

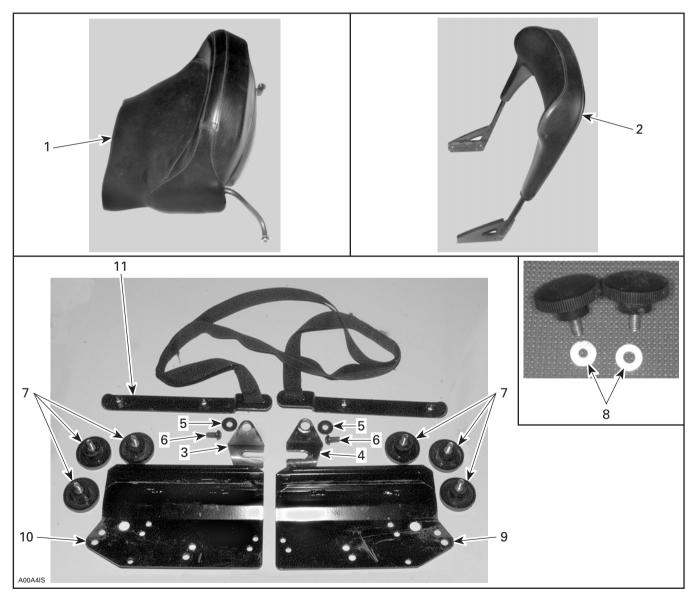
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WARNING

For safety reasons, this kit must be installed by an authorized Bombardier snowmobile dealer. Should removal of a locking device be required when undergoing disassembly/assembly, always replace with a new one. This instruction sheet should be given to the purchaser. This kit is designed for specific applicable models only. It is not recommended for vehicles other than those for which it was sold.

NOTE: Installation time is approximately 1.0 hour.

PARTS TO BE INSTALLED



- 1. Seat Assembly
- 2 Back Rest
- 3. Seat Bracket LH
- 4. Seat Bracket RH
- 5. Black Washer (6)
- 6. Taptite Screw HD Torx 8.8 (2)

- 7. Adjustable Knob (6)
- 8 Flat Washer (2)
- 9 Rail I H
- 10. Rail RH
- 11. Sliding Plate

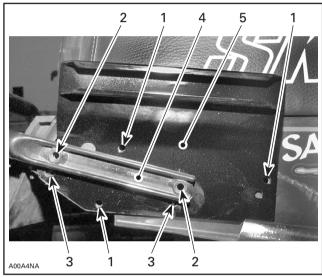
INSTRUCTIONS

Remove moldings.

Remove rear bumper bolts.

Insert left rail no. 9 and right rail no. 10 between chassis and rear bumper.

Align holes so it is possible to see through molding holes.



RIGHT SIDE SHOWN

- Molding holes Upper holes
- Lower holes Rear bumper

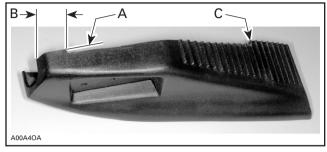
S Models: use upper rail holes for bumper repositioning.

CK Models: use lower rail holes for bumper repositioning.

Secure, using previously removed bumper bolts.

CK Models: reinstall moldings.

S Models: cut moldings to fit as per following illustration.



5 mm (3/16 in) 39 mm (1-9/16 in) C. 8th tip from front

Reinstall moldings.

Using taptite screws no. 6 and black washers no. 5, secure right seat bracket no. 4 and left seat bracket no. 3 onto seat no. 1 pivot rods, then install on back rest no. 2 securing both sides with adjustable knobs no. 7 (one on each side) and washers no. 8.

Insert plates no. 11 in rails, on each side, making sure stretched section of strap is at bottom posi-

Alian back rest onto rails, each side, with previously inserted plates so that adjustable knobs no. 7, two on each side, reach plate holes. Install these adjustable knobs with black washers no. 5.

Pull strap upward onto seat.

Verify operation of movable parts.

Note that it is possible to fit Grab Handle Kit (P/N 861 7653 00) to the present kit but it would require removal of all four (4) sliding adjustable knob black washers no. 5.

PAGE 2 OF 2 415 1244 00

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| 1. | 415 1241 00 | Seat Assembly | Siège (complet) |
|-----|-------------|-------------------------------|---------------------------------|
| 2. | 415 1242 00 | Back Rest | Dossier |
| 3. | 517 2999 00 | Seat Bracket LH | Support de siège (gauche) |
| 4. | 517 3000 00 | Seat Bracket RH | Support de siège (droit) |
| 5. | 503 1699 00 | Black Washer (6) | Rondelle noire (6) |
| 6. | 732 6012 46 | Taptite Screw HD Torx 8.8 (2) | Vis autotaraudeuse torx 8.8 (2) |
| 7. | 415 1243 00 | Adjustable Knob (6) | Bouton de réglage (6) |
| 8. | 224 0812 01 | Flat Washer (2) | Rondelle plate (2) |
| 9. | 517 3001 00 | Rail LH | Rail (gauche) |
| 10. | 517 3002 00 | Rail RH | Rail (droit) |
| 11. | 517 3003 02 | Sliding Plate | Plaque coulissante |