

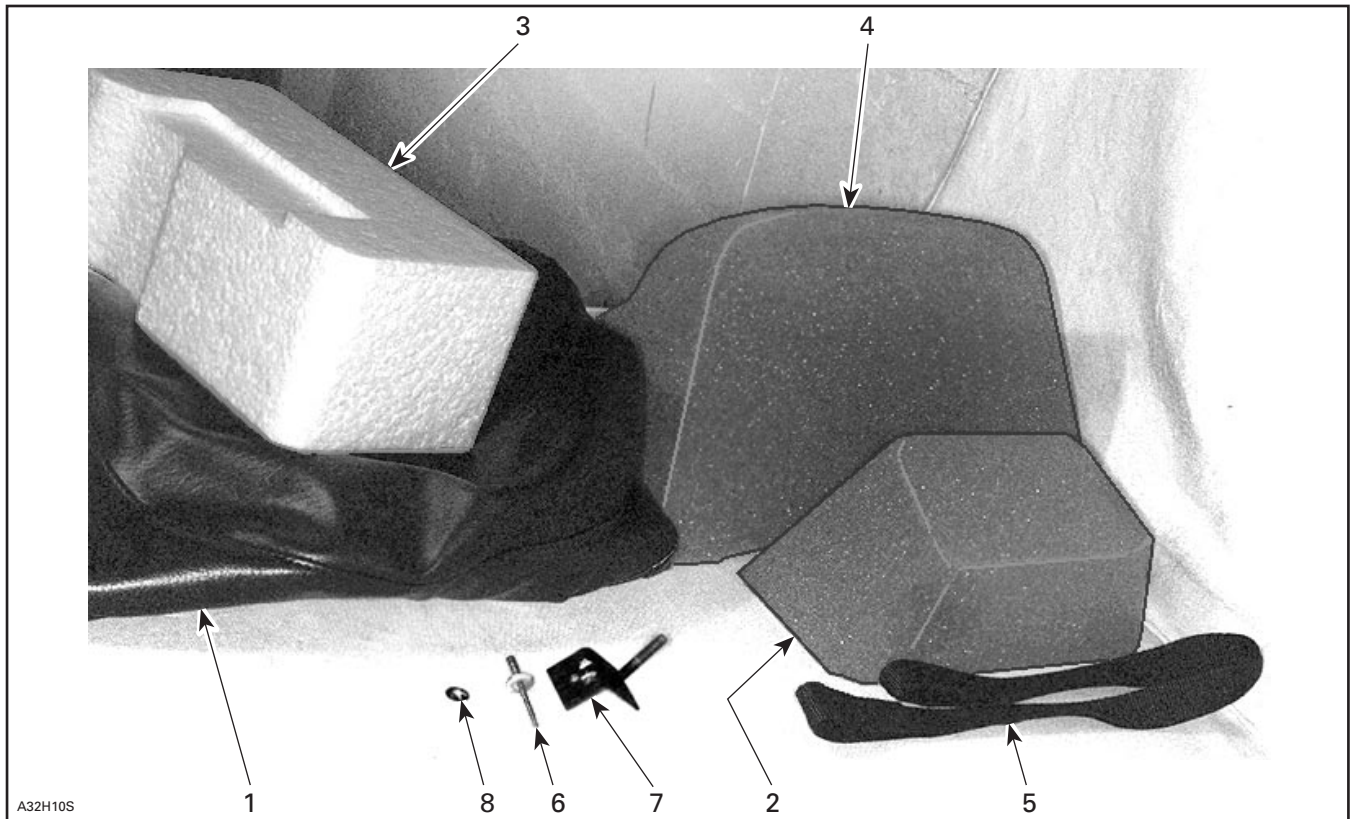


⚠ WARNING

For safety reasons, this kit must be installed by an authorized Ski-Doo® snowmobile dealer. Should removal of a locking device (e.g. lock tabs, self-locking fasteners, etc.) be required when undergoing disassembly/assembly, always replace with a new one. This instruction sheet should be given to the purchaser. This kit is designed for specific applicable models only. It is not recommended for units other than those for which it was sold.

NOTE: Installation time is approximately 0.7 hour.

PARTS TO BE INSTALLED



- 1. Cover
- 2. Box Foam
- 3. Lower Box Foam
- 4. Passenger Foam
- 5. Seat Belt
- 6. Rivet (3/16) (3)
- 7. Plate with Screw (2)
- 8. Push Nut (2)
- 9. Warning Label (not illustrated)

INSTRUCTION

Remove tail/stop lamp lens and housing.

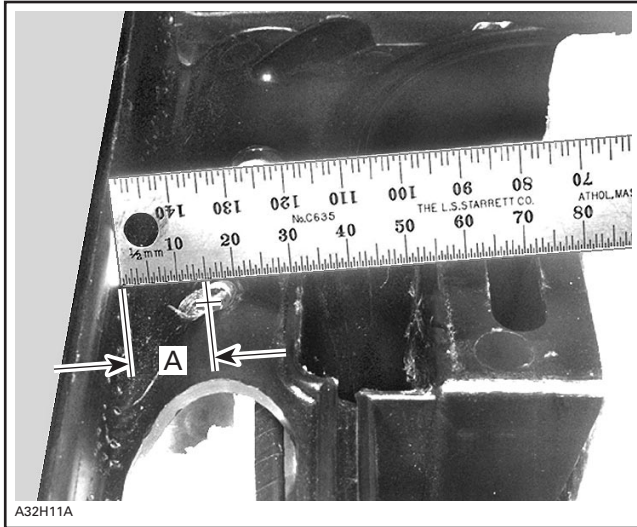
Disconnect wiring connector and set lamp aside.

Remove seat and place it on a clean working bench.

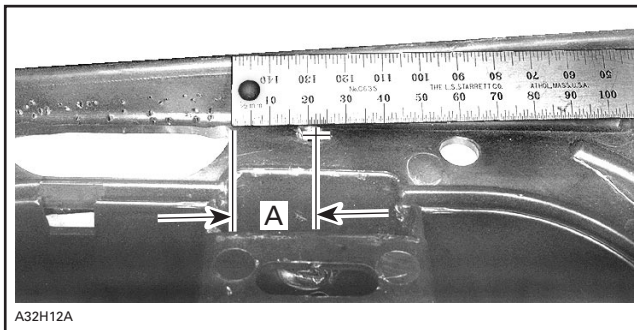
Remove existing cover; pull out anchor belt by twisting its retaining plate from inside storage compartment.

Turn seat base upside down.

Drill a 6 mm (15/64 in) hole on each side as per following photos.

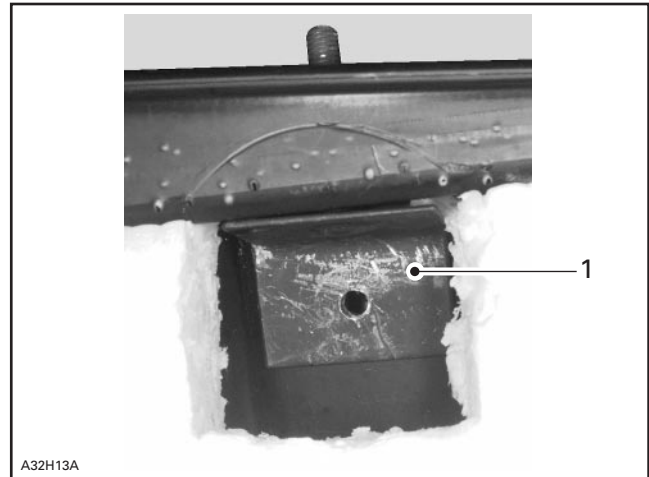


A. 15 mm (19/32 in)



A. 22 mm (7/8 in)

Cut small portion of foam (50 mm x 50 mm (2 in x 2 in)) (to be reused) as shown on next photo.



VIEW OF OPENING CUT IN FOAM

1. Plate with screw inserted (use as template)

Insert 1 "plate with screw" **no. 7** on each side and retain with push nuts **no. 8**.

Drill a 5 mm (13/64 in) hole on side of base, using plates as template and secure them to base with rivets **no. 6**; insert previously cut small portion of foam.

Insert box foam **no. 2** and lower box foam **no. 3** in storage compartment from underneath.

Turn seat right way out and align passenger foam **no. 4** onto existing foam at rear, 45 mm (1-3/4 in) from rear edge of back rest.

Draw a line all around passenger foam; this will delimit the surface on which glue will be applied.

Apply Lepage[†] Pres-tite contact glue or equivalent, on the entire surface and stick passenger foam in place.

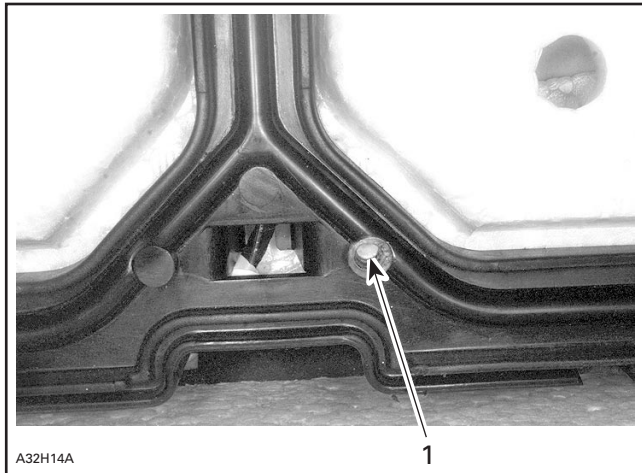
Allow drying period as recommended on supplier's glue container.

Install new cover **no. 1** and insert anchor belt; working from inside storage compartment, twist retaining plate so it locks belt in place.

Staple cover all around.

[†] Trademark of Henkel.

Drill a 5 mm (13/64 in) hole underneath to retain seat belt, as per following photo.



1. *Drill hole here*

Install seat belt **no. 5** around the seat and secure it to base using rivet **no. 6**.

Install seat.

Connect tail/stop lamp wiring connectors.

Secure housing and lens.

Install warning label **no. 9**.

Installation is now complete.

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1.	510 003 871	Cover	Housse
2.	510 003 872	Box Foam	Mousse centrale
3.	510 003 873	Lower Box Foam	Mousse inférieure
4.	510 003 870	Passenger Foam	Mousse supérieure
5.	510 003 877	Seat Belt	Courroie de siège
6.	390 909 900	Rivet (3/16) (3)	Rivet (3/16) (3)
7.	510 003 879	Plate with Screw (2)	Plaque avec vis (2)
8.	389 804 300	Push Nut (2)	Écrou à pression (2)
9.	516 000 300	Warning Label (not illustrated)	Étiquette d'avertissement (non illustrée)