Subsection 01 (SERVICE TOOLS)

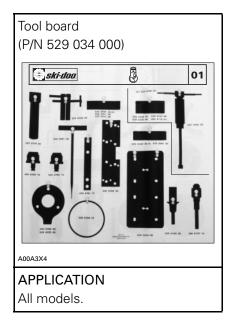
SERVICE TOOLS

This is a list of tools to properly service Ski-Doo snowmobiles. The list includes both the mandatory tools and the optional tools that are ordered separately. The list of Service Products, both mandatory and optional, are not part of any kit and must all be ordered separately. If you need to replace or add to your tool inventory these items can be ordered through the regular parts channel.

Following mention points out new tool:

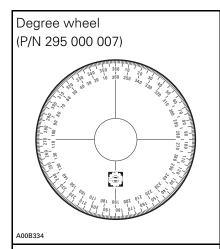
Subsection 01 (SERVICE TOOLS)

WORKSHOP — MANDATORY SERVICE TOOLS



Subsection 01 (SERVICE TOOLS)

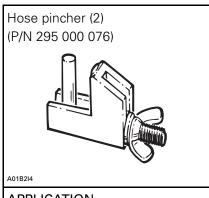
ENGINE — MANDATORY SERVICE TOOLS



APPLICATION

All rotary valve engines.

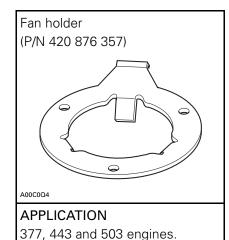
NOTE: Only the P/N has been changed. This degree wheel is identical to the P/N 414 352 900.



APPLICATION

All vehicles.

NOTE: Only the P/N has been changed. This hose pincher is identical to the P/N 529 009 900.

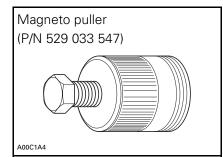






APPLICATION

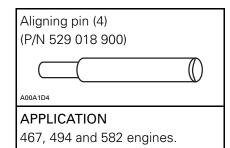
All engines except 247.

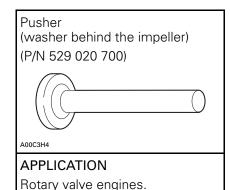


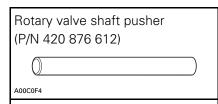
APPLICATION

All engines except 247.

NOTE: The previous extractor (P/N 529 022 500) can be upgraded by replacing the screw with the new one (P/N 529 035 549).

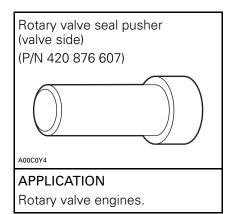






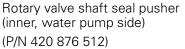
APPLICATION

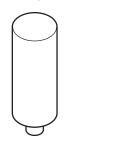
Rotary valve engines with a 10 mm impeller shaft.



Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — MANDATORY SERVICE TOOLS



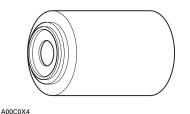


APPLICATION

A00C374

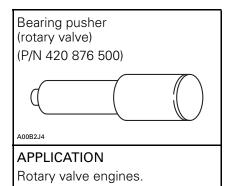
Rotary valve engines, 1991 and newer with a 10 mm impeller shaft.

Rotary valve shaft seal pusher (outer, water pump side) (P/N 420 877 050)



APPLICATION

Rotary valve engines.





APPLICATION

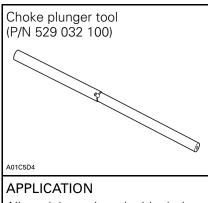
All engines.

Fuel and oil system leak tester kit (P/N 529 033 100)

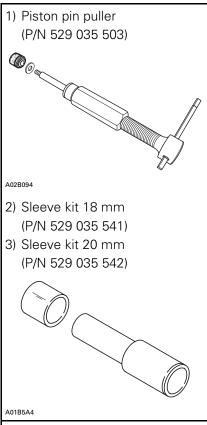


APPLICATION

All models.



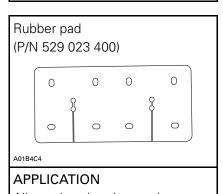
All models equipped with chokes.



APPLICATION

- 1) All engines.
- 2) 277, 443, 503 and 809 engine.
- 3) 670 engine.

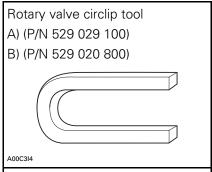
NOTE: The previous piston pin puller (P/N 529 029 000) can be upgraded by adding protector (P/N 529 035 513) and replacing the locating sleeve and expansion sleeve with appropriate sleeve kit.



All cageless bearing engines.

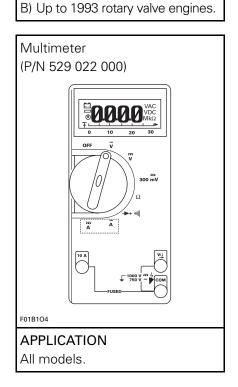
Subsection 01 (SERVICE TOOLS)

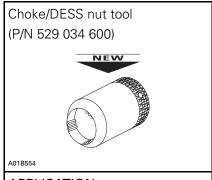
ENGINE (continued) — MANDATORY SERVICE TOOLS



APPLICATION

A) 1994 and on rotary valve engines.





APPLICATION

All models equipped with a choke and/or a DESS.

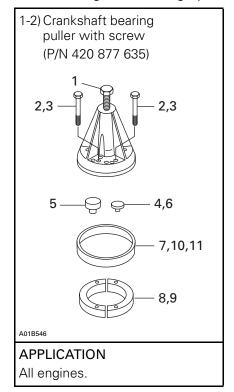
NOTE: This tool replaces choke nut tool (P/N 529 032 200).



Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

The following tools are highly recommended to optimize your basic tool kit and reduce repair time.



_		'
1)	Screw (M16 x 1.5 x 150)	(P/N 420 940 755)
2)	Screw M8 x 40 (4)	(P/N 420 840 681)
3)	Screw M8 x 70 (4)	(P/N 420 841 201)
4)	Crankshaft protector 247 engine.	(P/N 420 976 890)
5)	Crankshaft protector PTO All engines except 247.	(P/N 420 876 552)
6)	Crankshaft protector MAG All engines except 247.	(P/N 420 876 557)
7)	Puller ring Use with half rings (P/N 420 977 4	(P/N 420 977 490) 75 or 420 276 025).
8)	Half ring (2) For 72 mm O.D. bearings.	(P/N 420 977 475)
9)	Half ring For 62 mm O.D. bearings.	(P/N 420 276 025)
10)	Puller ring For half rings (P/N 420 977 479).	(P/N 420 977 494)
11)	Half ring For 80 mm O.D. bearings.	(P/N 420 977 479)

Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

Piston circlip installer A) (P/N 529 035 561) 18 mm

B) (P/N 529 035 562) 20 mm





APPLICATION

A) All engines except 670.

NOTE: This tool replaces circlip installer (P/N 529 016 900).

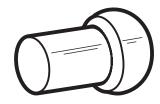
B) 670 engine.

NOTE: This tool replaces circlip installers (P/N 529 035 562 and 290

877 016).

Piston pin/connecting rod bearing centering tool (P/N 529 009 100)

NOTE: New diameter is 9.65 mm (0.380'').



A01R1R4

APPLICATION

All engines except cageless and 670 engines.

Ring compressor

- A) (P/N 420 876 090) (62 mm)
- B) (P/N 420 876 974) (69.5 mm)
- C) (P/N 420 876 970) (72 mm)
- D) (P/N 420 876 972) (76 mm)
- E) (P/N 420 876 975) (67.5 mm)
- F) (P/N 529 030 800) (78 mm)



APPLICATION

- A) 377 engine.
- B) 467 and 494 engines.
- C) 503, 253 and 536 engines.
- D) 582, 583 and 643 engines.
- E) 443 and 447 engines.
- F) 670 engine.

Magneto coil centering ring (P/N 420 876 922)



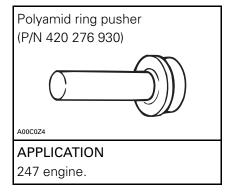
APPLICATION

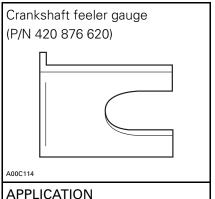
All engines with Nippondenso CDI (160 W).

Seal protector sleeve (P/N 420 276 900) (MAG)

APPLICATION

247 engine.

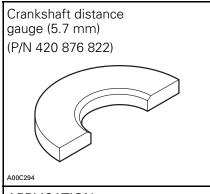




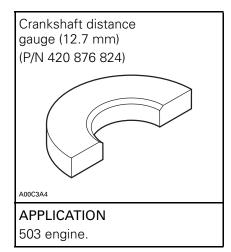
377, 443, 447 and 503 engines.

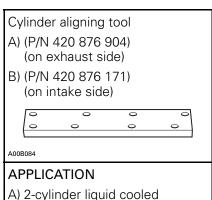
Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

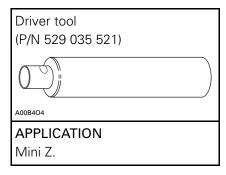


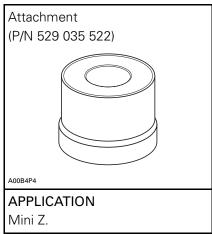


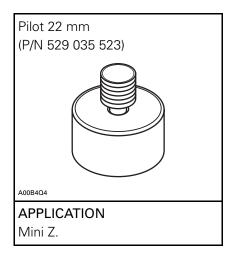


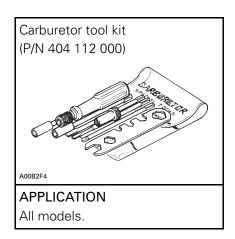


B) 2-cylinder fan cooled engines.

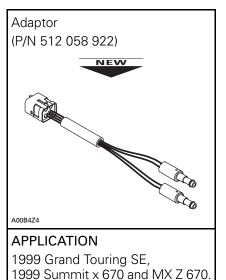








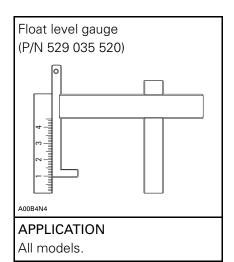


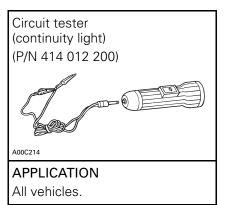


engines.

Subsection 01 (SERVICE TOOLS)

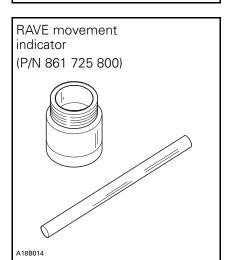
ENGINE (continued) — RECOMMENDED SERVICE TOOLS

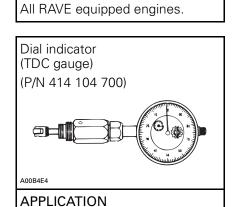






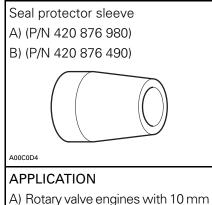






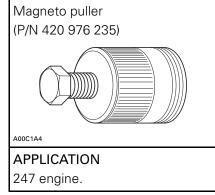
APPLICATION

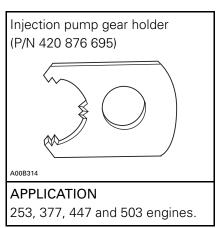
All engines.



A) Rotary valve engines with 10 mm shaft.

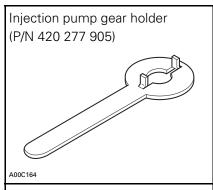
B) Rotary valve engines with 12 mm shaft.



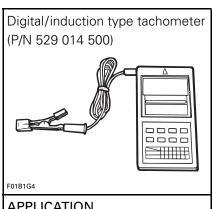


Subsection 01 (SERVICE TOOLS)

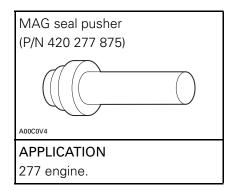
ENGINE (continued) — RECOMMENDED SERVICE TOOLS

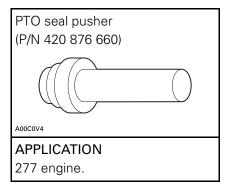


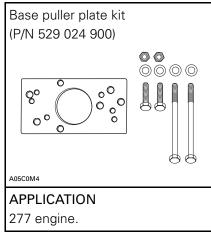
APPLICATIONAll liquid cooled engines.

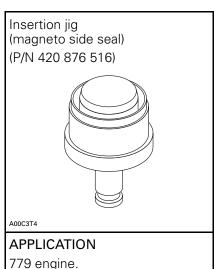


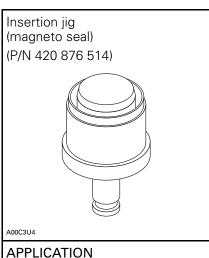
APPLICATION All engines.



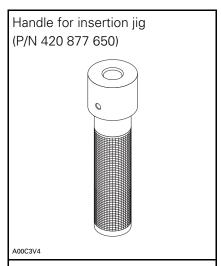








APPLICATION 454, 494, 599, 670, 699 and 809 engines.



APPLICATION454, 494, 599, 670, 699, 779 and 809 engines.

Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — **RECOMMENDED SERVICE TOOLS**



APPLICATION

All models except CK3 series.

NOTE: This tool replaces exhaust spring installer/remover (P/N 529 028 100).

Exhaust spring installer/remover (P/N 529 035 400)



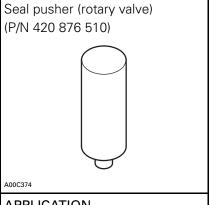
APPLICATION

CK3 series.

Rotary valve seal and shaft pusher (P/N 420 876 605)

APPLICATION

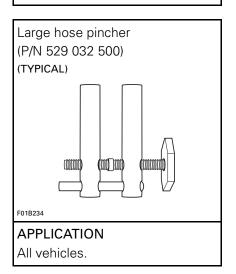
Rotary valve engines 1990 models and older.



APPLICATION

All rotary valve shaft seals with a 12 mm I.D.

Rotary valve shaft pusher (P/N 420 876 610) A00C0F4 **APPLICATION** All rotary valve engines with 12 mm shaft.

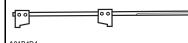


Subsection 01 (SERVICE TOOLS)

TRANSMISSION — MANDATORY SERVICE TOOLS

Transmission alignment bar

- A) (P/N 529 026 900)
- B) (P/N 529 030 000)
- C) (P/N 529 035 586)
- D) (P/N 529 026 700)
- E) (P/N 529 035 530)
- F) (P/N 529 035 545)
- G) (P/N 529 031 000)
- H) (P/N 529 035 527)
- I) (P/N 529 035 572)



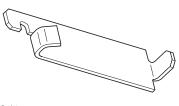
APPLICATION

- A) Tundra II LT/R.
- B) S-Series with Bombardier Lite.
- C) S-Series with Bombardier Lite and RFR.
- D) F-Series and S-Series with TRA.
- E) S-Series with TRA and RER.
- F) Skandic WT.
- G) Skandic WT LC/SWT.
- H) CK3 series except Mach Z series.
- I) Mach Z series.

Spring scale hook (long)

- A) (P/N 529 006 500)
- B) (P/N 529 030 900)
- C) (P/N 529 035 557)

(TYPICAL)

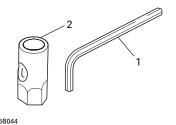


A00B4A4

APPLICATION

- A) Tundra II LT.
- B) F-Series and S-Series (1995) and newer).
- C) CK3 without RER.

Drive belt tension adjuster tool (P/N 529 008 700)



APPLICATION

All vehicles except Élan, Tundra II and Skandic WT.

Parts included:

- 1) Hex. wrench (P/N 420 876 730)
- 2) Socket wrench (P/N 529 015 000)

Pulley spring compressor (P/N 529 035 524)



APPLICATION

All models.

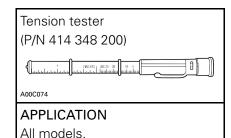
NOTE: This tool has Acme threads and replaces spring compressor (P/N 529 018 600).

Driven pulley spring compressor (P/N 529 035 300)



APPLICATION

Tundra R.



Countershaft bearing installer (P/N 529 030 200)

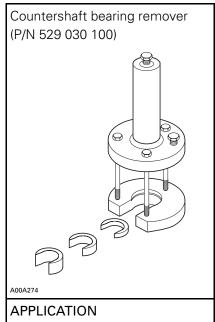


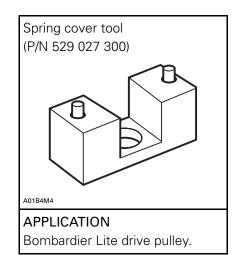
APPLICATION

S-Series and F-Series.

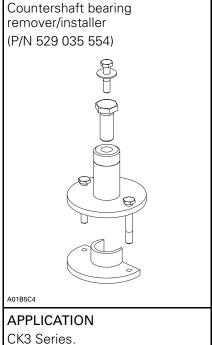
Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — MANDATORY SERVICE TOOLS





S-Series and F-Series.

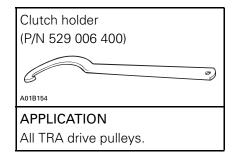


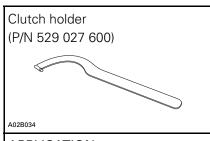
Countershaft bearing

Subsection 01 (SERVICE TOOLS)

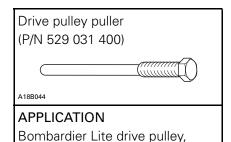
TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

The following tools are highly recommended to optimize your basic tool kit and reduce repair time.





APPLICATIONBombardier Lite drive pulley.



except Élan.

Forks (3) (P/N 529 005 500)

APPLICATION

All vehicles equipped with a TRA drive pulley.

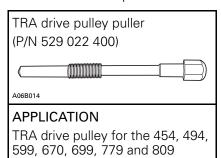


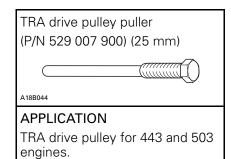
APPLICATION
All vehicles except Élan, Tundra series, Skandic WT series, and all vehicles with RER.



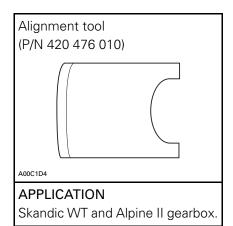
APPLICATIONS and CK3 series with RER.







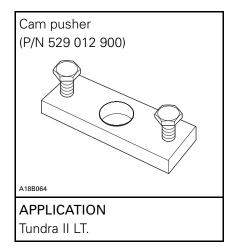
engines.

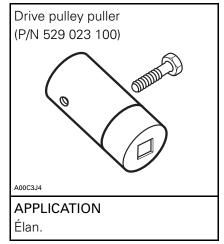


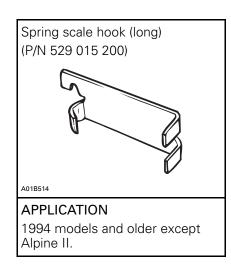


Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

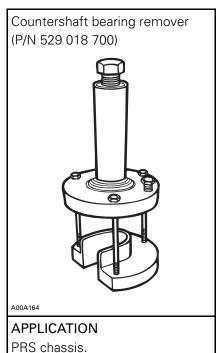


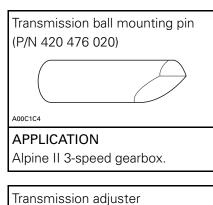


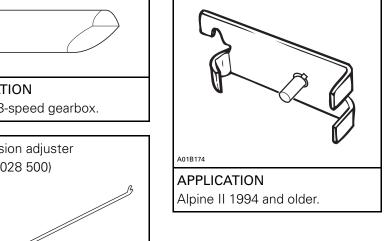


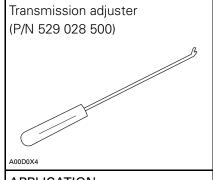
Spring scale hook (short)

(P/N 529 006 500)





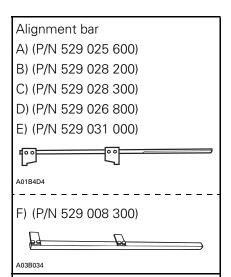




APPLICATION F-Series equipped with "twist shifter" reverse transmission.

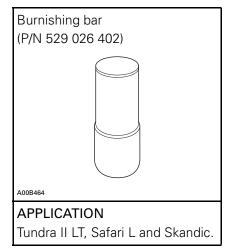
Subsection 01 (SERVICE TOOLS)

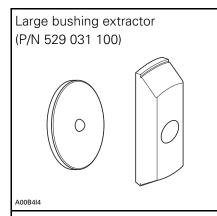
TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



APPLICATION

- A) PRS chassis.
- B) Alpine II.
- C) Élan.
- D) Safari L.
- E) Skandic WT 1996.
- F) Scout.

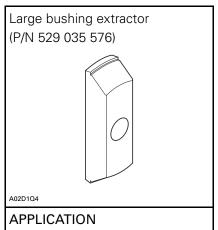




APPLICATION

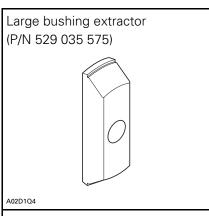
All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

NOTE: Use this tool only with former puller (P/N 529 018 600) that has regular threads.



All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

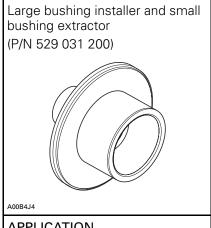
NOTE: Use this tool only with new puller (P/N 529 035 524) that has Acme threads.



APPLICATION

S-Series with RER.

NOTE: Use this tool only with new puller (P/N 529 035 524) that has Acme threads.

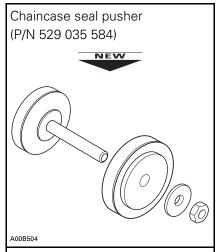


APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



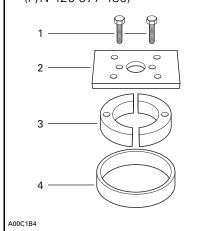
APPLICATION

S, F, CK3 and ZX Series.

NOTE: This tool replaces chaincase upper seal pusher (P/N 529 032 300).

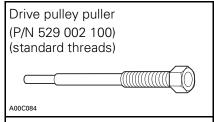
3-speed transmission bearing extractor

- 1) Screw M8 x 25 (2) (P/N 222 082 565)
- 2) Plate
- 3) Half ring (2) (P/N 420 876 330)
- 4) Ring (P/N 420 977 480)



APPLICATION

Alpine II 3-speed transmission.



APPLICATION

Square shaft, standard (SAE) threads.

TRA drive pulley puller (27 mm) (P/N 529 010 100)



A18B044

APPLICATION

TRA drive pulley (27 mm) shaft except 454, 670 and 779 engines.

Drive pulley puller
(P/N 860 414 200)
(square shaft metric)
Consists of:

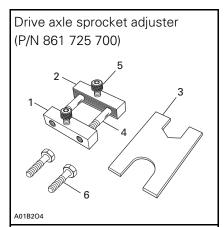
529 003 000

529 002 800

A000095

APPLICATION

Square shaft, metric threads drive pulley.



APPLICATION

All vehicles except Élan.

Parts included in the kit:

- 1) Block with threads (P/N 529 010 700)
- 2) Block without threads (P/N 529 010 800)
- 3) Plate (P/N 529 010 600)
- 4) Bolt M10 (2) (P/N 222 007 565)
- 5) Allen screw M8 (2) (P/N 222 983 065)
- 6) Screw M8 (2) (P/N 222 082 565)

NOTE: When the tool is to be used between tunnel and sprocket use screw M8.

Transmission adjuster
(P/N 529 030 300)

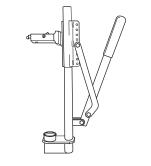
APPLICATION

Vehicles equipped with "push-pull shifter" reverse transmission.

Subsection 01 (SERVICE TOOLS)

SUSPENSION — MANDATORY SERVICE TOOLS

Shock spring removal kit (P/N 529 035 504) Replacement clevis pin: (P/N 414 528 400)



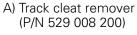
APPLICATION

All suspensions with coil spring.

NOTE: The previous shock spring removal kit (P/N 529 027 100) can be upgraded by replacing the stopper with a wider stopper (P/N 529 035 551).

Subsection 01 (SERVICE TOOLS)

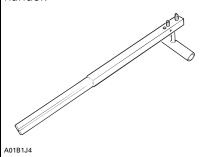
SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



Pins

(P/N 529 008 204)

NOTE: Pins can be rotated 180° depending on whether the tool is used by a left-hander or right-hander.

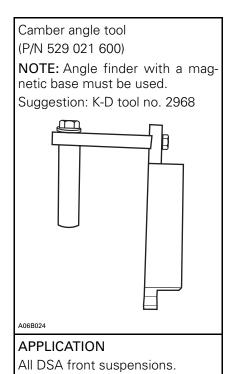


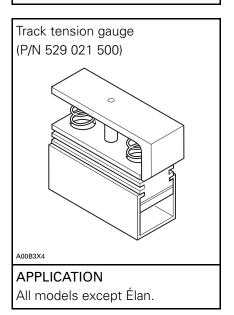
B) Track cleat remover

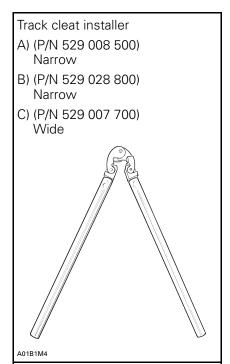


APPLICATION

- A) 1993 and older.
- B) 1994 and newer except Élan and Tundra II.

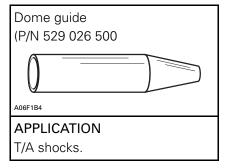






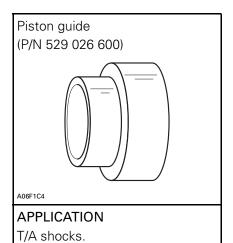
APPLICATION

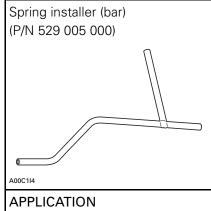
- A) 1993 and older.
- B) 1994 and newer.
- C) 1992 and older with wide cleat opening.

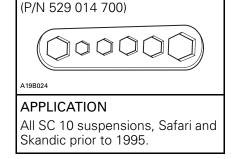


Subsection 01 (SERVICE TOOLS)

SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



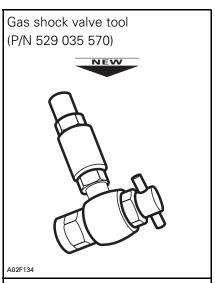


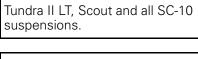


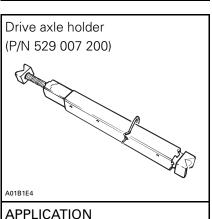
Suspension adjustment wrench

Hexagonal wrench

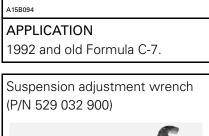
(P/N 529 017 100)



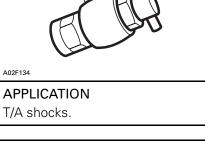




All models.

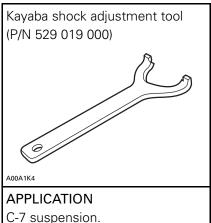


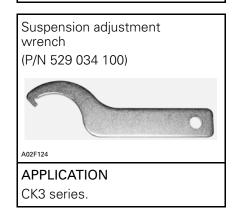
0)

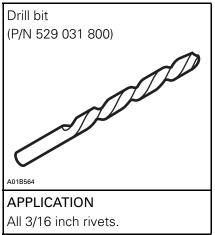




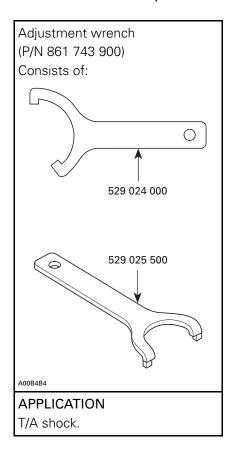
Arm suspension.







SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



Subsection 01 (SERVICE TOOLS)

VEHICLES — RECOMMENDED SERVICE TOOLS

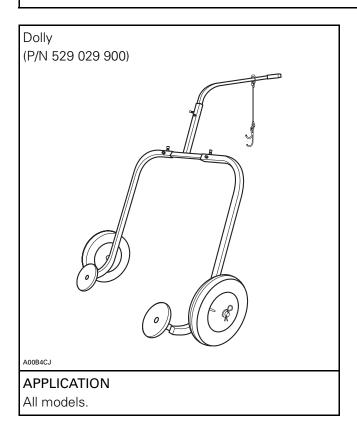
Protective mat (P/N 529 030 600)

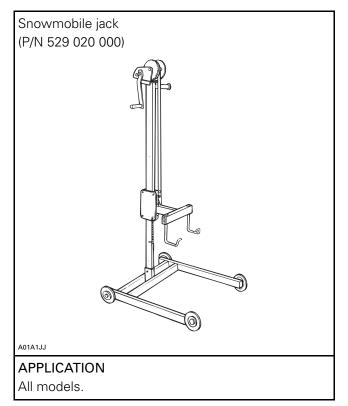


A01B45W

APPLICATION

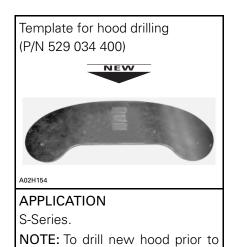
All vehicles.





Subsection 01 (SERVICE TOOLS)

VEHICLES (continued) — RECOMMENDED SERVICE TOOLS



Flexible spout for oil container (P/N 414 837 300)

F04B044

APPLICATION
All models.

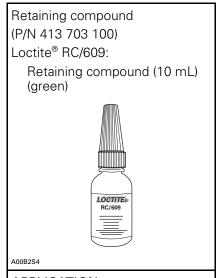
install meters.

SERVICE PRODUCTS

MANDATORY SERVICE PRODUCTS

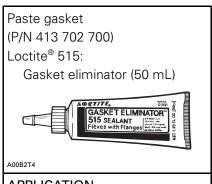
Loctite® is a trademarks of Loctite Corporation.

Dow Corning® is a trademarks of Dow Corning Corporation.



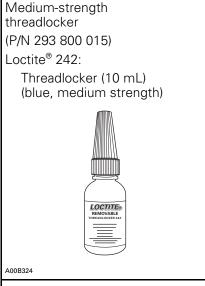
APPLICATION

Used for retaining bushings, bearings in slightly worn housing or on shaft.



APPLICATION

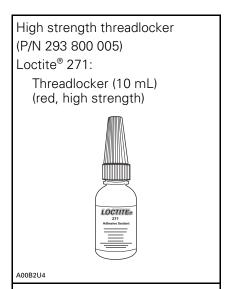
Crankcase halves, transmission and gearbox mating surfaces.



APPLICATION

Flywheel nut, crankcase studs,

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 703 000.



APPLICATION

Fasteners and studs up to 1 in diameter.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 707 400.

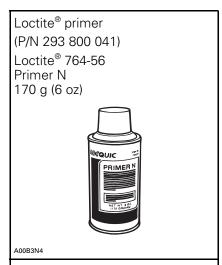


APPLICATION

Clean mating surfaces of cylinders and crankcase. Remove carbon in combustion chambers.

Subsection 02 (SERVICE PRODUCTS)

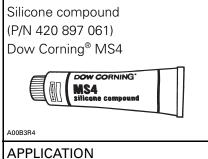
MANDATORY SERVICE PRODUCTS (continued)



APPLICATION

To prepare mating surfaces before applying paste gasket, retaining compound or threadlockers.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 708 100.



Lubricate pawl and pawl lock of rewind starter.

Subsection 02 (SERVICE PRODUCTS)

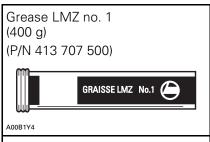
RECOMMENDED SERVICE PRODUCTS



APPLICATION

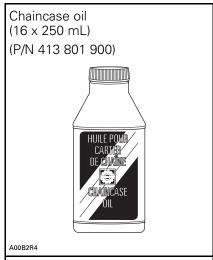
On all electric connections. High tension coil and spark plug connections. Connector housings, etc.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 701 700.



APPLICATION

Mainly used between regulators or rectifiers and upper column to transfer the heat build-up and to assure a good ground.



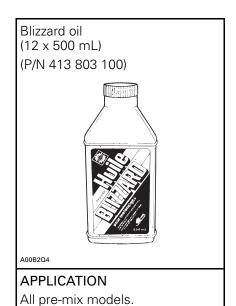
APPLICATION

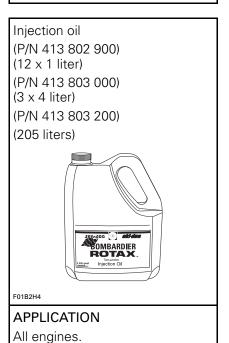
Chaincase lubricant on all fancooled models except Skandic WT series.



APPLICATION

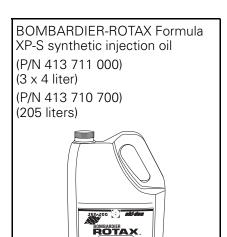
Chaincase lubricant on all liquidcooled models and Skandic WT series.





Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)



APPLICATION

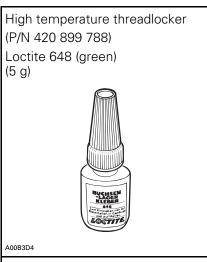
All engines.

BOMBARDIER-ROTAX Formula XP-S synthetic injection oil (P/N 413 710 500) (12 x 1 liter) F01B2G4

APPLICATION

All models.

Pipe sealant (P/N 413 702 300) Loctite 592 (50 mL) Ø€*TITE*. A00B2W4 **APPLICATION** Engine plugs and senders.



APPLICATION

For RAVE valve rod distance nut.



APPLICATION

Unpainted surfaces of driven pulley countershaft.

Synthetic grease (400 g) (P/N 413 711 500)



A01B574

APPLICATION

For idler bearings, ski legs, leaf spring cushion pads, seal interior lips, rear hub bearings, bogie wheels, countershaft bearings,

Storage oil (350 g spray can) $(12 \times 350 g)$ (P/N 496 014 100)



A02B054

APPLICATION

All models.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)





A00B3K4

APPLICATION

Engine, chaincase and any greasy surfaces.

Plastic & vinyl cleaner (P/N 413 711 200) 6 x 1 L



00B4V4

APPLICATION

Hood, bottom pan and seat.

Parts cleaner (P/N 413 711 809) 320 g



A00B4X4

APPLICATION

Engine crankcase joining surfaces, pulleys and any greasy surfaces.

NOTE: This product replaces Loctite Safety solvent (P/N 413 708 200).

Gel instant adhesive (P/N 413 708 300) Loctite 454-40 20 g (.70 oz)



A00B3O4

APPLICATION

Isolating foam and rubber strip.

Tough adhesive (P/N 413 408 300)
Loctite Black Max 38004
3 mL (.10 oz)

APPLICATION

Shifter boot or grip.

Stripped threads repair kit (P/N 413 708 600)
Loctite 81668
Form-A-thread 81668

APPLICATION

Repair damaged threads of grade 5 (SAE) or 8.8 (metric) maximum. Do not use in applications where temperatures will exceed 149°C (300°F) or on critical assemblies.

Paint for frame touch-up (P/N 413 401 000) Black semi-gloss (spray can)



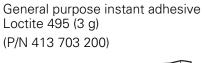
A00B3H4

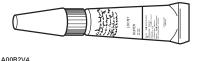
APPLICATION

All models with a black frame.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)





APPLICATION

Rubber to metal bonding and most hard plastic.

High temperature RTV sealant Ultra Copper (P/N 413 710 300) Loctite 17914 (80 mL)

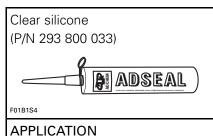


APPLICATION All models.

A02B044

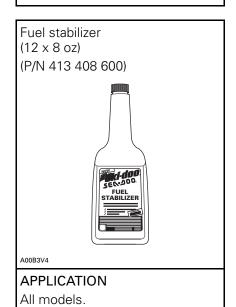
Bombardier cleaner
(P/N 293 110 001) (400 g)
(P/N 293 110 002) (4 L)

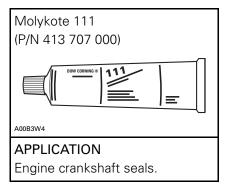
BOMBARDIER

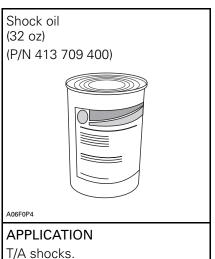


All models.

All models to seal bottom pan.









APPLICATION
Steering ball joints on all models.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)

