Subsection 01 (SERVICE TOOLS)

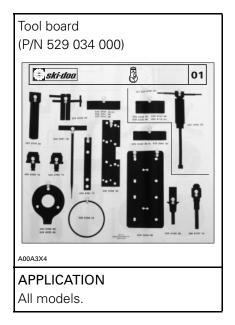
SERVICE TOOLS

This is a list of tools to properly service Ski-Doo snowmobiles. The list includes both the mandatory tools included in a kit (P/N 861 743 700) and the optional tools that are ordered separately. The list of Service Products, both mandatory and optional, are not part of any kit and must all be ordered separately. If you need to replace or add to your tool inventory these items can be ordered through the regular parts channel.

Following mention points out new tool:

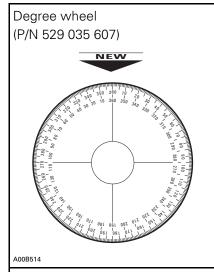
Subsection 01 (SERVICE TOOLS)

WORKSHOP — MANDATORY SERVICE TOOLS



Subsection 01 (SERVICE TOOLS)

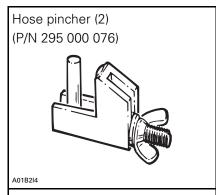
ENGINE — MANDATORY SERVICE TOOLS



APPLICATION

All rotary valve engines.

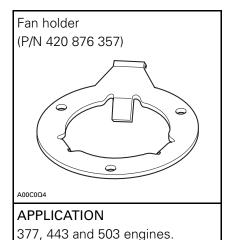
NOTE: This tool replaces degree wheel (P/N 295 000 007).

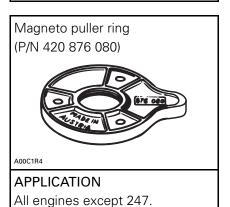


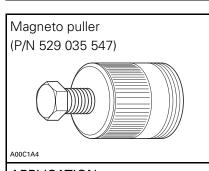
APPLICATION

All vehicles.

NOTE: Only the P/N has been changed. This hose pincher is identical to the P/N 529 009 900.



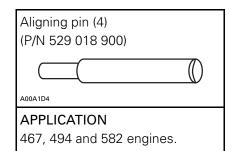


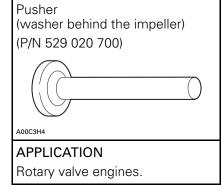


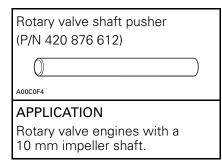
APPLICATION

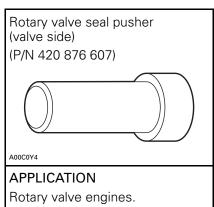
All engines except 247.

NOTE: The previous extractor (P/N 529 022 500) can be upgraded by replacing the screw with the new one (P/N 529 035 549).





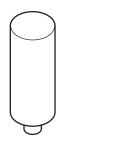




Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — MANDATORY SERVICE TOOLS

Rotary valve shaft seal pusher (inner, water pump side) (P/N 420 876 512)

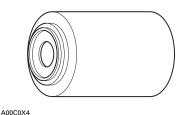


APPLICATION

A00C374

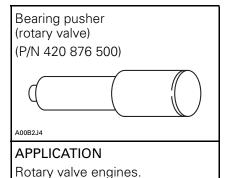
Rotary valve engines, 1991 and newer with a 10 mm impeller shaft.

Rotary valve shaft seal pusher (outer, water pump side) (P/N 420 877 050)



APPLICATION

Rotary valve engines.





APPLICATION

All engines.

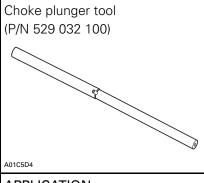
Fuel and oil system leak tester kit (P/N 529 033 100)



A01B5E4

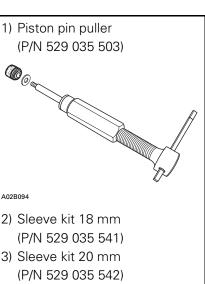
APPLICATION

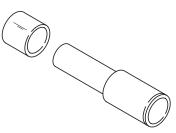
All models.



APPLICATION

All models equipped with chokes except ZX series.





NOTE: 18 mm sleeve kit contains 1 shouldered sleeve and 3 sleeves. 20 mm sleeve kit contains 1 shouldered sleeve and 2 sleeves.

A01B5A4

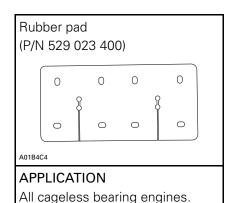
APPLICATION

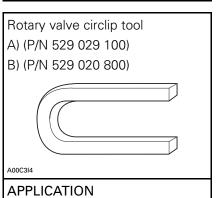
- 1) All engines.
- 2) 277, 443, 503 and 809 engine.
- 3) 670 engine.

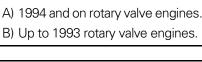
NOTE: The previous piston pin puller (P/N 529 029 000) can be upgraded by adding protector (P/N 529 035 513) and replacing the expansion sleeve with appropriate sleeve kit.

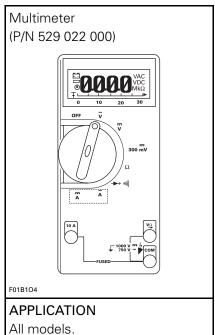
Subsection 01 (SERVICE TOOLS)

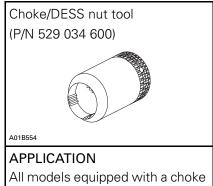
ENGINE (continued) — MANDATORY SERVICE TOOLS











All models equipped with a choke and/or a DESS.

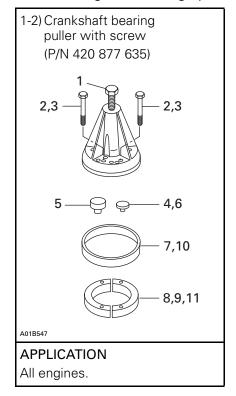
NOTE: This tool replaces choke nut tool (P/N 529 032 200).



Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

The following tools are highly recommended to optimize your basic tool kit and reduce repair time.



1)	Screw M16 x 1.5 x 150	(P/N 420 940 755)
2)	Screw M8 x 40 (4)	(P/N 420 840 681)
3)	Screw M8 x 70 (4)	(P/N 420 841 201)
4)	Crankshaft protector 247 engine.	(P/N 420 976 890)
5)	Crankshaft protector PTO All engines except 247.	(P/N 420 876 552)
6)	Crankshaft protector MAG All engines except 247.	(P/N 420 876 557)
7)	Puller ring Use with half rings (P/N 420 977 475 or 420 276 025).	(P/N 420 977 490)
8)	Half ring (2) For 72 mm O.D. bearings.	(P/N 420 977 475)
9)	Half ring (2) For 62 mm O.D. bearings.	(P/N 420 276 025)
10)	Puller ring For half rings (P/N 420 977 479).	(P/N 420 977 494)
11)	Half ring For 80 mm O.D. bearings.	(P/N 420 977 479)

Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

Piston circlip installer
A) (P/N 529 035 561) 18 mm
B) (P/N 529 035 562) 20 mm



A00B4Y4

APPLICATION

A) All engines except 670.

NOTE: This tool replaces circlip installer (P/N 529 016 900).

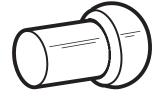
B) 670 engine.

NOTE: This tool replaces circlip in-

staller (P/N 290 877 016).

Piston pin/connecting rod bearing centering tool (P/N 529 009 100)

NOTE: New diameter is 9.65 mm (0.380 in).



A01B1R4

APPLICATION

All engines except cageless and 670 engines.

Ring compressor

- A) (P/N 420 876 090) (62 mm)
- B) (P/N 420 876 974) (69.5 mm)
- C) (P/N 420 876 970) (72 mm)
- D) (P/N 420 876 972) (76 mm)
- E) (P/N 420 876 975) (67.5 mm)
- F) (P/N 529 030 800) (78 mm)



A01B1T

APPLICATION

- A) 377 engine.
- B) 467 and 494 engines.
- C) 503, 253 and 536 engines.
- D) 582, 583 and 643 engines.
- E) 443 and 447 engines.
- F) 670 engine.

Magneto coil centering ring (P/N 420 876 922)



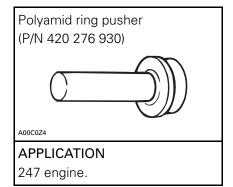
APPLICATION

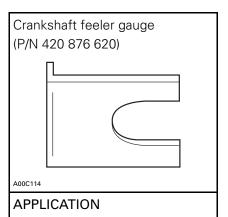
All engines with Nippondenso CDI (160 W).

Seal protector sleeve (P/N 420 276 900) (MAG)

APPLICATION

247 engine.

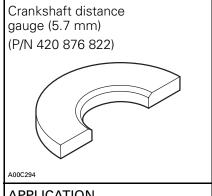




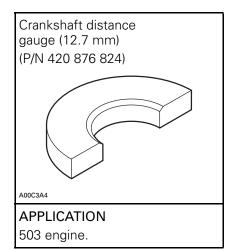
377, 443, 447 and 503 engines.

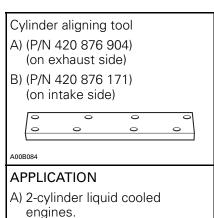
Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

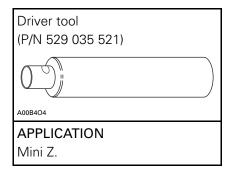


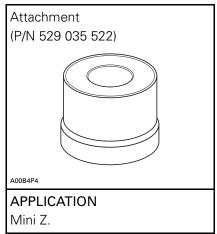


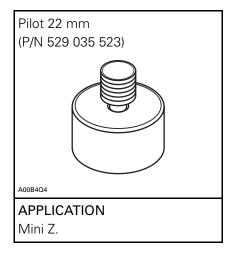


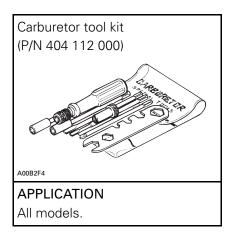


B) 2-cylinder fan cooled engines.

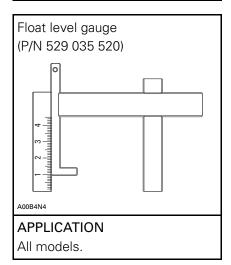






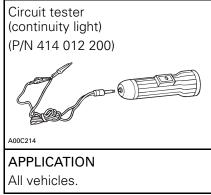






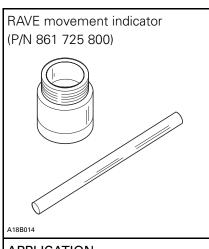
Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — **RECOMMENDED SERVICE TOOLS**

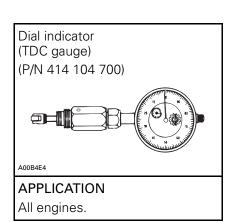




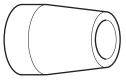




APPLICATIONAll RAVE equipped engines.

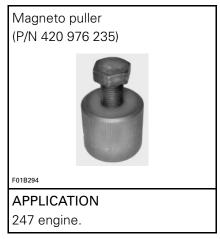


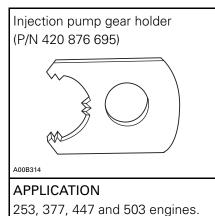
Seal protector sleeve A) (P/N 420 876 980) B) (P/N 420 876 490)

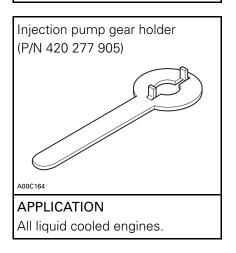


APPLICATION

- A) Rotary valve engines with 10 mm shaft.
- B) Rotary valve engines with 12 mm shaft.

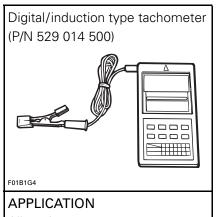


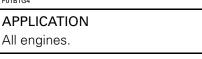


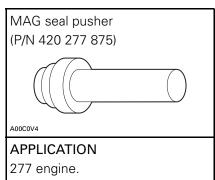


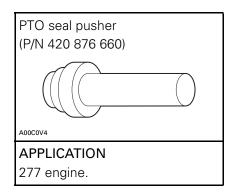
Subsection 01 (SERVICE TOOLS)

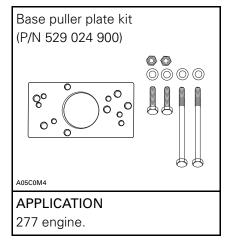
ENGINE (continued) — RECOMMENDED SERVICE TOOLS

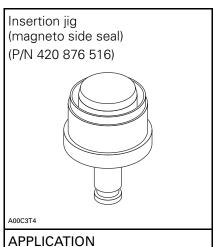


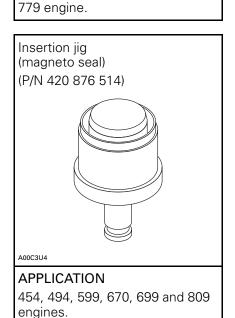


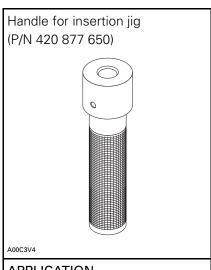




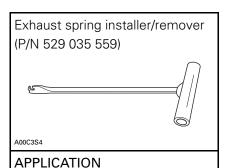






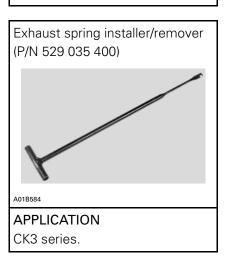


APPLICATION 454, 494, 599, 670, 699, 779 and 809 engines.



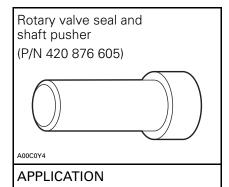
All models except CK3 series.

NOTE: This tool replaces exhaust spring installer/remover (P/N 529 028 100).

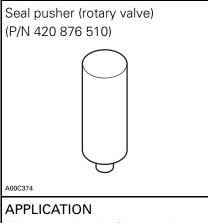


Subsection 01 (SERVICE TOOLS)

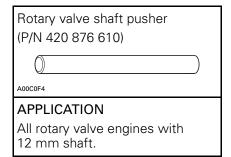
ENGINE (continued) — RECOMMENDED SERVICE TOOLS

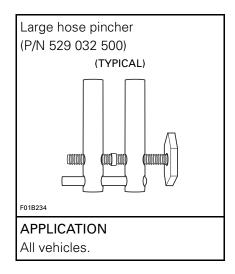


Rotary valve engines 1990 models and older.



All rotary valve shaft seals with a 12 mm I.D.



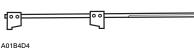


Subsection 01 (SERVICE TOOLS)

TRANSMISSION — MANDATORY SERVICE TOOLS

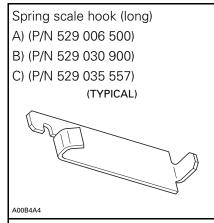
Transmission alignment bar

- A) (P/N 529 026 900)
- B) (P/N 529 030 000)
- C) (P/N 529 035 586)
- D) (P/N 529 026 700)
- E) (P/N 529 035 530)
- F) (P/N 529 035 545)
- G) (P/N 529 031 000)
- 11) (D/N) 500 005 507)
- H) (P/N 529 035 527)
- I) (P/N 529 035 572)
- J) (P/N 529 035 594)



APPLICATION

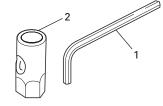
- A) Tundra II LT/R.
- B) S-Series with Bombardier Lite.
- C) S-Series with Bombardier Lite and RER.
- D) F-Series and S-Series with TRA.
- E) S-Series with TRA and RER.
- F) Skandic WT.
- G) Skandic WT LC/SWT.
- H) CK3 series except 1998 Mach Z series.
- I) 1998 Mach Z series.
- J) CK3 series with RER.



APPLICATION

- A) Tundra II LT.
- B) F-Series and S-Series (1995 and newer).
- C) CK3 without RER.

Drive belt tension adjuster tool (P/N 529 008 700)



APPLICATION

All vehicles except Élan, Tundra II and Skandic WT.

Parts included:

- 1) Hex. wrench (P/N 420 876 730)
- 2) Socket wrench (P/N 529 015 000)

Pulley spring compressor (P/N 529 035 524)

APPLICATION

All models.

NOTE: This tool has Acme threads and replaces spring compressor (P/N 529 018 600).

Driven pulley spring compressor (P/N 529 035 300)

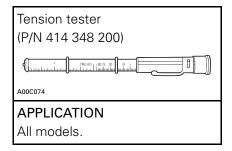


A05B034

APPLICATION

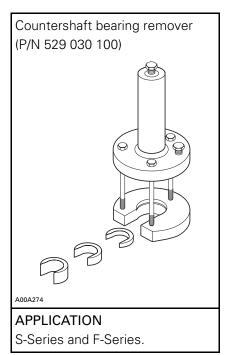
Tundra R.

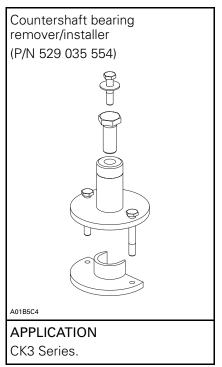
TRANSMISSION (continued) — MANDATORY SERVICE TOOLS

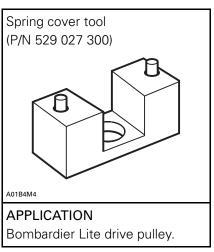




APPLICATION S-Series and F-Series.



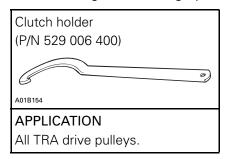


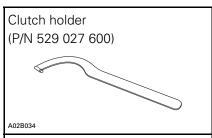


Subsection 01 (SERVICE TOOLS)

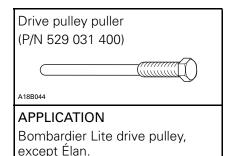
TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

The following tools are highly recommended to optimize your basic tool kit and reduce repair time.





APPLICATION
Bombardier Lite drive pulley.



Forks (3) (P/N 529 005 500)

APPLICATION

All vehicles equipped with a TRA drive pulley.



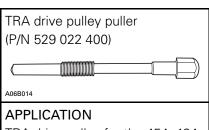
APPLICATION
All vehicles except Élan, Tundra series, Skandic WT series and all vehicles with RER.

Driven pulley opening tool (P/N 529 035 501)

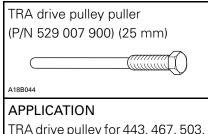


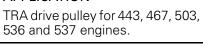
APPLICATIONS and CK3 series with RER.

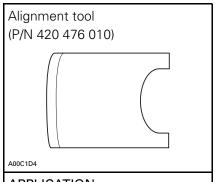




TRA drive pulley for the 454, 494, 599, 670, 699, 779 and 809 engines.





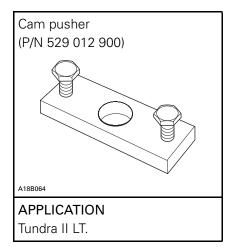


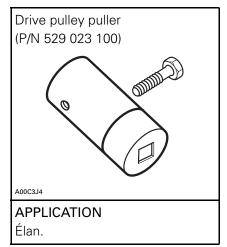
APPLICATION
Skandic WT and Alpine II gearbox.

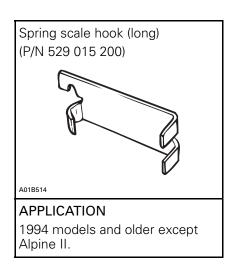


Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

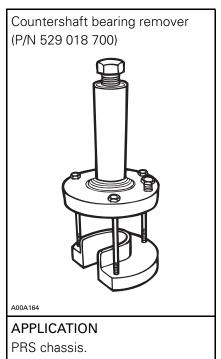


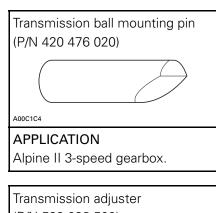




Alignment bar

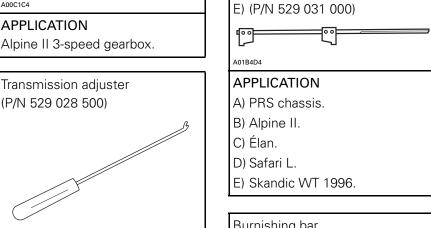
A) (P/N 529 025 600) B) (P/N 529 028 200) C) (P/N 529 028 300) D) (P/N 529 026 800)

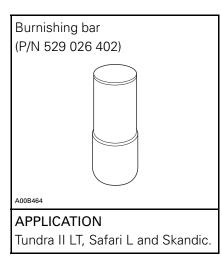




APPLICATION

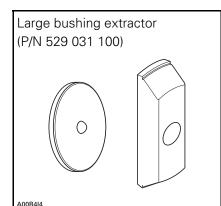
F-Series equipped with "twist shifter" reverse transmission.





Subsection 01 (SERVICE TOOLS)

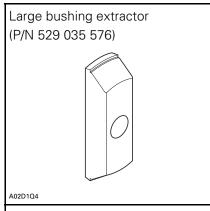
TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

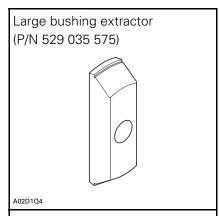
NOTE: Use this tool only with former puller (P/N 529 018 600) that has regular threads.



APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

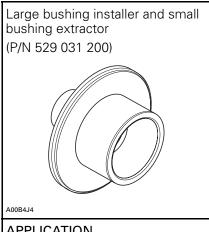
NOTE: Use this tool only with new puller (P/N 529 035 524) that | has Acme threads.



APPLICATION

S-Series with RER.

NOTE: Use this tool only with new puller (P/N 529 035 524) that has Acme threads.



APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.



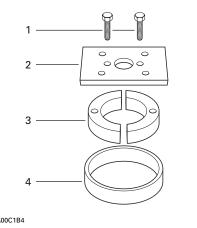
APPLICATION

S, F, CK3 and ZX Series.

NOTE: This tool replaces chaincase upper seal pusher (P/N 529 032 300).

3-speed transmission bearing extractor

- 1) Screw M8 x 25 (2) (P/N 207 182 544)
- 2) Plate
- 3) Half ring (2) (P/N 420 876 330)
- 4) Ring (P/N 420 977 480)

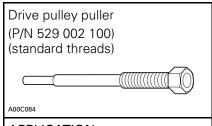


APPLICATION

Alpine II 3-speed transmission.

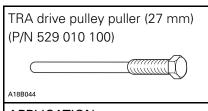
Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



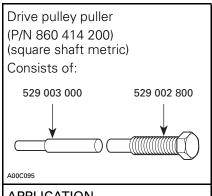
APPLICATION

Square shaft, standard (SAE) threads.



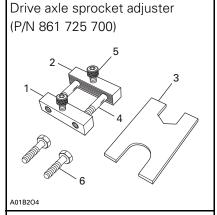
APPLICATION

TRA drive pulley (27 mm) shaft except 454, 670 and 779 engines.



APPLICATION

Square shaft, metric threads drive pulley.



APPLICATION

All vehicles except Élan.

Parts included in the kit:

- 1) Block with threads (P/N 529 010 700)
- 2) Block without threads (P/N 529 010 800)
- (P/N 529 010 600)
- 4) Bolt M10 (2) (P/N 222 007 565)
- 5) Allen screw M8 (2) (P/N 222 983 065)
- 6) Screw M8 (2) (P/N 222 082 565)

NOTE: When the tool is to be used between tunnel and sprocket use screws M8.



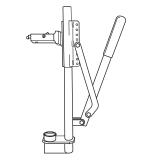
APPLICATION

Vehicles equipped with "push-pull shifter" reverse transmission.

Subsection 01 (SERVICE TOOLS)

SUSPENSION — MANDATORY SERVICE TOOLS

Shock spring removal kit (P/N 529 035 504) Replacement clevis pin: (P/N 414 528 400)



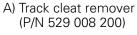
APPLICATION

All suspensions with coil spring.

NOTE: The previous shock spring removal kit (P/N 529 027 100) can be upgraded by replacing the stopper with a wider stopper (P/N 529 035 551).

Subsection 01 (SERVICE TOOLS)

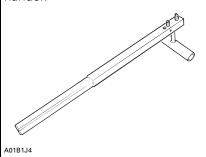
SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



Pins

(P/N 529 008 204)

NOTE: Pins can be rotated 180° depending on whether the tool is used by a left-hander or right-hander.

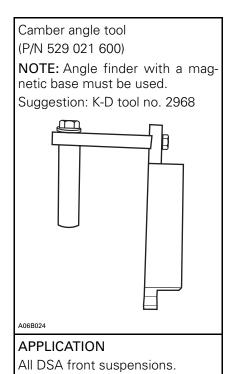


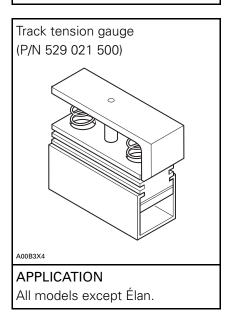
B) Track cleat remover

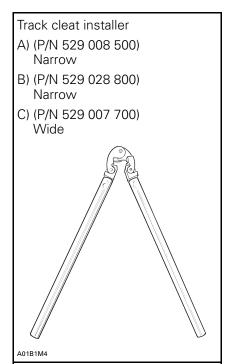


APPLICATION

- A) 1993 and older.
- B) 1994 and newer except Élan and Tundra II.

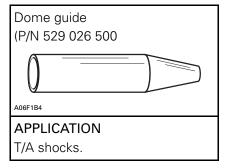






APPLICATION

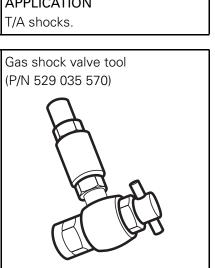
- A) 1993 and older.
- B) 1994 and newer.
- C) 1992 and older with wide cleat opening.

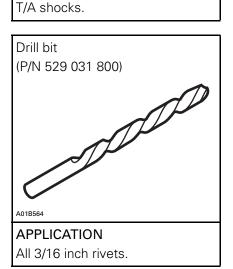


Subsection 01 (SERVICE TOOLS)

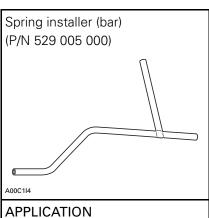
SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



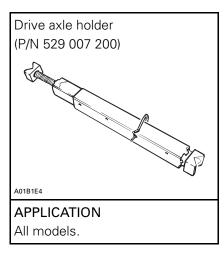


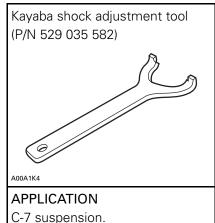


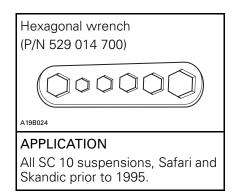
APPLICATION

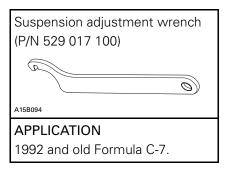


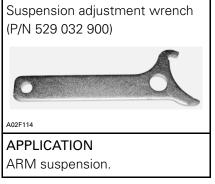
APPLICATION
Tundra II LT, Scout and all SC-10 suspensions.

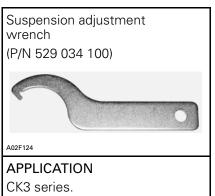




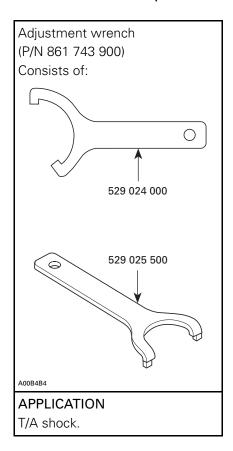








SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



Subsection 01 (SERVICE TOOLS)

VEHICLES — RECOMMENDED SERVICE TOOLS

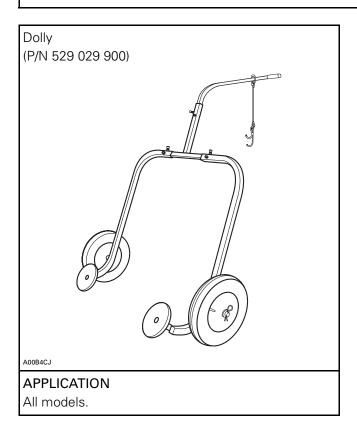
Protective mat (P/N 529 030 600)

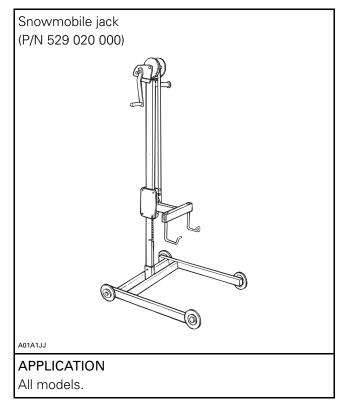


A01B45W

APPLICATION

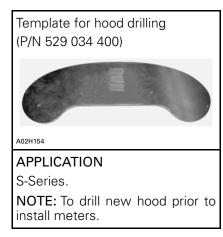
All vehicles.

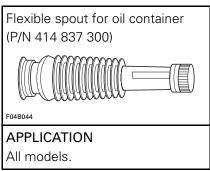




Subsection 01 (SERVICE TOOLS)

VEHICLES (continued) — RECOMMENDED SERVICE TOOLS



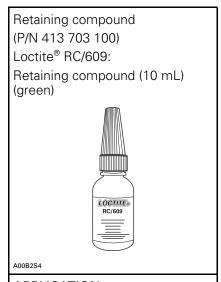


SERVICE PRODUCTS

MANDATORY SERVICE PRODUCTS

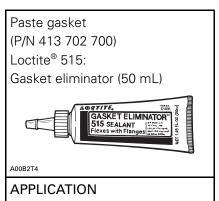
Loctite® is a trademarks of Loctite Corporation.

Dow Corning[®] is a trademarks of Dow Corning Corporation.

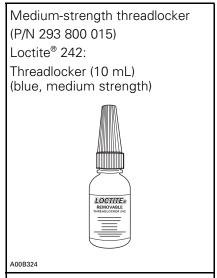


APPLICATION

Used for retaining bushings, bearings in slightly worn housing or on shaft.



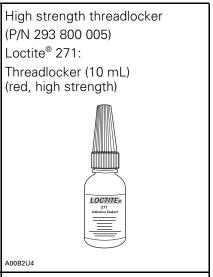
Crankcase halves, transmission and gearbox mating surfaces.



APPLICATION

Flywheel nut, crankcase studs, etc.

NOTE: Loctite 242 will be replaced by Loctite 243 (293 800 060).



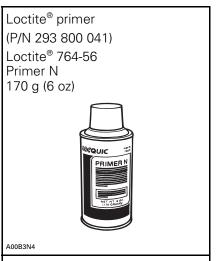
APPLICATION

Fasteners and studs up to 1 in diameter.



APPLICATION

Clean mating surfaces of cylinders and crankcase. Remove carbon in combustion chambers.



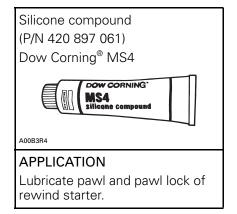
APPLICATION

To prepare mating surfaces before applying paste gasket, retaining compound or threadlockers.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 708 100.

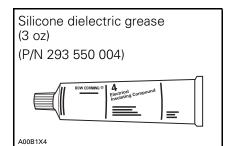
Subsection 02 (SERVICE PRODUCTS)

MANDATORY SERVICE PRODUCTS (continued)



Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS



APPLICATION

On all electric connections. High tension coil and spark plug connections. Connector housings, etc.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 701 700.

Grease LMZ no. 1 (400 g) (P/N 413 707 500)



A00B1Y4

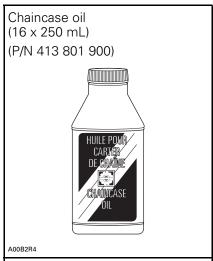
APPLICATION

Mainly used between regulators or rectifiers and upper column to transfer the heat build-up and to assure a good ground.



APPLICATION

To lubricate PTO outer bearing on 3-cylinder, 453, 493, 593 and 693 engines.



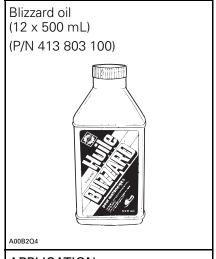
APPLICATION

Chaincase lubricant on all fancooled models except Skandic WT series.



APPLICATION

Chaincase lubricant on all liquidcooled models and Skandic WT series.

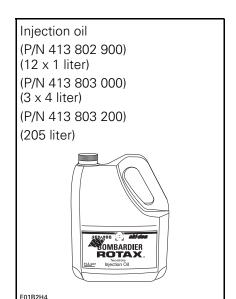


APPLICATION

All pre-mix models.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)



APPLICATION

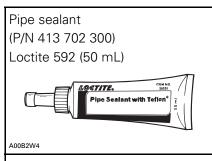
All engines.

BOMBARDIER-ROTAX Formula XP-S synthetic injection oil (P/N 413 711 000) (3 x 4 liter) (P/N 413 710 700) (205 liter)

BOMBARDIER-ROTAX Formula XP-S synthetic injection oil (P/N 413 710 500) (12 x 1 liter)

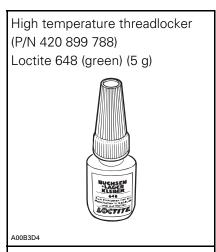
APPLICATION

All models.



APPLICATION

Engine plugs and senders.



APPLICATION

For RAVE valve rod distance nut.

Anti-seize lubricant
(P/N 413 701 000)
Loctite anti-seize
lubricant 454 g (16 oz)

Unpainted surfaces of driven pulley countershaft.

Synthetic grease (400 g) (P/N 413 711 500)



A01B574

APPLICATION

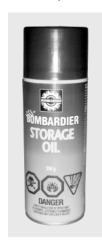
For idler bearings, ski legs, leaf spring cushion pads, seal interior lips, rear hub bearings, bogie wheels, countershaft bearings, etc.

All engines.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)

Storage oil (350 g spray can) (12 x 350 g) (P/N 413 711 600)



A02B054

APPLICATION

All models.

NOTE: Only the P/N has been changed. This product is identical to the P/N 496 014 100.

Degreaser (P/N 413 708 400) Permatex[®] 48 TA 433 g (15 oz)



VUUB3K1

APPLICATION

Engine, chaincase and any greasy surfaces.

Plastic & vinyl cleaner (P/N 413 711 200) 6 x 1 L



A00B4V4

APPLICATION

Hood, bottom pan and seat.

Parts cleaner (P/N 413 711 809) 320 g



A00B4X4

APPLICATION

Engine crankcase joining surfaces, pulleys and any greasy surfaces.

NOTE: This product replaces Loctite Safety solvent (P/N 413 708 200).

Gel instant adhesive (P/N 413 708 300) Loctite 454-40 20 g (.70 oz)



A00B3O4

APPLICATION

Isolating foam and rubber strip.

Tough adhesive (P/N 413 408 300) Loctite Black Max 38004 3 mL (.10 oz)



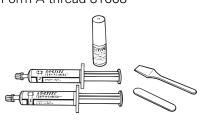
A00B3P4

APPLICATION

Shifter boot or grip.

Stripped threads repair kit (P/N 413 708 600) Loctite 81668

Form-A-thread 81668



A00A1J4

APPLICATION

Repair damaged threads of grade 5 (SAE) or 8.8 (metric) maximum. Do not use in applications where temperatures will exceed 149°C (300°F) or on critical assemblies.

Subsection 02 (SERVICE PRODUCTS)

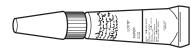
RECOMMENDED SERVICE PRODUCTS (continued)



APPLICATION

All models with a black frame.

General purpose instant adhesive Loctite 495 (3 g) (P/N 413 703 200)



A00B2V4

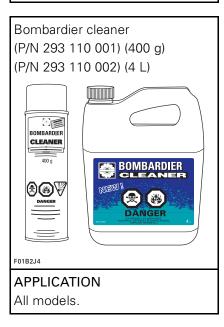
APPLICATION

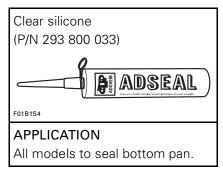
Rubber to metal bonding and most hard plastic.



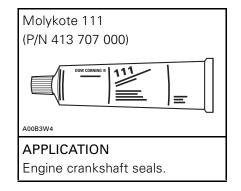
APPLICATION

All models.



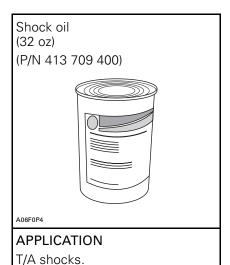






Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)









APPLICATION

Steering ball joints on all models.