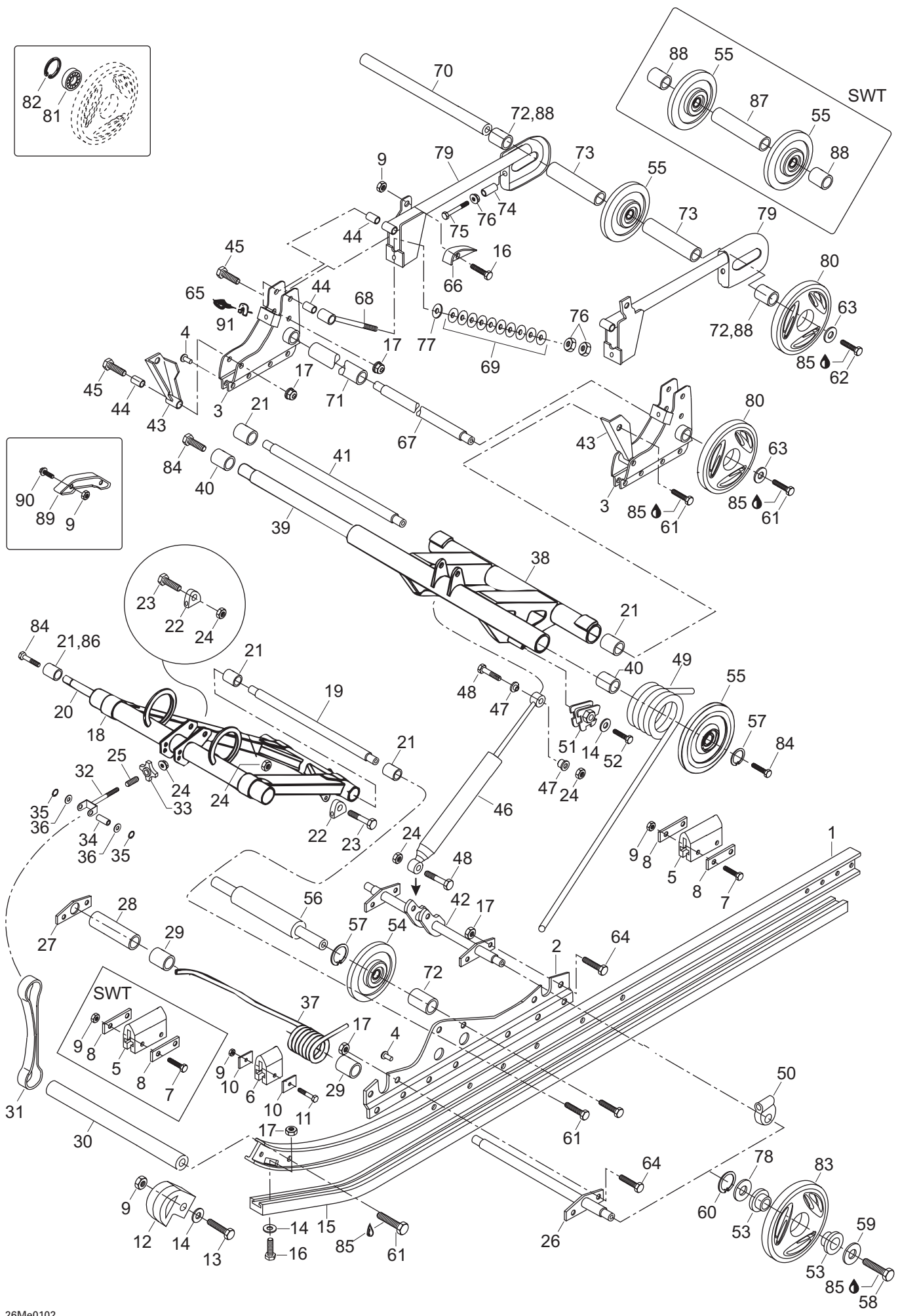
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>1→4</b>	M5142866	R.H. Runner Ass'y .....	Rail DR ass.....	1	1	1
	M5142865	L.H. Runner Ass'y .....	Rail GA ass.....	1	1	1
<b>N 1</b>	M5142864	Runner .....	Rail .....	2	2	2
<b>N 2</b>	M5344811	R.H. Support .....	Support DR .....	1	1	1
<b>N</b>	M5344810	L.H. Support .....	Support GA .....	1	1	1
<b>3</b>	M539673	R.H. Support .....	Support DR .....	1	1	1
	M539672	L.H. Support .....	Support GA .....	1	1	1
<b>4</b>	M544212	Rivet .....	Rivet .....	@	@	@
<b>5</b>	570 023 100	Rubber Stopper .....	Butée de caoutchouc .....	2	4	2
<b>N 6</b>	M5442328	Rubber Stopper .....	Butées de caoutchouc .....	2	–	2
<b>7</b>	207 064 044	Screw M6 x 40 .....	Vis M6 x40 .....	4	8	4
<b>8</b>	M548387	Plate .....	Plaque .....	4	8	4
<b>9</b>	M33200	Nut M6 .....	Écrou M6 .....	10	16	10
<b>N 10</b>	M548470	Plate .....	Plaque .....	4	–	4
<b>11</b>	207 063 044	Screw M6 x 30 .....	Vis M6 x 30 .....	2	–	2
<b>12</b>	M534578	Runner Protector .....	Protecteur de rail .....	2	2	2
<b>13</b>	207 162 544	Hex. Screw M6 x 25 .....	Vis hex. M6 x 25 .....	2	2	2
<b>14</b>	234 061 410	Washer .....	Rondelle .....	6	6	6
<b>15</b>	M549582	Shoe Runner .....	Glissière .....	2	2	2
<b>16</b>	207 162 044	Hex. Screw M6 x 20 .....	Vis hex. M6 x 20 .....	4	4	4
<b>17</b>	232 581 414	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	16	16	16
<b>N 18</b>	M5245898	Front Arm Welded .....	Bras Avant Soudé .....	1	–	1
	M5242808	Front Arm Welded .....	Bras Avant Soudé .....	–	1	–
<b>19</b>	M549695	Axle .....	Axe .....	1	1	1
<b>20</b>	M542793	Axle .....	Essieu .....	1	–	1
	M542794	Axle .....	Essieu .....	–	1	–
<b>21</b>	M542770	Sleeve .....	Douille .....	6	4	6
<b>22</b>	M548799	Spring Support .....	Support de ressort .....	4	4	4
<b>23</b>	207 004 044	Screw M10 x 40 .....	Vis M10 x 40 .....	4	4	4
<b>24</b>	233 601 416	Elastic Stop Nut M10 .....	Écrou d'arrêt élastique M10 .....	7	7	7
<b>25</b>	414 460 600	Spring .....	Ressort .....	1	1	1
<b>26</b>	M5345453	Axle .....	Axe .....	1	1	1
<b>27</b>	M548469	Support PLate .....	Plaque de support .....	1	1	1
<b>28</b>	M5440313	Sleeve .....	Douille .....	1	1	1
<b>29</b>	M548841	Sleeve .....	Douille .....	4	4	4
<b>30</b>	M549718	Cross Shaft .....	Axe transversale .....	1	1	1
<b>31</b>	M5442604	Stopper Strap .....	Courroie d'arrêt .....	1	1	1
<b>32</b>	M5441643	Eye Bolt Adjuster .....	Boulon d'ajustement à oeil .....	1	1	1
<b>33</b>	572 034 000	Adjuster Knob .....	Poignée d'ajustement .....	1	1	1
<b>34</b>	M5441645	Pin .....	Goupille .....	1	1	1





## REAR SUSPENSION/ SUSPENSION ARRIÈRE

REAR SUSPENSION  
SUSPENSION ARRIÈRE

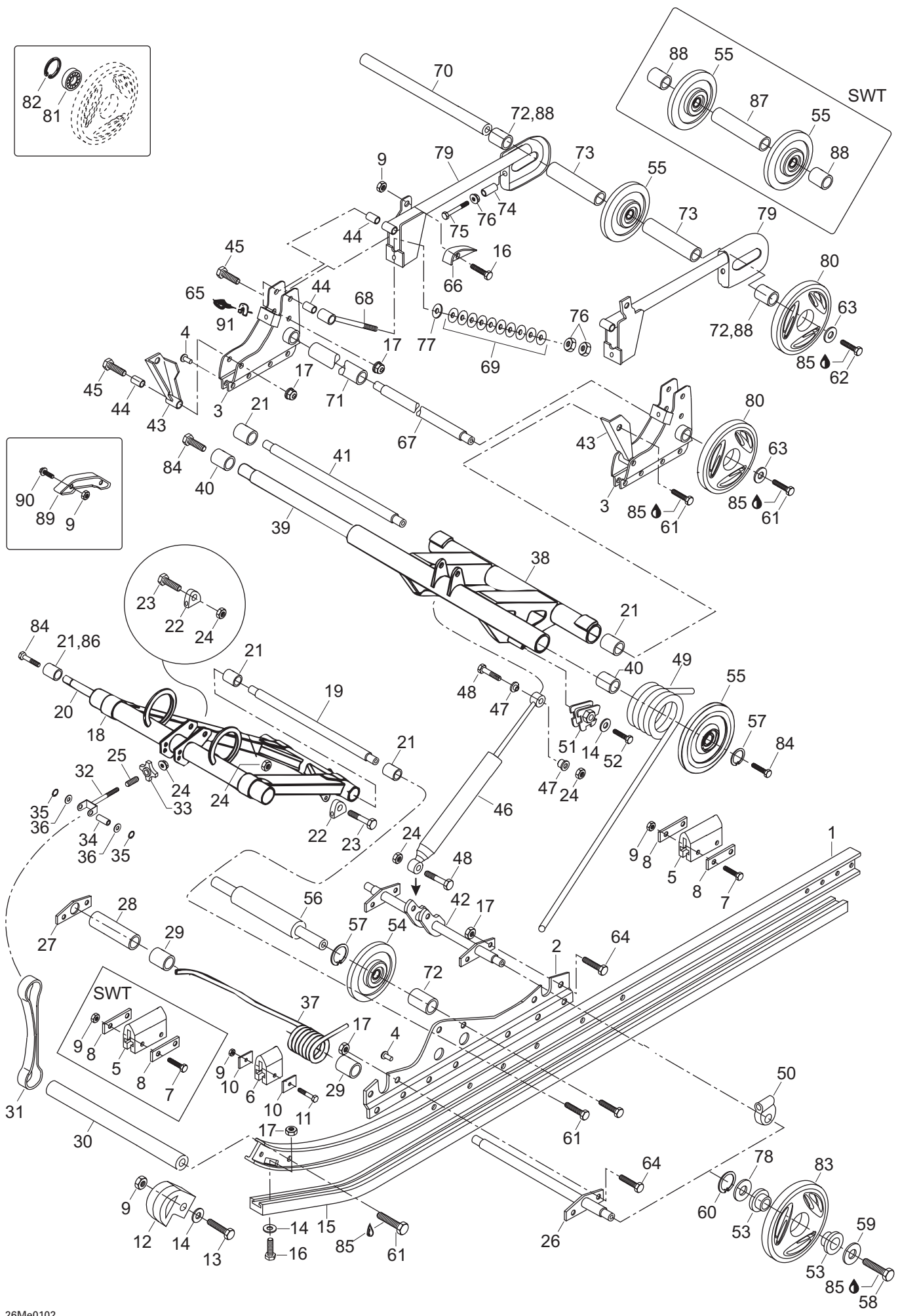
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>35</b>	M41035	Circlip .....	Circlip .....	2	2	2
<b>36</b>	234 001 410	Washer .....	Rondelle .....	2	2	2
<b>37</b>	M5241177	L.H. Spring .....	Ressort GA .....	1	—	1
	M5241178	R.H. Spring .....	Ressort DR .....	1	—	1
	M538797	L.H. Spring .....	Ressort GA .....	—	1	—
	M538798	R.H. Spring .....	Ressort DR .....	—	1	—
<b>38</b>	M5343493	Rear Arm Welded .....	Bras arrière soudé .....	1	—	1
	M5343096	Rear Arm Welded .....	Bras arrière soudé .....	—	1	—
<b>39</b>	M5343492	Rear Cross Shaft .....	Axe Transversale arrière .....	1	—	1
	M5340577	Rear Cross Shaft .....	Axe Transversale arrière .....	—	1	—
<b>40</b>	M31046	Slide Bearing .....	Roulement à glissement .....	2	2	2
<b>41</b>	M549656	Axle .....	Essieu .....	1	1	1
<b>42</b>	M5345454	Shaft .....	Axe .....	1	1	1
<b>43</b>	M5440349	Lever-L.H. ....	Levier GA .....	1	1	1
	M5440350	Lever R.H. ....	Levier DR .....	1	1	1
<b>44</b>	M545758	Sleeve .....	Douille .....	6	6	6
<b>45</b>	207 084 544	Hex. Screw M8 x 45 .....	Vis hex. M8 x 45 .....	6	6	6
<b>46</b>	M23016	Shock .....	Amortisseur .....	1	1	1
<b>47</b>	M544417	Cushion .....	Coussinet .....	2	2	2
<b>48</b>	207 005 044	Hex. Screw M10 x 50 .....	Vis hex. M10 x 50 .....	2	2	2
<b>49</b>	M538805	L.H. Spring .....	Ressort GA .....	1	1	1
	M538806	R.H. Spring .....	Ressort DR .....	1	1	1
<b>50</b>	M548804	Spring Support .....	Support de ressort .....	2	—	2
	M5442112	Spring Support .....	Support de ressort .....	—	2	—
<b>51</b>	572 030 800	L.H. Cam Adjuster .....	Came de réglage GA .....	1	1	1
	572 030 900	R.H. Cam Adjuster .....	Came de réglage DR .....	1	1	1
<b>52</b>	207 161 044	Hex. Screw M6 x 10 .....	Vis hex. M6 x 10 .....	2	2	2
<b>53</b>	503 189 534	Cushion .....	Coussinet .....	8	8	8
<b>54</b>	503 188 997	Wheel 135 .....	Roue 135 .....	2	2	2
<b>N 55</b>	503 189 568	Idler Wheel 165 .....	Roue de support 165 .....	3	4	3
<b>56</b>	M549680	Shaft Support .....	Support d'axe .....	1	1	1
<b>57</b>	M31001	Circlip .....	Circlip .....	4	4	4
<b>58</b>	M40336	Screw M8 x 20 .....	Vis M8 x20 .....	4	4	4
<b>59</b>	503 183 100	Washer .....	Rondelle .....	4	4	4
<b>60</b>	M31007	Circlip .....	Circlip .....	4	4	4
<b>61</b>	M40335	Screw .....	Vis .....	10	10	10
<b>62</b>	250 000 019	Hex. Screw with Cap .....	Vis hex. avec capuchon .....	2	2	2
<b>63</b>	503 183 300	Washer .....	Rondelle .....	4	4	4
<b>64</b>	207 181 644	Hex. Screw M8 x 16 .....	Vis hex. M8 x 16 .....	8	8	8
<b>65</b>	M535455	Rubber Stopper .....	Butée de caoutchouc .....	2	2	2





## REAR SUSPENSION/ SUSPENSION ARRIÈRE

REAR SUSPENSION  
SUSPENSION ARRIÈRE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>66</b>	M548262	Protector .....	Protecteur .....	2	2	2
<b>67</b>	M541816	Shaft .....	Axe .....	1	1	1
<b>68</b>	M5440377	Eye Bolt Adjuster .....	Boulon d'ajustement à oeil .....	2	2	2
<b>69</b>	M25004	Plate .....	Plaque .....	42	42	42
<b>70</b>	M5343284	Shaft .....	Axe .....	1	–	1
	M5341979	Shaft .....	Axe .....	–	1	–
<b>71</b>	M541815	Sleeve .....	Douille .....	1	1	1
<b>72</b>	M546577	Sleeve .....	Douille .....	4	2	4
<b>73</b>	M5443285	Sleeve .....	Douille .....	2	–	2
	M5440422	Sleeve .....	Douille .....	–	4	–
<b>74</b>	M546668	Sleeve .....	Douille .....	2	2	2
<b>75</b>	M40239	Screw M10 x 100 .....	Vis M10 x 100 .....	2	2	2
<b>76</b>	232 006 414	Nut M10 .....	Écrou M10 .....	6	6	6
<b>77</b>	M20011	Washer .....	Rondelle .....	2	2	2
<b>78</b>	M31091	Shim .....	Cale .....	4	4	4
<b>79</b>	M5243222	R.H. Extension .....	Rallonge DR .....	1	1	1
	M5243223	L.H. Extension .....	Rallonge GA .....	1	1	1
	M5243099	RH Extension (Euro) .....	Ralonge droite (Euro) .....	1	–	1
	M5243098	LH Extension (Euro) .....	Ralonge gauche (Euro) .....	1	–	1
<b>N 80</b>	503 189 566	Bond Wheel 165 .....	Roue enrobée 165 .....	4	4	4
<b>81</b>	405 404 500	Ball Bearing 6205 .....	Roulement à billes 6205 .....	@	@	@
<b>82</b>	371 901 700	Circlip .....	Circlip .....	@	@	@
<b>83</b>	572 097 612	Bonded Wheel 135 .....	Roue enrobée 135 .....	4	4	4
<b>84</b>	M40314	Screw M10 x 30 .....	Vis M10 x 30 .....	4	4	4
<b>85</b>	293 800 060	Loctite 243, 10 mL .....	Loctite 243, 10 mL .....	@	@	@
<b>86</b>	M541528	Sleeve .....	Douille .....	–	2	–
<b>87</b>	M5441980	Sleeve .....	Douille .....	–	1	–
<b>88</b>	M5440422	Sleeve .....	Douille .....	–	4	–
<b>89</b>	M5343191	Protector .....	Protecteur .....	–	2	–
<b>90</b>	M40064	Hex. Screw M6 x 40 .....	Vis hex. M6 x 40 .....	–	4	–
<b>91</b>	M5440645	Adjusting Plate .....	Plaque d'ajustement .....	4	4	4



**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

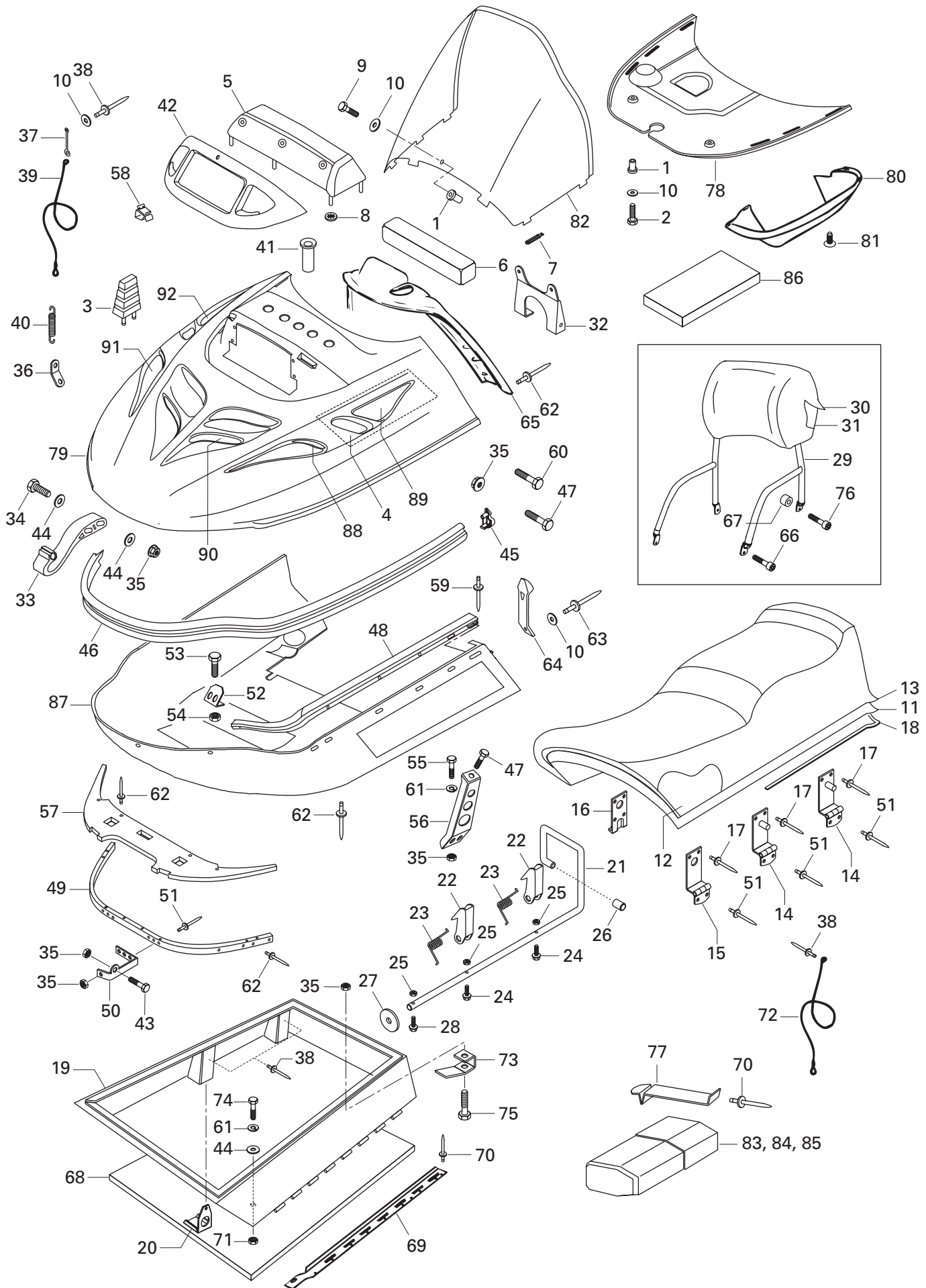
CAB, CONSOLE AND SEAT  
CAPOT, CONSOLE ET SIÈGE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	M28050	Weld Nut.....	Écrou Borgne.....	3	—	3
2	M40808	Screw M5 x 30.....	Vis M5 x 30.....	2	—	2
3	M5443136	Windshield Support.....	Support de pare brise.....	1	—	1
4	M5443578	Reflect Sheat.....	Feuille de réflexion.....	1	—	1
5	M5142624	Intake Cover.....	Couvercle d'admission.....	1	—	1
6	M5343135	Filter.....	Filtre.....	1	—	1
7	570 023 800	Windshield Latch.....	Locquet de pare-brise.....	10	—	10
8	M36084	Washer.....	Rondelle.....	4	—	4
9	M40358	Screw M5 x 30.....	Vis M5 x30.....	1	—	1
10	M20008	Washer.....	Rondelle.....	6	—	6
11	M519394	Sub-Seat.....	Sous-siège.....	1	—	1
<b>N 12</b>	M5244982	Seat Foam.....	Mousse de siège.....	1	—	1
<b>N 13</b>	M5245382	Seat Cover.....	Housse de siège.....	1	—	1
14	M549874	Hinge.....	Charnière.....	2	—	2
15	M5440581	Hinge.....	Charnière.....	1	—	1
16	M549732	Ressort.....	Spring.....	2	—	2
17	M36043	Rivet.....	Rivet.....	20	—	20
18	M5440059	Cushion.....	Coussin.....	1	—	1
19	M5142066	Seat Base.....	Base de siège.....	1	—	1
20	M5443661	Support.....	Support.....	2	—	2
21	M5344987	Pivot Pin.....	Axe de pivotement.....	1	—	1
22	M5443664	Lock Tongue.....	Verrou.....	2	—	2
23	M5444439	Spring.....	Ressort.....	2	—	2
24	M40146	Allen Screw M4 x 20.....	Vis Allen M4 x 20.....	2	—	2
25	232 541 414	Elastic Stop Nut M4.....	Écrou d'arrêt élastique M4.....	3	—	3
26	M28019	Cap.....	Bouchon.....	1	—	1
27	234 081 410	Washer.....	Rondelle.....	1	—	1
28	M40144	Screw.....	Vis.....	1	—	1
29	M539877	Backrest.....	Dossier.....	1	—	1
30	M539399	Backrest Foam.....	Mousse de dossier.....	1	—	1
31	M5340917	Backrest Cover.....	Housse de dossier.....	1	—	1
32	M5343120	Support.....	Support.....	1	—	1
33	M5343075	Hinge.....	Charnière.....	2	—	2
34	M40193	Screw M6 x 50.....	Vis M6 x 50.....	4	—	4
35	M33200	Nut.....	Écrou.....	21	—	15
36	M5443123	Spring Plate.....	Plaque ressort.....	2	—	2
37	M5442870	Cable Keeper.....	Reteneur de cable.....	1	—	1
38	M36005	Rivet.....	Rivet.....	5	—	5
39	M5342674	Retainer Cable.....	Câble de retenue.....	1	—	1
40	M5442675	Spring.....	Ressort.....	2	—	2



**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

CAB, CONSOLE AND SEAT  
CAPOT, CONSOLE ET SIÈGE

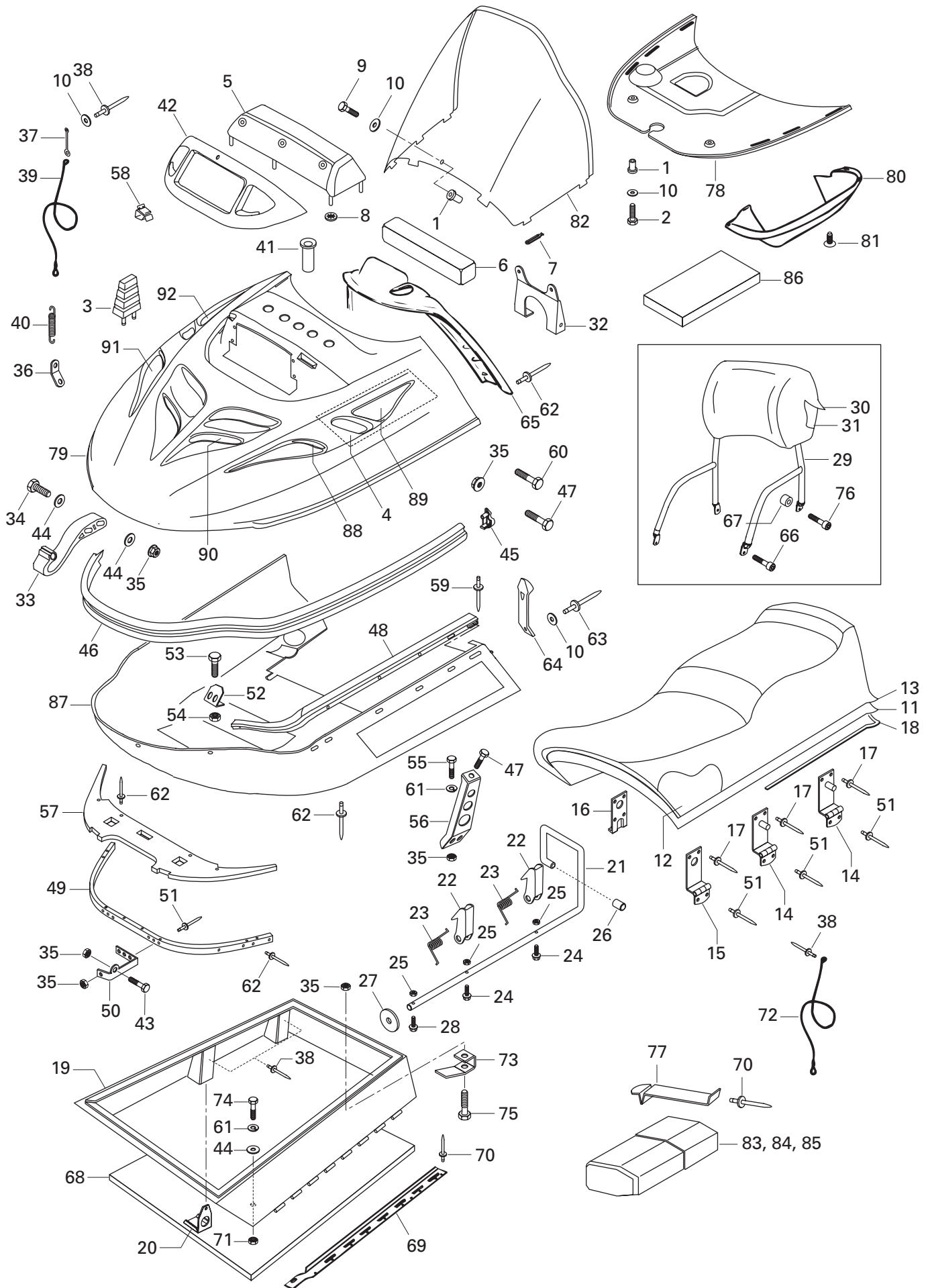
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

41	M544445	Pipe .....	Tuyau .....	5	—	5
42	572 079 200	Lamp Moulding .....	Enjoliveur de phare .....	1	—	1
43	M40084	Screw M6 x 45 .....	Vis M6 x 45 .....	2	—	2
44	M20009	Washer .....	Rondelle .....	20	—	4
	M20009	Washer .....	Rondelle .....	10	—	4
45	M549096R	Cap R.H. ....	Capuchon DR .....	1	—	1
	M549096L	Cap L.H. ....	Capuchon GA .....	1	—	1
46	M5242798	Front Bumper .....	Pare chocs avant .....	1	—	1
47	M40078	Screw M6 x 22 .....	Vis M6 x 22 .....	12	—	12
48	M5242803	Guide-Hood .....	Guide de capot .....	1	—	1
	M5242804	Guide-Hood .....	Guide de capot .....	1	—	1
49	M5142799	Front Support .....	Support avant .....	1	—	1
50	M5342234	Hinge .....	Charnière .....	1	—	1
	M5342345	Hinge .....	Charnière .....	1	—	1
51	M36489	Rivet .....	Rivet .....	12	—	12
52	M5443217	Guide-Hood .....	Guide de capot .....	2	—	2
53	M40247	Screw M5 x 16 .....	Vis M5 x 16 .....	4	—	4
54	M33062	Nut M5 .....	Écrou M5 .....	4	—	4
55	M40332	Screw .....	Vis .....	4	—	4
56	M5342509	Bumper support .....	Support de pare chocs .....	2	—	2
57	M5142623	Hinge Protector .....	Protecteur de charnière .....	1	—	1
58	414 227 300	Clip .....	Pince .....	@	—	@
59	M36003	Rivet .....	Rivet .....	2	—	2
60	207 162 544	Screw M6 x 25 .....	Vis M6 x 25 .....	2	—	2
61	234 161 471	Lock Washer .....	Rondelle frein .....	6	—	6
62	M36036	Rivet .....	Rivet .....	32	—	33
63	M36009	Rivet .....	Rivet .....	2	—	2
64	M5342952	Hood Latch .....	Loquet de capot .....	2	—	2
65	M5341435	Dash .....	Tableau de bord .....	1	—	—
N	M5346367	Dash .....	Tableau de bord .....	—	—	1
66	205 082 044	Socket Head Screw M8 x 20 .....	Vis Allen M8 x 20 .....	2	—	2
67	M5440665	Spacer .....	Entretoise .....	2	—	2
68	M5344621	Cushion .....	Coussinet .....	1	—	—
N	M5346079	Cushion .....	Coussinet .....	—	—	1
69	M5144029	R.H. Support .....	Support de DR .....	1	—	1
	M5144028	L.H. Support .....	Support de GA .....	1	—	1
70	M36083	Rivet .....	Rivet .....	20	—	20
71	M33066	Nut M6 .....	Écrou M6 .....	2	—	2
72	M546777	Retainer Cable .....	Cable de retenue .....	1	—	1
73	— XXX —	Cabel Keeper .....	"Cabel Keeper" .....	1	—	1





**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

CAB, CONSOLE AND SEAT  
CAPOT, CONSOLE ET SIÈGE

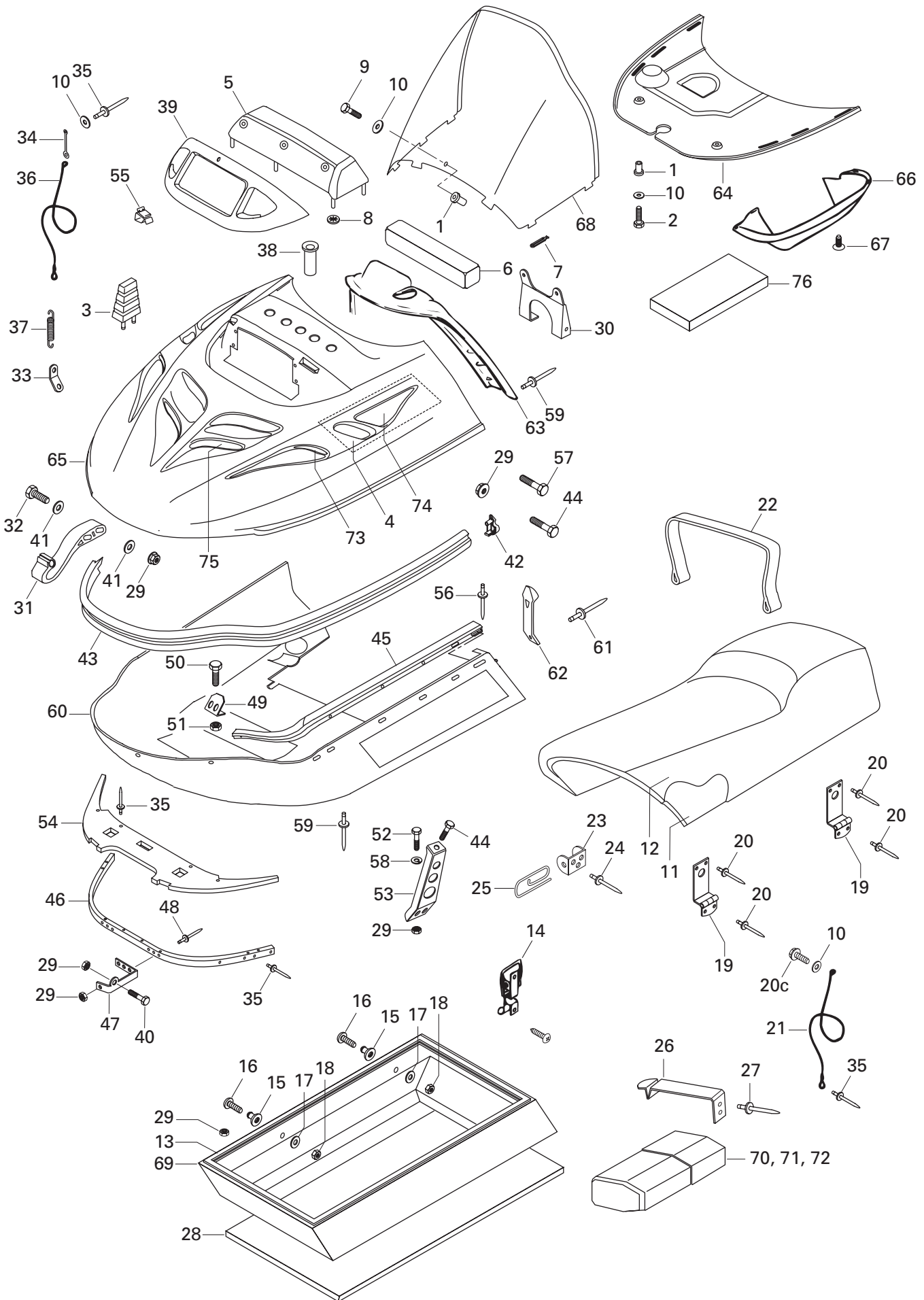
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>74</b>	M40052	Socket Head Screw M6 x 20 .....	Vis Allen M6 x 20 .....	2	–	2
<b>75</b>	M40149	Socket Head Screw M6 x 30 .....	Vis Allen M6 x 30 .....	1	–	–
<b>76</b>	M40135	Socket Head Screw M8 x 30 .....	Vis Allen M8 x 30 .....	2	–	2
<b>77</b>	M5344443	Spring .....	Ressort .....	1	–	1
<b>78</b>	M5142622	Air Duct .....	Conduit d'air .....	1	–	–
<b>N 79</b>	M5146010	Hood .....	Capot .....	1	–	–
<b>N</b>	M5146008	Hood .....	Capot .....	–	–	1
<b>80</b>	M5144412	Air Duct .....	Conduit d'air .....	1	–	–
<b>81</b>	414 644 300	Dart .....	Dard .....	4	–	–
<b>N 82</b>	M5245105	Windshield .....	Pare-brise .....	1	–	1
<b>83</b>	572 036 310	Tool Box Ass'y .....	Trousse d'outils ass. ....	1	–	1
<b>84</b>	572 036 400	Tool Box .....	Boîte d'outils .....	1	–	1
<b>85</b>	M5445400	Tool Kit .....	Trousse d'outils .....	1	–	1
<b>86</b>	414 631 900	Acoustic Foam .....	Mousse acoustique .....	1	–	1
<b>87</b>	M5144049	Bottom Pan (Black) .....	Coque (noire) .....	1	–	–
<b>N</b>	M5146366	Bottom Pan (Black) .....	Coque (noire) .....	–	–	1
<b>88</b>	M5242672	Lower Grill R.H. ....	Grille inférieure DR. ....	1	–	1
	M5342673	Lower Grill L.H. ....	Grille inférieure GA. ....	1	–	1
<b>89</b>	M5242671	Upper Grill R.H. ....	Grille supérieure DR. ....	1	–	–
	M5242670	Upper Grill L.H. ....	Grille supérieure GA. ....	1	–	1
<b>90</b>	M5142669	Front Grill .....	Grille avant .....	1	–	1
<b>91</b>	M5343409	Cover Fan .....	Couvercle ventilateur .....	–	–	1
<b>92</b>	M5343408	Cover Plate L.H. ....	Couvercle GA. ....	–	–	1
	M5342990	Cover Plate R.H. ....	Couvercle DR. ....	–	–	1





**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

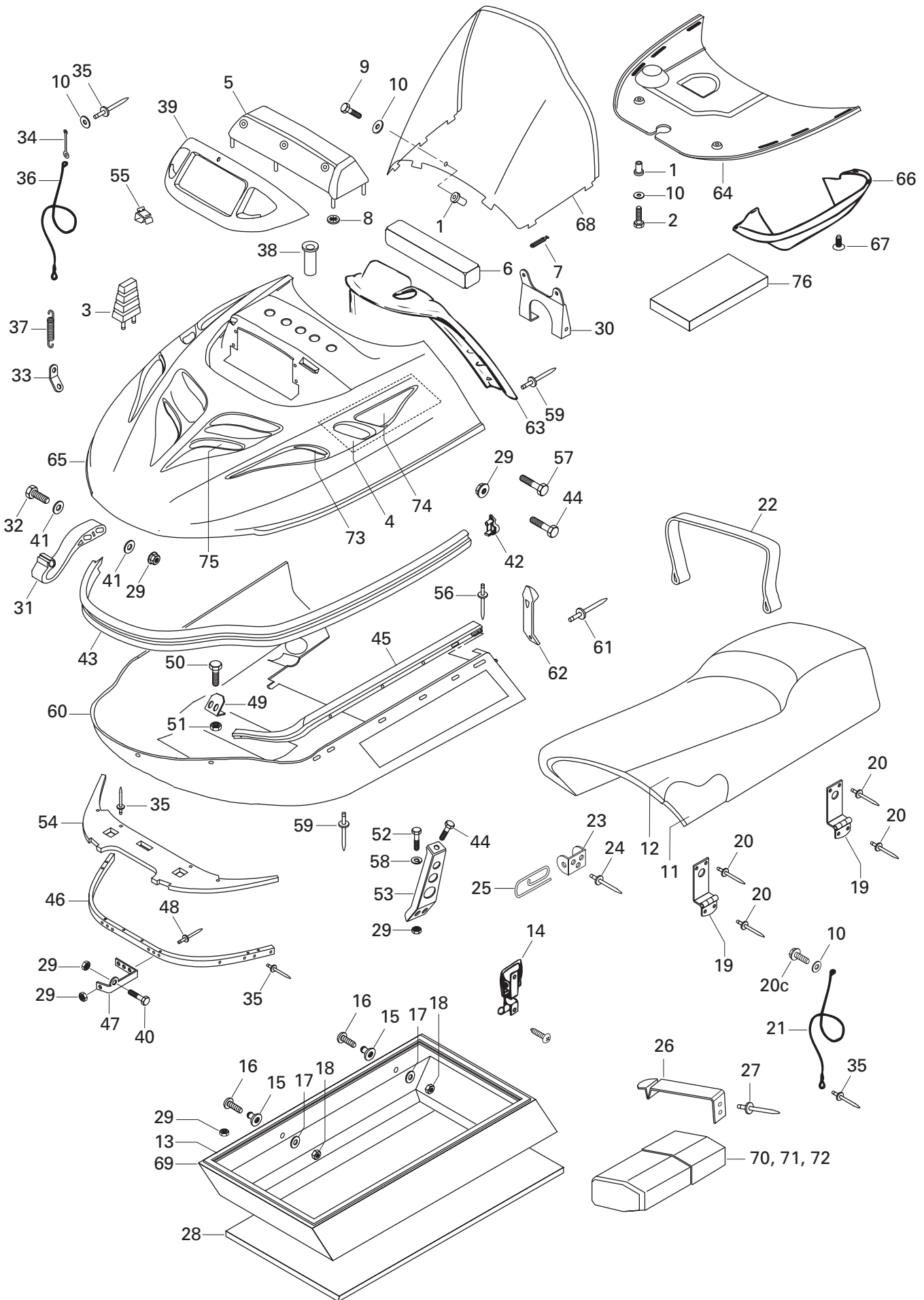
CAB, CONSOLE AND SEAT/  
CAPOT, CONSOLE ET SIÈGE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	M28050	Weld Nut.....	Écrou Borgne.....	-	3	-
2	M40808	Screw M5 x 30.....	Vis M5 x 30.....	-	2	-
3	M5443136	Windshield Support.....	Support de pare brise.....	-	1	-
4	M5443578	Reflective Sheet.....	Feuille de réflexion.....	-	1	-
5	M5142624	Intake Cover.....	Couvercle d'admission.....	-	1	-
6	M5343135	Filter.....	Filtre.....	-	1	-
7	570 023 800	Windshield Latch.....	Locquet de pare-brise.....	-	10	-
8	M36084	Washer.....	Rondelle.....	-	4	-
9	M40358	Allen Screw M5 x 30.....	Vis allen M5 x 30.....	-	1	-
10	M20008	Washer.....	Rondelle.....	-	5	-
N 11	M5245239	Seat Foam.....	Mousse de siège.....	-	1	-
N 12	M5245966	Seat Cover.....	Housse de siège.....	-	1	-
13	M39057	Gasket Tape.....	Ruban étanche.....	-	@	-
N 14	M5346383	Latch.....	Loquet.....	-	2	-
15	M542307	Counter Roller.....	Rouleau.....	-	2	-
16	M40168	Screw.....	Vis.....	-	2	-
17	M20037	Washer.....	Rondelle.....	-	2	-
18	232 541 414	Elastic Stop Nut 4 mm.....	Écrou d'arrêt élastique 4 mm.....	-	2	-
19	M5446374	Hinge.....	Charnière.....	-	2	-
20	M36489	Rivet.....	Rivet.....	-	12	-
20c	M40191	Screw.....	Vis.....	-	1	-
21	M546777	Retainer cable.....	Cable de retenue.....	-	1	-
22	M538856	Seat Belt.....	Courroie de siège.....	-	1	-
23	M548824	Belt Lug.....	Loquet de courroie de siège.....	-	2	-
24	M36083	Rivet.....	Rivet.....	-	6	-
25	M548834	Hair Pin.....	Goupille de sûreté.....	-	2	-
26	M539455	Spring Holder.....	Ressort.....	-	1	-
27	M36005	Rivet.....	Rivet.....	-	2	-
N 28	M5346331	Cushion.....	Coussin.....	-	1	-
29	M33200	Nut.....	Écrou.....	-	29	-
30	M5343120	Support.....	Support.....	-	1	-
31	M5343075	Hinge.....	Charnière.....	-	2	-
32	M40193	Screw M6 x 50.....	Vis M6 x 50.....	-	4	-
33	M5443123	Spring Plate.....	Plaque ressort.....	-	2	-
34	M5442870	Cable Keeper.....	Reteneur de cable.....	-	1	-
35	M36005	Rivet.....	Rivet.....	-	@	-
36	M5342674	Retainer Cable.....	Câble de retenue.....	-	1	-
37	M5442675	Spring.....	Ressort.....	-	2	-
38	M5444445	Pipe.....	Tuyau.....	-	5	-
39	572 079 200	Lamp Moulding.....	Enjoliveur de phare.....	-	1	-
40	M40084	Screw M6 x 45.....	Vis M6 x 45.....	-	2	-



**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

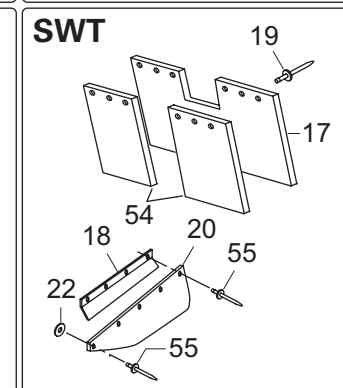
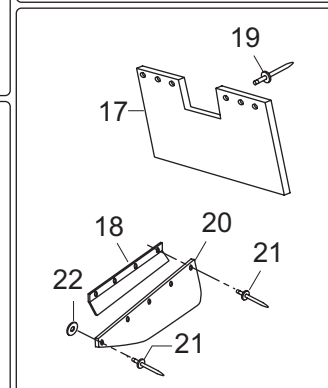
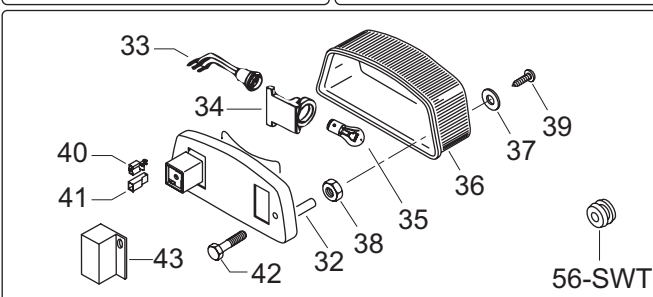
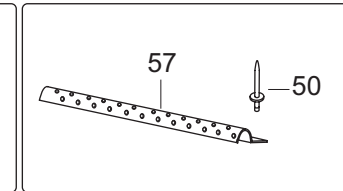
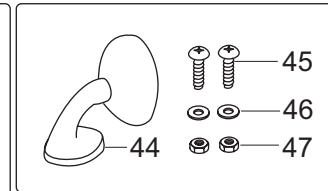
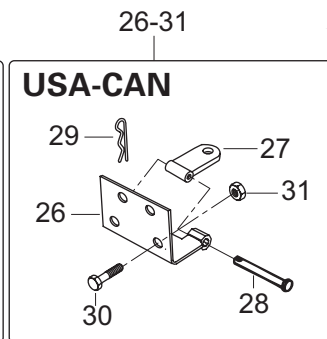
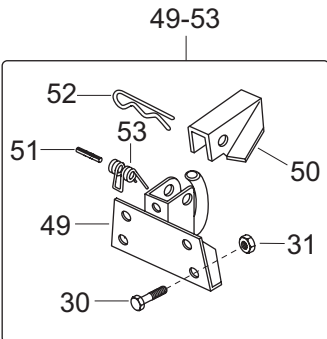
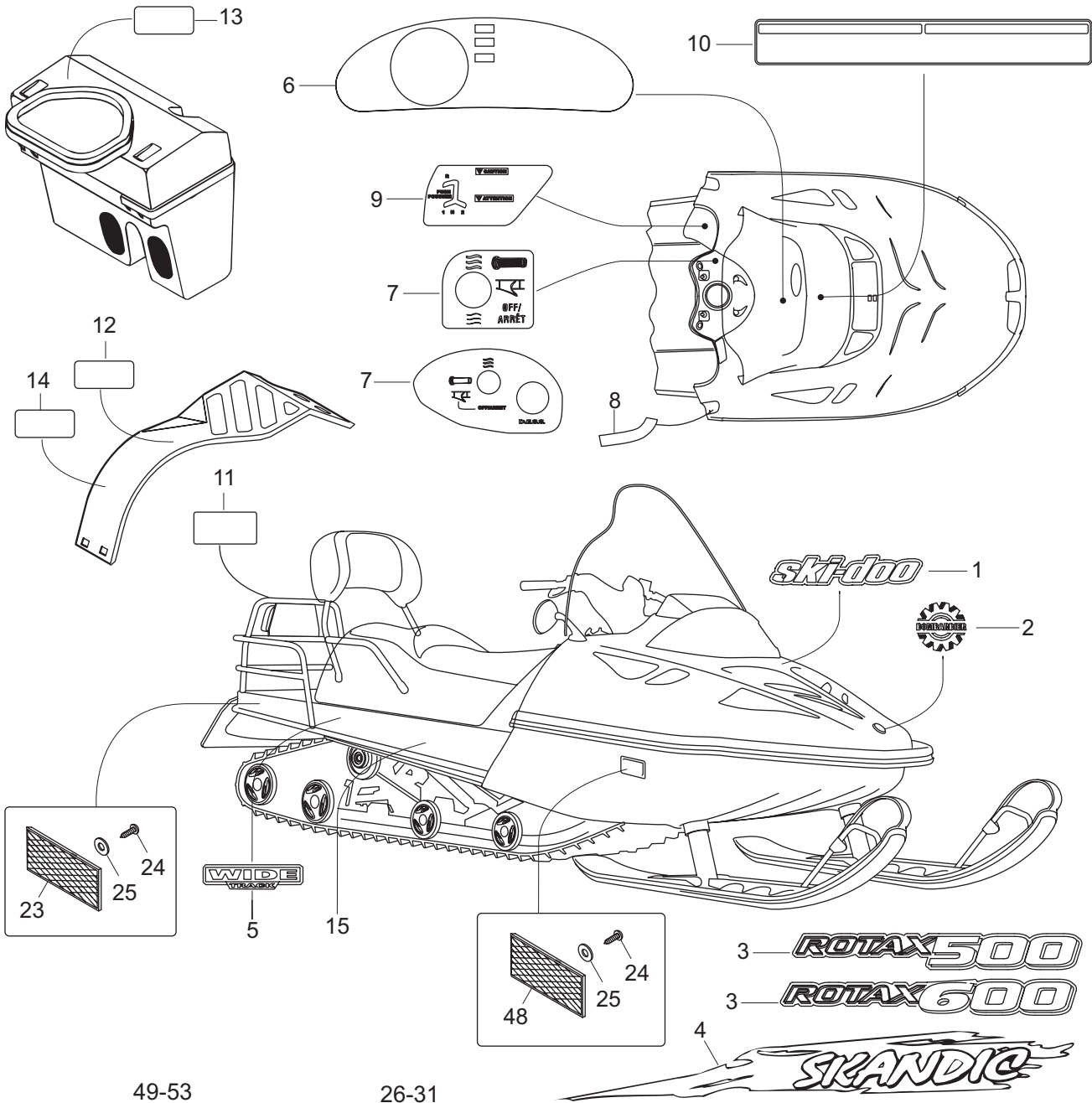
CAB, CONSOLE AND SEAT/  
CAPOT, CONSOLE ET SIÈGE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

41	M20009	Washer .....	Rondelle .....	—	6	—
42	M549096R	Cap R.H. ....	Capuchon DR.....	—	1	—
	M549096L	Cap L.H. ....	Capuchon GA.....	—	1	—
43	M5242798	Front Bumper .....	Pare chocs avant .....	—	1	—
44	M40078	Screw M6 x 22 .....	Vis M6 x 22.....	—	12	—
45	M5242803	Guide-Hood.....	Guide de capot.....	—	1	—
	M5242804	Guide-Hood.....	Guide de capot.....	—	1	—
46	M5142799	Front Support .....	Support avant .....	—	1	—
47	M5342234	Hinge .....	Charnière .....	—	1	—
	M5342345	Hinge .....	Charnière .....	—	1	—
48	M36489	Rivet .....	Rivet .....	—	6	—
49	M5443217	Guide-Hood.....	Guide de capot.....	—	2	—
50	M40247	Screw M5 x 16 .....	Vis M5 x 16.....	—	4	—
51	M33062	Nut M5.....	Écrou M5 .....	—	4	—
52	M40332	Screw .....	Vis .....	—	4	—
53	M5342509	Bumper support .....	Support de pare chocs .....	—	2	—
54	M5142623	Hinge Protector .....	Protecteur de charnière.....	—	1	—
55	414 227 300	Clip .....	Pince .....	—	@	—
56	M36003	Rivet .....	Rivet .....	—	2	—
57	207 162 544	Hex. Screw M6 x 25 .....	Vis hex M6 x 25 .....	—	2	—
58	234 161 471	Lock Washer 6 mm .....	Rondelle frein 6 mm .....	—	4	—
59	M36036	Rivet .....	Rivet .....	—	29	—
N 60	M5146314	Bottom Pan .....	Coque .....	—	1	—
61	M36037	Rivet .....	Rivet .....	—	2	—
62	570 027 100	Hood Latch .....	Loquet de capot.....	—	2	—
63	M5341435	Dash .....	Tableau de bord.....	—	1	—
64	M5142622	Air Duct .....	Conduit d'air.....	—	1	—
N 65	M5146010	Hood .....	Capot .....	—	1	—
66	M5144412	Air Duct .....	Conduit d'air.....	—	1	—
67	414 644 300	Dart .....	Dard .....	—	4	—
68	M5343754	Windshield .....	Pare-brise .....	—	1	—
N 69	M5246336	Seat Base .....	Base de siège .....	—	1	—
70	572 036 310	Tool Kit Box .....	Boîte de trousse d'outils .....	—	1	—
71	572 036 400	Tool Box.....	Boîte d'outils .....	1	—	1
72	529 035 500	Tool Kit.....	Trousse d'outils .....	—	1	—
73	M5242672	Lower Grill R.H. ....	Grille inférieure DR.....	—	1	—
	M5342673	Lower Grill L.H. ....	Grille inférieure GA.....	—	1	—
74	M5242671	Upper Grill R.H. ....	Grille supérieure DR.....	—	1	—
	M5242670	Upper Grill L.H. ....	Grille supérieure GA.....	—	1	—
75	M5142669	Front Grill.....	Grille avant .....	—	1	—
76	414 631 900	Acoustic Foam.....	Mousse Acoustique .....	—	@	—



**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

DECAL AND ACCESSORIES/  
DÉCALCOMANIE ET ACCESSOIRES

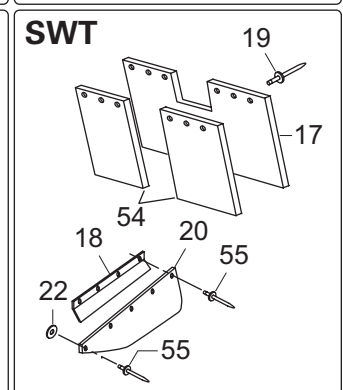
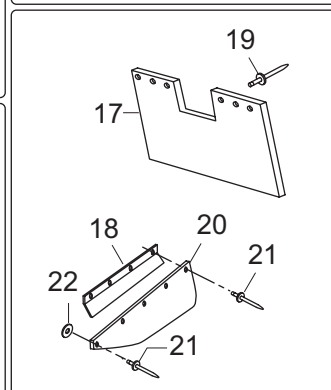
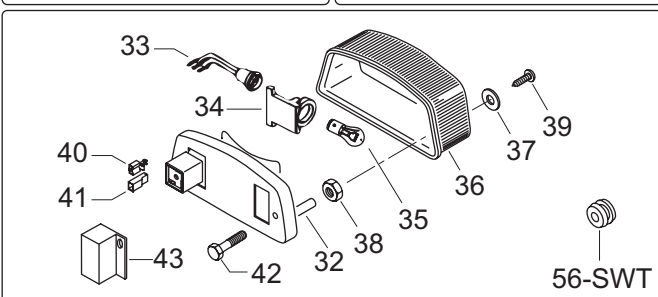
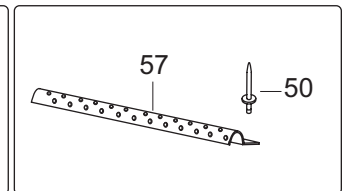
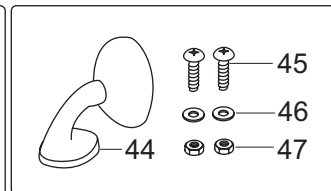
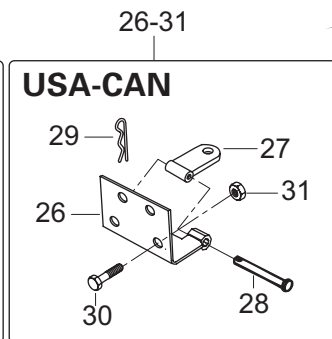
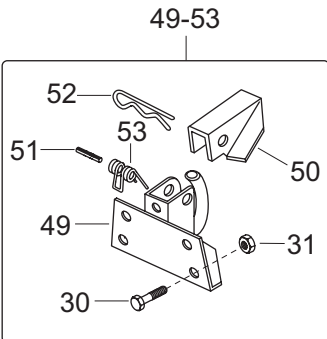
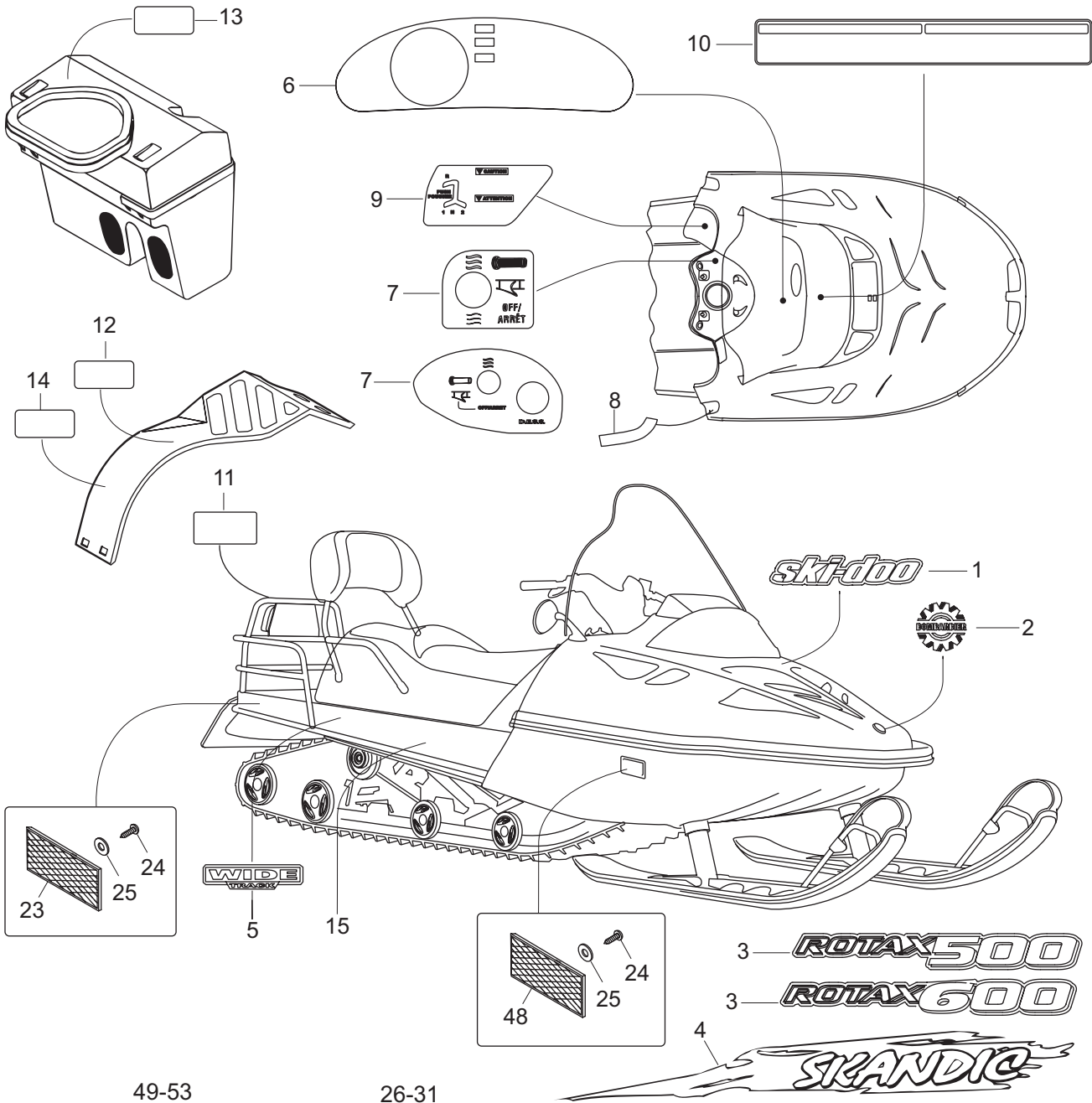
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

1	516 000 117	«Ski-Doo» Decal .....	Décalque «Ski-Doo» .....	1	1	1
2	516 000 282	«Bombardier» Logo .....	Logo «Bombardier» .....	1	—	1
N	516 000 989	«Bombardier» Logo .....	Logo «Bombardier» .....	—	1	—
N 3	516 000 919	«ROTAX 500» Decal .....	Décalque «ROTAX 500» .....	2	2	—
	516 000 918	«ROTAX 600 LC» Decal .....	Décalque «ROTAX 600 LC» .....	—	—	2
N 4	415 127 956	<b>Hood Decal Kit</b> .....	<b>Ens. de décalques capot</b> .....	1	1	1
5	516 000 024	Frame Decal .....	Décalque de châssis .....	2	—	2
	516 000 025	Frame Decal .....	Décalque de châssis .....	—	2	—
6	418 000 808	Dash Decal .....	Décalque du tableau de bord .....	1	1	—
N	516 000 981	Dash Decal .....	Décalque du tableau de bord .....	—	—	1
7	414 996 100	Heat Grip Decal .....	Décalque de poigné chauffante .....	1	1	—
N	516 000 982	Heat Grip Decal .....	Décalque de poigné chauffante .....	—	—	1
8	415 127 624	Reflector Decal Kit (Red) .....	Ens. décalque réflecteur (rouge) .....	1	1	1
9	418 001 600	Reverse Decal .....	Décalque de renverse .....	1	1	1
10	414 995 800	Warning Label .....	Étiquette d'avertissement .....	1	1	1
11	414 998 500	Instruction Label .....	Étiquette d'instruction .....	1	1	1
12	516 000 132	Warning Label .....	Étiquette d'avertissement .....	1	1	1
13	516 000 130	Warning Label .....	Étiquette d'avertissement .....	1	1	1
N 14	M5346653	Instruction Label .....	Étiquette d'instruction .....	1	—	1
15	M5144861	Frame .....	Chassis .....	1	—	—
N	M5146038	Frame .....	Chassis .....	—	1	—
N	M5145027	Frame .....	Chassis .....	—	—	1
16	M28136	Plug (Not Shown) .....	Bouchon (non-illustré) .....	2	2	2
17	M538629	Snow Guard .....	Garde-neige .....	1	—	1
	M539945	Snow Guard .....	Garde-neige .....	—	1	—
18	M5340532	Support .....	Support .....	2	2	2
19	M36036	Rivet (Black) .....	Rivet (noir) .....	6	—	6
	M36037	Rivet .....	Rivet .....	—	6	—
20	M5142828	Lateral Snow Guard .....	Garde-neige latéral .....	2	—	2
	M5340136	Snow Guard .....	Garde-neige .....	—	2	—
21	M36097	Rivet .....	Rivet .....	16	—	16
22	M20037	Washer .....	Rondelle .....	8	8	8
23	414 510 100	Reflector (Red) .....	Réflecteur (rouge) .....	2	2	2
24	— XXX —	Screw .....	Vis .....	4	4	4
25	— XXX —	Washer .....	Rondelle .....	4	4	4
26	M5344151	Plate .....	Plaque .....	1	1	1
27	M548745	Hitch Plate .....	Plaque d'attelage .....	1	1	1
28	560 309 200	Pin-Retainer .....	Goupille de retenue .....	1	1	1
29	M41031	Pin .....	Goupille .....	1	1	1
30	M40336	Hex. Screw .....	Vis hex .....	4	4	4





**FRAME AND BODY/  
CHÂSSIS ET CARROSSERIE**

DECAL AND ACCESSORIES/  
DÉCALCOMANIE ET ACCESSOIRES

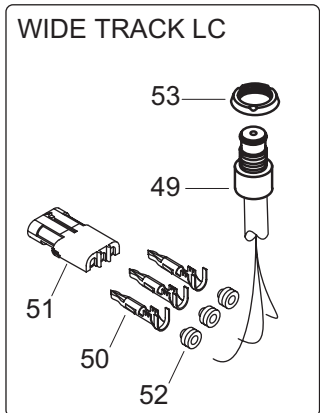
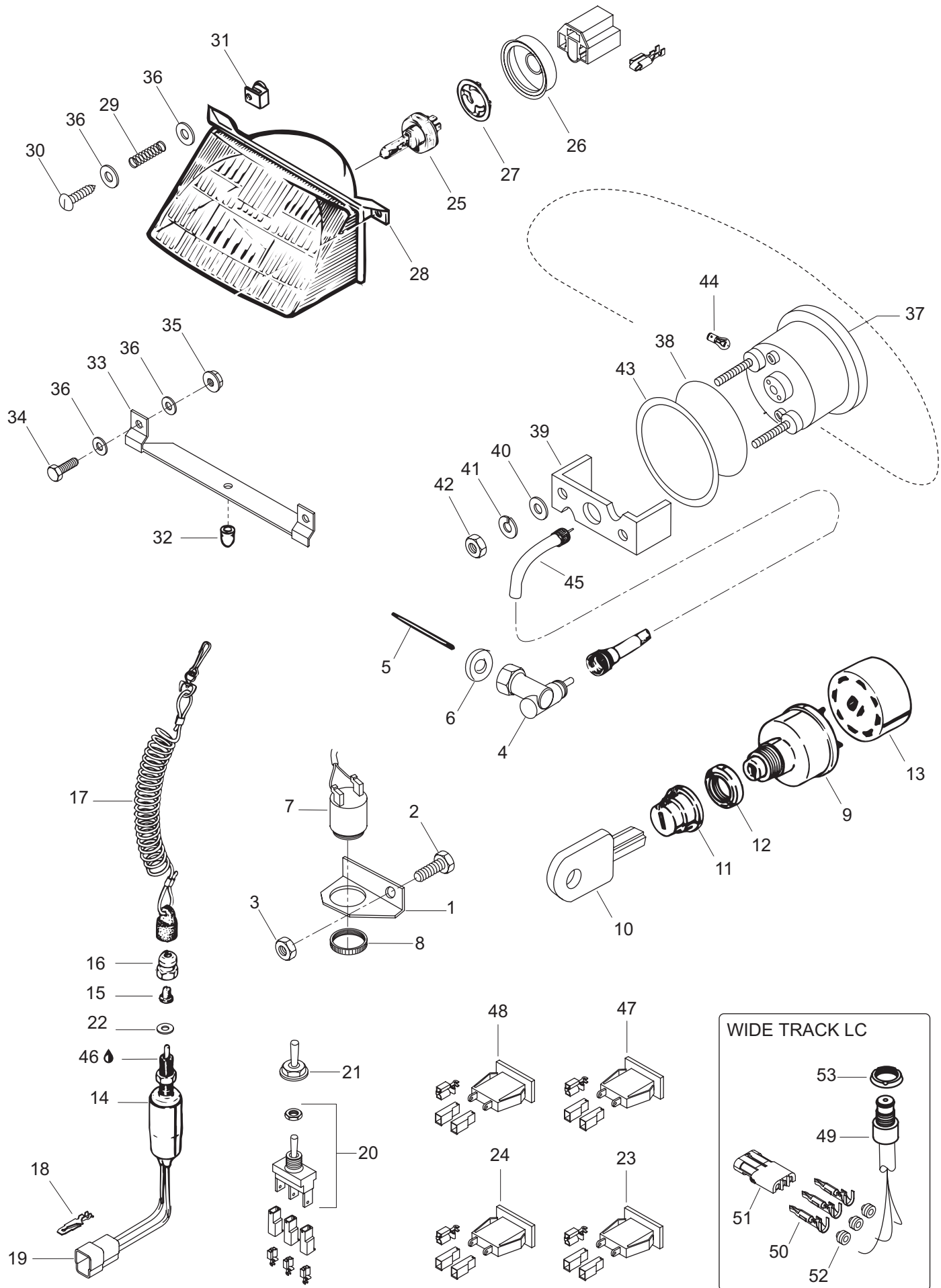
SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>31</b>	232 581 414	Elastic Stop Nut M8 .....	Écrou d'arrêt élastique M8 .....	4	4	4
<b>32</b>	414 979 400	Taillamp Housing .....	Boîtier du feu arrière .....	1	1	1
<b>33</b>	414 979 410	Socket .....	Raccord .....	1	1	1
<b>34</b>	414 979 411	Rubber Damper .....	Amortisseur .....	1	1	1
<b>35</b>	410 504 000	Bulb .....	Ampoule .....	1	1	1
<b>36</b>	414 513 700	Lens .....	Lentille .....	1	1	1
<b>37</b>	414 516 400	Washer .....	Rondelle .....	2	2	2
<b>38</b>	M33200	Nut .....	Écrou .....	2	2	2
<b>39</b>	M40613	Screw .....	Vis .....	2	2	2
<b>N 40</b>	M42178	Female Terminal .....	Cosse femelle .....	3	3	3
<b>N 41</b>	M42179	Female Housing .....	Logement femelle .....	3	3	3
<b>42</b>	207 063 044	Hex. Screw M6 x 30 .....	Vis hex. M6 x 30 .....	2	2	2
<b>43</b>	M5345713	Adaptor .....	Adapteur .....	1	—	1
	M5443460	Adaptor .....	Adapteur .....	—	1	—
<b>44→47</b>	414 971 910	R.H. Mirror .....	Rétroviseur DR .....	1	1	1
	414 972 010	L.H. Mirror .....	Rétroviseur GA .....	1	1	1
<b>45</b>	222 842 065	Screw M4 x 20 .....	Vis M4 x 20 .....	4	4	4
<b>46</b>	517 124 300	Washer .....	Rondelle .....	4	4	4
<b>47</b>	232 541 414	Elastic Stop Nut M4 .....	Écrou d'arrêt élastique M4 .....	4	4	4
<b>48</b>	414 510 200	Reflector (Amber) .....	Réflecteur (ambre) .....	2	2	2
<b>N 49</b>	M5344208	Hitch Bracket (Euro) .....	Support d'attelage (euro) .....	1	—	1
<b>N 50</b>	M5440767	Hitch Protector (Euro) .....	Protecteur d'attelage (euro) .....	1	—	1
<b>51</b>	M41012	Pin (Euro) .....	Goupille (euro) .....	1	—	1
<b>52</b>	M54029	Pin Retainer (Euro) .....	Goupille de retenue .....	1	—	1
<b>53</b>	M545693	Spring (Euro) .....	Ressort (euro) .....	1	—	1
<b>54</b>	M5341770	Support .....	Support .....	—	2	—
<b>55</b>	M36005	Rivet .....	Rivet .....	—	8	—
<b>56</b>	— XXX —	Grommet .....	Passe-fils .....	—	1	—
<b>N 57</b>	M5345052	Strip .....	Bande .....	—	—	2
<b>58</b>	M36083	Rivet .....	Rivet .....	—	—	14





**ELECTRIC SYSTEM/  
ÉLECTRIQUE SYSTÈME**

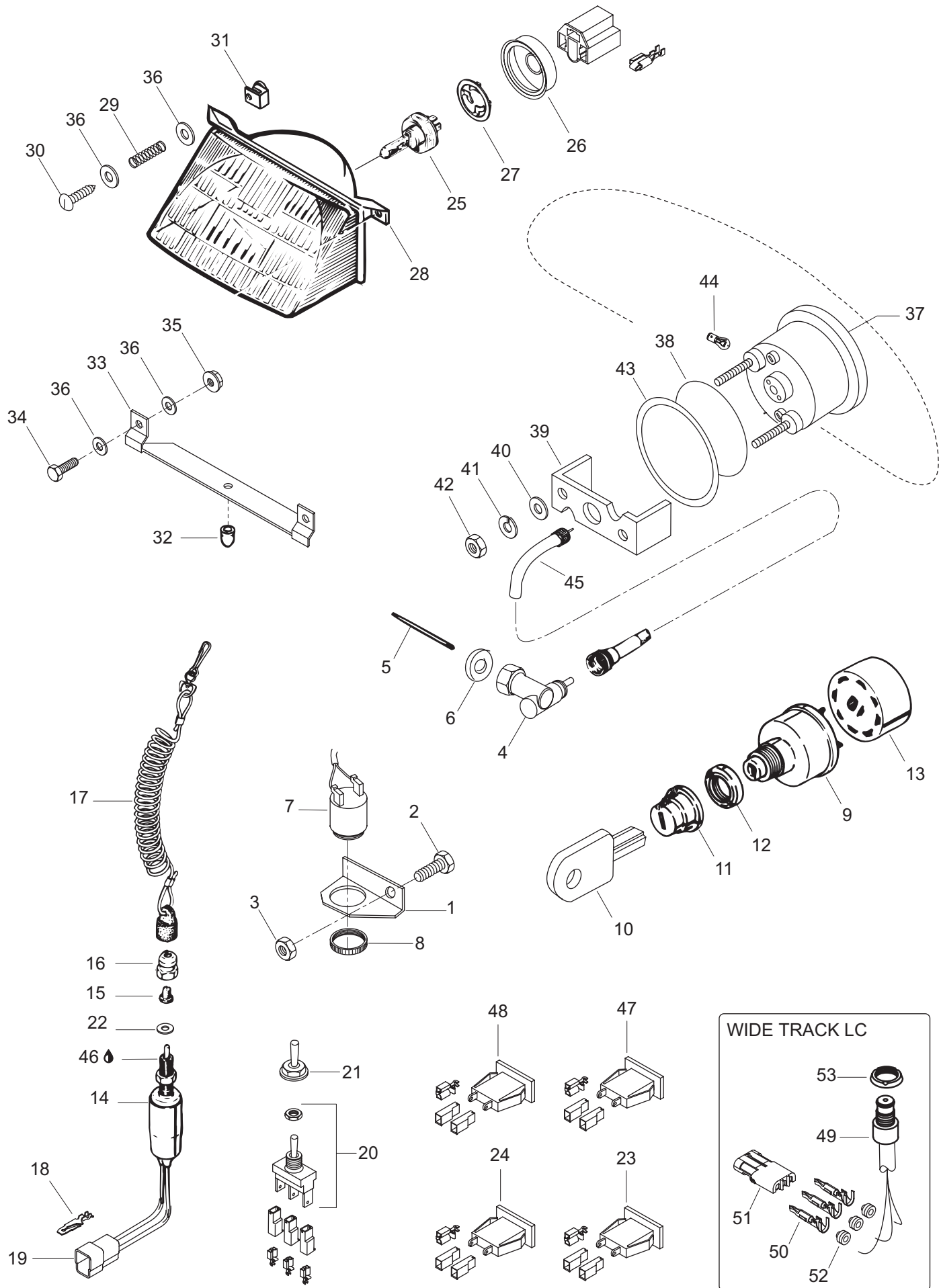
ELECTRICAL SYSTEM/  
SYSTÈME ÉLECTRIQUE

SKANDIC 600

SKANDIC 500F (SWT)

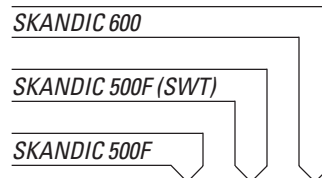
SKANDIC 500F

1	— XXX —	Support .....	Support .....	1	1	1
2	207 161 644	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	1	1	1
3	M33200	Nut .....	Écrou .....	1	1	1
4	M35021	Drive Angle .....	Correcteur de vitesse .....	1	1	1
5	M45075	Square Pin-Speedometer .....	Tige-indicateur de vitesse .....	1	1	1
6	M5444186	Washer .....	Rondelle .....	1	1	1
7	414 792 102	Back-Up Alarm .....	Avertisseur de marche arrière .....	1	1	1
8	414 805 101	Plastic Nut .....	Écrou de plastique .....	1	1	1
9	410 111 300	Ignition Switch .....	Interrupteur d'allumage .....	1	1	1
10	414 991 700	Blank Key (Plastic, Pkg of 5) .....	Clé vierge (Plastique, pqt de 5) .....	@	@	@
11	570 013 700	Boot .....	Protecteur .....	1	1	1
12	410 112 100	Face Nut .....	Écrou avant .....	1	1	1
13	572 150 700	Ignition Block .....	Bloc d'interrupteur .....	1	1	1
14	410 106 700	Switch .....	Interrupteur .....	1	1	—
15	570 151 100	Plunger Cap .....	Capuchon de plongeur .....	1	1	—
16	515 145 900	Switch Nut .....	Écrou d'interrupteur .....	1	1	—
17	515 151 500	Cap Ass'y .....	Capuchon ass. ....	1	1	—
	515 166 900	Cap Ass'y (DESS) .....	Capuchon ass. (DESS) .....	—	—	1
18	M42031	Male Terminal .....	Cosse mâle .....	2	2	—
19	M42122	Male Housing .....	Logement mâle .....	2	2	—
20	410 110 700	Heat Grip Switch .....	Interrupteur de poignée chauffante .....	1	1	1
21	515 175 281	Switch Cover .....	Couvercle d'interrupteur .....	1	1	1
22	234 001 410	Flat Washer .....	Rondelle plate .....	1	1	1
N 23	515 175 592	Pilot Lamp (Headlamp) .....	Lampe témoin (feu de route) .....	1	1	1
N 24	515 175 591	Pilot Lamp (Oil Level) .....	Lampe témoin (niveau d'huile) .....	1	1	1
25	410 503 700	Halogen Bulb 60/55 W .....	Ampoule halogène 60/55 W .....	1	1	1
26	410 607 100	Protector Cap .....	Capuchon Protecteur .....	1	1	1
27	410 608 300	Bulb Holder .....	Porte-ampoule .....	1	1	1
28	410 609 300	Headlamp .....	Phare avant .....	1	1	1
29	517 168 600	Spring .....	Ressort .....	2	2	2
30	243 244 040	Plastite Phillips Screw M4 x 40 .....	Vis plastite cruciforme M4 x 40 .....	2	2	2
31	572 078 600	Projector Nut .....	Écrou de phare .....	2	2	2
32	410 608 200	Rubber Stopper .....	Butée de caoutchouc .....	1	1	1
33	M539864	Holder .....	Support .....	1	1	1
34	M40247	Hex. Screw M5 x 16 .....	Vis hex .M5 x 16 .....	2	2	2
35	232 551 414	Elastic Stop Nut M5 .....	Écrou d'arrêt élastique M5 .....	2	2	2
36	234 051 410	Washer .....	Rondelle .....	6	6	6
N 37→39	515 175 336	Speedometer (MPH) (US) .....	Indicateur de vitesse (MPH) (US) .....	1	1	1
	515 175 335	Speedometer (KM/H) (CDN) .....	Indicateur de vitesse (KM/H) (CAN) .....	1	1	1
38	414 807 100	O-Ring .....	Joint Torique .....	1	1	1

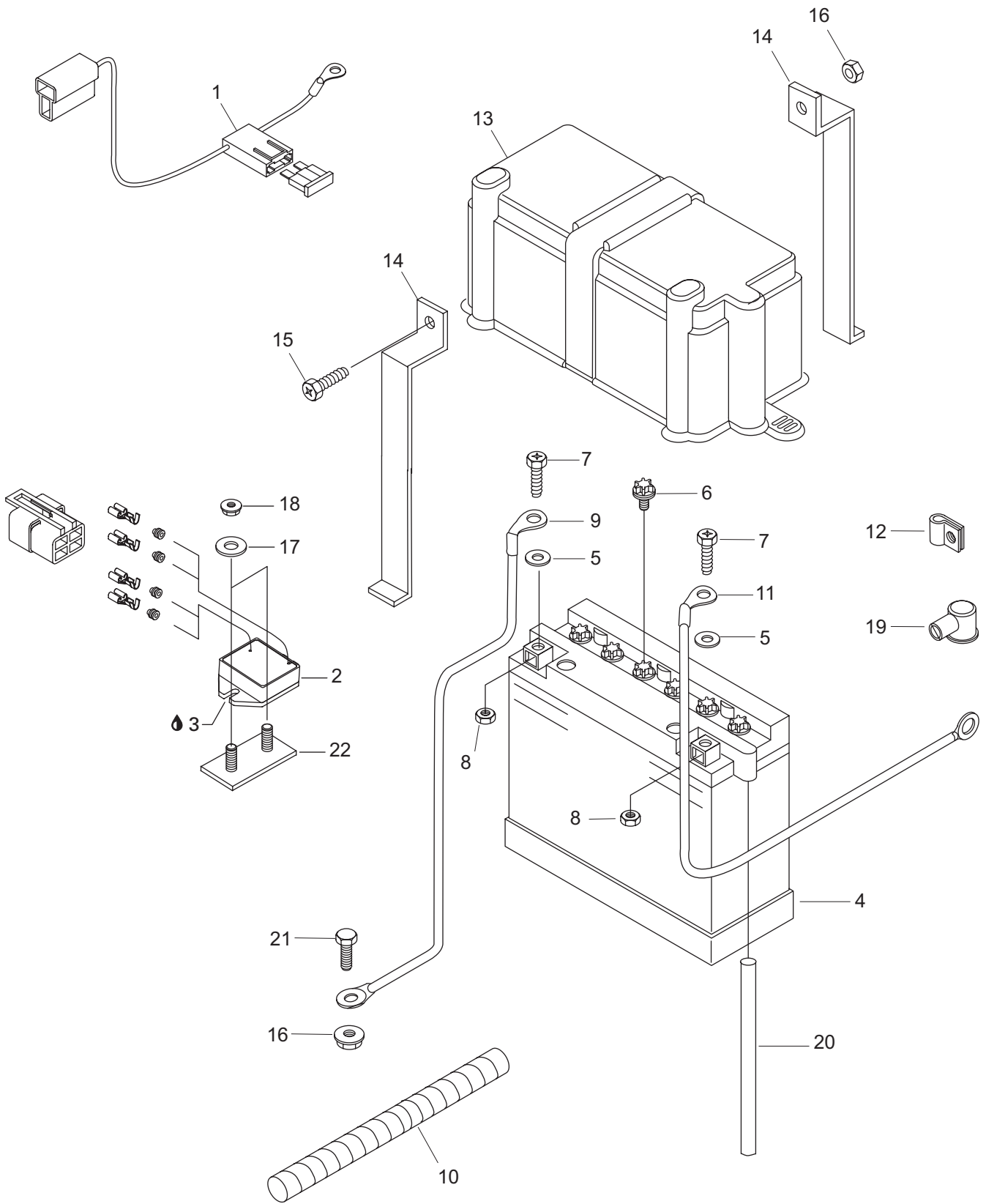


**ELECTRIC SYSTEM/  
ÉLECTRIQUE SYSTÈME**

ELECTRICAL SYSTEM/  
SYSTÈME ÉLECTRIQUE



<b>39</b>	414 806 500	Case Holder .....	Support de boîtier .....	1	1	1
<b>40</b>	414 806 800	Washer .....	Rondelle .....	2	2	2
<b>41</b>	414 806 700	Lock Washer .....	Rondelle frein .....	2	2	2
<b>42</b>	414 806 900	Nut M5 .....	Écrou M5 .....	2	2	2
<b>43</b>	517 258 500	Washer .....	Rondelle .....	1	1	1
<b>44</b>	410 504 200	Instrumentation Bulb .....	Ampoule de cadran .....	1	1	1
<b>45</b>	M5344162	Speedometer Cable .....	Câble d'indicateur de vitesse .....	1	1	1
<b>46</b>	293 550 004	Dielectric Grease, 150 g .....	Graisse diélectrique, 150 g .....	@	@	@
<b>N 47</b>	515 175 593	Pilot Lamp (Engine Temperature).....	Lampe témoin (température moteur) .....	–	–	1
<b>48</b>	410 113 300	Pilot Lamp (DESS) .....	Lampe témoin (DESS) .....	–	–	1
<b>49</b>	515 166 800	Terminal Ass'y .....	Borne ass. ....	–	–	1
<b>50</b>	278 000 222	Male Terminal (Packard) .....	Cosse mâle (Packard) .....	–	–	3
<b>51</b>	278 000 281	Tab Housing 3 Circ. (Packard) .....	Logement 3 circuits (Packard) .....	–	–	1
<b>52</b>	278 000 218	Seal Wire (Packard) .....	Joint de fil (Packard) .....	–	–	3
<b>53</b>	276 000 508	Safe Nut Switch .....	Écrou de sécurité .....	–	–	1



**ELECTRIC SYSTEM/  
ÉLECTRIQUE SYSTÈME**

ELECTRICAL SYSTEM/  
SYSTÈME ÉLECTRIQUE

SKANDIC 600

SKANDIC 500F (SWT)

SKANDIC 500F

<b>N 1</b>	M5444382	Fuse Holder.....	Porte fusible .....	1	1	1
<b>2</b>	515 163 900	Voltage Regulator.....	Régulateur de tension.....	1	1	–
<b>N</b>	M5446629	Voltage Regulator.....	Régulateur de tension.....	–	–	1
<b>3</b>	413 707 500	Grease Tube LMZ, 400 gr.....	Tube de graisse LMZ, 400 gr.....	@	@	@
<b>4→8</b>	410 301 100	Battery .....	Batterie .....	1	1	1
<b>5</b>	391 302 100	Flat Washer .....	Rondelle plate.....	2	2	2
<b>6</b>	410 300 800	Battery Cap.....	Bouchon de batterie .....	6	6	6
<b>7</b>	207 161 644	Hex. Screw M6 x 16 .....	Vis hex. M6 x 16 .....	2	2	2
<b>8</b>	232 061 414	Nut M6.....	Écrou M6 .....	2	2	2
<b>9</b>	M5446597	Ground Wire .....	Fil de masse.....	–	–	1
<b>N</b>	M549886	Ground Wire .....	Fil de masse.....	1	1	–
<b>10</b>	M28015	Housing .....	Gaine.....	1	1	–
<b>11</b>	M549887	Battery Wire .....	Fil de batterie .....	1	1	–
	M5446596	Battery Wire .....	Fil de batterie .....	–	–	1
<b>12</b>	M27025	Wire Holder.....	Pince .....	@	@	–
<b>13</b>	570 022 000	Battery Cover .....	Couvercle de batterie .....	1	1	1
<b>14</b>	M5442811	Steel Strip.....	Lanière de métal .....	2	2	2
<b>15</b>	207 162 544	Screw M6 x 25.....	Vis M6 x 25.....	1	1	1
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