

# *ski-doo*®

# 1998



MXZx

# Shop Manual

Supplement

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***ski-doo***®

**1998  
Shop Manual  
Supplement**

MX Zx 440 LC

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## SAFETY NOTICE

This manual has been prepared as a guide to correctly service and repair MX Zx 440 LC snowmobiles. This edition was primarily published to be used by snowmobile mechanics who are already familiar with all service procedures relating to Bombardier made snowmobiles.

Please note that the instructions will apply only if proper hand tools and special service tools are used.

This manual uses technical terms which may be slightly different from the ones used in *Parts Catalog*.

It is understood that this manual may be translated into another language. In the event of any discrepancy, the English version shall prevail.

The content depicts parts and/or procedures applicable to the particular product at its time of manufacture. It does not include dealer modifications, whether authorized or not by Bombardier, after manufacturing the product.

In addition, the sole purpose of the illustrations throughout the manual, is to assist identification of the general configuration of the parts. They are not to be interpreted as technical drawings or exact replicas of the parts.

The use of Bombardier parts is most strongly recommended when considering replacement of any component. Dealer and/or distributor assistance should be sought in case of doubt.

The engines and the corresponding components identified in this document should not be utilized on product(s) other than those mentioned in this document.

Torque wrench tightening specifications must be strictly adhered to. Locking devices (ex.: locking tab, elastic stop nut, etc.) must be installed or replaced with new ones, when damaged. If the efficiency of a locking device is impaired, it must be renewed.

This manual emphasizes particular information denoted by the wording and symbols;

### ◆ WARNING

Identifies an instruction which, if not followed, could cause serious personal injury including possibility of death.

### ▼ CAUTION

Denotes an instruction which, if not followed, could severely damage vehicle components.

**NOTE:** Indicates supplementary information needed to fully complete an instruction.

Although the mere reading of such information does not eliminate the hazard, your understanding of the information will promote its correct use. Always use common shop safety practice.

This information relates to the preparation and use of Bombardier snowmobiles and has been utilized safely and effectively by Bombardier Inc. However, Bombardier Inc. disclaims liability for all damages and/or injuries resulting from the improper use of the contents. We strongly recommend that any services be carried out and/or verified by a highly skilled professional mechanic. It is understood that certain modifications may render use of the vehicle illegal under existing federal, provincial and state regulations.

## 01 — LUBRICATION

Refer to *1998 Ski-Doo Shop Manual*, volume 2.

## 02 — TROUBLESHOOTING

Refer to *1998 Ski-Doo Shop Manual*, volume 2.

## 03 — ENGINE

Refer to *1998 Ski-Doo Shop Manual*, volume 2.

### GENERAL

Engine is basically the same as MX Z 500. Maintenance procedure remains the same except for engine lubrication and cooling system. Refer to section ENGINE from *Shop Manual*.

### LUBRICATION

Oil injection pump is being used for rotary valve lubrication only. 40:1 premix fuel/oil must be used for engine lubrication.

#### ▼ CAUTION

When fuelling snowmobile, always premix fuel with BOMBARDIER-ROTAX synthetic injection oil using a ratio of 40:1 (40 parts of fuel for 1 part of oil).

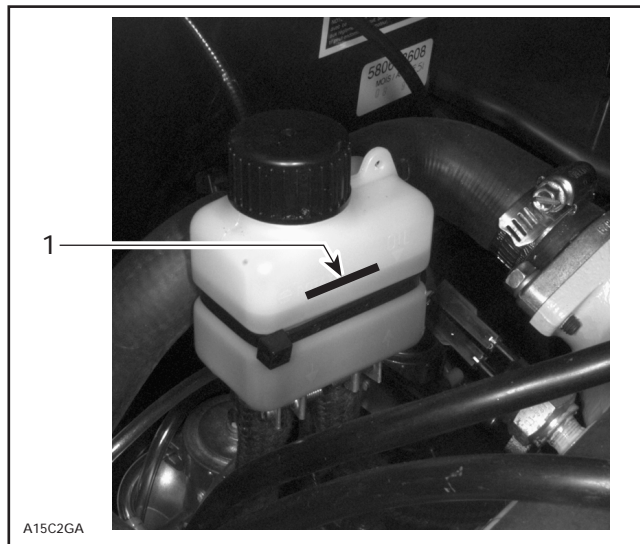


A15C2HA

FUEL RESERVOIR CAP

Check rotary valve oil reservoir level. Use BOMBARDIER-ROTAX synthetic injection oil (P/N 413 7105 00) (12 x 1 L).

Fill up to mark.

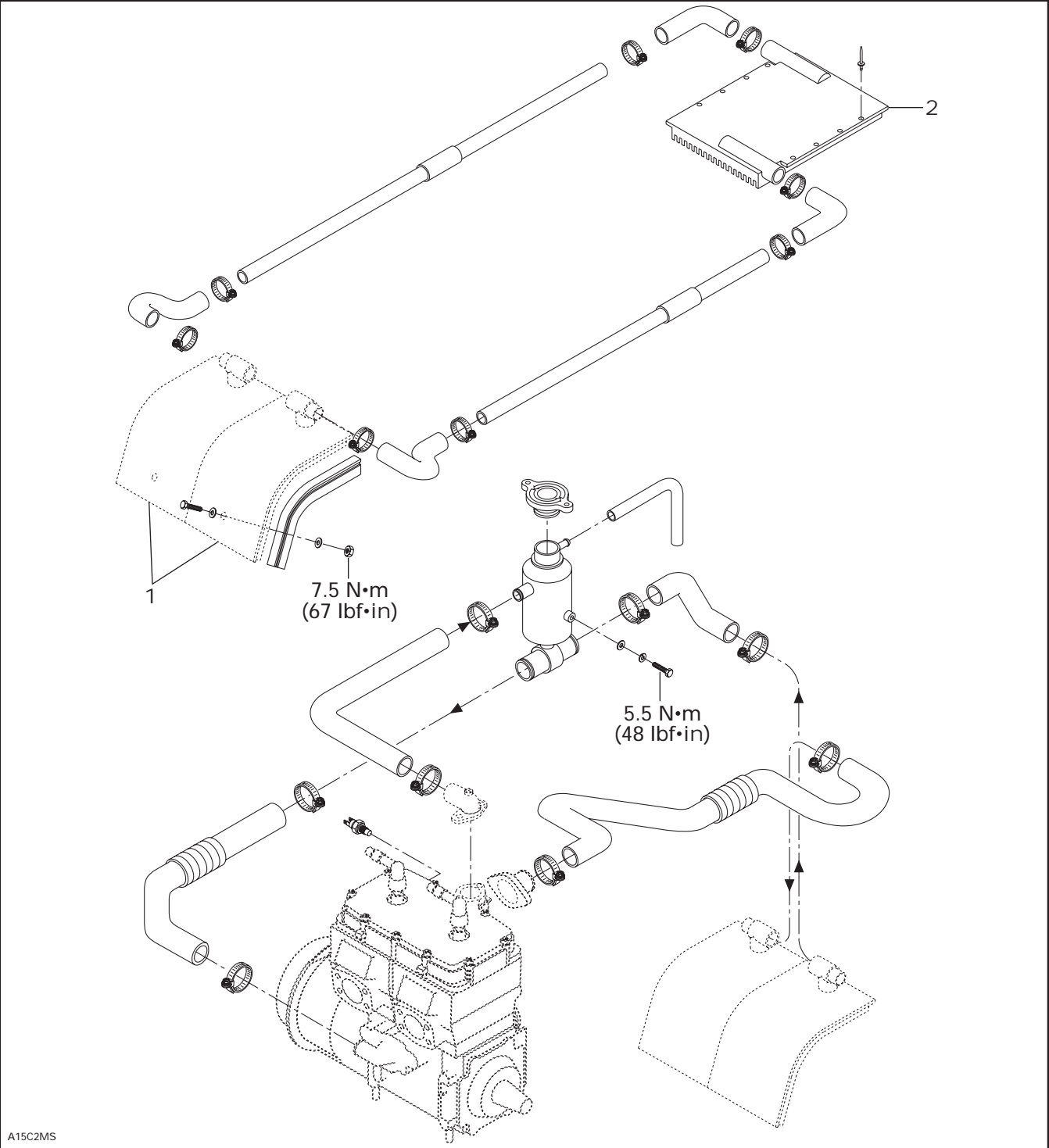


A15C2GA

ROTARY VALVE OIL RESERVOIR

1. Rotary valve oil filling mark

LIQUID COOLING SYSTEM



Three radiators parallel cooling system.

The two main radiators **no. 1** are located in front of the drive axle. These radiators are welded to the frame.

The third radiator **no. 2** is located inside tunnel and secured with rivets.

### Coolant Level

Check coolant level with engine cold.

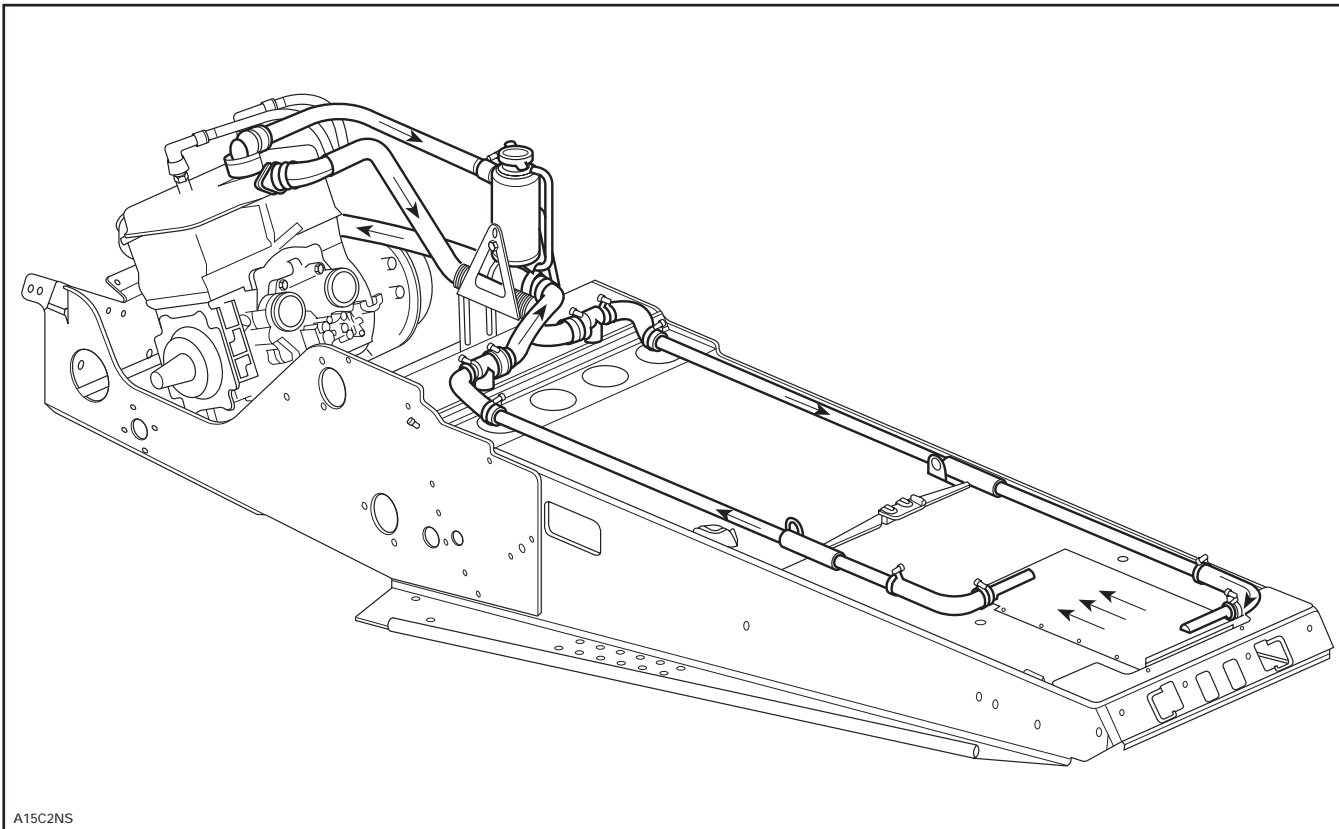
### Recommended Coolant

Use a blend of 55% antifreeze with 45% water.

#### ▼ CAUTION

To prevent rust formation or freezing condition, always fill up the system with 55% antifreeze and 45% water. Pure antifreeze without water freezes. Always use ethyl-glycol antifreeze containing corrosion inhibitors specially recommended for aluminum engines.

### Liquid Cooling Flow





## 04 — TRANSMISSION

Refer to *1998 Ski-Doo Shop Manual*, volume 2.

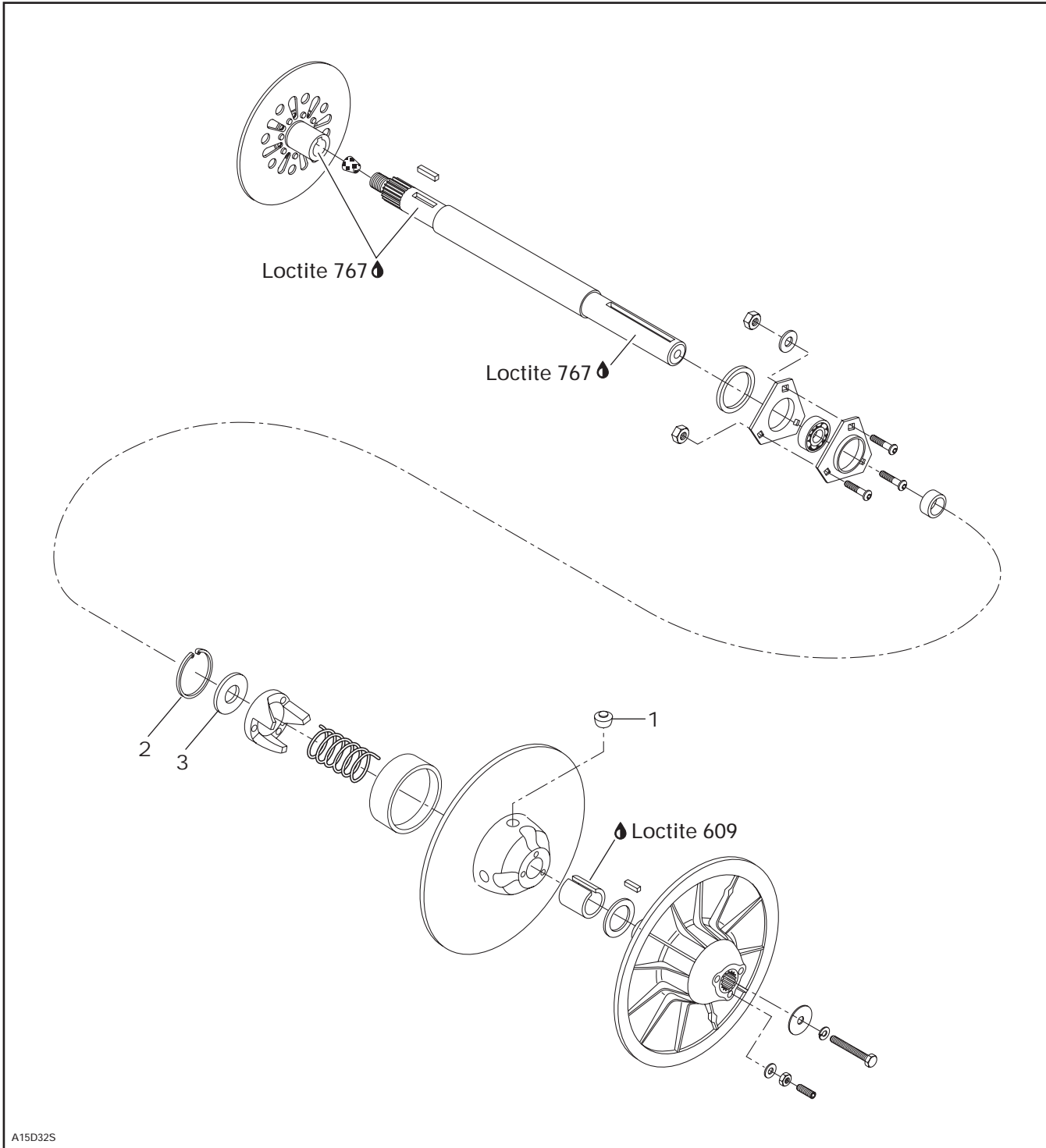
### DRIVE PULLEY

TRA drive pulley is used. Disassembly, assembly and adjustment procedures are identical to MX Z 500.

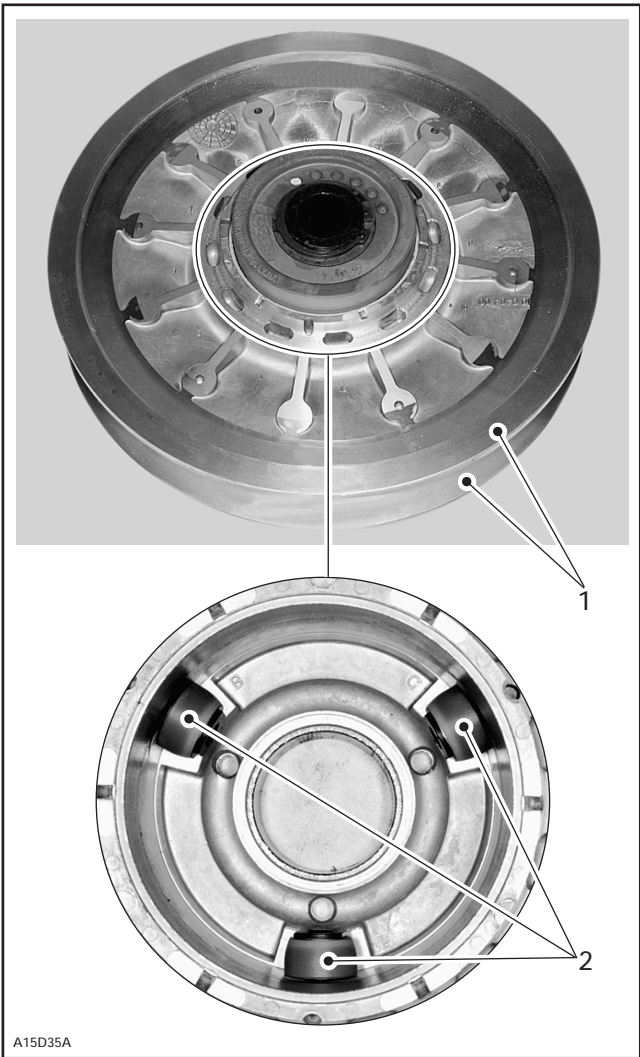


LIGHTER TRA DRIVE PULLEY

DRIVEN PULLEY



A15D32S



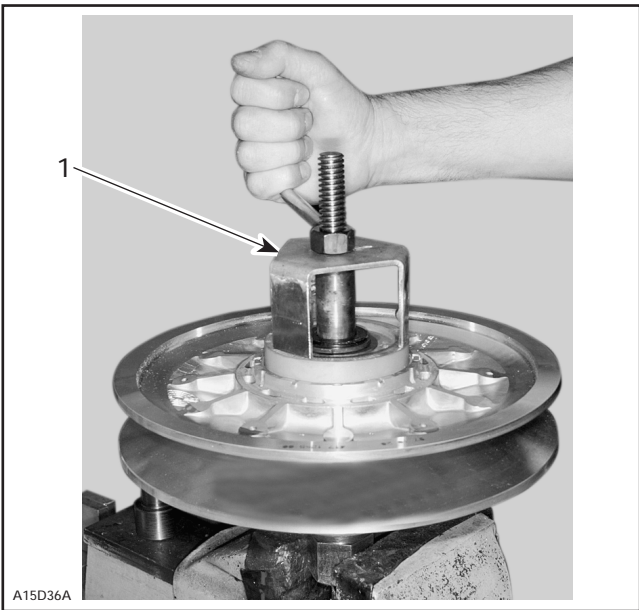
A15D35A

**NEWLY DESIGNED PULLEY**

- 1. Machined surface
- 2. Cam bearing

**DISASSEMBLY**

Use spring compressor/TRA clutch flare tool (P/N 529 0355 24).



A15D36A

- 1. Spring compressor/TRA clutch flare tool (P/N 529 0355 24)

Remove snap ring no. 2 and washer no. 3 to disassemble the outer cam and both pulley halves.

Hold bearing sleeve from inside then remove Allen screw from outside, see next photo.



A15D37A

TO REMOVE BEARING

## CLEANING

During break-in period (about 10 hours of use), teflon from bushing moves to cam or shaft surface.

A teflon over teflon running condition occurs, leading to low friction. So it is normal to see gray teflon deposit on cam shaft. Do not remove that deposit, it is not dust.

When a dust deposit has to be removed from the cam or the shaft, use dry cloth to avoid removing transferred teflon.

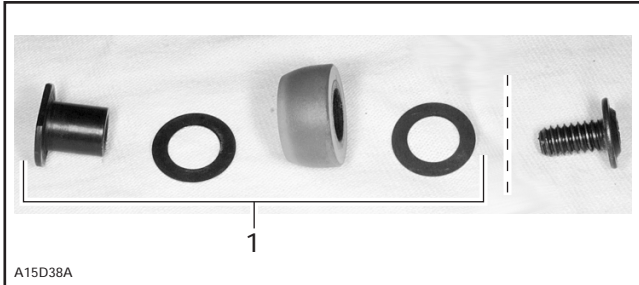
## INSPECTION

Inspect bearings **no. 1** every 75 hours.

Check for cracks, scratch and for free movement when assembled to fixed half.

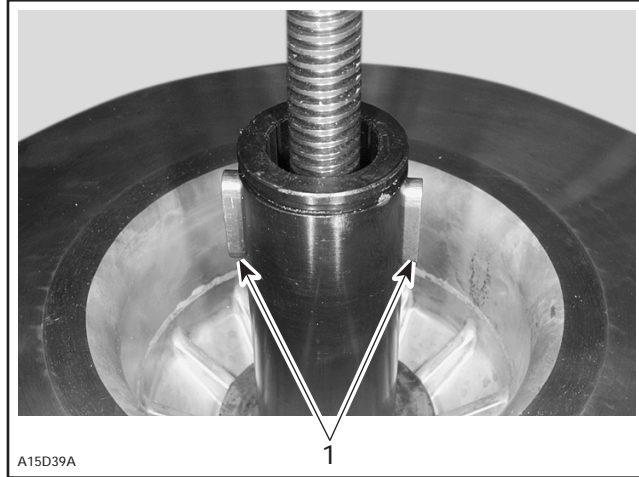
## ASSEMBLY

When replacing bearings, always install a new set of 3 bearings to maintain equal pressure on the cam.



1. Inside driven pulley

Assemble driven pulley components by reversing the disassembly procedure. Pay special attention to the following:



1. Ensure that both keys are in place

## BRAKE

Fixed brake disc with racing type brake pad. Brake hoses are reinforced.

## 05 — ELECTRICAL

Refer to wiring diagram at the end of this *Supplement*.

The electrical system is a Nippondenso CDI type with 12 V/220 W magneto generator.

No ignition switch.

A unique parallel circuit activates both heating throttle lever and handle grip.

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## 06 — REAR SUSPENSION

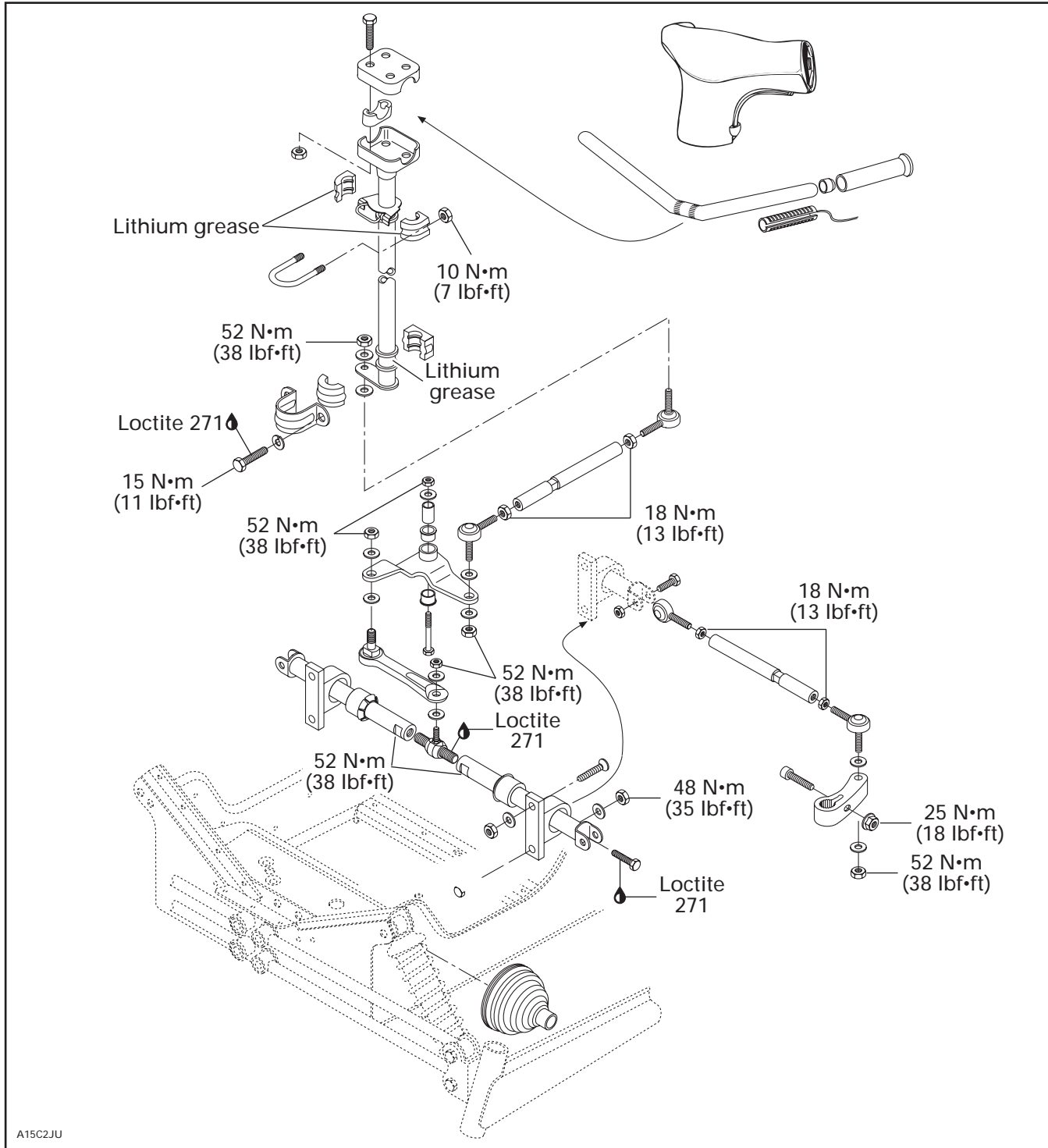
Refer to *1998 Ski-Doo Shop Manual*, volume 2.

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## 07 — STEERING/FRONT SUSPENSION

Refer to *1998 Ski-Doo Shop Manual*, volume 2.

## STEERING ADJUSTMENT (SKIS)



## CAMBER

Specific inward or outward tilt angle of ski leg compared to a vertical line when viewing the snowmobile from front.

### Lower Control Arms Adjusting

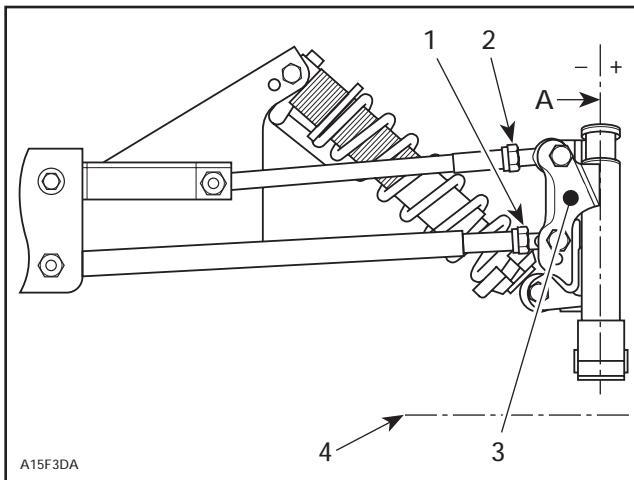
- Lift and level front of snowmobile (skis must not touch ground).
- Loosen lock nut on both lower control arms.
- Unbolt both lower control arms at ski leg housings.
- Turn tie rod end and adjust lower control arms length to **461 mm (18 in)**.
- Tighten lock nut and reinstall both lower control arms into ski leg housing.

### Upper Control Arms Adjusting

- Loosen lock nut on both upper control arms.
- Unbolt both upper control arms at ski leg housings.

Turn tie rod end to adjust camber angle to  $-2 \pm 0.5^\circ$  (negative camber).

- Tighten lock nuts and reinstall both upper control arms into ski leg housings.



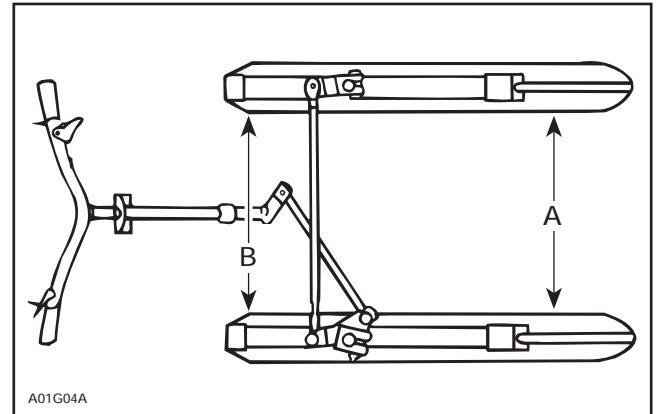
1. Lock nut of lower control arm
  2. Lock nut of upper control arm
  3. Ski leg housing
  4. level line
- A.  $-2 \pm 0.5^\circ$  (negative camber)

**NOTE:** Adjust camber with front of snowmobile lifted and leveled.

Refer to section STEERING/FRONT SUSPENSION (STEERING SYSTEM) from *Shop Manual*.

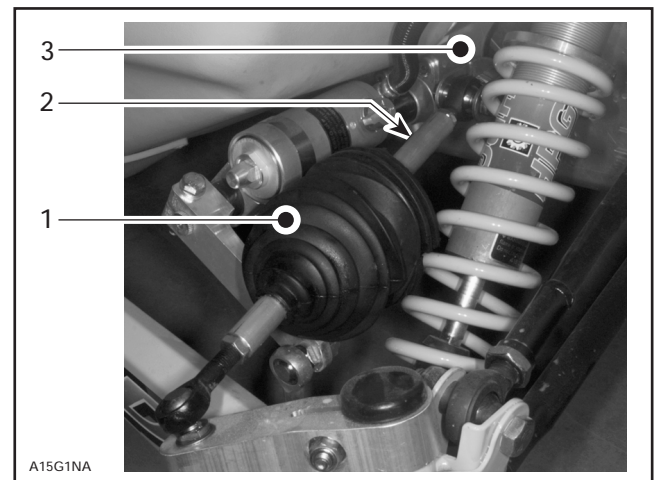
## TOE-OUT

Difference measured between the front edge of the skis "A" and rear edge "B" as viewed from the top. It is adjustable.



- A. Equal distance with "B"  
B. Equal distance with "A"

In order to ease steering tie rod loosening, detach rubber boot from snowmobile frame. Refer to the following photo.



1. Rubber boot
2. Steering tie rod
3. Snowmobile frame

Refer to section STEERING/FRONT SUSPENSION (STEERING SYSTEM) from *Shop Manual* for adjusting procedure.

## FRONT SUSPENSION AND SKIS

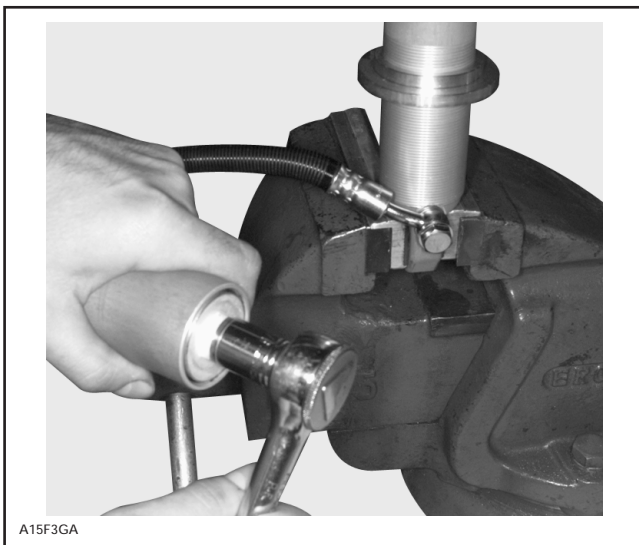
### SHOCK ABSORBER SERVICING

HPG Racing remote reservoir shocks with 4-positions adjustment knob. Refer to *Shop Manual* and *Racing Handbook* for damper disassembly and assembly procedures.

#### Reservoir Disassembly and Assembly

##### Gas Pressure Release

In a bench vise with shock body downward, hold reservoir in hand then remove air valve cap from air valve on reservoir.



REMOVE AIR VALVE CAP FROM RESERVOIR

Using air valve cap, release pressure from reservoir as shown on the next photo.



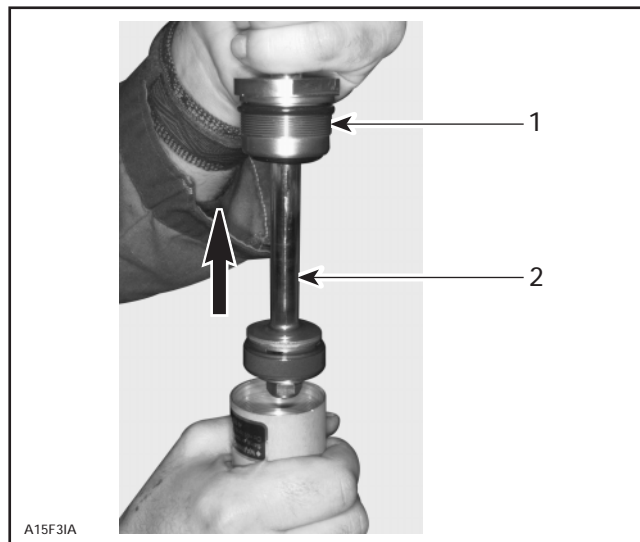
RELEASE PRESSURE FROM RESERVOIR

#### Damper Disassembly

##### ◆ WARNING

Never perform any maintenance onto damper and reservoir assemblies until pressure is completely released from reservoir.

Remove seal carrier assembly from damper body. Slide out the damper rod assembly. Refer to *Shop Manual* or *Racing Handbook* to change damper valving.



1. Seal carrier assembly  
2. Damper rod assembly



Discard old oil into storage container. Never reuse old oil during damper rebuild.

### Reservoir Disassembly

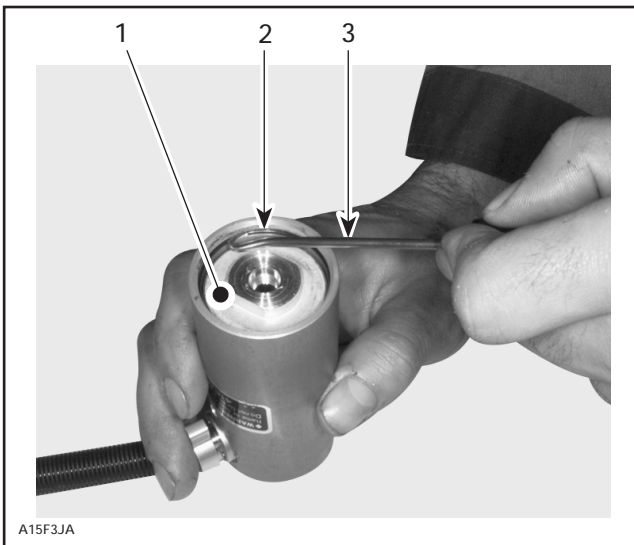
Remove air valve from reservoir cap assembly on the remote reservoir.

Using both thumbs, press on the reservoir cap assembly.

Remove circlip with special tool Snap-on 3ASH.

**▼ CAUTION**

Ensure not to scratch any inner parts of the cylinder.



A15F3JA

1. Reservoir cap assembly
2. Circlip
3. Special tool Snap-on 3ASH

Using a M8 (pitch 1.0 mm) bolt, pull out reservoir cap assembly.

Disconnect oil hose from reservoir.

**NOTE:** Note oil hose positioning for proper reassembling, as shown on the next photo.



A15F3KA

#### HOSE POSITIONING

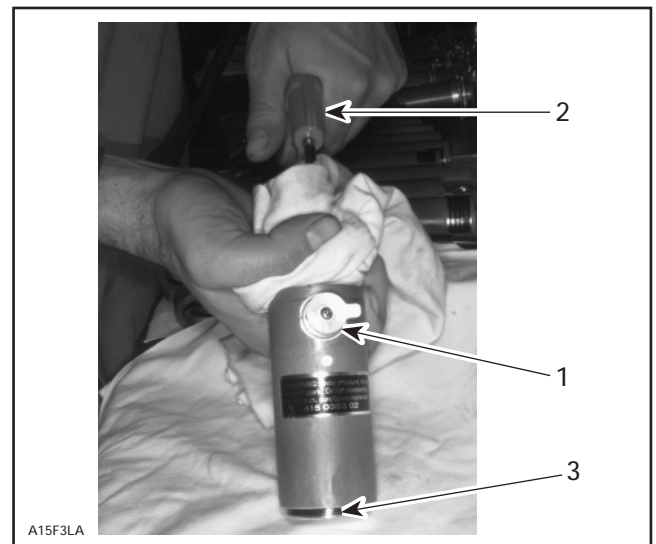
Set reservoir adjustment knob to position 4.

Hold reservoir in hand, 1 in above table then use compressed air pressure and carefully remove floating piston from reservoir body.

**NOTE:** Shock oil will leak from reservoir. Use shop cloth to catch excess oil.

**◆ WARNING**

Use extreme caution when removing piston with compressed air. Protective eye wear should be used.



A15F3LA

1. Adjustment knob set to position 4
2. Compressed air
3. Floating piston

## Reservoir Assembly

Reinstall oil hose on both reservoir and damper. Torque bolts to 30 N•m (22 lbf•ft). Refer to the HOSE POSITIONING photo of the reservoir disassembly section for proper hose positioning.

**NOTE:** When reinstalling oil hose always use new washers (P/N 415 0387 00).

Fill reservoir with 50 mL of Bombardier HPG shock oil (P/N 413 7094 00).

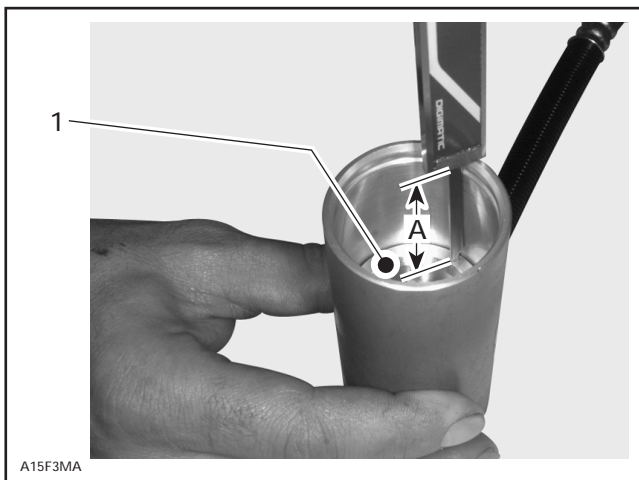
Reinstall floating piston into reservoir body. Concave side of piston must be facing upward. Use oil to ease O-ring pass reservoir body groove.

Invert reservoir (hose connector upward). Using the two thumbs apply pressure on floating piston to position floating piston to depth of  $43 \pm 2$  mm ( $1-11/16 \pm 5/64$  in). Measure from the top edge of reservoir body.

### ▼ CAUTION

When positioning floating piston ensure that reservoir is in vertical position (hose connector facing upward). This will allow air to exit from reservoir. Oil transferring from reservoir to damper body indicates that no more air remains in reservoir.

**NOTE:** If the floating piston is installed too far into reservoir body, wait for damper rod assembly installation to adjust floating piston position.

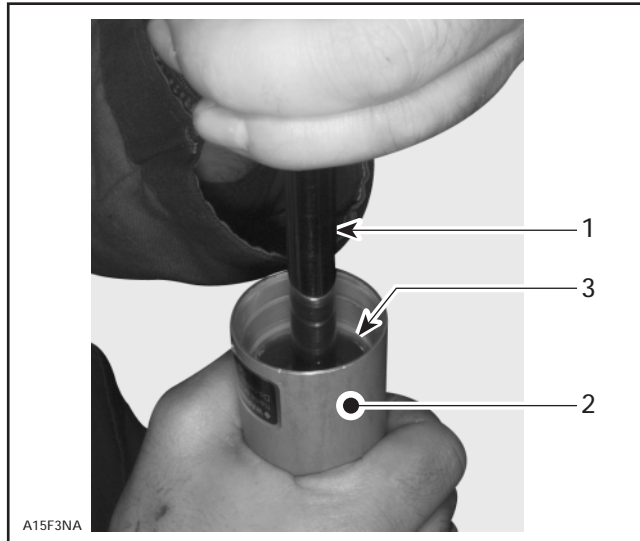


RESERVOIR HAS BEEN REVERSE TO SHOW HOW TO MEASURE

1. Concave side of piston facing upward
- A.  $43 \pm 2$  mm ( $1-11/16 \pm 5/64$  in)

## Damper Assembly

Replace damper oil with Bombardier HPG shock oil (P/N 413 7094 00) to the base of damper seal carrier threads.



1. Damper rod assembly
2. Damper body
3. Oil level

Install damper rod assembly into the damper body. Lightly oil damper piston seal ring with shock oil to ease installation.

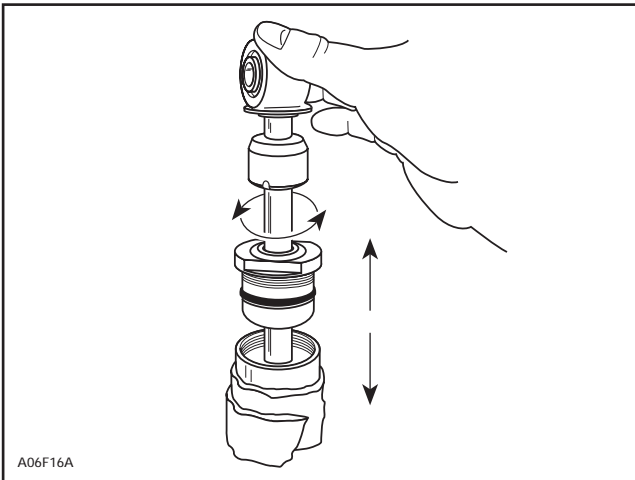
**NOTE:** Some shock oil may overflow when installing damper rod assembly. Wrap damper with shop cloth to catch possible oil overflow.

### ▼ CAUTION

Use care when passing piston into damper body at damper body threads.

Slight oscillation of damper rod may be required to allow piston to enter damper body bore.

Slowly push piston into damper body. Slight up and down movement may be required to allow all air to pass through piston assembly.



**NOTE:** Fast installation of the damper rod may displace the floating piston from its original position. Do not allow this to occur.

### Reservoir Floating Piston Final Check (before damper seal carrier installation)

Perform a final check of the floating piston position ( $43 \pm 2$  mm ( $1-11/16 \pm 5/64$  in)):

- If floating piston is positioned 41 mm and less. Apply pressure on floating piston to position floating piston to a depth of 43 mm ( $1-11/16$  in).
- If floating piston is too far (45 mm and more). Move damper rod with fast movement to allow oil to transfer from damper body to reservoir. Floating piston will move back.

### Damper Final Assembly

With damper rod piston into oil volume, re-top damper oil volume. Oil level should be to damper body thread base.

Seal carrier assembly can now be threaded into damper body. This should be done slowly to allow weepage of shock oil from body while installing.

**NOTE:** When reinstalling seal carrier, oil must overflow. This overflow indicates that damper is full of oil.

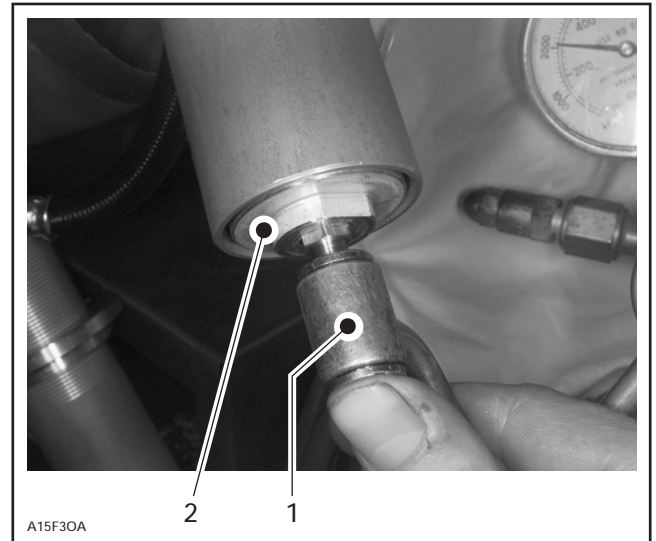
### Reservoir Final Assembly

**NOTE:** If all previous procedures have been properly performed, **final floating piston position must be  $40 \pm 2$  mm ( $1-9/16 \pm 5/64$  in).** Final floating piston position must be measured after damper seal carrier assembly has been completely threaded.

Reinstall reservoir cap assembly with circlip then install air valve.

### Gas Pressure Adjustment

Nitrogen ( $N_2$ ) can now be added to reservoir body. Preset pressure regulator to 2070 kPa (300 PSI) nitrogen ( $N_2$ ), this gas pressure will restore the correct pressure for the damper.



1. Valve tip (Nitrogen)  
2. Reservoir cap assembly

**▼ CAUTION**

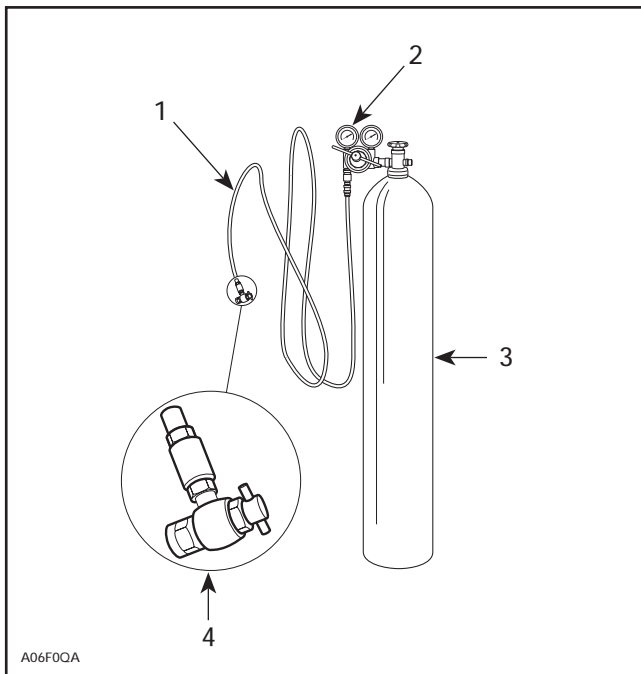
Do not exceed the recommended pressure value.

**◆ WARNING**

Whenever working with high pressure gas, use eyewear protection. Never direct gas pressure toward anybody.

**NOTE:** Carefully inspect damper for gas or oil leaks. Any leaks must be corrected before continuing.

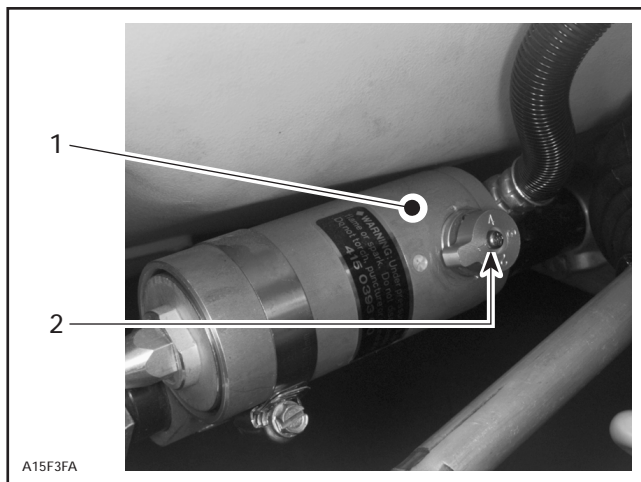
Damper gas pressure can be confirmed by using a pressure gauge available through your local industrial gas supplier.



1. Automotive type air pressure hose
2. Two stage regulator, delivery pressure range 2070 KPa (300 PSI)
3. High pressure cylinder filled with industrial grade nitrogen
4. Valve tip

### 4-Positions Quick Adjustment

Perform front suspension adjustment with adjusting knob located on remote reservoir.



1. Remote reservoir
2. Adjusting knob ("1" softer — "4" stiffer)

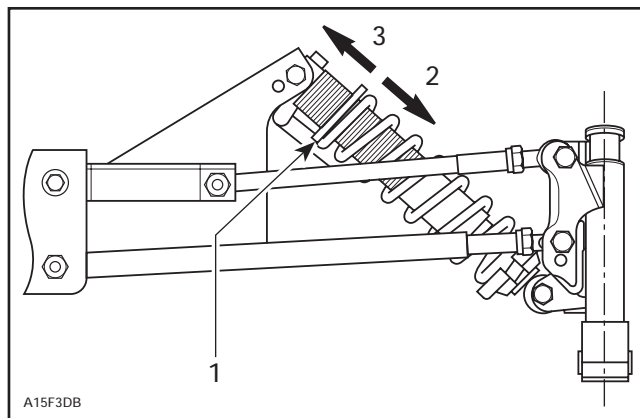
### Preload Adjustment

Lift snowmobile to remove tension from shock absorber.

Perform preload adjustment on HPG shock absorbers by setting adjusting nut upward (remove preload) or downward (add preload).

### ▼ CAUTION

Ensure that shock absorber is extended when adjusting preload and make sure that tension remains on spring when removing preload.



TYPICAL — FRONT HPG SHOCK ABSORBER

1. Adjusting nut
2. Add preload
3. Remove preload

## 08 — BODY/FRAME

Refer to *1998 Ski-Doo Shop Manual*, volume 2.







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## 09 — TECHNICAL DATA






See next pages.

# SHOP MANUAL SUPPLEMENT

## MX Zx 440 LC (ENGINE)

 VEHICLE MODEL		MX Zx 440 LC
ENGINE TYPE		454
	Number of Cylinders	2
	Bore	mm (in) 67.5 (2.6575)
	Stroke	mm (in) 61.0 (2.402)
	Displacement	cm <sup>3</sup> (in <sup>3</sup> ) 436.6 (26.6)
	Compression Ratio (corrected)	6.6
	Maximum Power Engine Speed ①	± 100 RPM 8500
	Piston Ring Type	1 <sup>st</sup> /2 <sup>nd</sup> ST/R
	Ring End Gap	new wear limit mm (in) 0.25 (.010) 1.0 (.040)
	Ring/Piston Groove Clearance	new wear limit mm (in) 0.04 (.0016) 0.2 (.0079)
	Piston/Cylinder Wall Clearance	new wear limit mm (in) 0.1 (.0039) 0.15 (.0059)
	Connecting Rod Big End Axial Play	new wear limit mm (in) 0.31 (.0122) 1.2 (.0472)
	Maximum Crankshaft End-play ②	mm (in) 0.3 (.0118)
	Maximum Crankshaft Deflection	mm (in) 0.08 (.0031)
	Rotary Valve Timing ③ and P/N	Opening – Closing P/N 146° – 65° 420 9245 02
		Magneto Generator Output
Ignition Type		CDI
Spark Plug Make and Type		NGK BR9ES
Spark Plug Gap		mm (in) 0.45 (.018)
Ignition Timing BTDC ④		mm (in) 2.29 (.090)
Trigger Coil ⑤		Ω 190 – 300
Generating Coil ⑤		Ω 10 – 17
Lighting Coil ⑤		Ω 0.2 – 0.35
High Tension Coil ⑤	Primary Ω 0.3 – 0.7 Secondary kΩ 8 – 16	
	Carburetor Type	PTO/MAG VM 34-498/499
	Main Jet	PTO/MAG 260/250
	Needle Jet	Q-0 (159)
	Pilot Jet	50
	Needle Identification — Clip Position	6FJ43 - 2
	Slide Cut-away	2.5
	Float Adjustment	± 1 mm (± .040 in) 23.9 (.94)
	Air Screw Adjustment	± 1/16 Turn 1
	Idle Speed RPM	± 200 RPM 1700
Gas Type/Pump Octane Number	Unleaded/87	
Gas/Oil Ratio Mixing Oil	Premix 40: 1 BOMBARDIER-ROTAX Synthetic	
	Type	Liquid
	Axial Fan Belt Adjustment	Deflection ⑥ mm (in) N.A. Force kg (lbf) N.A.
	Thermostat Opening Temperature	°C (°F) 42 (108)
	Radiator Cap Opening Pressure	kPa (PSI) 90 (13)
	ENGINE COLD N <sub>m</sub> (lbf-ft)	
	Drive Pulley Retaining Screw	⑦
	Exhaust Manifold Nuts or Bolts	23 (17)
	Magneto Ring Nut	125 (92)
	Crankcase Nuts or Screws	M6 9 (6.5) M8 29 (21)
	Crankcase/Engine Support Nuts or Screws	40 (29)
	Cylinder Head Nuts	29 (21)
	Crankcase/Cylinder Nuts or Screws	29 (21)
Axial Fan Shaft Nut	N.A.	

# SHOP MANUAL SUPPLEMENT (VEHICLE) MX Zx 440 LC

	<b>VEHICLE MODEL</b>		<b>MX Zx 440 LC</b>	
	<b>ENGINE TYPE</b>		<b>454</b>	
	Chain Drive Ratio		21/43	
	Chain	Pitch	mm (in) 9.525 (.375)	
		Type/Links Qty/Plates Qty	Silent 72 – 13	
	Drive Pulley	Type of Drive Pulley	TRAC	
		Ramp Identification	293 ⑤	
		Calibration Screw Position or Calibration Disc Quantity ⑥	5	
		Spring Color	White/White	
		Spring Length	$\pm 1.5$ mm ( $\pm 0.060$ in) N.A.	
		Clutch Engagement	$\pm 200$ RPM 5400	
	Driven Pulley Spring Preload		$\pm 0.7$ kg ( $\pm 1.5$ lb)	7.0 (15.4)
	Cam Angle		degree 44° – 40°	
	Pulley Distance Z		$(+ 0, - 1)$ mm ( $+ 0, - 1/32$ ) in 16.5 (21/32)	
	Offset	X	$\pm 0.4$ mm ( $\pm 1/64$ in)	35.0 (1-3/8)
		Y – X	MIN. – MAX. mm (in)	1.0 – 2.0 (0.039 – 0.079)
	Drive Belt Part Number (P/N)		414 8607 00	
	Drive Belt Width (new) ①		mm (in)	35.3 (1-25/64)
	Drive Belt Adjustment	Deflection	$\pm 5$ mm ( $\pm 13/64$ in)	32 (1-1/4)
		Force ②	kg (lbf)	11.3 (25)
	Track	Width	cm (in)	38.1 (15.0)
		Length	cm (in)	307 (121)
Adjustment		Deflection	mm (in)	35 – 40 (1-3/8 – 1-37/64)
		Force ③	kg (lbf)	7.3 (16)
Suspension Type	Track	SC10 XC		
	Ski	DSA		
	Length		cm (in) 272.5 (107.3)	
	Width		cm (in) 114.9 (45.3)	
	Height		cm (in) 108 (42.5)	
	Ski Stance		cm (in) 101.6 (40.0)	
	Mass (dry)		kg (lb) 210 (462)	
	Ground Contact Area		cm <sup>2</sup> (in <sup>2</sup> ) 6678 (1035)	
	Ground Contact Pressure		kPa (PSI) 3.08 (0.447)	
	Frame Material		Aluminum	
	Bottom Pan Material		Impact Copolymer	
	Cab Material		RRIM Polyurethane	
	Battery		V (A·h) N.A.	
	Headlight		W H4 60/55	
	Taillight and Stoplight		W 8/27	
	Tachometer and Speedometer Bulb		W 2 x 3	
	Fuel and Temperature Gauge Bulb		W N.A.	
	Fuse	Starter Solenoid	A N.A.	
		Tachometer	A N.A.	
	Fuel Tank		L (U.S. gal) 37.0 (9.8)	
	Chaincase/Gearbox		mL (U.S. oz) 250 (8.5)	
	Cooling System		L (U.S. oz) 3.5 (118.4)	
	Rotary Valve Reservoir		mL (U.S. oz) 50 (1.7)	

## ENGINE LEGEND

BTDC: Before Top Dead Center  
CDI: Capacitor Discharge Ignition  
CTR: Center  
K: Kilo (× 1000)  
MAG: Magneto Side  
N.A.: Not Applicable  
PTO: Power Take Off Side  
R: Rectangular  
ST: Semi-trapez

- ① The maximum horsepower RPM applicable on the vehicle. It may be different under certain circumstances and **BOMBARDIER INC.** reserves the right to modify it without obligation.
- ② Crankshaft end-play is not adjustable on these models. Specification is given for verification purposes only.
- ③ Rotary valve to crankcase clearance:  
0.27 — 0.48 mm (.011 — .019 in).
- ④ At 6000 RPM (engine cold) with headlamp turned on.
- ⑤ All resistance measurements must be performed with parts at room temperature (approx. 20°C (68°F)). Temperature greatly affects resistance measurements.
- ⑥ Force applied midway between pulleys to obtain specified tension deflection.
- ⑦ Drive pulley retaining screw: torque to 90 to 100 N•m (66 to 74 lbf•ft), install drive belt, accelerate the vehicle at low speed (maximum 30 km/h (20 MPH)) and apply the brake; repeat 5 times. Recheck the torque of 90 to 100 N•m (66 to 74 lbf•ft).

## VEHICLE LEGEND

DSA: Direct Shock Action  
RRIM: Reinforced Reaction Injection Molding  
TRA: Total Range Adjustable  
N.A.: Not Applicable

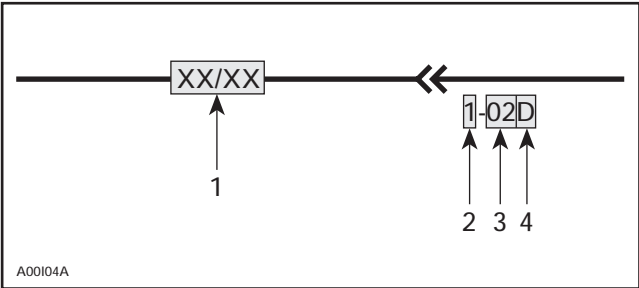
- ① Minimum allowable width may not be less than 3.0 mm (1/8 in) of new drive belt.
- ② Force applied midway between pulleys to obtain specified tension deflection.
- ③ Force or downward pull applied to track to obtain specified tension deflection.
- ④ Coolant mixture: 60% antifreeze/40% water.
- ⑤ Lever with roller pin (P/N 504 1517 00).



# 10 — WIRING DIAGRAM

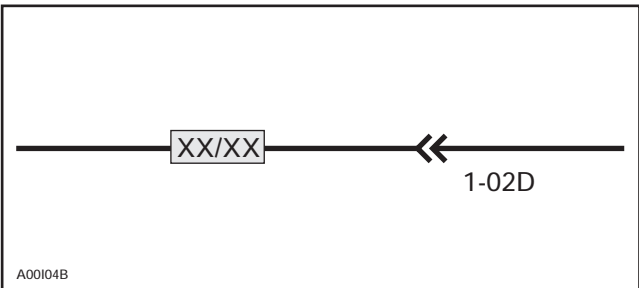
## WIRING DIAGRAM LEGEND

<b>◆ WARNING</b>
Ensure all terminals are properly crimped on the wires and all connector housings are properly fastened.



1. Wire colors
2. Housing area
3. Housing number per area
4. Wire connector location in housing

## WIRE COLORS AND CIRCUIT



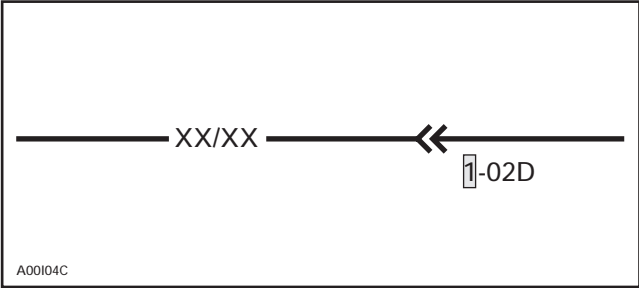
COLOR CODE	
BK - BLACK	GN - GREEN
WH - WHITE	GY - GREY
RD - RED	VI - VIOLET
BL - BLUE	OR - ORANGE
YL - YELLOW	BR - BROWN

SHOP MANUAL SUPPLEMENT  
MX Zx 440 LC

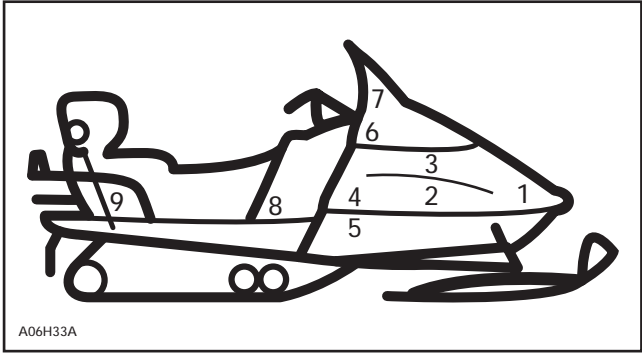
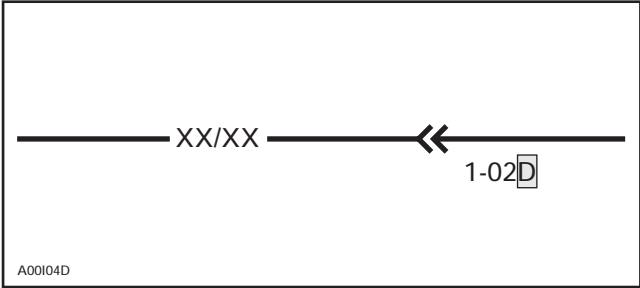
Following table shows wire colors related to electrical circuits.

WIRE COLOR	ELECTRICAL CIRCUIT	ADDITIONAL INFORMATION
BLACK/YELLOW	ENGINE SHUT OFF - Tether cord switch - Emergency switch	Must be grounded to stop engine.
BLACK (small)	Ground for shut off	
YELLOW YELLOW/BLACK	12 volts (AC)	If shorted, magneto stops producing electricity.
RED/BLUE	12 volts (DC) (+) Rectifier output	
GREY	12 volts (AC) High beam	Current returns by YELLOW/BLACK wire connected to headlamp.
VIOLET/GREY	12 volts (AC) Low beam	
WHITE	12 volts (AC) Brake light	Current returns by YELLOW/BLACK wire connected to taillight.
WHITE/RED	12 volts (AC) Low oil level	Current returns by YELLOW/BLACK wire connected to oil level sensor.
ORANGE	12 volts (AC) Heated grips (max.)	Current returns by YELLOW/BLACK wire connected to heating elements.
ORANGE/VIOLET	12 volts (AC) Heated grips (min.)	
BROWN	12 volts (AC) Heated throttle lever (max.)	
BROWN/YELLOW	12 volts (AC) Heated throttle lever (min.)	
VIOLET	12 volts (AC) Engine overheating light	

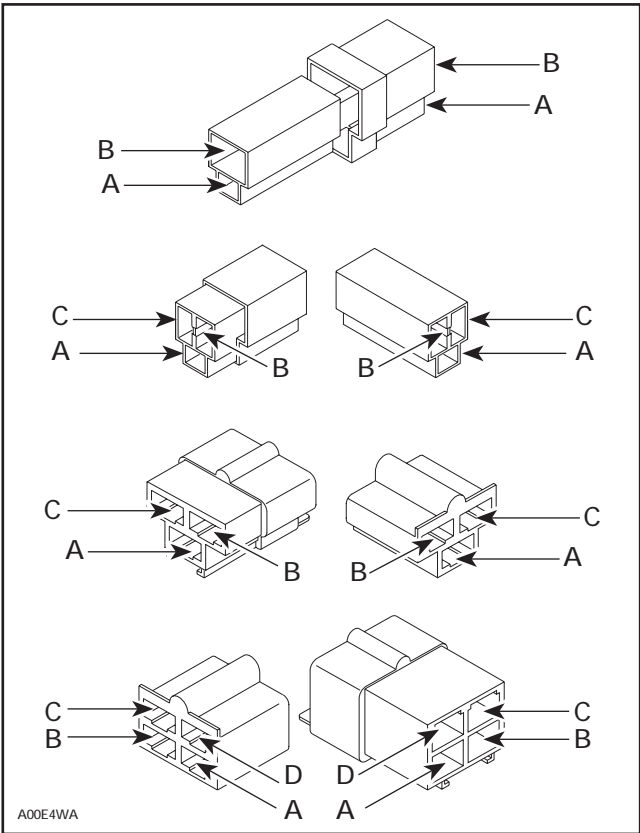
CONNECTOR HOUSING AREA



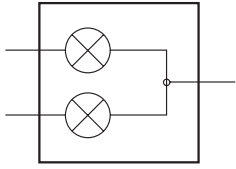
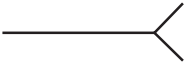
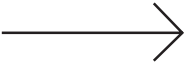
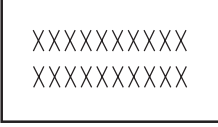
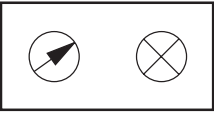
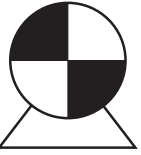
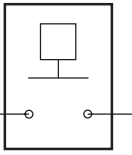
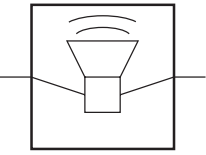
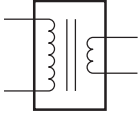
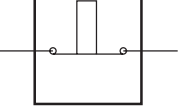
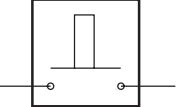




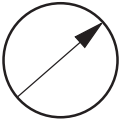
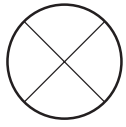
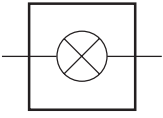
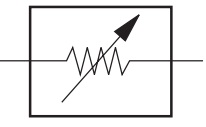
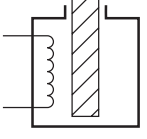

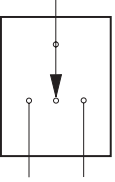
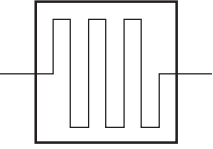


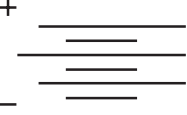
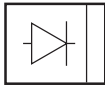
CONNECTOR LOCATION IN HOUSING



AREA	LOCATION
1	Frame and hood junction
2	Magneto
3	Carburetors
4	Rear of intake silencer
5	Near driven pulley
6	Under handlebar
7	Under hood
8	Near fuel tank
9	Rear of seat

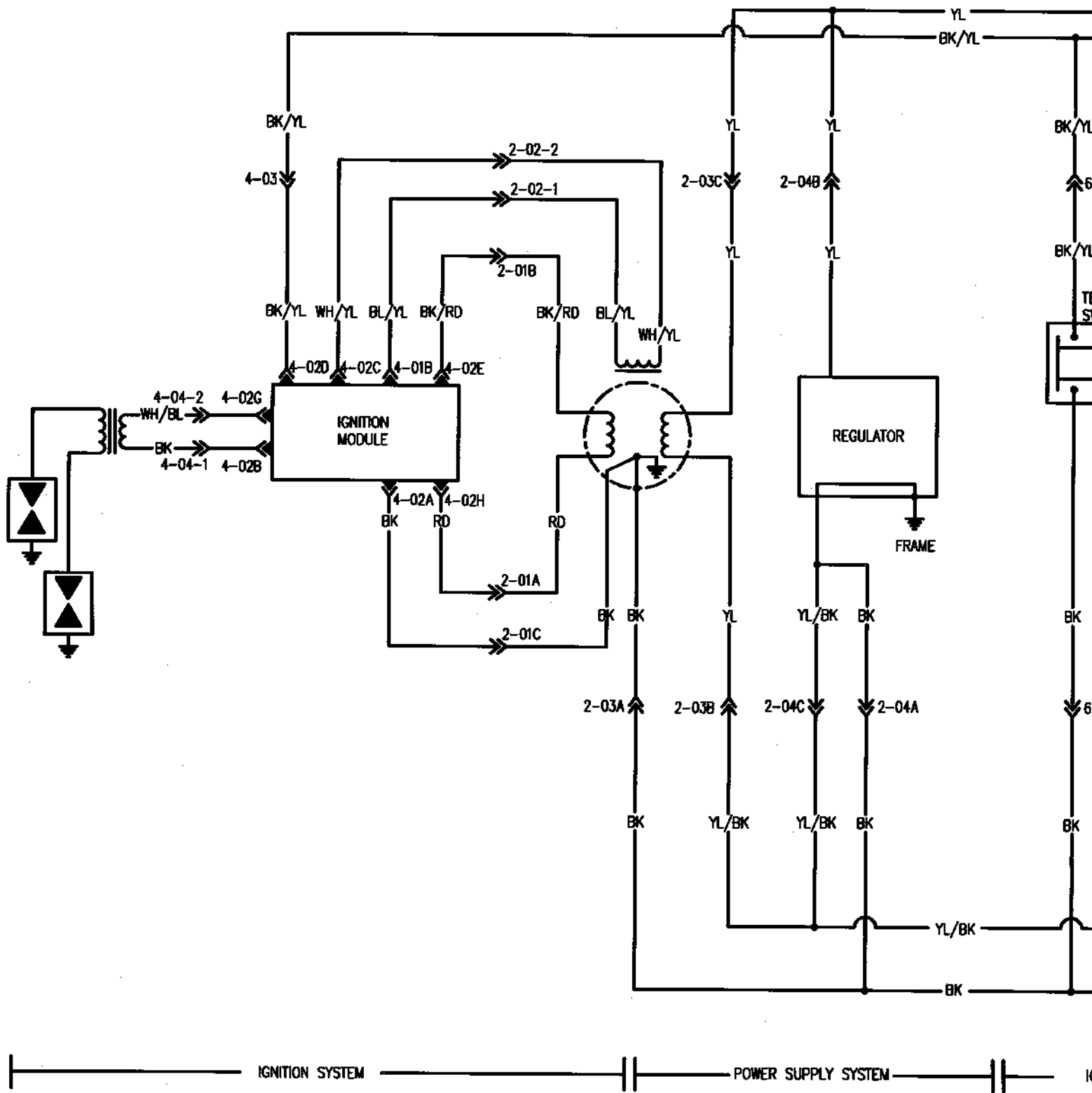


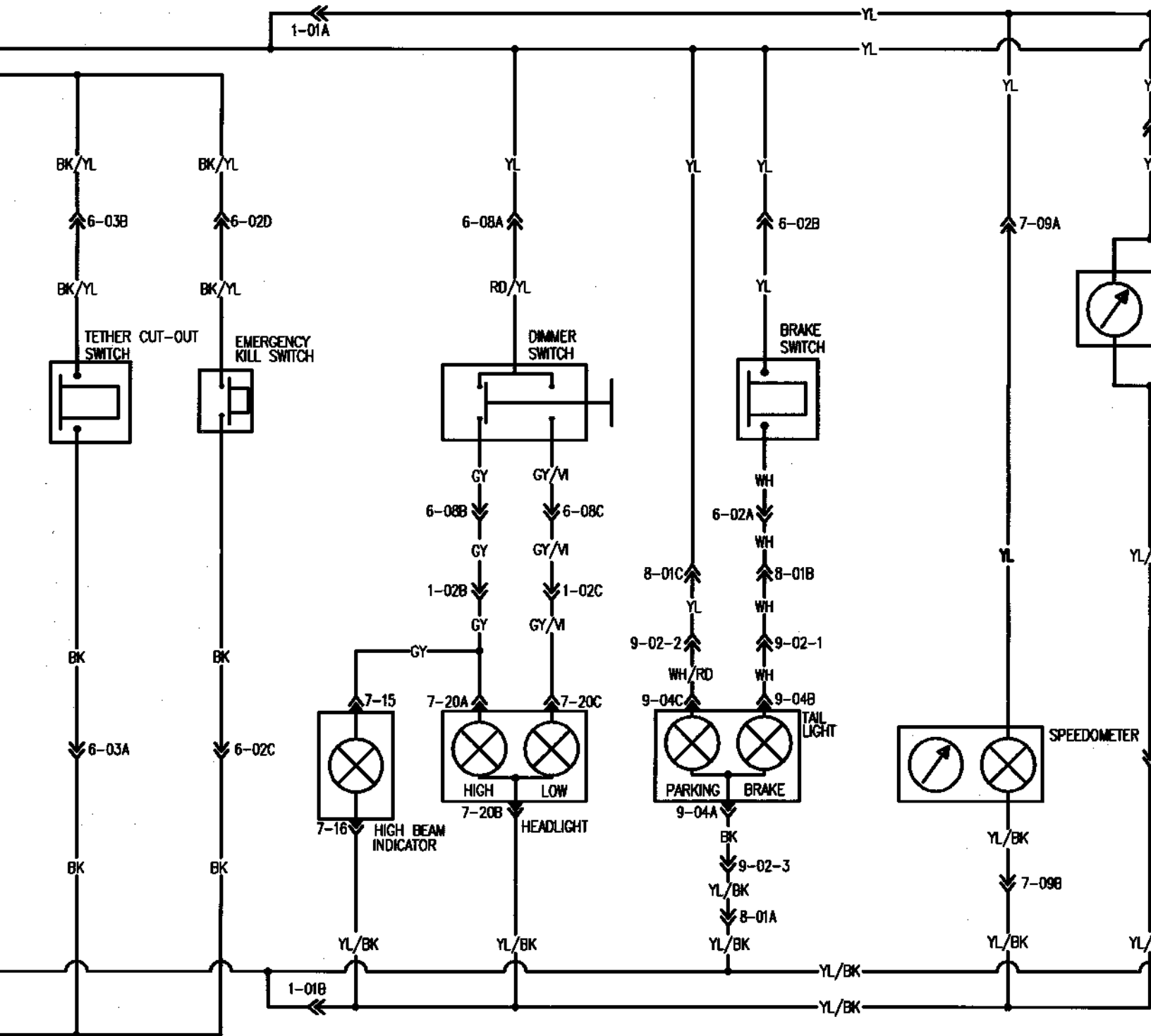
SYMBOLS DESCRIPTION

<p>Beam and tail light</p> 	<p>Female terminal</p> 	<p>Male terminal</p> 	<p>Electronic module</p> 
<p>Meter</p> 	<p>Electric motor</p> 	<p>Low level sensor</p> 	<p>Buzzer</p> 
<p>Ignition coil</p> 	<p>Normally close switch</p> 	<p>Normally open switch</p> 	<p>Male terminal on instrument</p> 
<p>Engine ground</p> 	<p>Frame ground</p> 	<p>Spark plug</p> 	<p>Meter movement</p> 
<p>Bulb</p> 	<p>Pilot lamp</p> 	<p>Analog sensor</p> 	<p>Solenoid valve</p> 
<p>Magneto</p> 	<p>3 position switch</p> 	<p>Heating element</p> 	<p>Fuse</p> 
<p>Trigger coil</p> 	<p>Battery</p> 		<p>Diode</p> 

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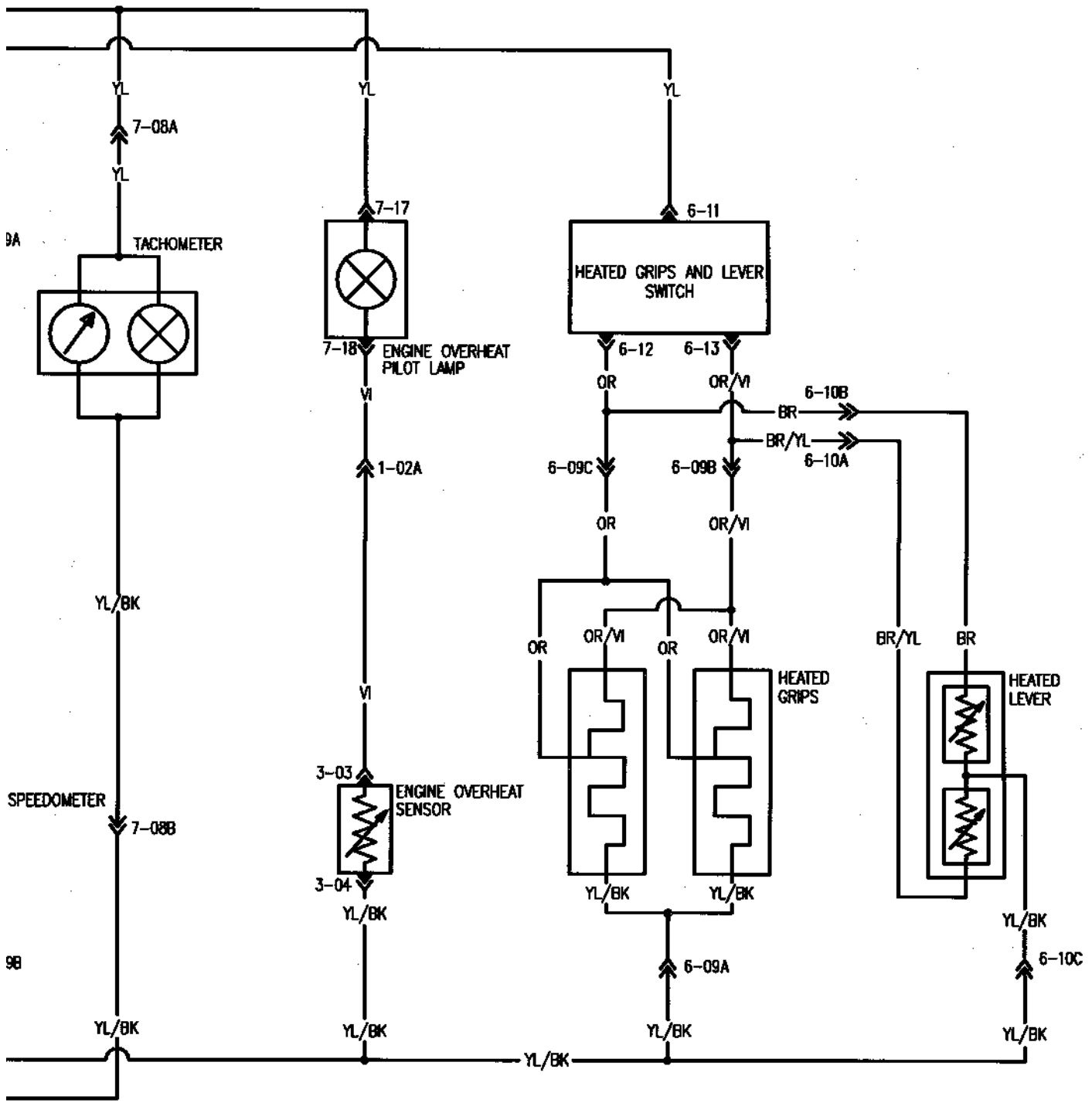
# 1998 MX Zx 440 LC





IGNITION SWITCHES

LIGHTING



INSTRUMENTS

HEATING ELEMENTS



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