Subsection 01 (SERVICE TOOLS)

SERVICE TOOLS

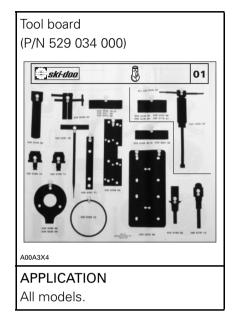
This is a list of tools to properly service Ski-Doo snowmobiles. The list includes both the mandatory tools and the optional tools that are ordered separately. The list of Service Products, both mandatory and optional, are not part of any kit and must all be ordered separately. If you need to replace or add to your tool inventory these items can be ordered through the regular parts channel.

Following mention points out new tool: ______



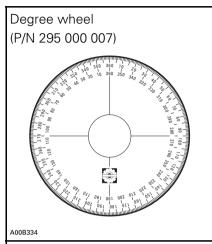
Subsection 01 (SERVICE TOOLS)

WORKSHOP — MANDATORY SERVICE TOOLS



Subsection 01 (SERVICE TOOLS)

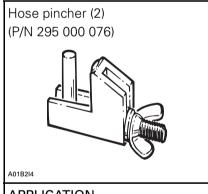
ENGINE — MANDATORY SERVICE TOOLS



APPLICATION

All rotary valve engines.

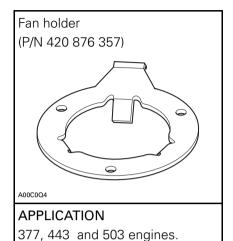
NOTE: Only the P/N has been changed. This degree wheel is identical to the P/N 414 352 900.

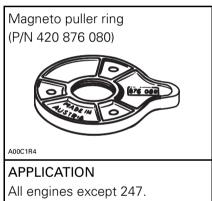


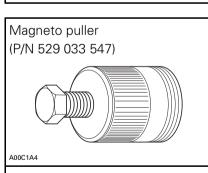
APPLICATION

All vehicles.

NOTE: Only the P/N has been changed. This hose pincher is identical to the P/N 529 009 900.



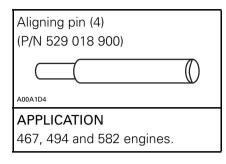


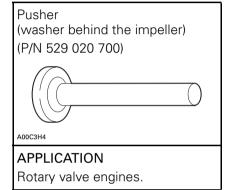


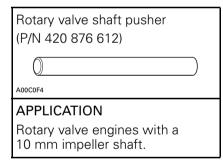
APPLICATION

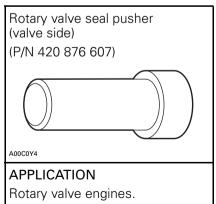
All engines except 247.

NOTE: The previous extractor (P/N 529 022 500) can be upgraded by replacing the screw with the new one (P/N 529 035 549).



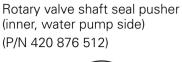


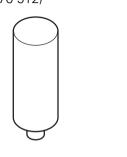




Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — MANDATORY SERVICE TOOLS

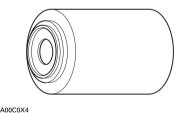




APPLICATION

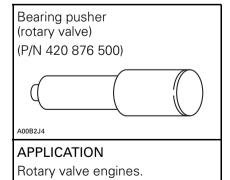
Rotary valve engines, 1991 and newer with a 10 mm impeller shaft.

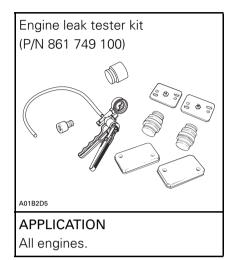
Rotary valve shaft seal pusher (outer, water pump side) (P/N 420 877 050)



APPLICATION

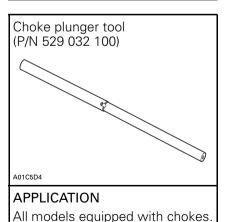
Rotary valve engines.

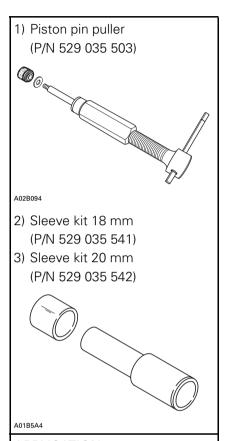






All models.

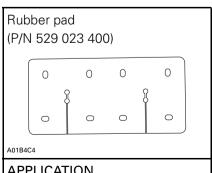




APPLICATION

- 1) All engines.
- 2) 277, 443, 503 and 809 engine.
- 3) 670 engine.

NOTE: The previous piston pin puller (P/N 529 029 000) can be upgraded by adding protector (P/N 529 035 513) and replacing the locating sleeve and expansion sleeve with apropriate sleeve kit.

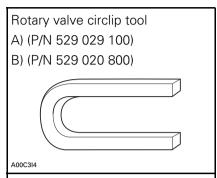


APPLICATION

All cageless bearing engines.

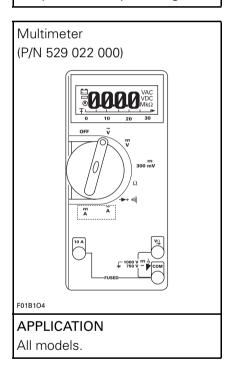
Subsection 01 (SERVICE TOOLS)

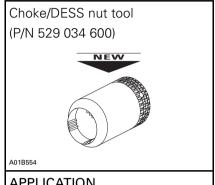
ENGINE (continued) — MANDATORY SERVICE TOOLS



APPLICATION

- A) 1994 and on rotary valve engines.
- B) Up to 1993 rotary valve engines.





APPLICATION

All models equipped with a choke and/or a DESS.

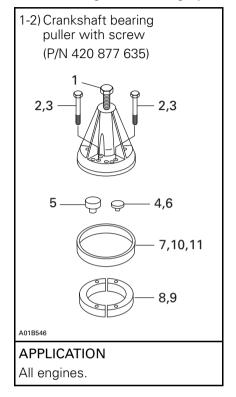
NOTE: This tool replaces choke nut tool (P/N 529 032 200).



Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

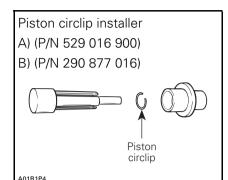
The following tools are highly recommended to optimize your basic tool kit and reduce repair time.



The state of the s		
1) Screw (M16 x 1.5 x 150)	(P/N 420 940 755)
2) Screw M8 x 40 (4)	(P/N 420 840 681)
3) Screw M8 x 70 (4)	(P/N 420 841 201)
4) Crankshaft protector 247 engine.	(P/N 420 976 890)
5) Crankshaft protector PTO All engines except 247.	(P/N 420 876 552)
6) Crankshaft protector MAG All engines except 247.	(P/N 420 876 557)
7) Puller ring Use with half rings (P/N 420 977 4	(P/N 420 977 490) .75 or 420 276 025).
8) Half ring (2) For 72 mm O.D. bearings.	(P/N 420 977 475)
9) Half ring For 62 mm O.D. bearings.	(P/N 420 276 025)
10) Puller ring For half rings (P/N 420 977 479).	(P/N 420 977 494)
11) Half ring For 80 mm O.D. bearings.	(P/N 420 977 479)

Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

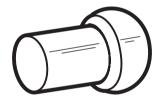


APPLICATION

- A) All engines except 670.
- B) 670 engine.

Piston pin/connecting rod bearing centering tool (P/N 529 009 100)

NOTE: New diameter is 9.65 mm (0.380").



A01B1R4

APPLICATION

All engines except cageless and 670 engines.

Ring compressor

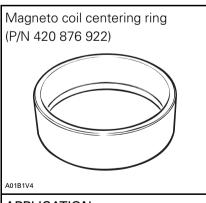
- A) (P/N 420 876 090) (62 mm)
- B) (P/N 420 876 974) (69.5 mm)
- C) (P/N 420 876 970) (72 mm)
- D) (P/N 420 876 972) (76 mm)
- E) (P/N 420 876 975) (67.5 mm)
- F) (P/N 529 030 800) (78 mm)



A01B1T4

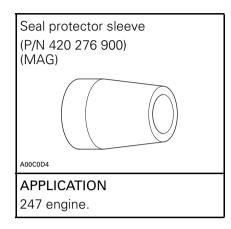
APPLICATION

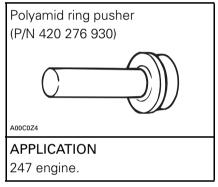
- A) 377 engine.
- B) 467 and 494 engines.
- C) 503, 253 and 536 engines.
- D) 582, 583 and 643 engines.
- E) 443 and 447 engines.
- F) 670 engine.

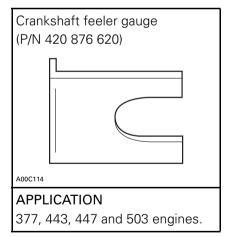


APPLICATION

All engines with Nippondenso CDI (160 W).

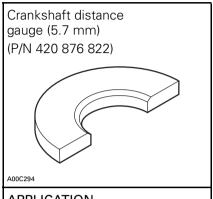




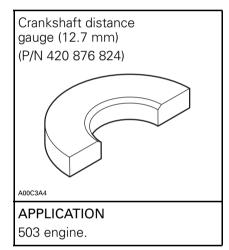


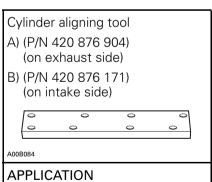
Subsection 01 (SERVICE TOOLS)

ENGINE (continued) — RECOMMENDED SERVICE TOOLS

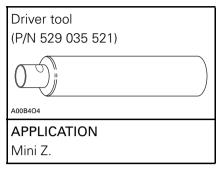




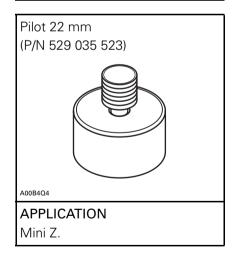


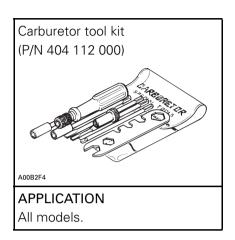


- A) 2-cylinder liquid cooled engines.
- B) 2-cylinder fan cooled engines.







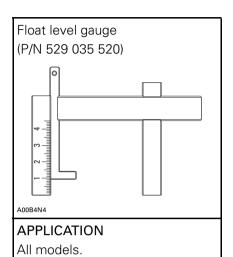


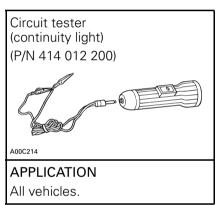




Subsection 01 (SERVICE TOOLS)

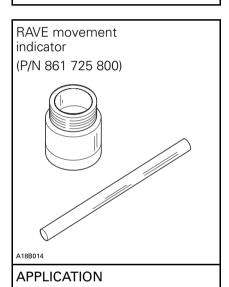
ENGINE (continued) — **RECOMMENDED SERVICE TOOLS**

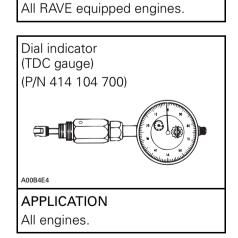


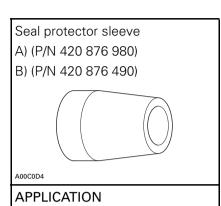






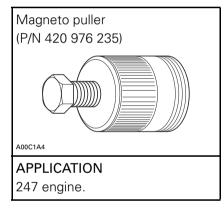


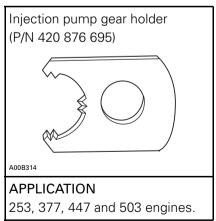




A) Rotary valve engines with 10 mm shaft.

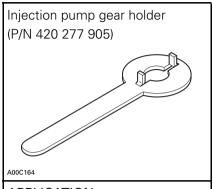
B) Rotary valve engines with 12 mm shaft.



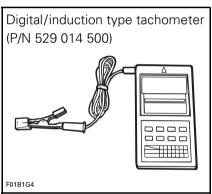


Subsection 01 (SERVICE TOOLS)

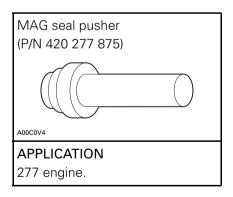
ENGINE (continued) — RECOMMENDED SERVICE TOOLS

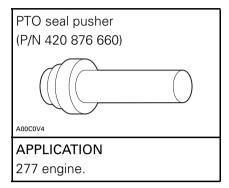


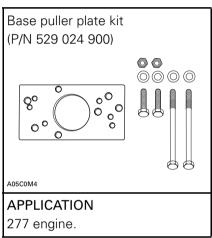
APPLICATIONAll liquid cooled engines.

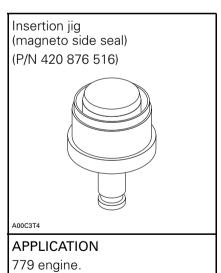


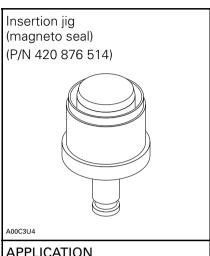
APPLICATION
All engines.



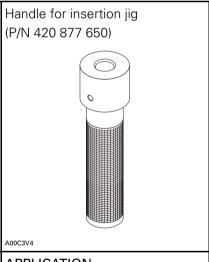








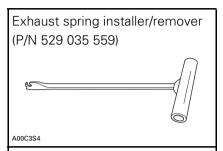
APPLICATION 454, 494, 599, 670, 699 and 809 engines.



APPLICATION 454, 494, 599, 670, 699, 779 and 809 engines.

Subsection 01 (SERVICE TOOLS)

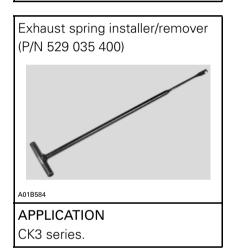
ENGINE (continued) — **RECOMMENDED SERVICE TOOLS**

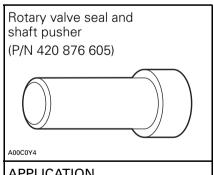


APPLICATION

All models except CK3 series.

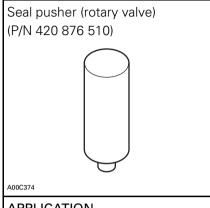
NOTE: This tool replaces exhaust spring installer/remover (P/N 529 028 100).





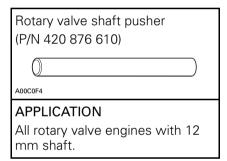
APPLICATION

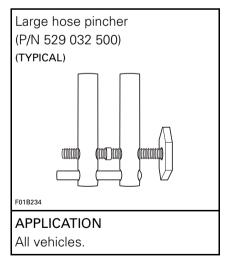
Rotary valve engines 1990 models and older.



APPLICATION

All rotary valve shaft seals with a 12 mm İ.D.



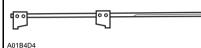


Subsection 01 (SERVICE TOOLS)

TRANSMISSION — MANDATORY SERVICE TOOLS

Transmission alignment bar

- A) (P/N 529 026 900)
- B) (P/N 529 030 000)
- C) (P/N 529 035 586)
- D) (P/N 529 026 700)
- E) (P/N 529 035 530)
- F) (P/N 529 035 545)
- G) (P/N 529 035 502)
- H) (P/N 529 035 527)
- I) (P/N 529 035 572)



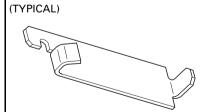
APPLICATION

- A) Tundra II LT/R.
- B) S-Series with Bombardier Lite.
- C) S-Series with Bombardier Lite and RER.
- D) F-Series and S-Series with TRA.
- E) S-Series with TRA and RER.
- F) Skandic WT.
- G) Skandic WT LC/SWT.
- H) CK3 series except Mach Z series.
- I) Mach Z series.

Spring scale hook (long) A) (P/N 529 006 500)

B) (P/N 529 030 900)

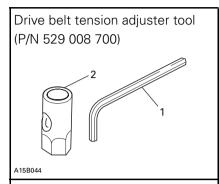
C) (P/N 529 035 557)



A00B4A4

APPLICATION

- A) Tundra II LT.
- B) F-Series and S-Series (1995 and newer).
- C) CK3 without RER.

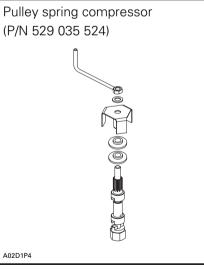


APPLICATION

All vehicles except Élan, Tundra II and Skandic WT.

Parts included:

- 1) Hex wrench (P/N 420 876 730)
- 2) Socket wrench (P/N 529 015 000)



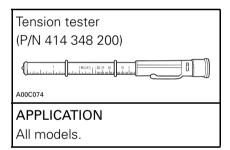
APPLICATION (1)

All models.

NOTE: This tool has Acme threads and replaces spring compressor (P/N 529 018 600).



APPLICATION Tundra R.



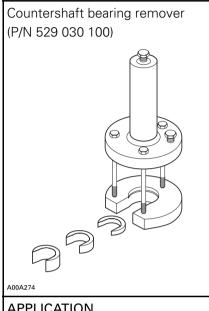


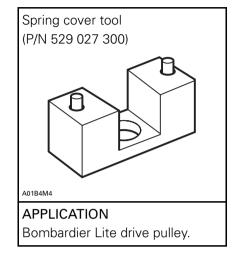
APPLICATION

S-Series and F-Series.

Subsection 01 (SERVICE TOOLS)

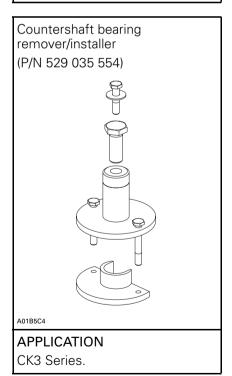
TRANSMISSION (continued) — MANDATORY SERVICE TOOLS





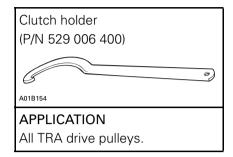
APPLICATION

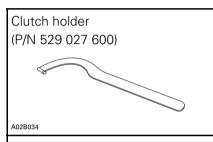
S-Series and F-Series.



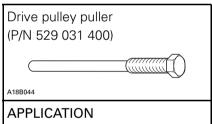
Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

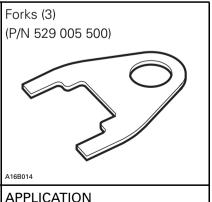




APPLICATIONBombardier Lite drive pulley.



Bombardier Lite drive pulley, except Élan.



All vehicles equipped with a TRA drive pulley.



APPLICATION

All vehicles except Élan, Tundra series, Skandic WT series, and all vehicles with RER.

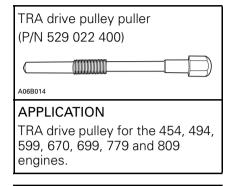


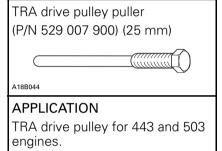


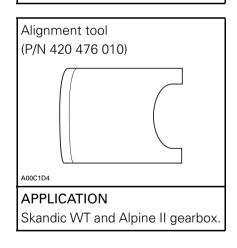
Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS

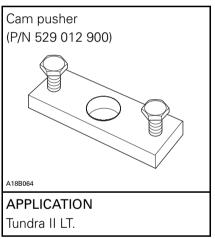
The following tools are highly recommended to optimize your basic tool kit and reduce repair time.

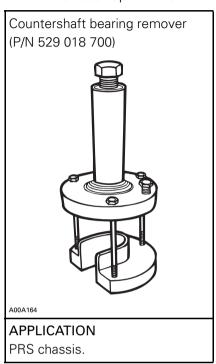


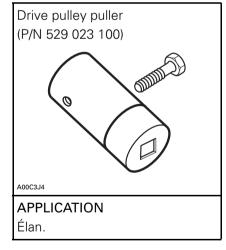


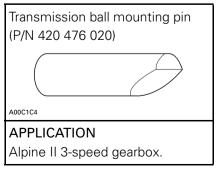






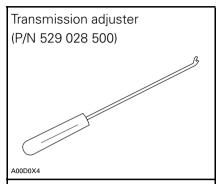






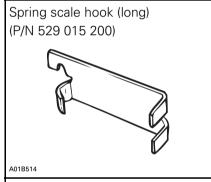
Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



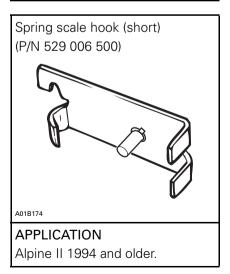
APPLICATION

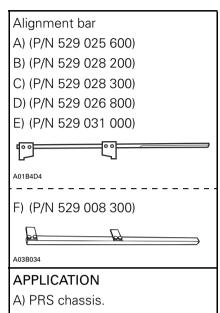
F-Series equipped with "twist shifter" reverse transmission.



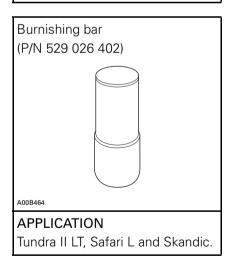
APPLICATION

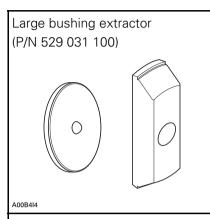
1994 models and older except Alpine II.





- B) Alpine II.
- C) Élan.
- D) Safari L.
- E) Skandic WT 1996.
- F) Scout.

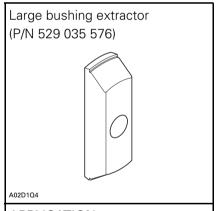




APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

NOTE: Use this tool only with former puller (P/N 529 018 600) that has regular threads.



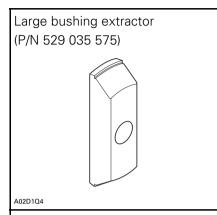
APPLICATION

All models except Tundra/R, Skandic WT/SWT/WT LC and S-Series with RER.

NOTE: Use this tool only with new puller (P/N 529 035 524) that has Acme threads.

Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



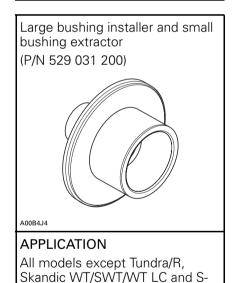
APPLICATION

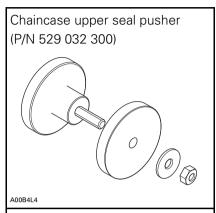
S-Series with RER.

NOTE: Use this tool only with new puller (P/N 529 035 524) that

has Acme threads.

Series with RER.



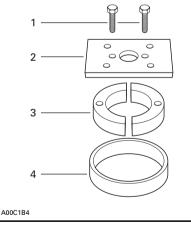


APPLICATION

S and F-Series.

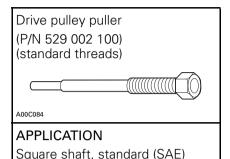
3-speed transmission bearing extractor

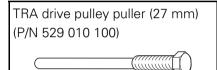
- 1) Screw M8 x 25 (2) (P/N 222 082 565)
- 2) Plate
- 3) Half ring (2) (P/N 420 876 330)
- 4) Ring (P/N 420 977 480)



APPLICATION

Alpine II 3-speed transmission.



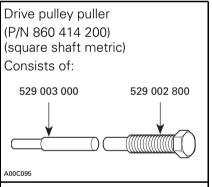


18B044

threads.

APPLICATION

TRA drive pulley (27 mm) shaft except 454, 670 and 779 engines.

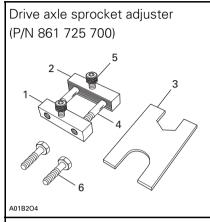


APPLICATION

Square shaft, metric threads drive pulley.

Subsection 01 (SERVICE TOOLS)

TRANSMISSION (continued) — RECOMMENDED SERVICE TOOLS



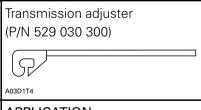
APPLICATION

All vehicles except Élan.

Parts included in the kit:

- 1) Block with threads (P/N 529 010 700)
- 2) Block without threads (P/N 529 010 800)
- 3) Plate (P/N 529 010 600)
- 4) Bolt M10 (2) (P/N 222 007 565)
- 5) Allen screw M8 (2) (P/N 222 983 065)
- 6) Screw M8 (2) (P/N 222 082 565)

NOTE: When the tool is to be used between tunnel and sprocket use screw M8.



APPLICATION

Vehicles equipped with "push-pull shifter" reverse transmission.

Subsection 01 (SERVICE TOOLS)

SUSPENSION — MANDATORY SERVICE TOOLS

Shock spring removal kit (P/N 529 035 504)
Replacement clevis pin: (P/N 414 528 400)



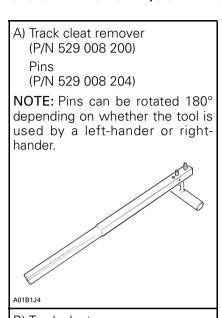
APPLICATION

All suspensions with coil spring.

NOTE: The previous shock spring removal kit (P/N 529 027 100) can be upgraded by replacing the stopper with a wider stopper (P/N 529 035 551).

Subsection 01 (SERVICE TOOLS)

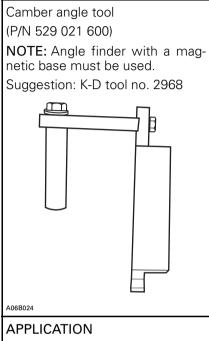
SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



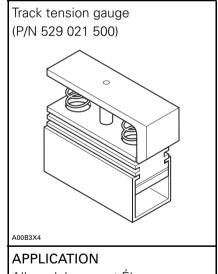


APPLICATION

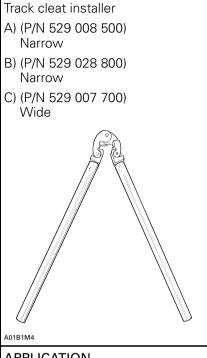
- A) 1993 and older.
- B) 1994 and newer except Élan and Tundra II.



All DSA front suspensions.

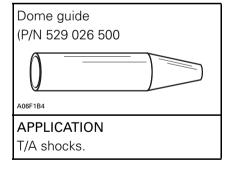


All models except Élan.



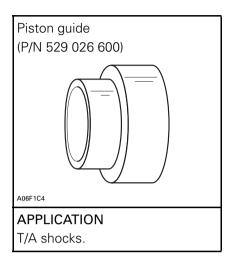
APPLICATION

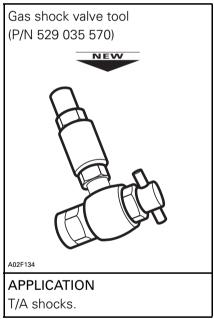
- A) 1993 and older.
- B) 1994 and newer.
- C) 1992 and older with wide cleat opening.

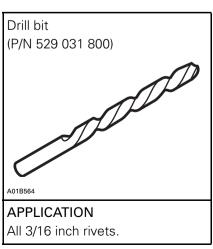


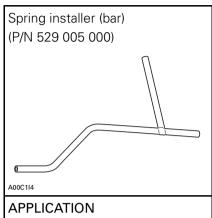
Subsection 01 (SERVICE TOOLS)

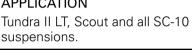
SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS

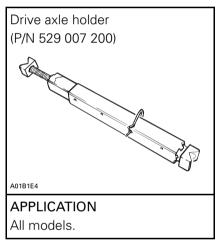


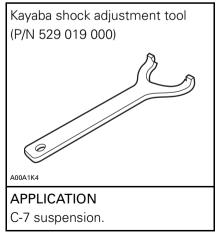


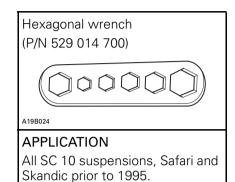


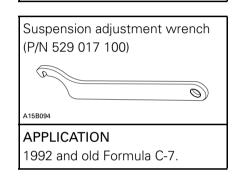


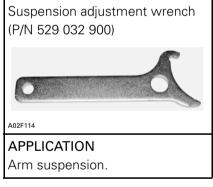


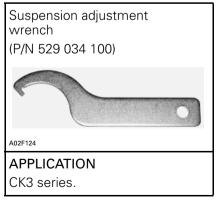






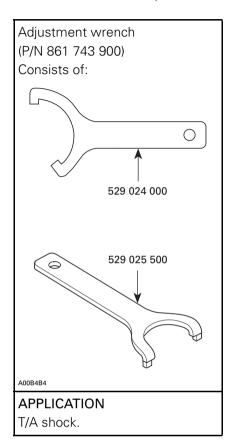






Subsection 01 (SERVICE TOOLS)

SUSPENSION (continued) — RECOMMENDED SERVICE TOOLS



VEHICLES — RECOMMENDED SERVICE TOOLS

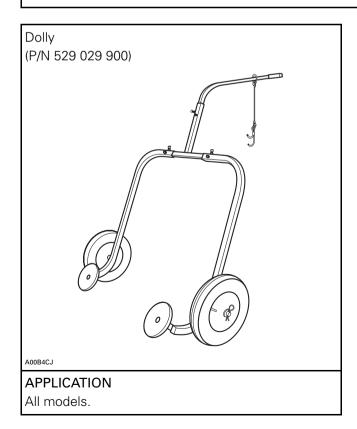
Protective mat (P/N 529 030 600)

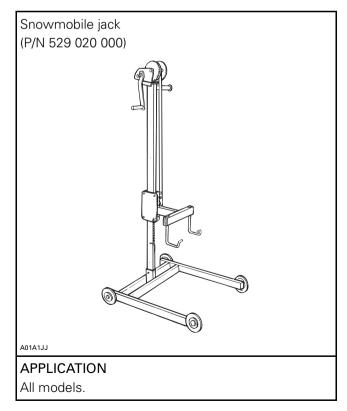


A01B45W

APPLICATION

All vehicles.

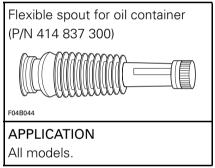




Subsection 01 (SERVICE TOOLS)

VEHICLES (continued) — RECOMMENDED SERVICE TOOLS



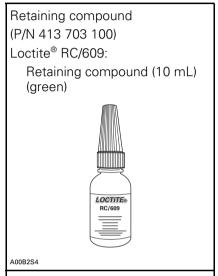


SERVICE PRODUCTS

MANDATORY SERVICE PRODUCTS

Loctite[®] is a trademarks of Loctite Corporation.

Dow Corning® is a trademarks of Dow Corning Corporation.



APPLICATION

Used for retaining bushings, bearings in slightly worn housing or on shaft.



APPLICATION

Crankcase halves, transmission and gearbox mating surfaces.



APPLICATION

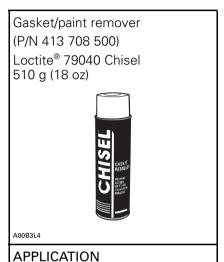
Flywheel nut, crankcase studs, etc.



APPLICATION

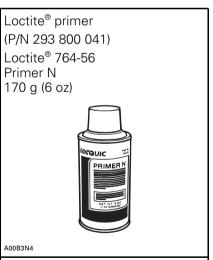
Fasteners and studs up to 1 in diameter.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 707 400.



AFFLICATION

Clean mating surfaces of cylinders and crankcase. Remove carbon in combustion chambers.



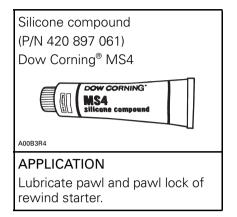
APPLICATION

To prepare mating surfaces before applying paste gasket, retaining compound or threadlockers.

NOTE: Only the P/N has been changed. This product is identical to the P/N 413 708 100.

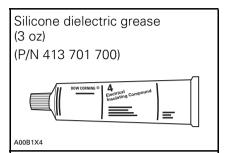
Subsection 02 (SERVICE PRODUCTS)

MANDATORY SERVICE PRODUCTS (continued)



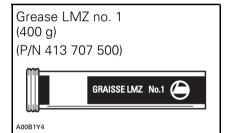
Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS



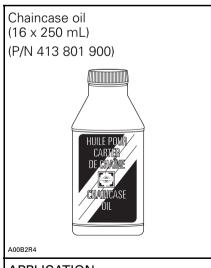
APPLICATION

On all electric connections. High tension coil and spark plug connections. Connector housings, etc.



APPLICATION

Mainly used between regulators or rectifiers and upper column to transfer the heat build-up and to assure a good ground.



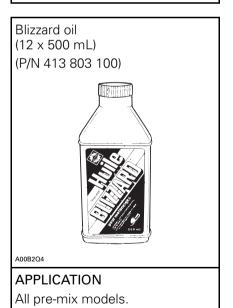
APPLICATION

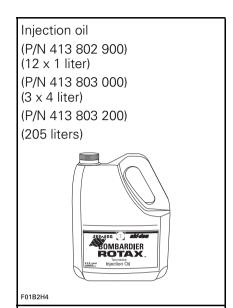
Chaincase lubricant on all fancooled models except Skandic WT series.

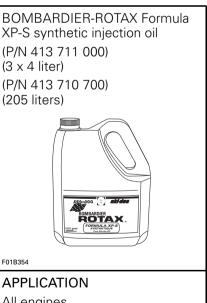


APPLICATION

Chaincase lubricant on all liquidcooled models and Skandic WT series.







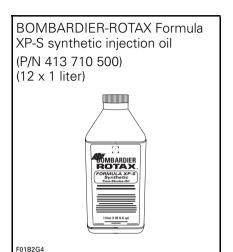
All engines.

APPLICATION

All engines.

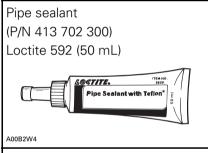
Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)



APPLICATION

All models.



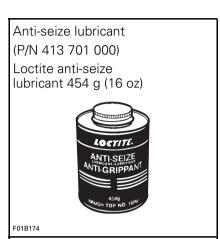
APPLICATION

Engine plugs and senders.



APPLICATION

For RAVE valve rod distance nut.



APPLICATION

Unpainted surfaces of driven pulley countershaft.

Synthetic grease (400 g) (P/N 413 711 500)



APPLICATION

A01B574

For idler bearings, ski legs, leaf spring cushion pads, seal interior lips, rear hub bearings, bogie wheels, countershaft bearings, etc.

Storage oil (350 g spray can) (12 x 350 g) (P/N 496 014 100)

APPLICATION

All models.

Degreaser (P/N 413 708 400) Permatex® 48 TA 433 g (15 oz)



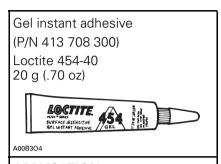
A00B3K4

APPLICATION

Engine, chaincase, pulleys and any greasy surfaces.

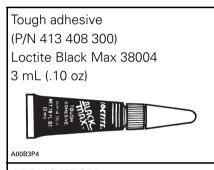
Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)



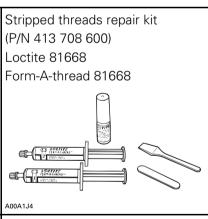
APPLICATION

Isolating foam and rubber strip.



APPLICATION

Shifter boot or grip.

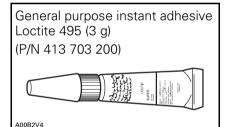


APPLICATION

Repair damaged threads of grade 5 (SAE) or 8.8 (metric) maximum. Do not use in applications where temperatures will exceed 149°C (300°F) or on critical assemblies.



All models with a black frame.

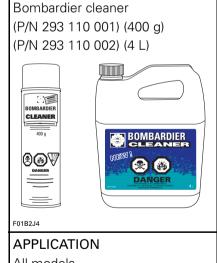


APPLICATION

Rubber to metal bonding and most hard plastic.



APPLICATION All models.



All models.

Subsection 02 (SERVICE PRODUCTS)

RECOMMENDED SERVICE PRODUCTS (continued)

