

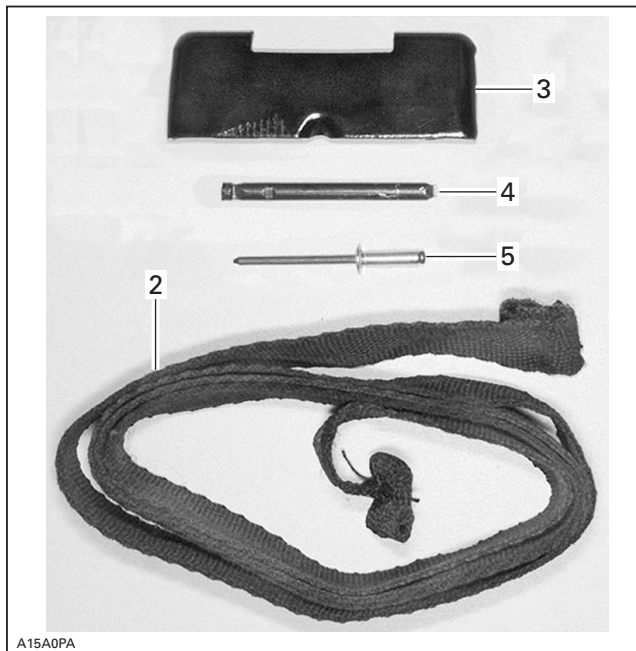


◆ **WARNING**

For safety reasons, this kit must be installed by an authorized Bombardier snowmobile dealer. Should removal of a locking device be required when undergoing disassembly/assembly, always replace with a new one. This instruction sheet should be given to the purchaser. This kit is designed for specific applicable models only. It is not recommended for units other than those for which it was sold.

NOTE: Installation time is approximately 1.0 hour.

## PARTS TO BE INSTALLED



1. Seat (not illustrated)
2. Seat belt
3. Bracket (2)
4. Pin (2)
5. Rivet (4)

## PROCEDURE

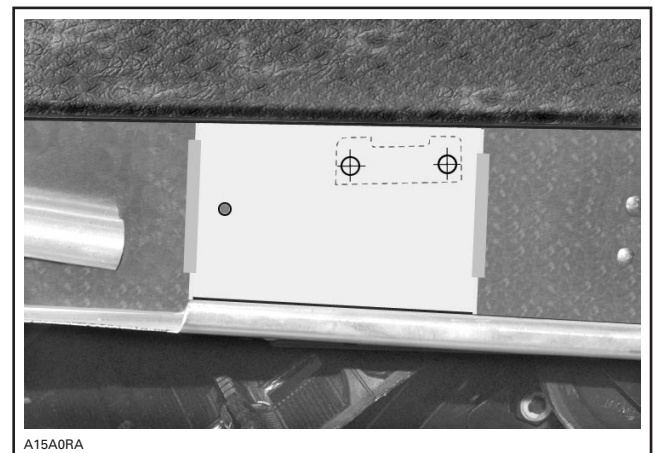
### Seat

Remove seat and replace by new one **no. 1**. Refer to appropriate *Shop Manual* for proper removal/installation procedures.

### Bracket Installation

Remove R.H. and L.H mouldings. Refer to appropriate *Shop Manual* for proper removal/installation procedures.

Cut and place template no. 1 (refer to last page), on R.H. side and secure with tape. See following illustration.



**ALIGN HOLE ON THE TUNNEL WITH HOLE ON THE TEMPLATE.**

Using center punch, mark holes position.

Remove template and drill two 4.7 mm (3/16 in) hole.

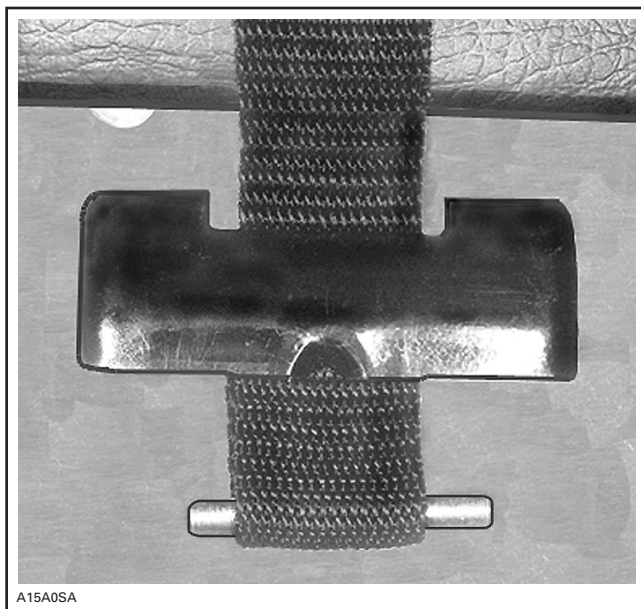
Using template no. 2, repeat same procedure for L.H. side.

Using rivets **no. 5**, install brackets **no. 3**.

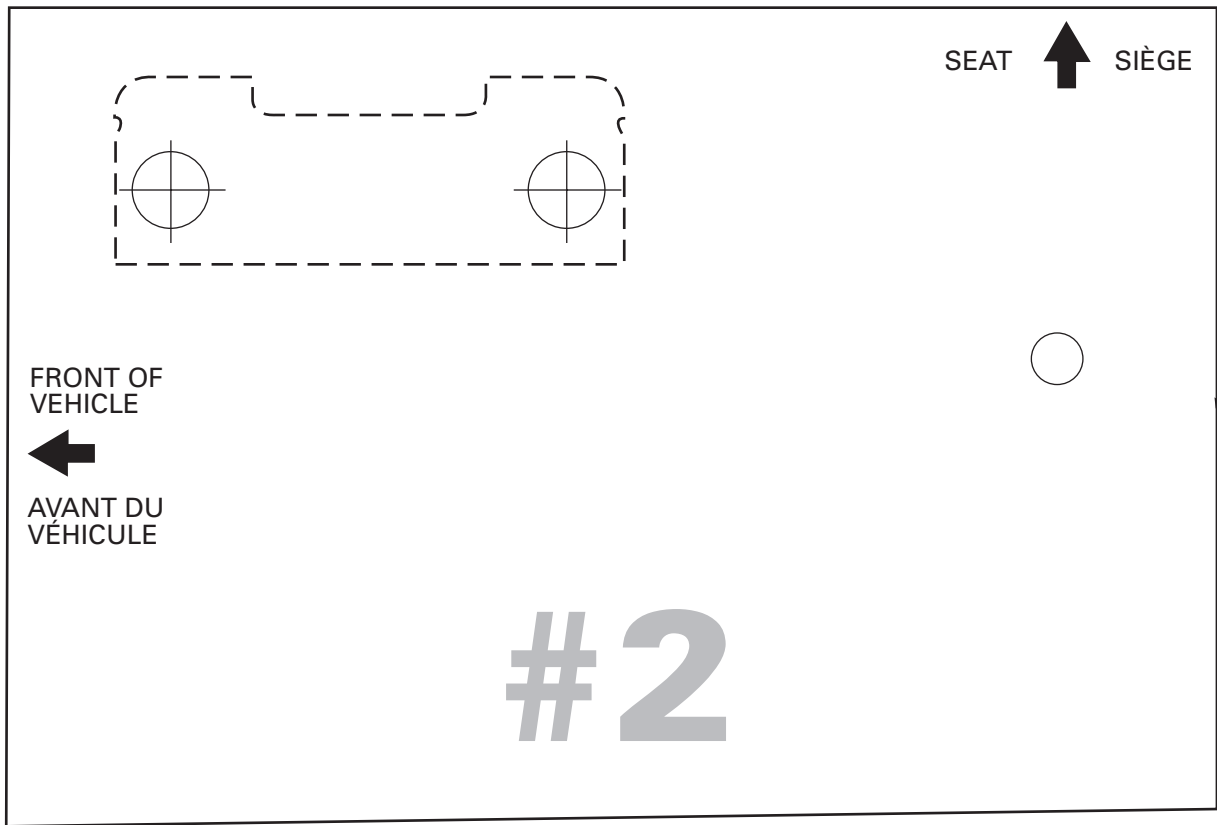
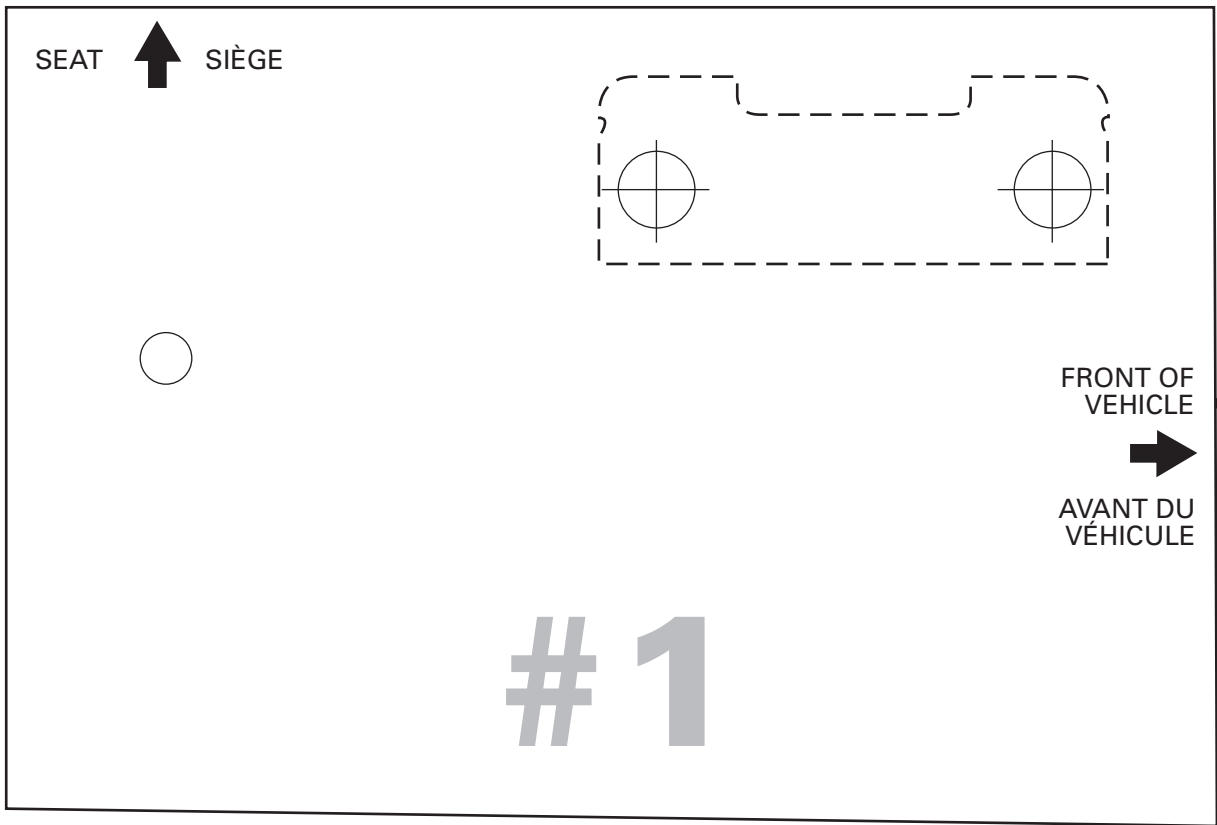
**NOTE:** Rivets are installed by the inside of vehicle. Reinstall mouldings.

## Seat Belt Installation

Insert one end of seat belt **no. 2** in bracket. Install a pin **no. 4** at the end of seat belt.



Pull seat belt and jam pin in bracket.  
Repeat for other side.



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## 861 771 200

1.	510 003 759	Seat	Siège
2.	510 003 762	Seat belt	Courroie de siège
3.	518 145 700	Bracket (2)	Support (2)
4.	517 166 100	Pin (2)	Goupille (2)
5.	390 402 400	Rivet (4)	Rivet (4)